

LOYDS SMARTFLOOR

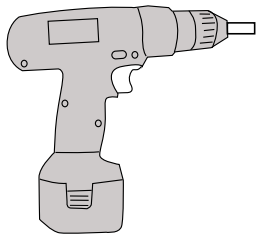
Citroën Berlingo, Opel Combo & Peugeot Partner 2019< Installation Manual



2SLD

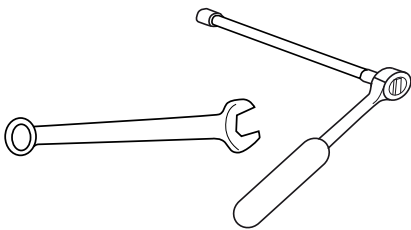
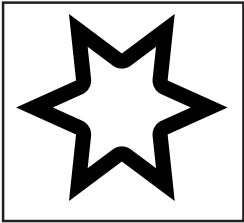
Manual nr 15018201 Rev02
Loyds Industri AS 2019-10-11

Tools Needed



Bits
T 25
T 30
T 40

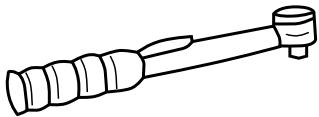
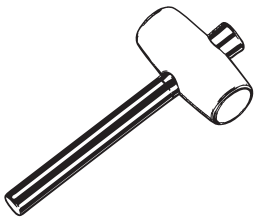
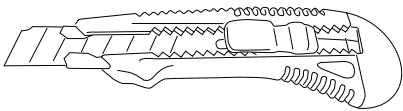
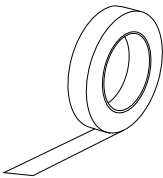
Bits
PH2



10, 13 mm



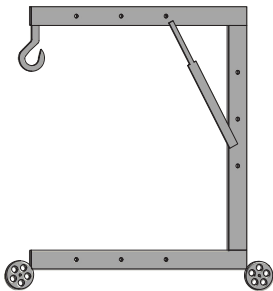
10 mm



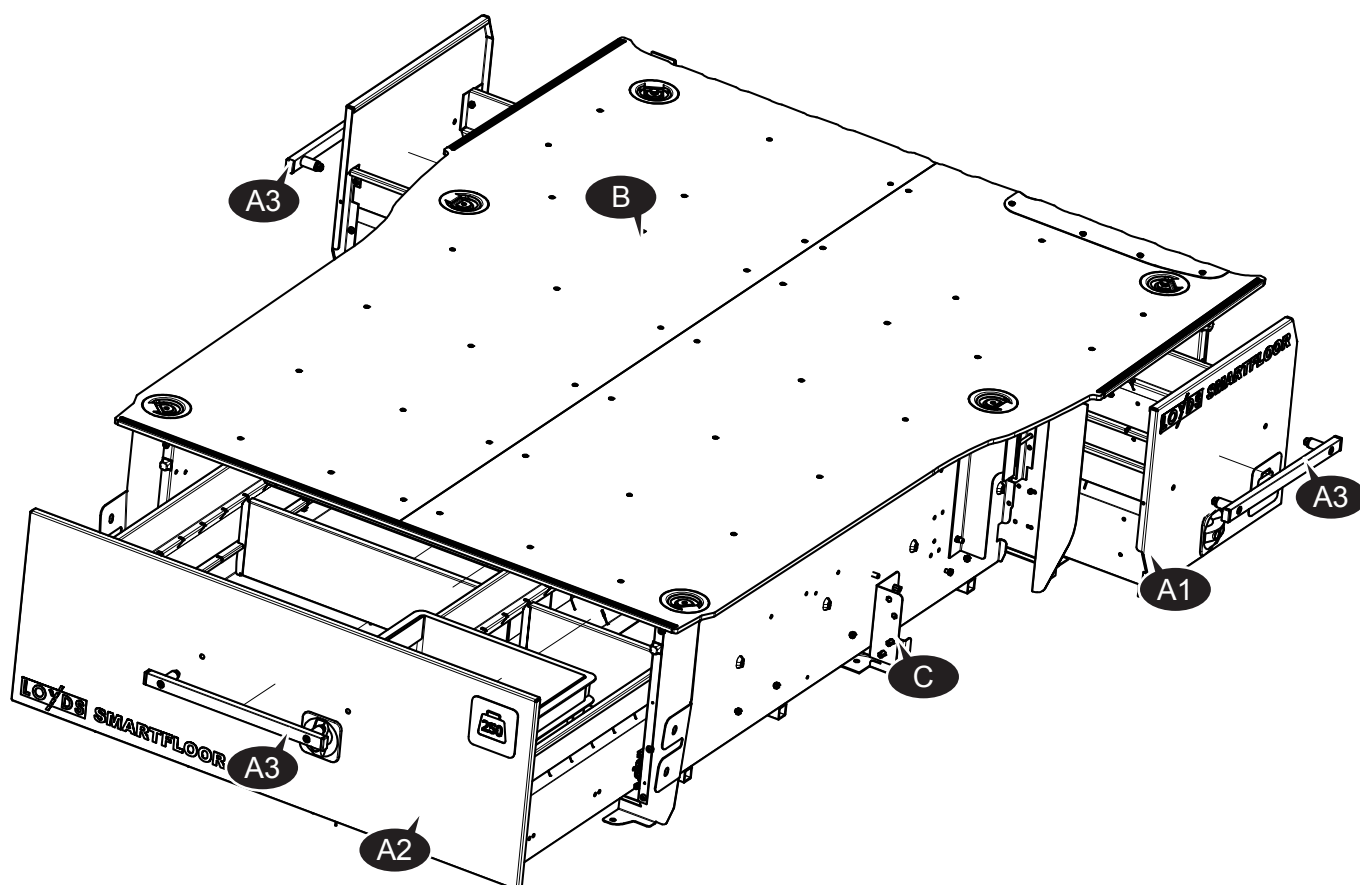
CLICK



6 mm

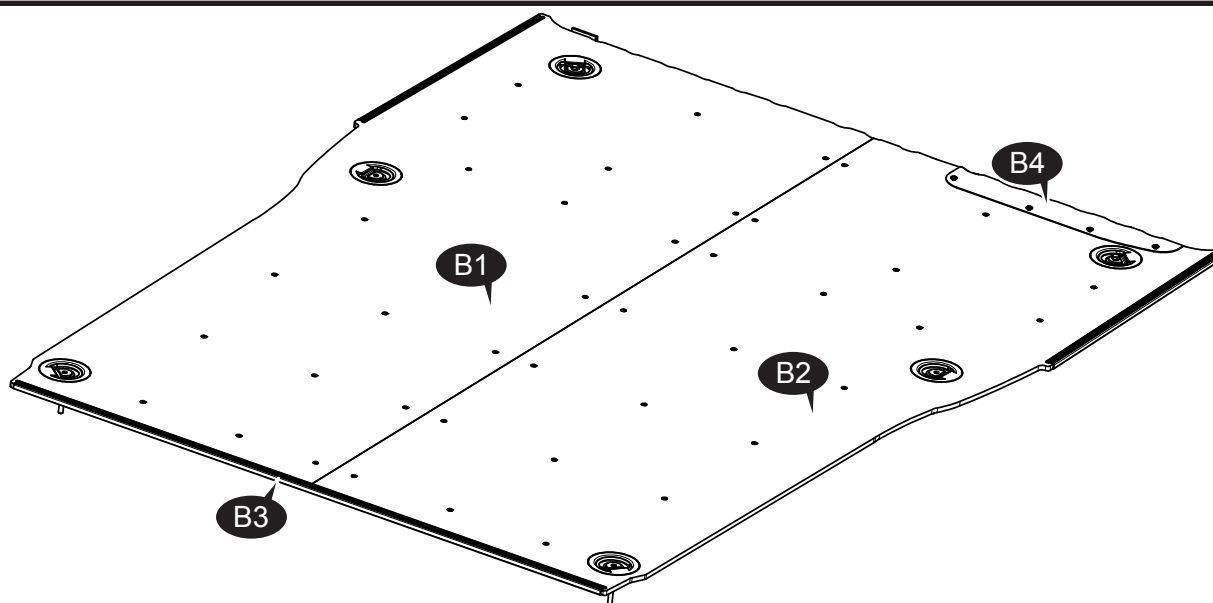


15017980_A Kit Complete SF Partner 2019 L2 2SLD



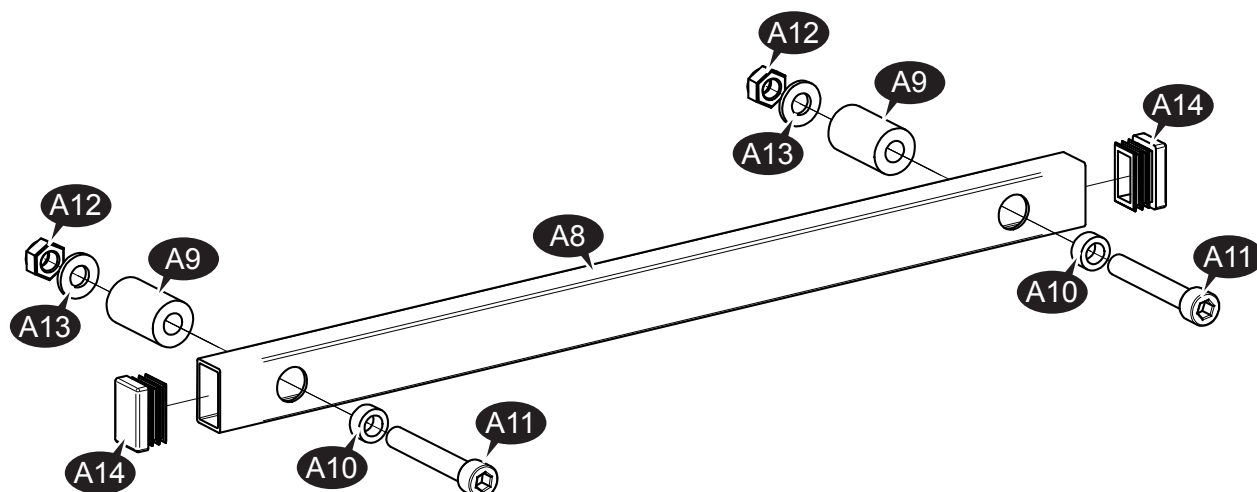
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A1	1	15010862	FD2 Front Drawer 400-600 Complete Assy
A2	1	15010859	RD Drawer 1000 1200 Main Assy
A3	3	15010236	Handle Assy
B	1	15018128	Floor Set SF Partner L2 2019
C	1	15018126	Steelbracket Set SF Partner L2 2019

15018128_B Kit Complete SF Partner 2019 L2 2SLD



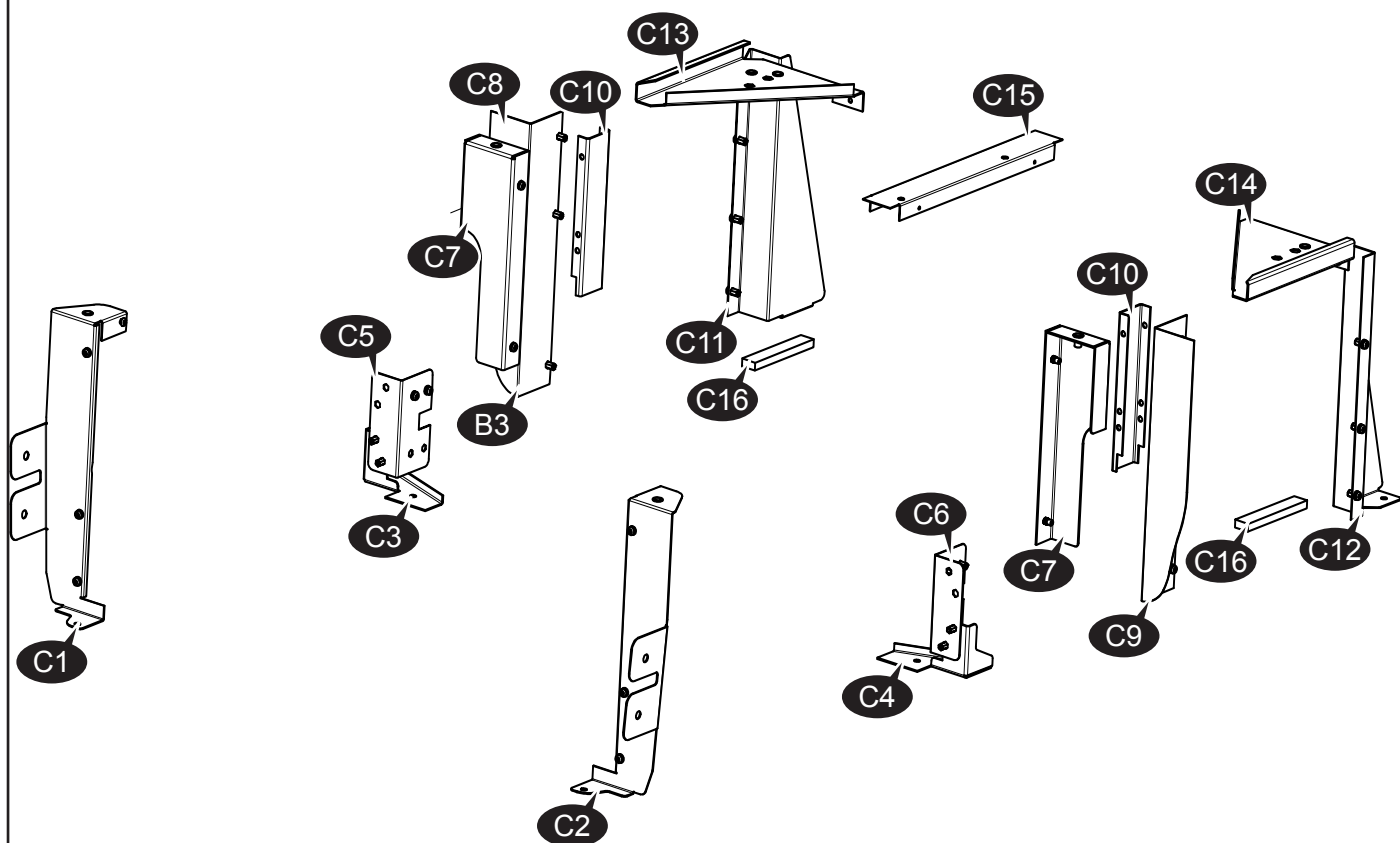
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B1	1	15017977	Floor Left SF Partner 2019 ASSY
B2	1	15017979	Floor Right SF Partner 2019 ASSY
B3	1	15018125	U-Profile 9mm L=1223
B4	1	15018141	Cover Orig Sep wo Hatch Partner Combo 2019
	1	15018127	Fitting Kit Floor Set SF Partner L2 2019

15010236 Handle Assy



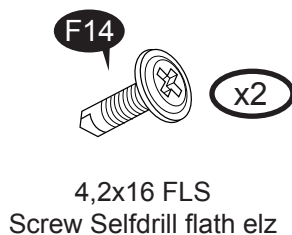
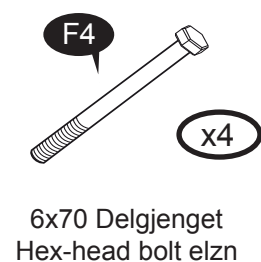
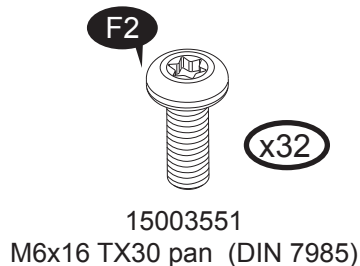
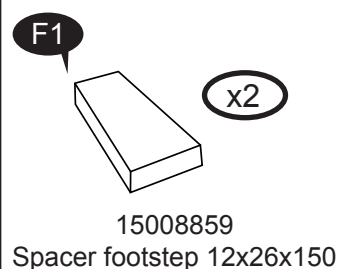
Item	Quantity	Part Number	Description
A8	1	15009441	Handle Tube 25x15x286
A9	2	15009442	Spacer Ø8,3x18x30 Nylon Black
A10	2	15009443	Spacer Ø8,1x13x6mm Galv
A11	2	15009444	Screw M8x50 Cylinderh Hex
A12	2	8 NMU	Mutter M8 Nyloc DIN985
A13	2	8,4x17x2	M8 Washer, DIN 125
A14	2	15009438	End Plug Tube 25x15 Inside

15018126_A Steelbracket Set SF Partner L2 2019

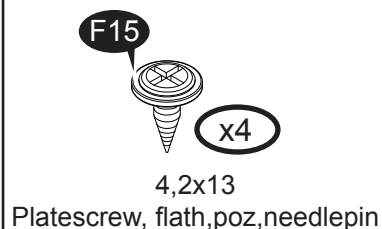
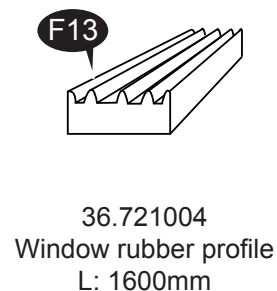
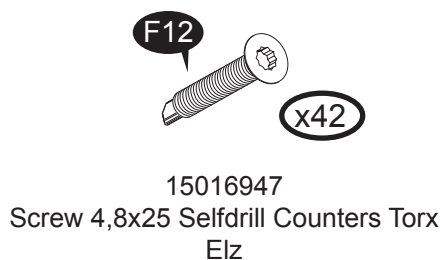
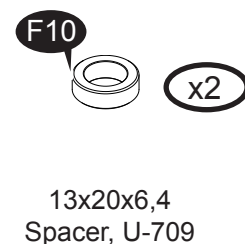
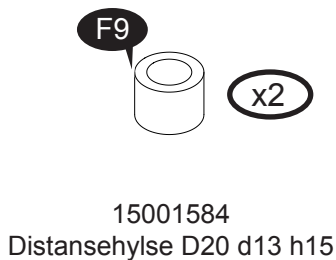
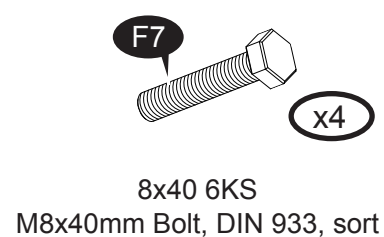
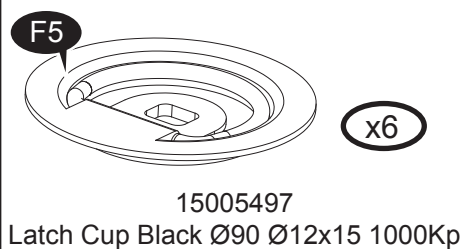


Item	Quantity	Part Number	Description
C1	1	15017972	Bracket Rear Left SF Partner 2019 ASSY
C2	1	15017974	Bracket Rear Right SF Partner 2019 ASSY
C3	1	15017963	Bracket Floor Middle Left SF Partner 2019
C4	1	15017966	Bracket Floor Middle Right SF Partner 2019
C5	1	15017975	Bracket Middle Fix Left SF Partner 2019 ASSY
C6	1	15017965	Bracket Middle Fix Right SF Partner 2019 ASSY
C7	2	15011913	Bracket Cargo Latch Rear ASSY PEJ 2016
C8	1	15017970	Cover Slide Door Left Rear SF Partner 2019 ASSY
C9	1	15017968	Cover Slide Door Right Rear SF Partner 2019 ASSY
C10	2	15011036	Distance Profile FD RD Caddy Short
C11	1	15017962	Bracket Front Left SF Partner 2019 ASSY
C12	1	15017960	Bracket Front Right SF Partner 2019 ASSY
C13	1	15011032	Bracket Latchcup M8 Multi Left ASSY
C14	1	15011031	Bracket Latchcup M8 Multi Right ASSY
C15	1	15011276	Profile Connection Front Floors 400
C16	1	15018123	Fitting Kit Steelbracket Set SF Partner 2019

15018123 Fitting Kit Steelbracket Set SF Partner 2019



15018127 Fitting Kit Floor Set SF Partner L2 2019





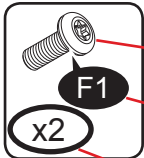
= Keep the part for later use



= Part is no longer needed



= Use a part that has been dismantled earlier



- Illustration of part

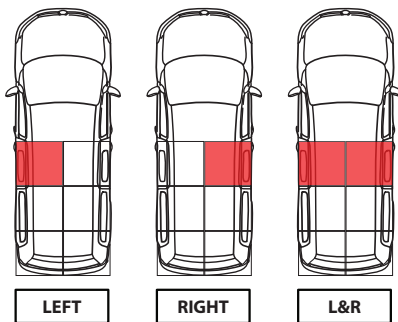
- Reference to parts list

- Necessary quantity of parts at the current step

Recommended torque for screws:

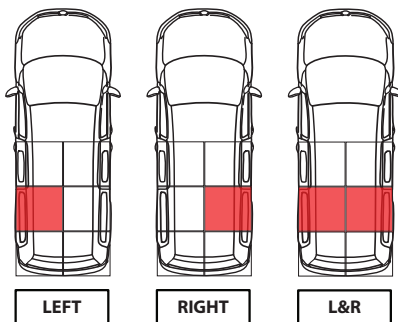
6mm:	6 NM
8mm:	10 NM
10mm:	42 NM

Orientation Symbols



Front

L&R (Left and Right) indicates that the assembly is equal or close to equal on both sides.

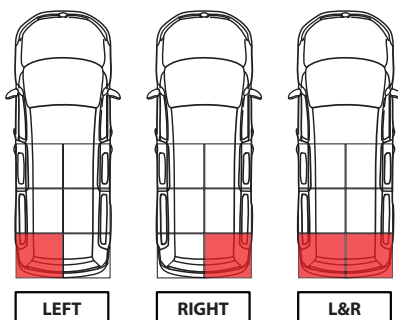


Middle

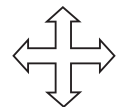
1SLD = One sliding door
2SLD = Two sliding doors



Arrow indicates witch direction a bolt should be mounted

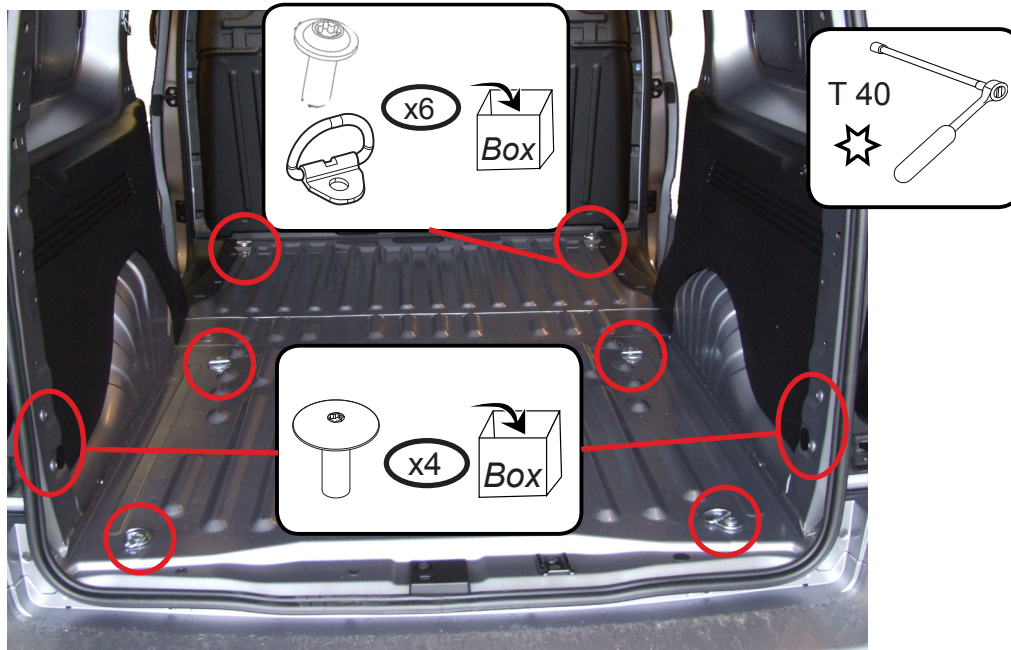


Rear

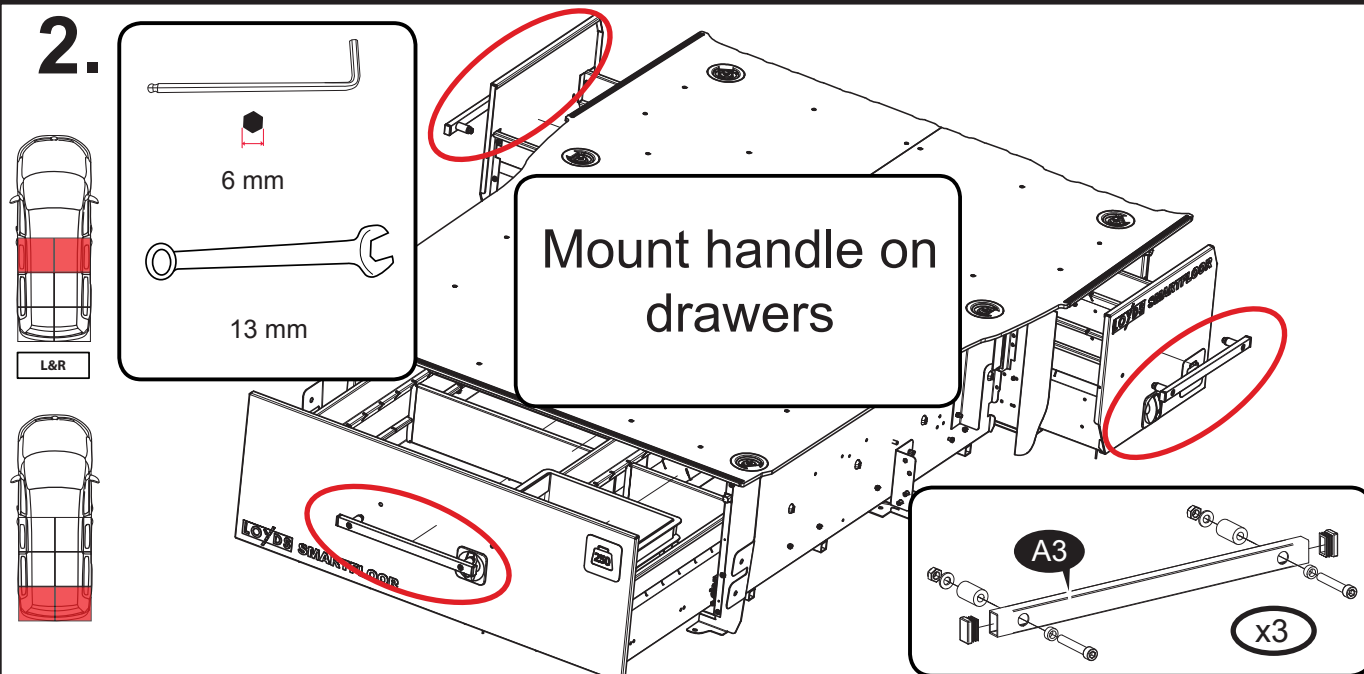


Adjust gaps around part

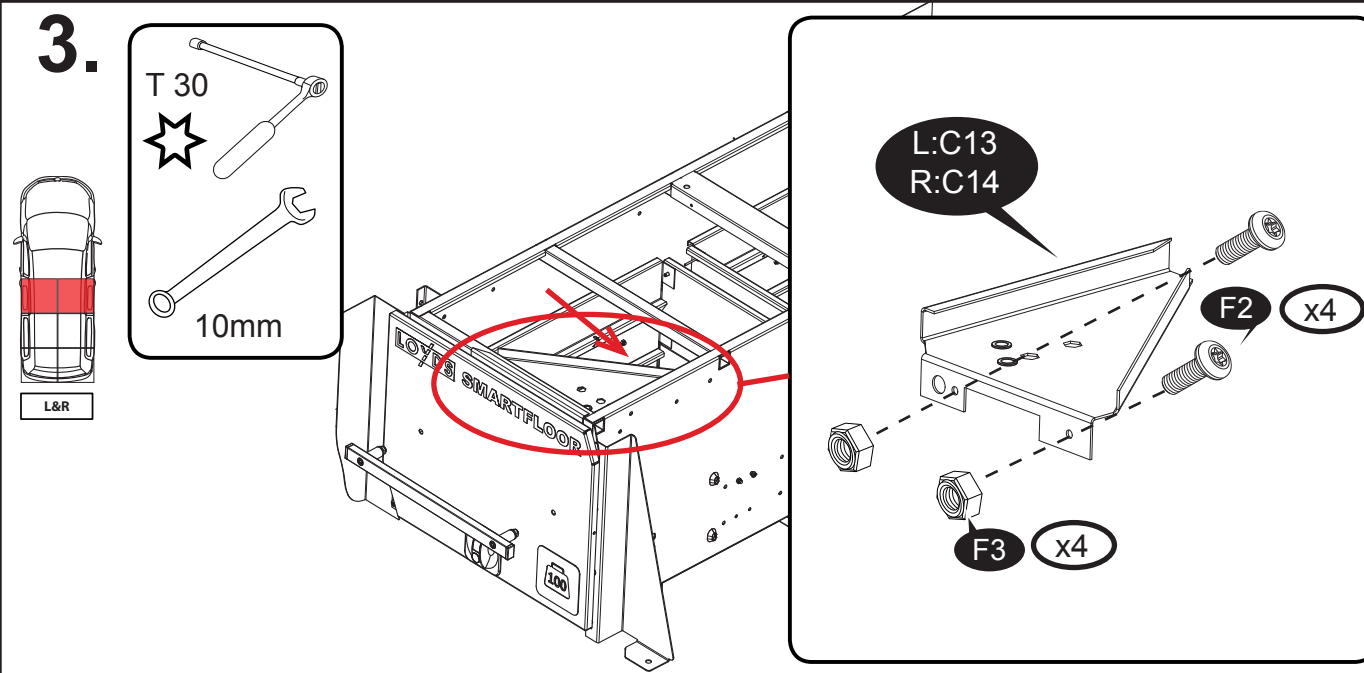
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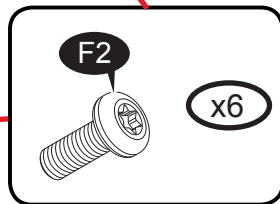
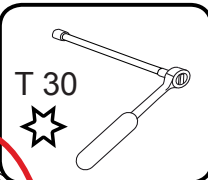
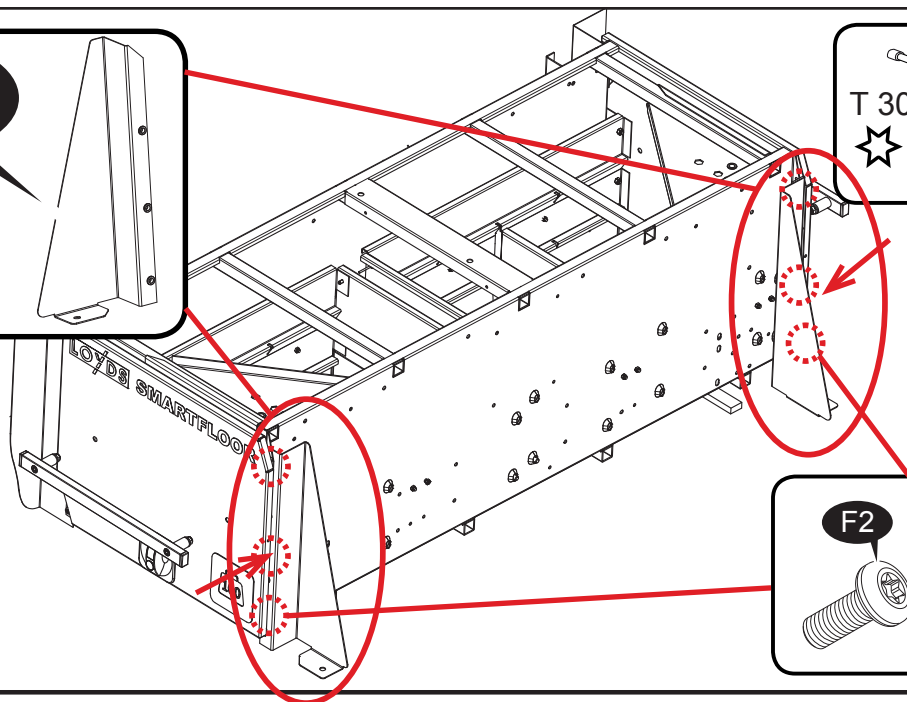
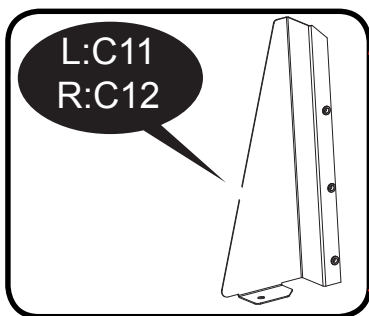
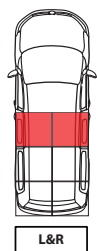
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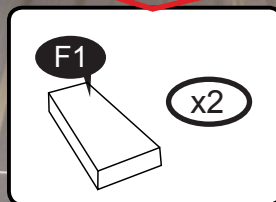
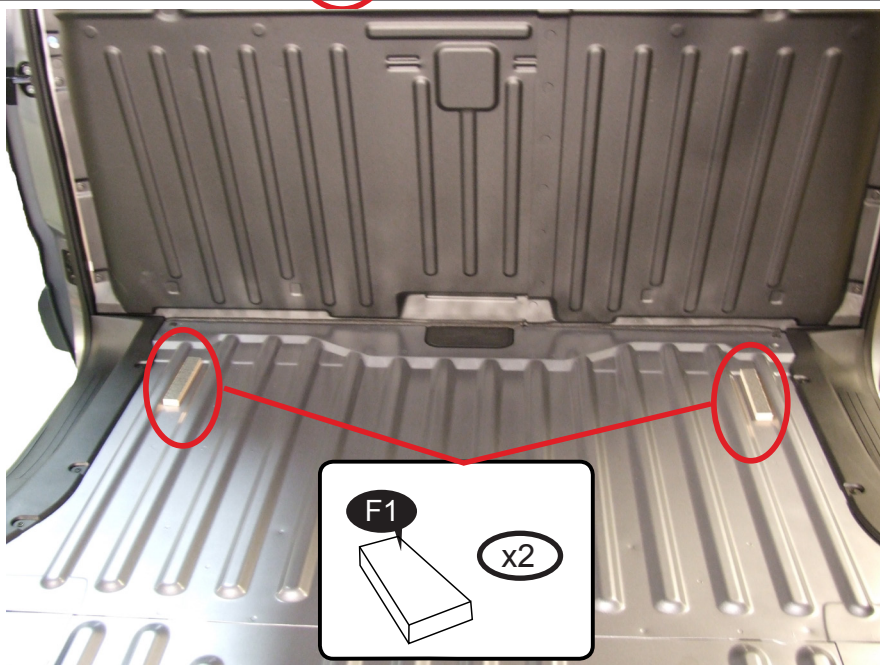
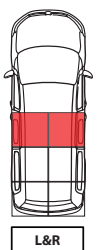
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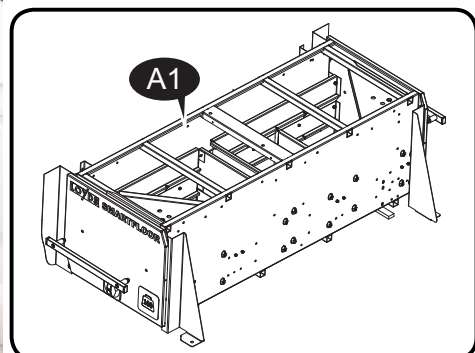
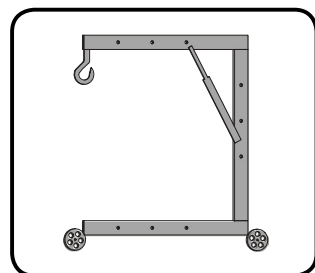
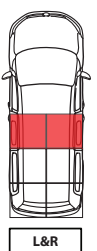
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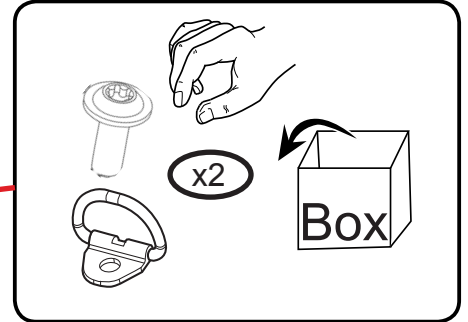
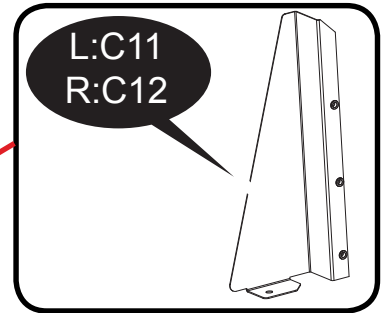
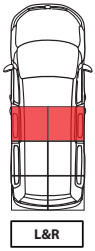
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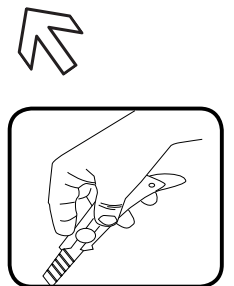
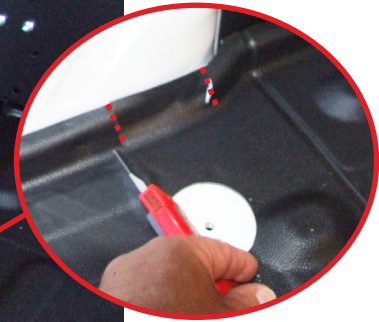
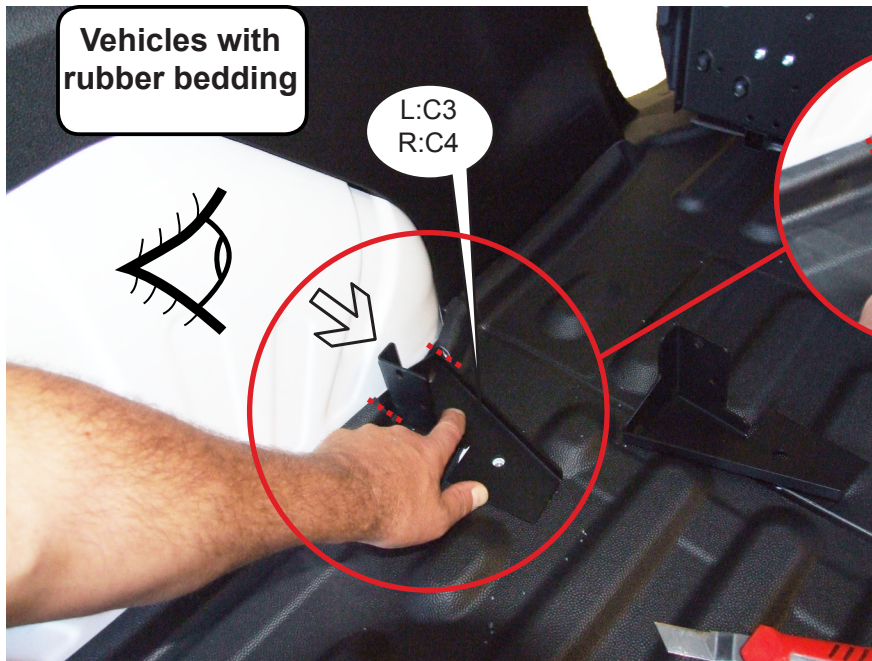
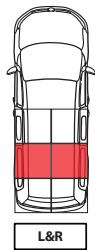
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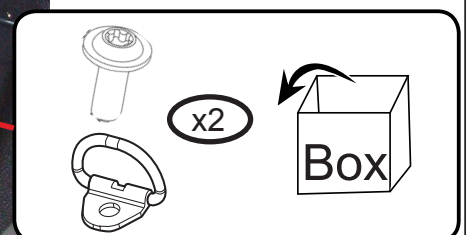
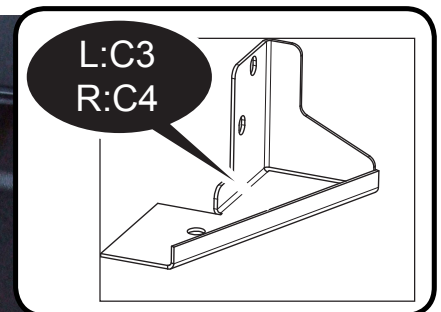
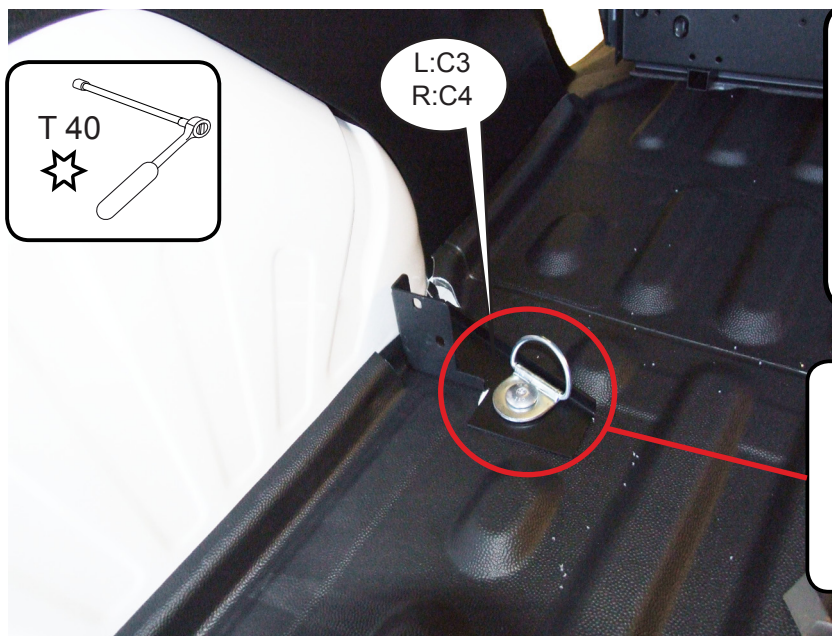
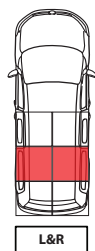
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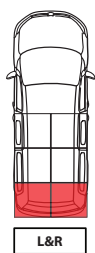
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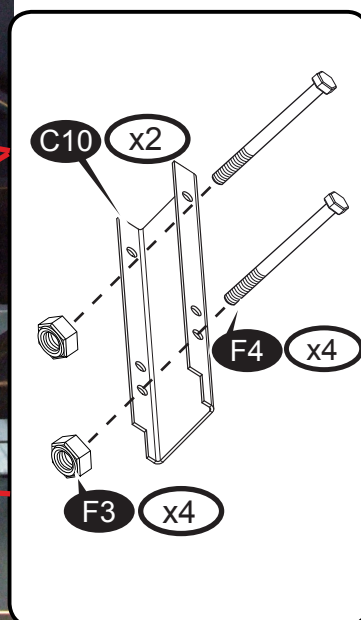
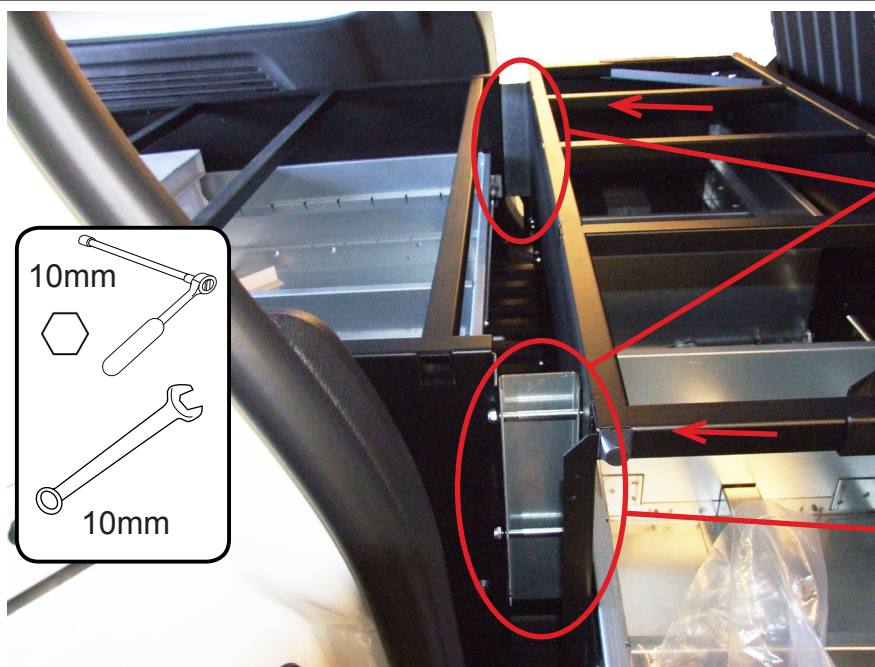
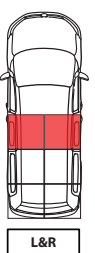
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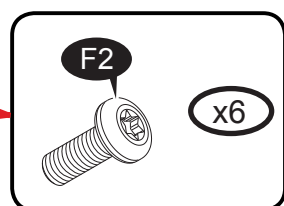
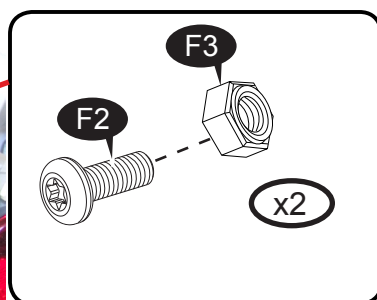
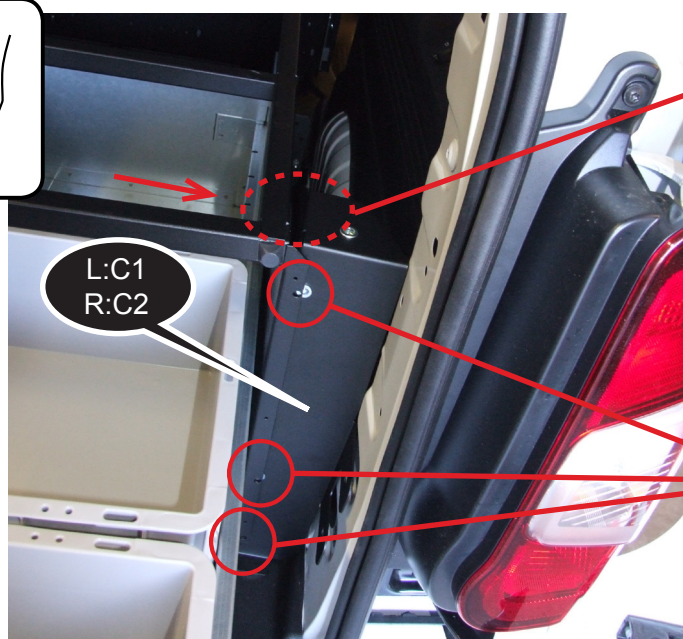
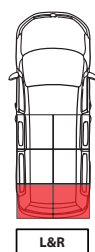
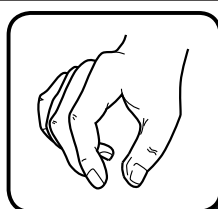
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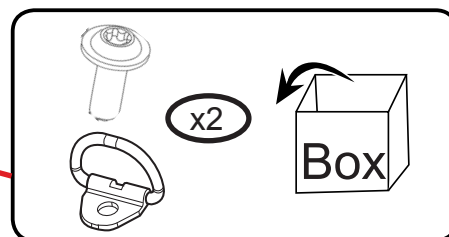
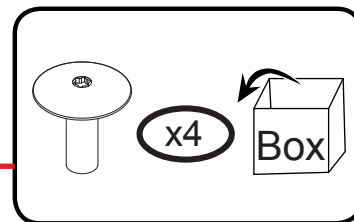
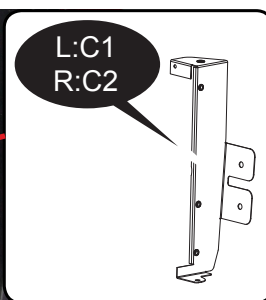
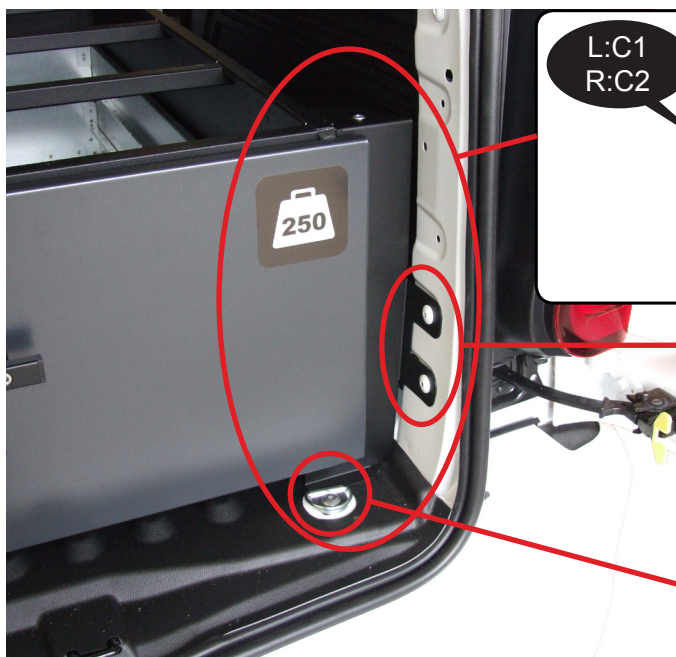
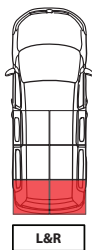
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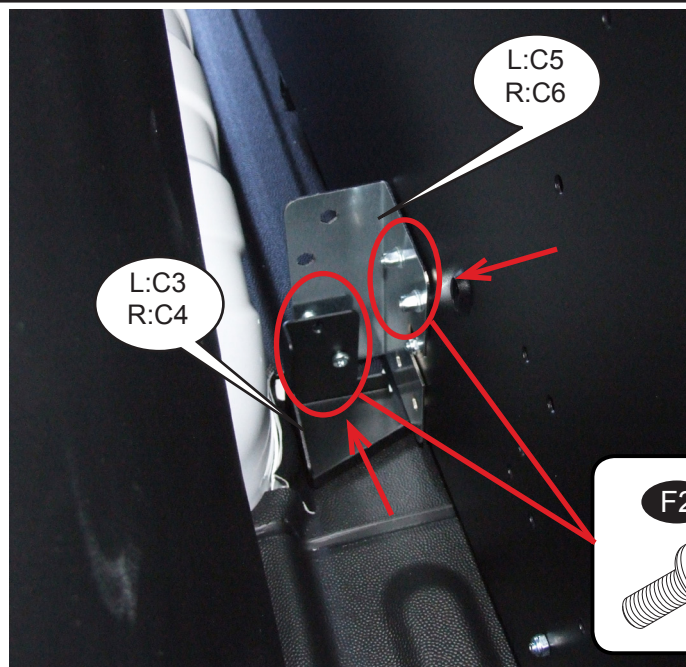
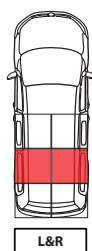
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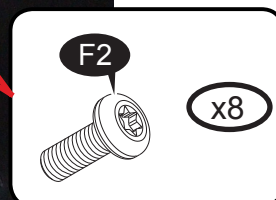


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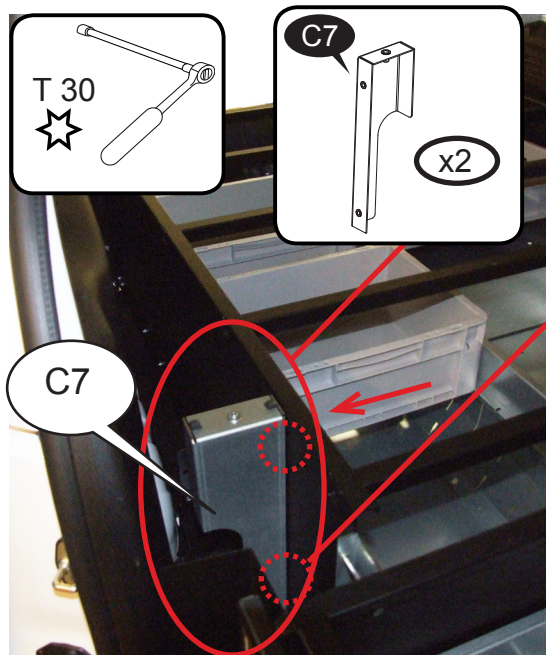
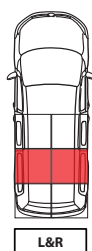


L:C3
R:C4

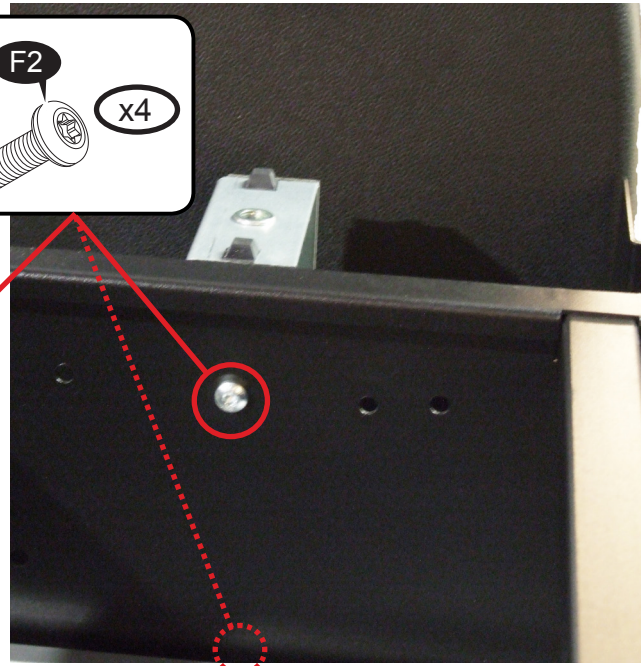
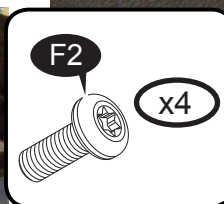
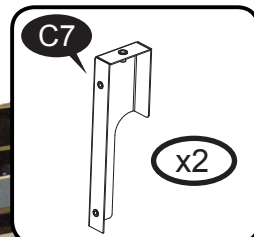
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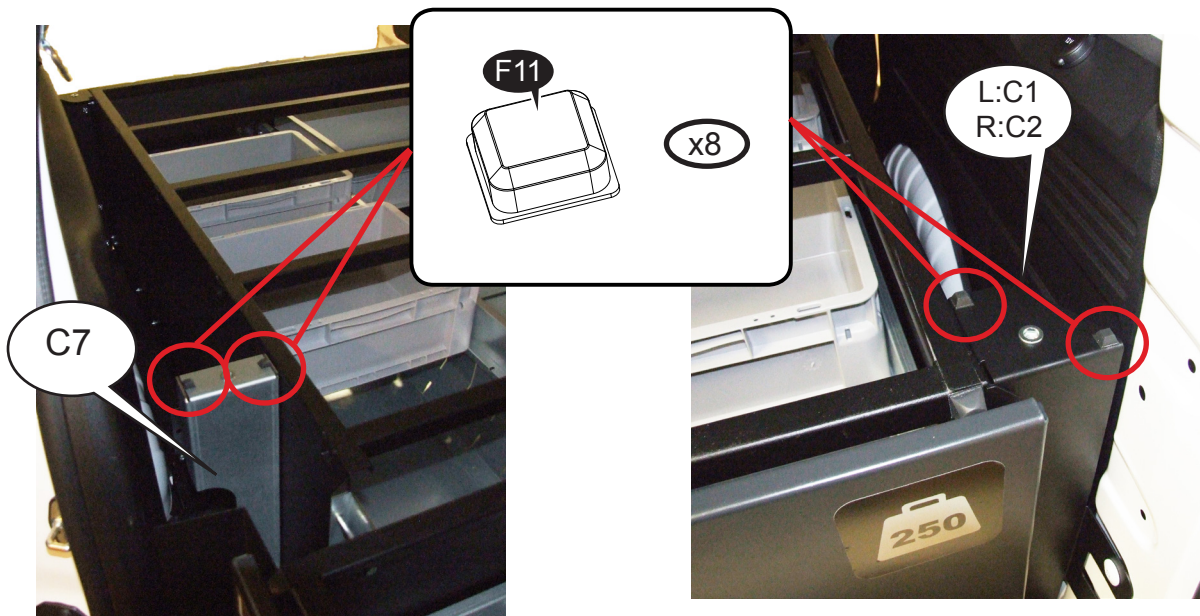
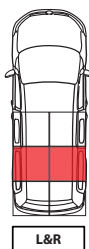
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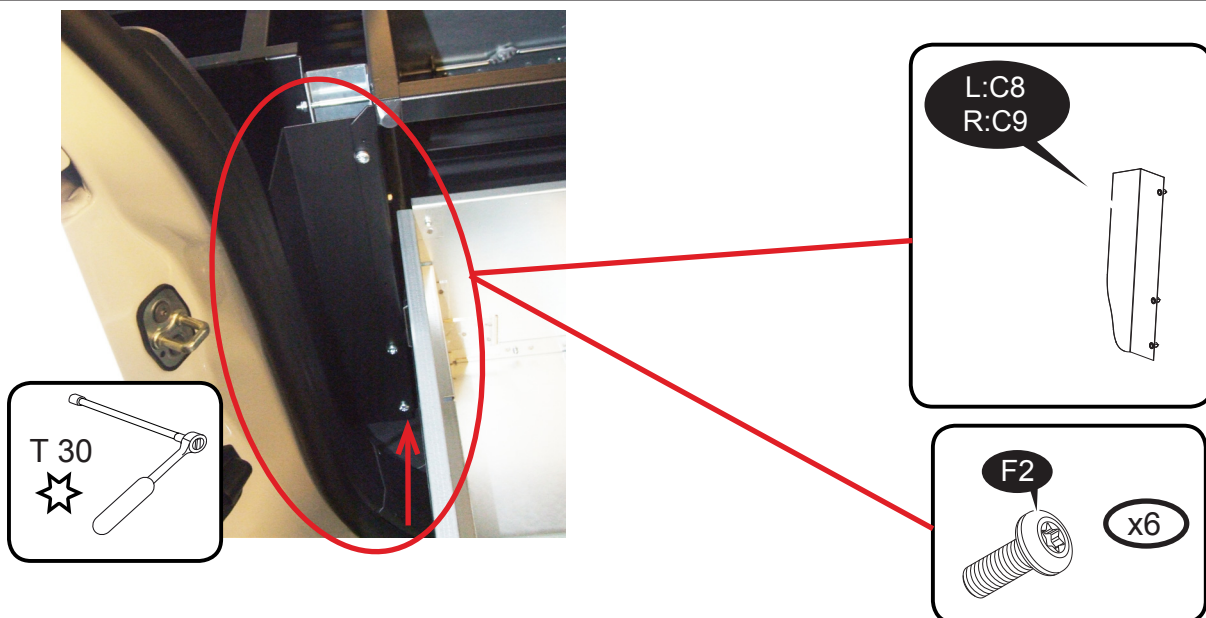
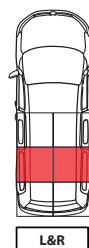
T 30
★



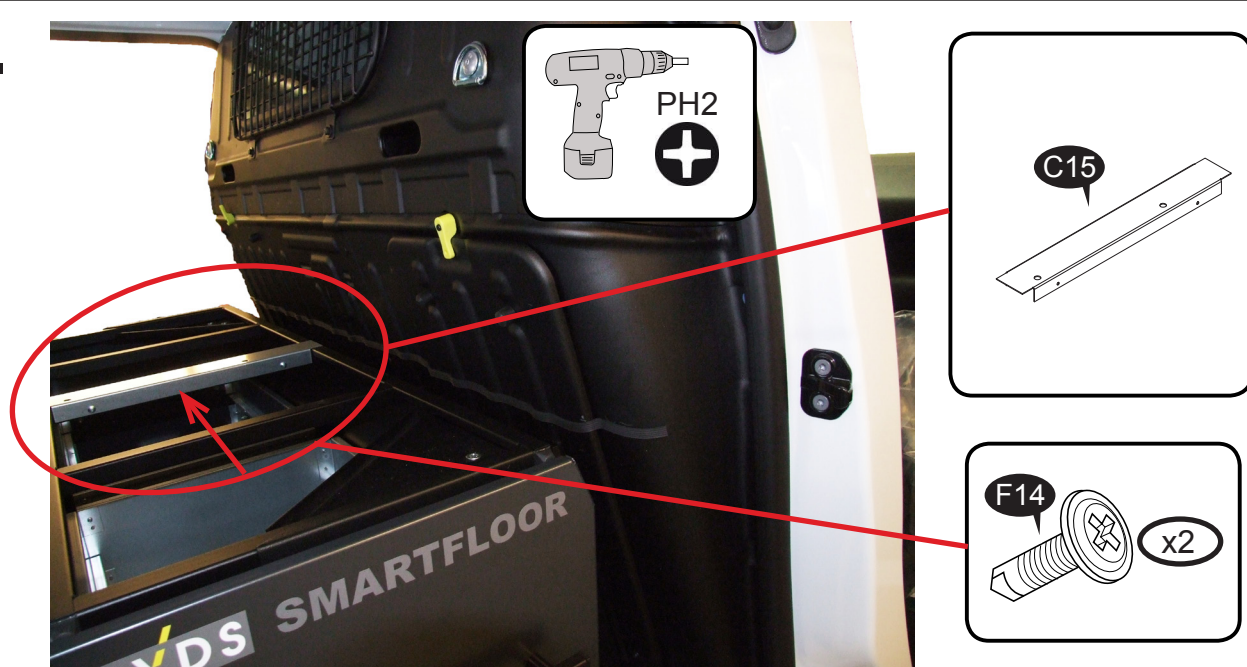
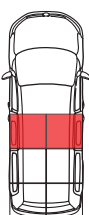
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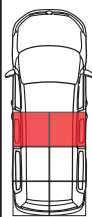
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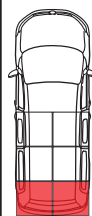
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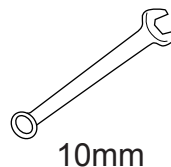
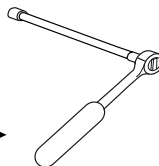
L&R



L&R

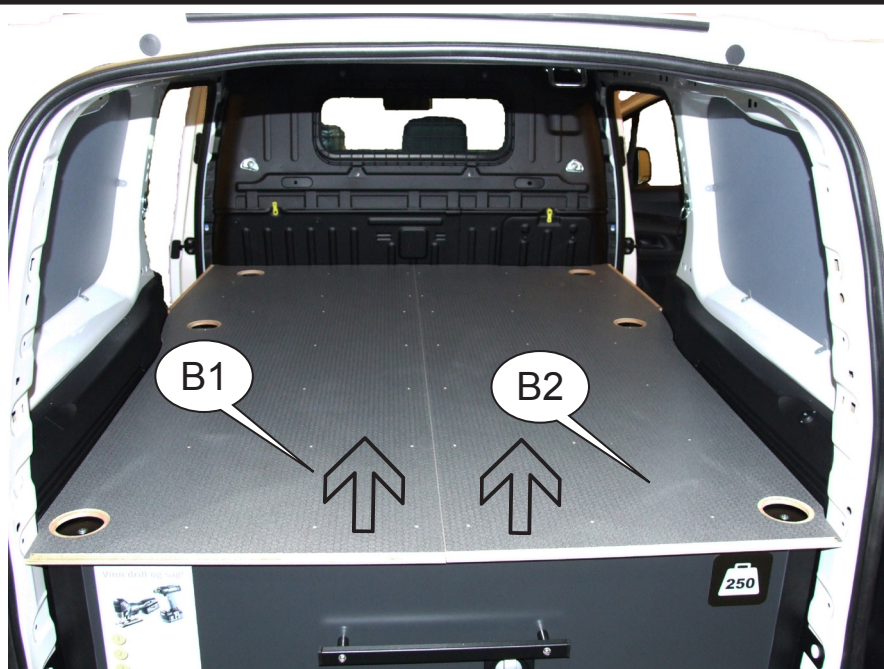
**Tighten all screws
and nuts previously
tightened by hand**

T 30
T 40
★

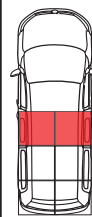


10mm

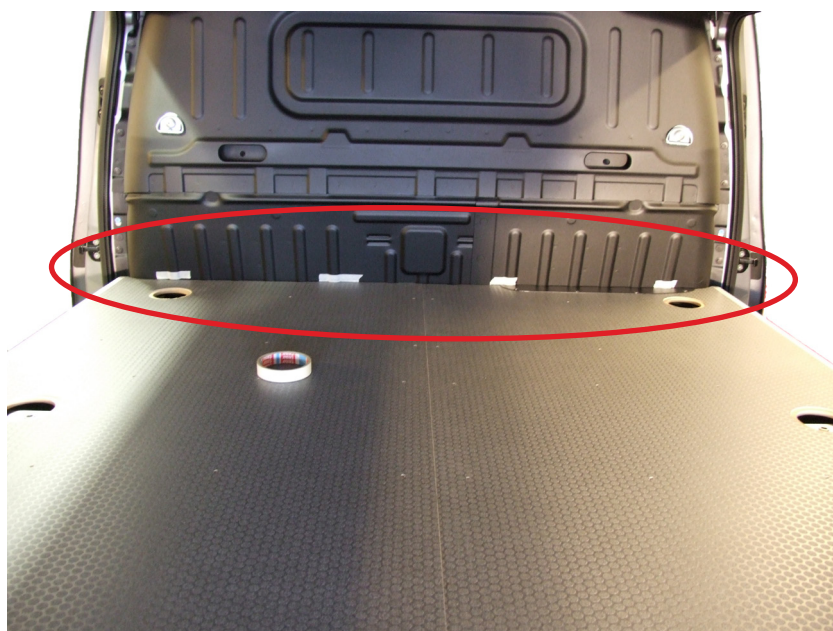
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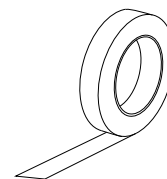
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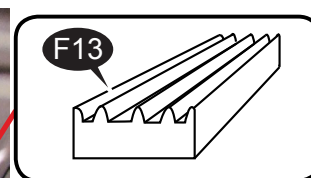
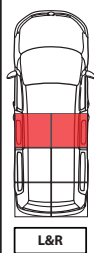
L&R



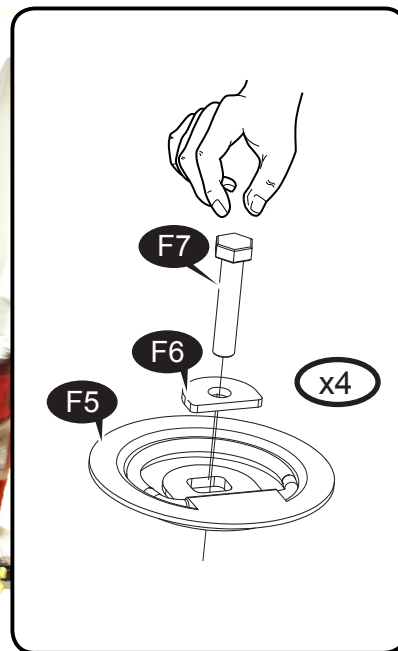
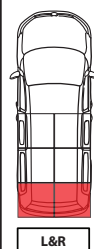
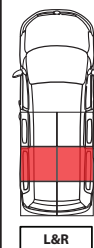
**Mark the
top position of
floors on
separator**



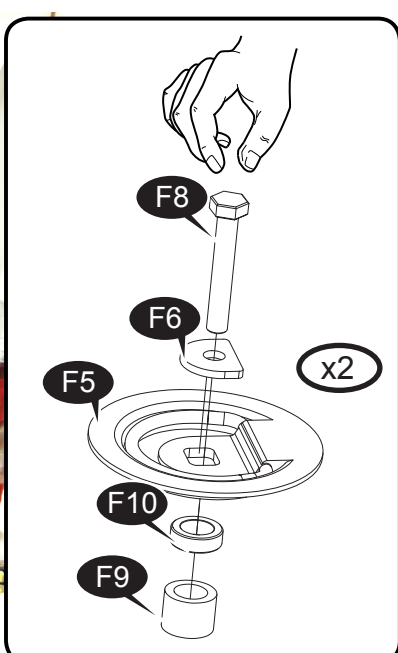
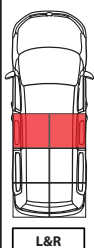
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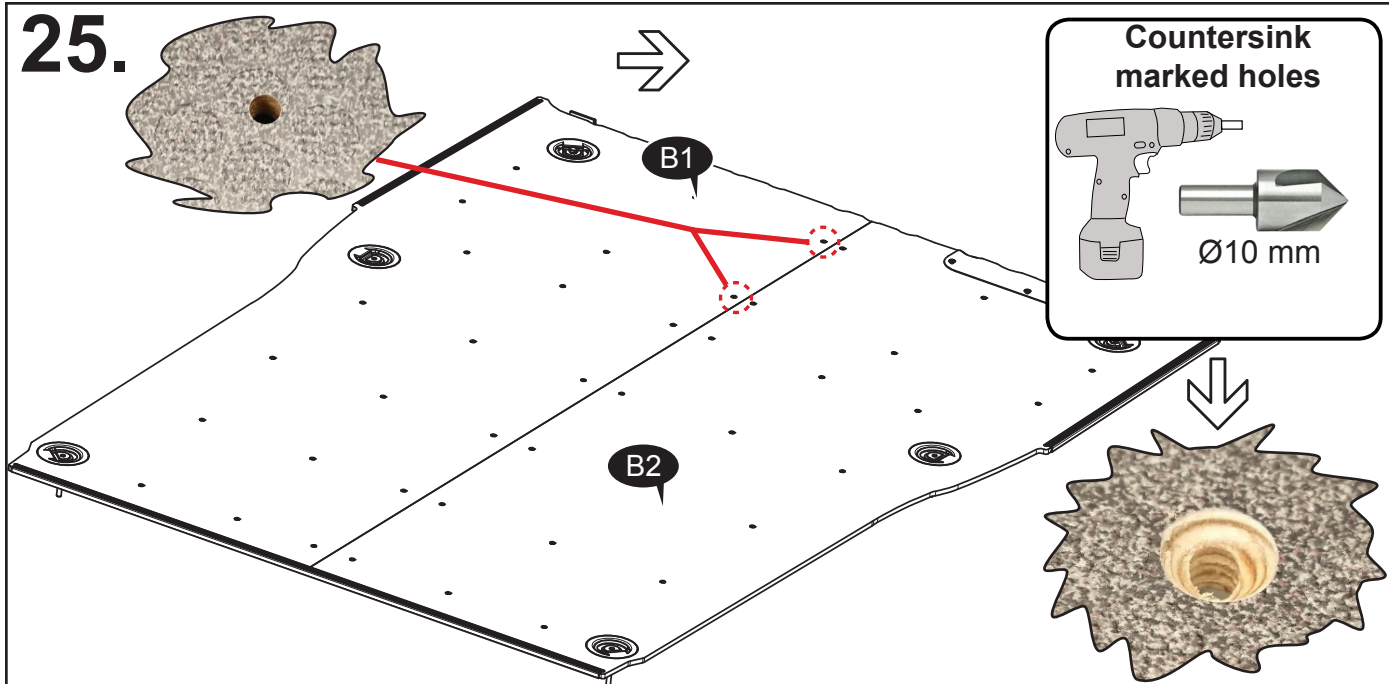
23.



24.

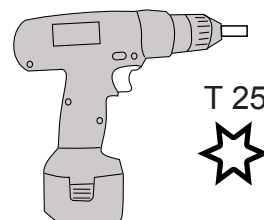
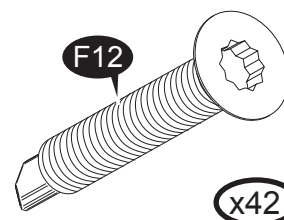
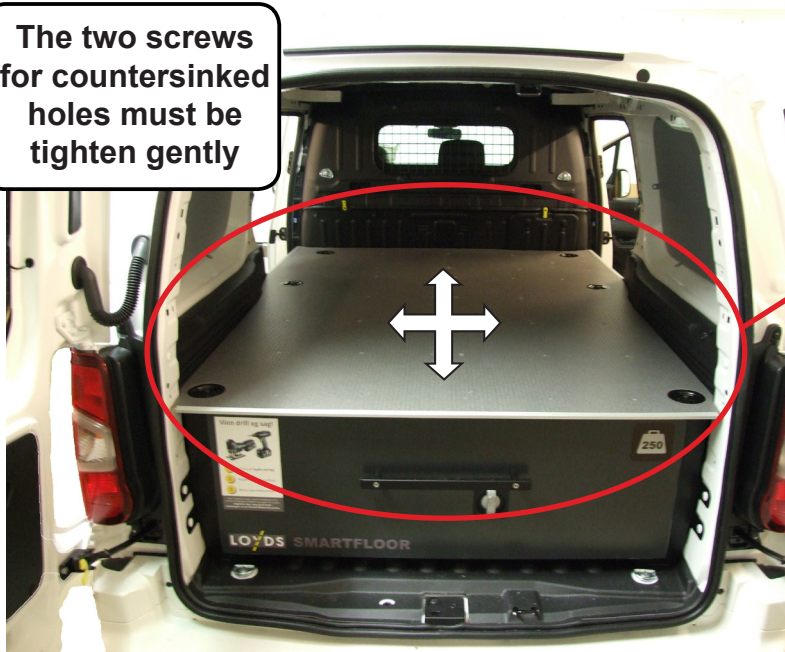


25.

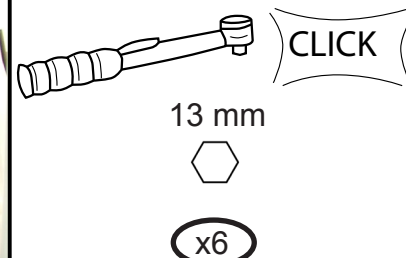


26.

The two screws for countersinked holes must be tighten gently

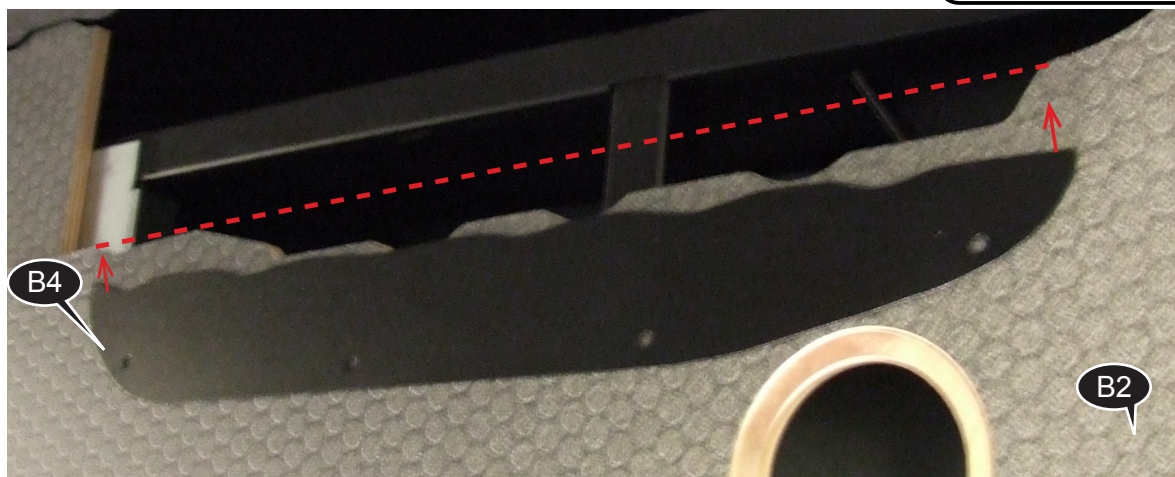
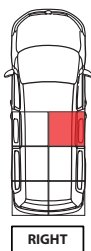


27.



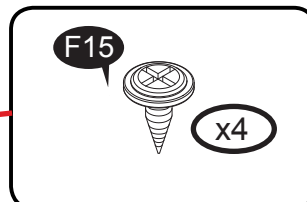
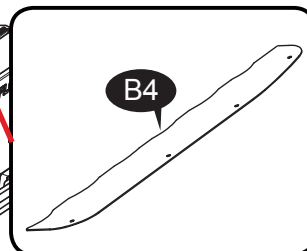
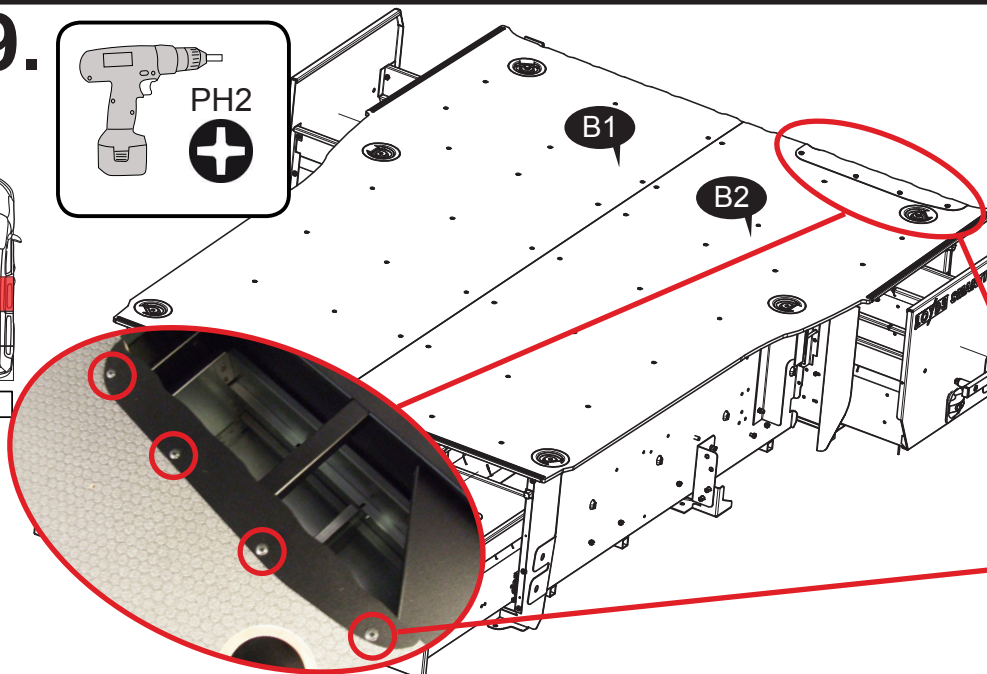
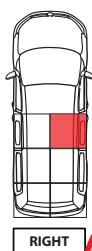
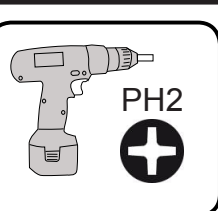
28.

Vehicles without separator hatch

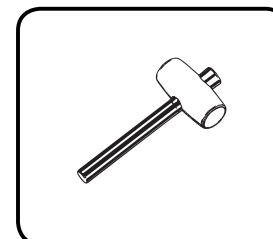
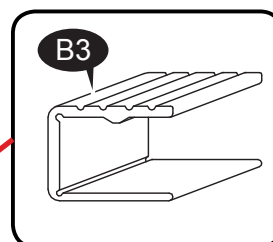
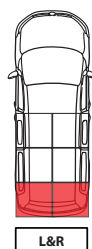


29.

Vehicles without separator hatch



30.



Revision Record

Rev Nr.	Date & Sign	Changes
01	04.10.19/AHA	Changed floor set & added instructions
02	11.10.19/AHA	Added instructions and tool

Date/Author	Date/Constructor
2019-10-11/AHA	2019-10-11/EGL