



Hilux D-Cab Alu-bedliner Installation Manual



Manual nr 15017157 Rev0
Loyds Industri AS 2019-06-07

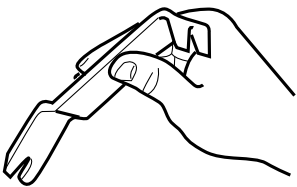
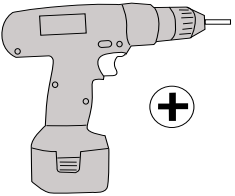
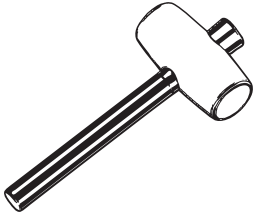
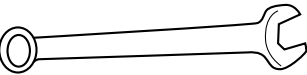
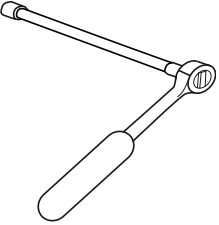
Revision Record

Rev nr	Date	Page	Picture	Update	New	Deleted steps

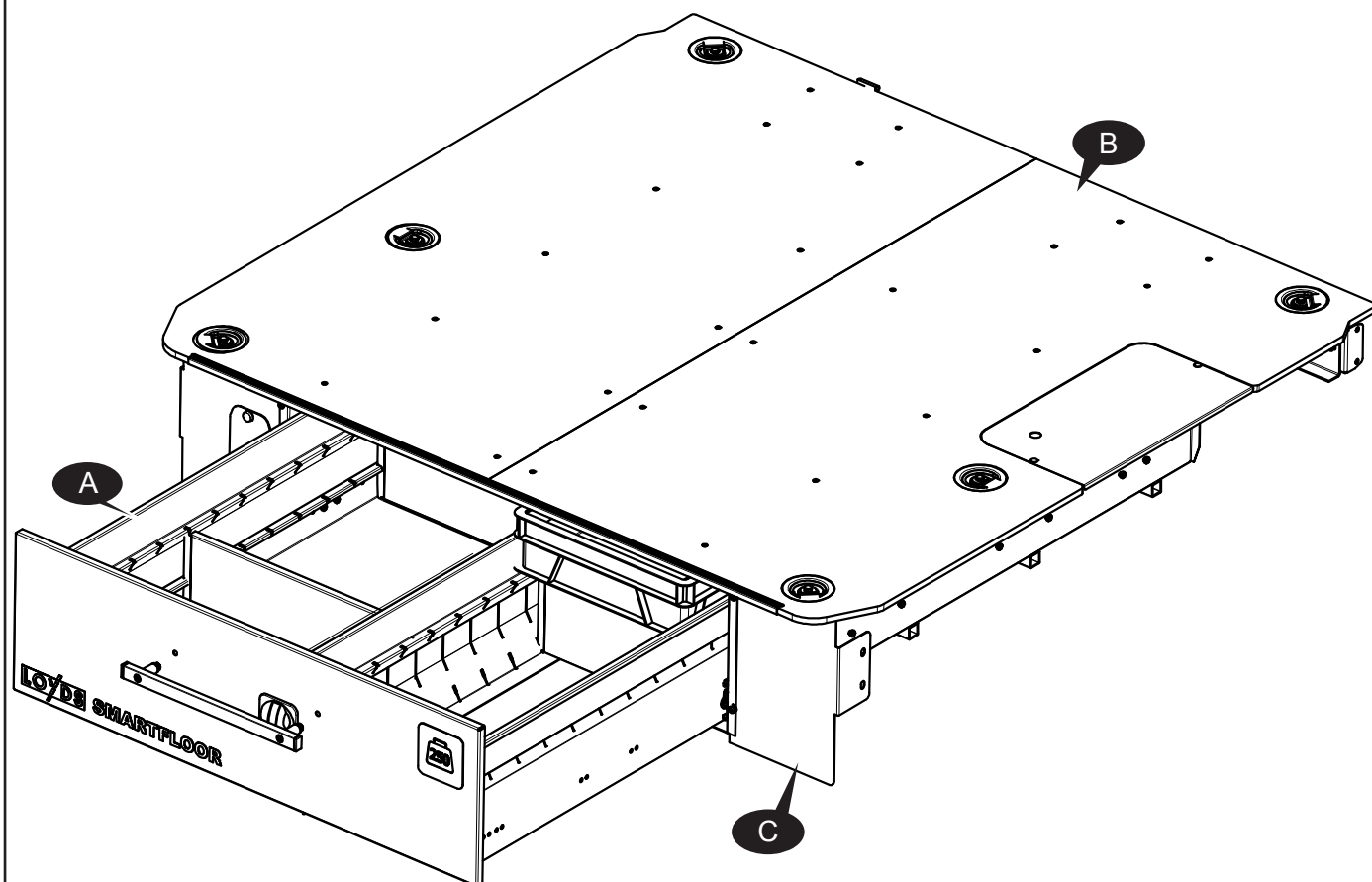
Recommended torque for screws:

4,2mm Selfdrilling: 3,6 NM
 6mm: 6 NM
 8mm: 10 NM
 10mm: 42 NM

Tools

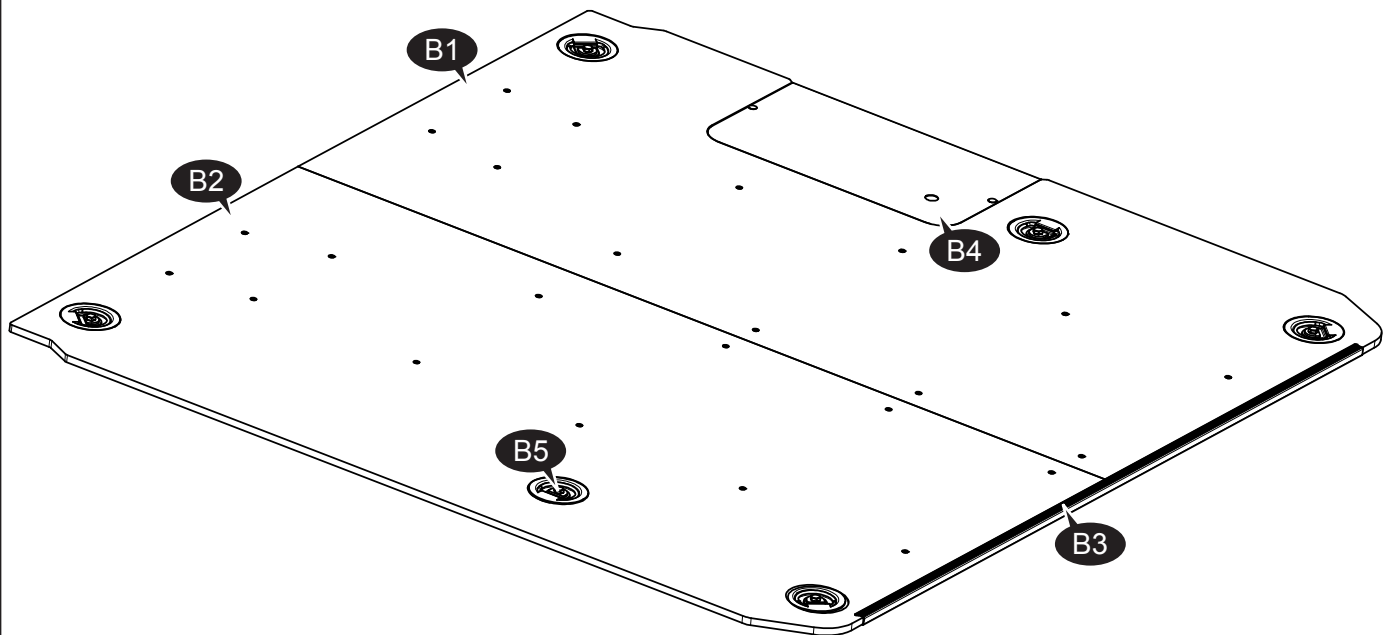
			
10-13 mm 	10-13 mm 	Torx Bits TX 20 TX 25 TX 30	

15017730 Kit Complete SF Hilux Alu-bedliner Se



Item	Quantity	Part Number	Description
A	1	15016910	RD Drawer 1200 Pickup Main Assy
B	1	15017741	Floor Set SF Hilux 2019 D-Cab Alu-bedliner ASSY
C	1	15017760	Steelbracket Set Hilux 2019 Alu-bed

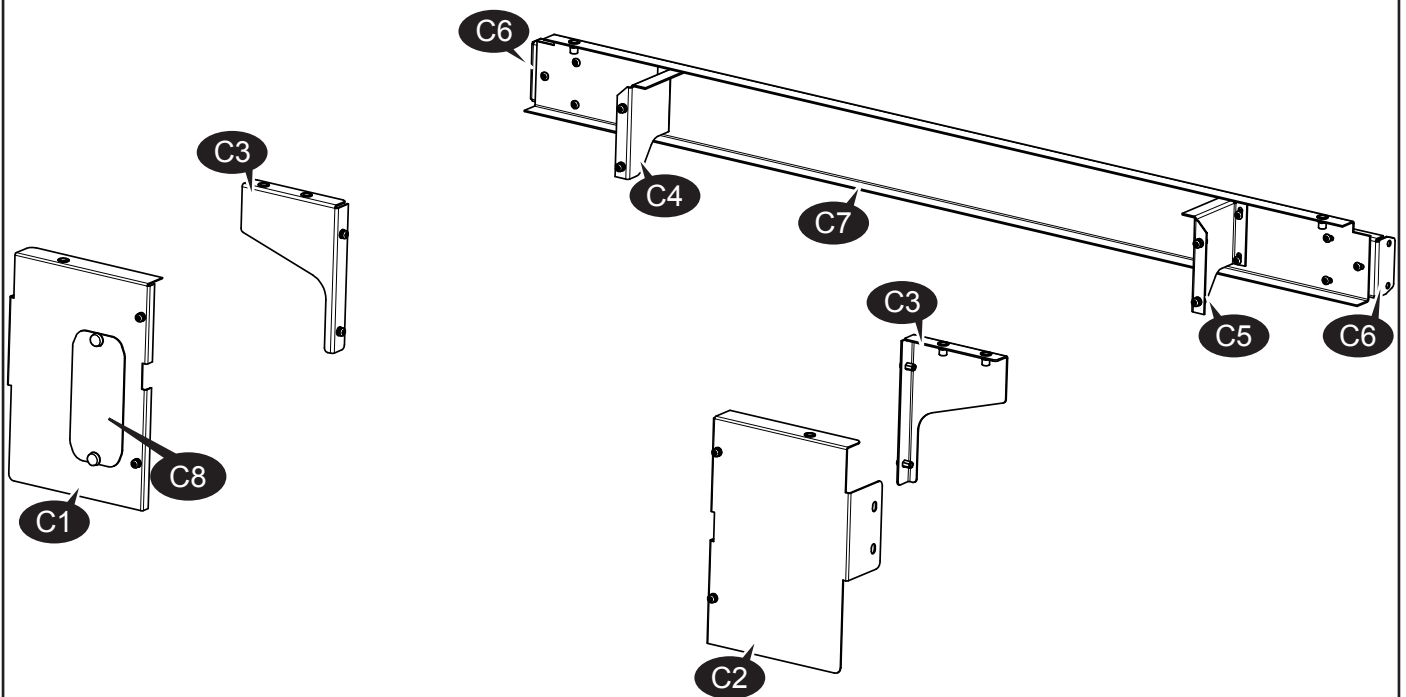
15017741 Floor Set SF Hilux 2019 D-Cab Alu-bedliner



15012645 Floor Set Hilux D-cab

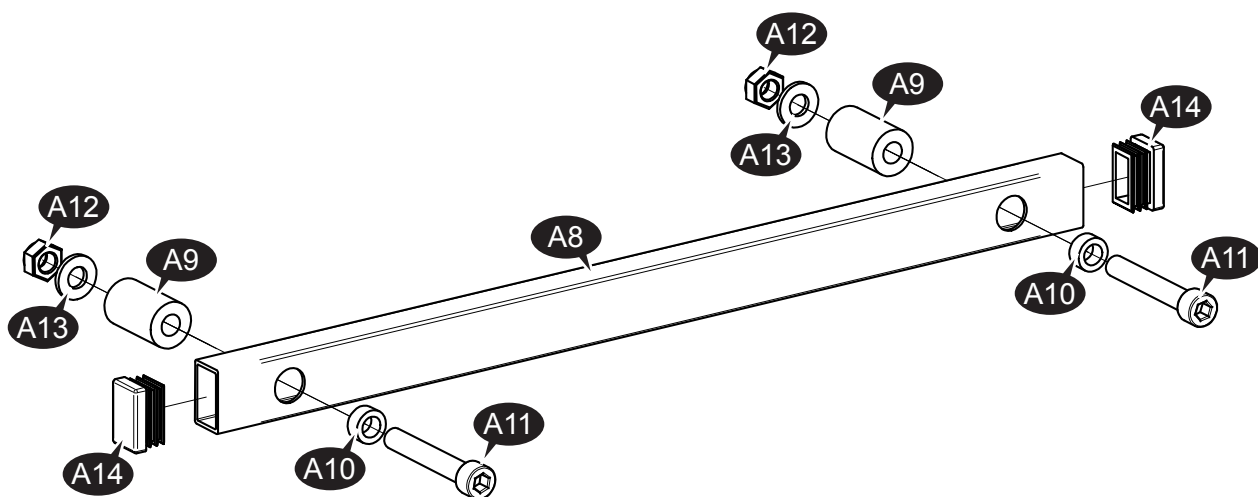
Item	Quantity	Part Number	Description
B1	1	15017743	Floor Right SF Hilux 2019 D-cab Alu-bedliner
B2	1	15017742	Floor Left Hilux 2019 D-Cab Alu-bedliner
B3	1	15012638	U-profile 12mm L=1329
B4	1	15015943	Hatch Floor Right SF Ranger 2019
B5	1	15017744	Fitting Kit SF Floor Set Hilux D-cab Alu-bedliner

15017760 Steelbracket Set Hilux 2019 Alu-bed



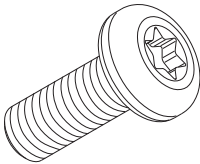
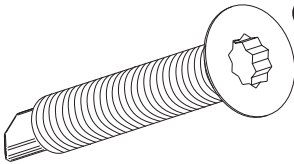
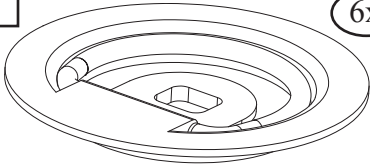
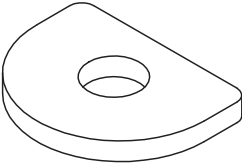
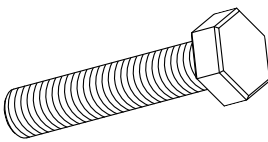
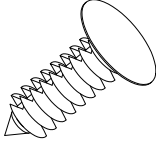
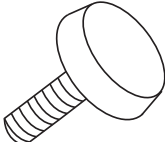
Item	Quantity	Part Number	Description
B1	1	15017738	Bracket Rear Left SF Hilux 2019 Alu-bedliner
B2	1	15017740	Bracker Rear Right SF Hilux 2019 Alu-bedliner
B3	2	15013166	Bracket Middle w Latch Flexi
B4	1	15017736	Bracket Left Frontbracket Drawer to Drawer Hilux 2019
B5	1	15017734	Bracket Right Frontbracket Drawer to Drawer Hilux 2019
B6	2	15012633	Fix Bracket Side Front Hilux
B7	1	15017732	Bracket Front w Latches Hilux 2019
B8	1	15016940	Hatch Tube Channel 80x160 Pickup
	1	15017759	Fitting Kit Steelbracket Set Hilux 2019 Alu bed

15010236 Handle Assy



15010236 Handle Assy

Item	Quantity	Part Number	Description
A8	1	15009441	Handle Tube 25x15x286
A9	2	15009442	Spacer Ø8,3x18x30 Nylon Black
A10	2	15009443	Spacer Ø8,1x13x6mm Galv
A11	2	15009444	Screw M8x50 Cylinderh Hex
A12	2	8 NMU	Mutter M8 Nyloc DIN985
A13	2	8,4x17x2	M8 Washer, DIN 125
A14	2	15009438	End Plug Tube 25x15 Inside

Fitting Kit		
F1  15003551 M6x16 TX30 pan (DIN 7985) 22x	F2  15009568 Screw 4,8x32 Selfdrill Counters Torx Elz 24x	F3  15005497 Latch Cup Black Ø90 Ø12x15 1000Kp 6x
F4  15005884 Washer Latchcup for Ø8 6x	F5  8x40 M8x40mm Bolt, DIN 933, sort 6x	F6  8x40 M8x40mm Bolt, DIN 933, sort 2x
F7  8x40 M8x40mm Bolt, DIN 933, sort 2x	F8	F9
F10	F11	F12
F13	F14	F15
F16	F17	F18
F19	F20	F21



= Keep the part.

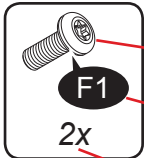


= You don't need this part in the installation.

The number indicates the reference to the part, later in the manual.



= Use a part that you've dismantled earlier.

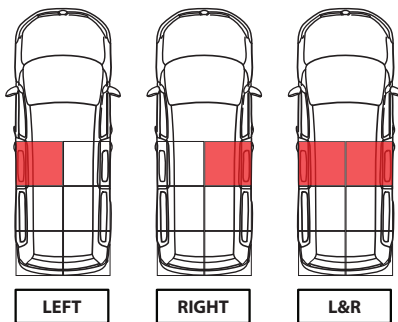


- Picture of part

- Reference to Fitting Kit

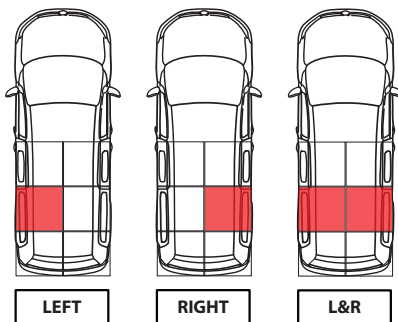
- Quantity that will be used at the current step

Orientation Symbols

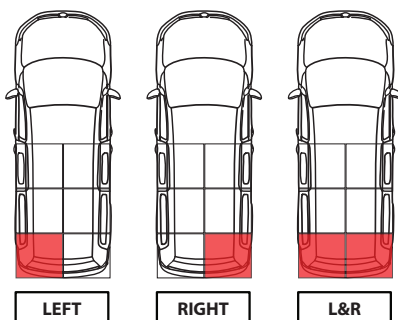


Front

Left and Right (L&R) indicates that the assembly is equal or close to equal on both sides.

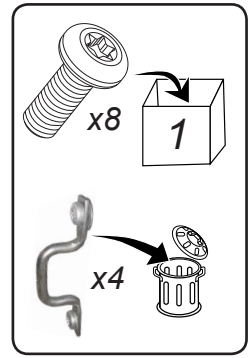
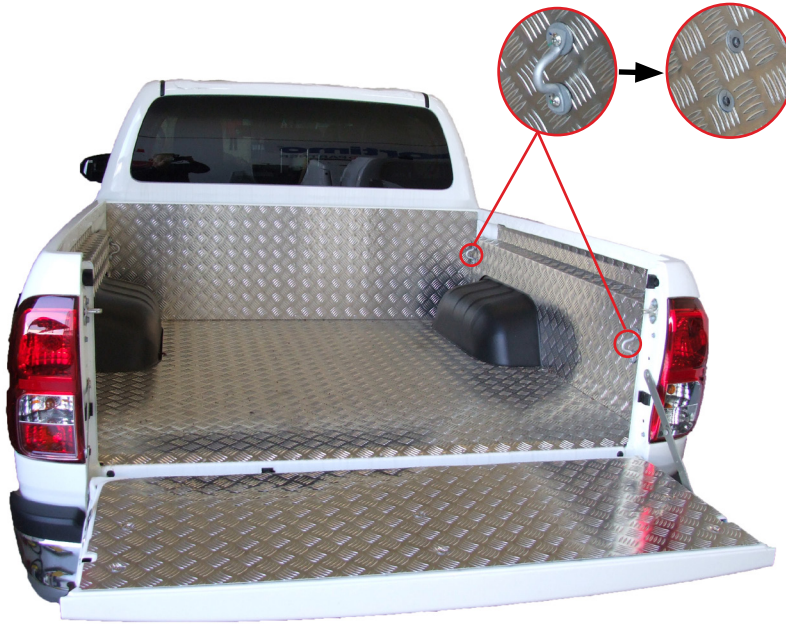
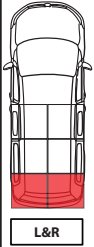
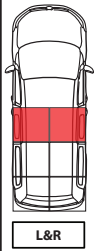


Middle

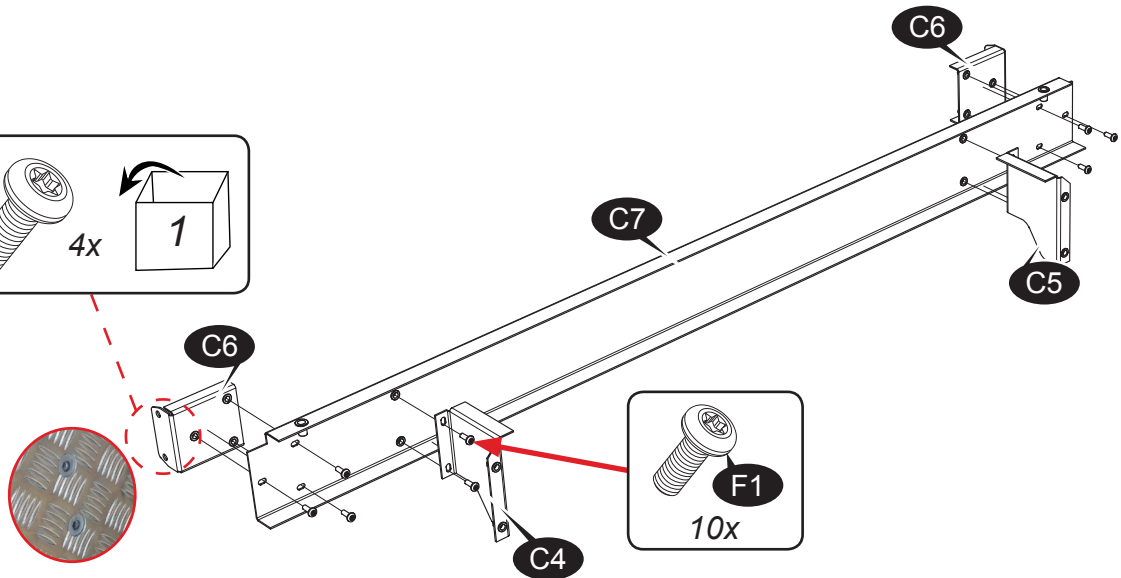
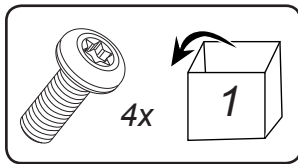
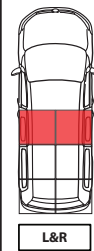


Rear

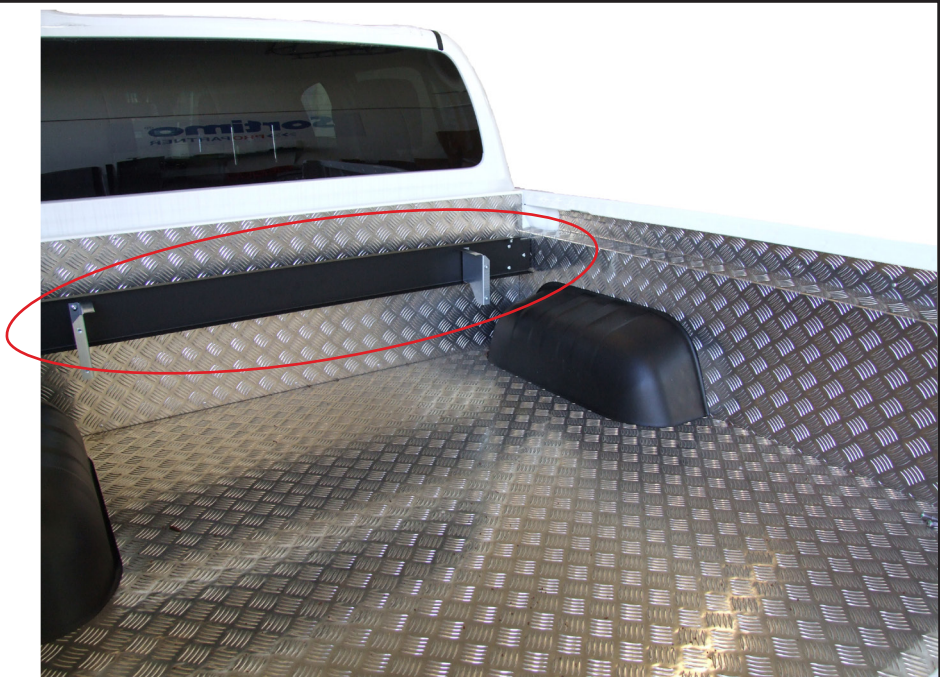
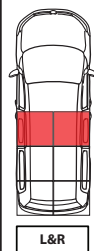
1.



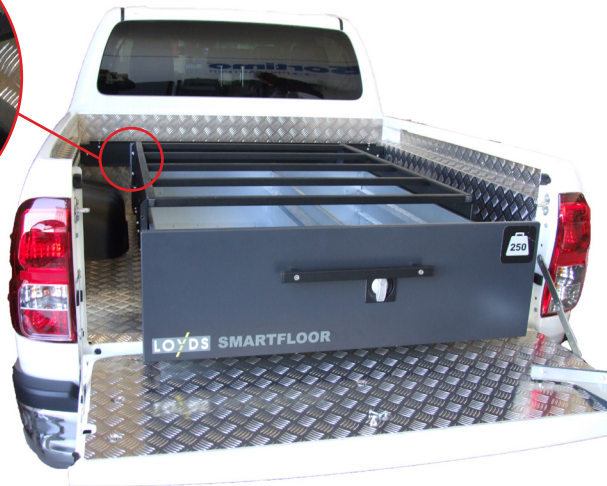
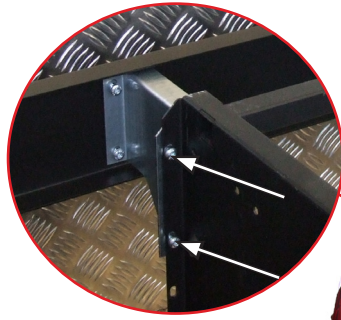
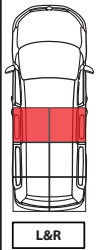
2.



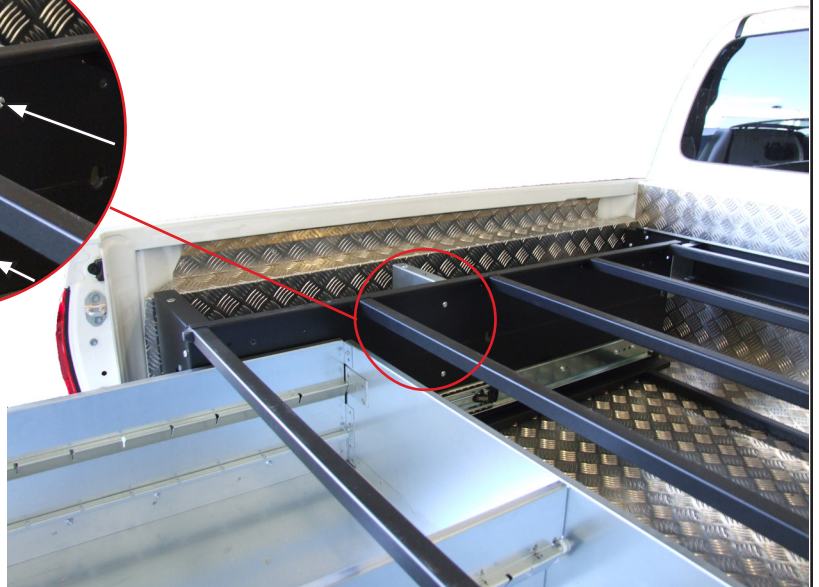
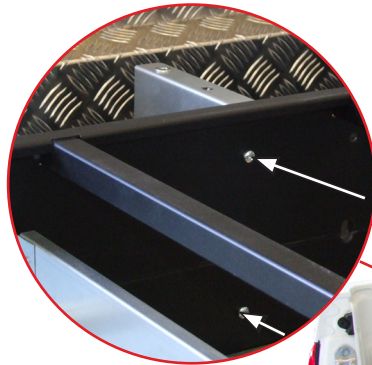
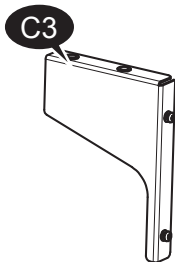
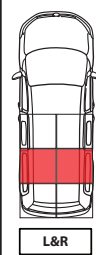
3.



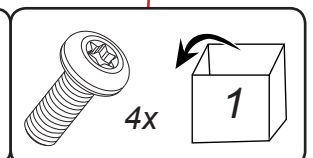
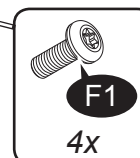
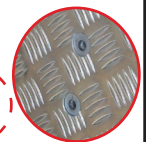
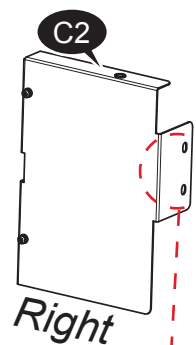
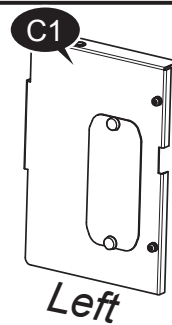
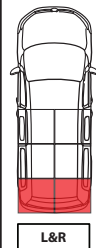
4.



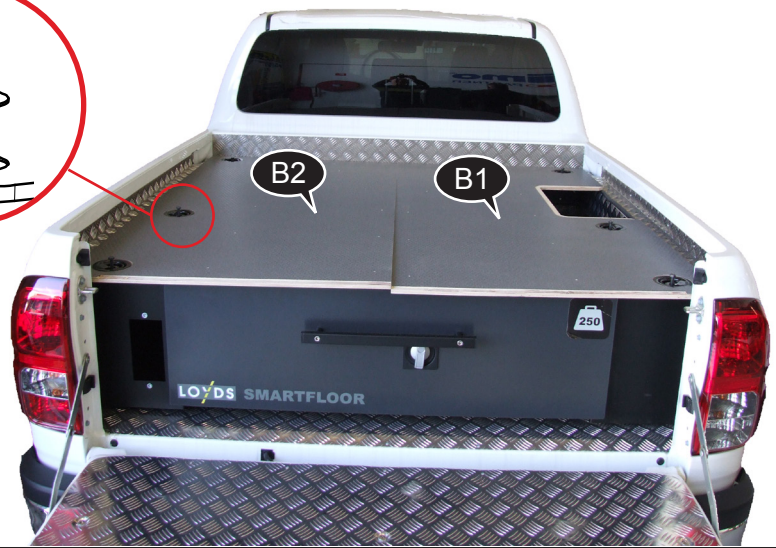
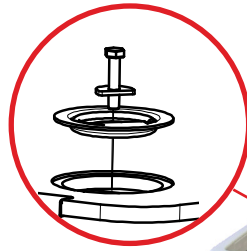
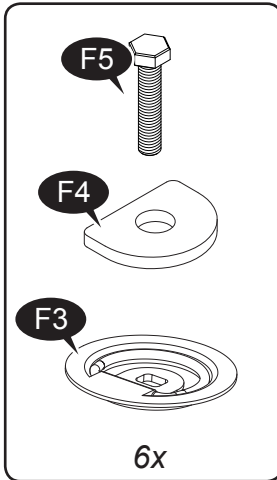
5.



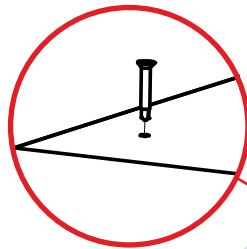
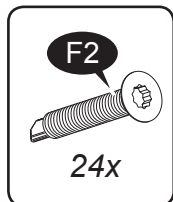
6.



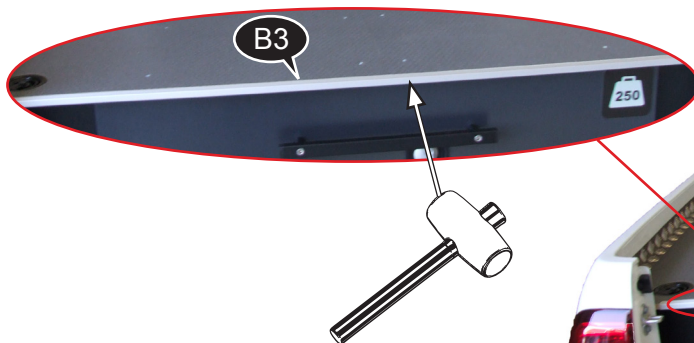
7.



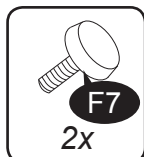
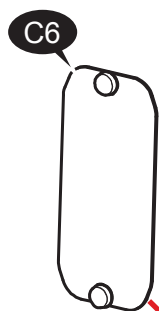
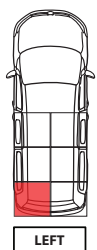
8.



9.



10.



11.

