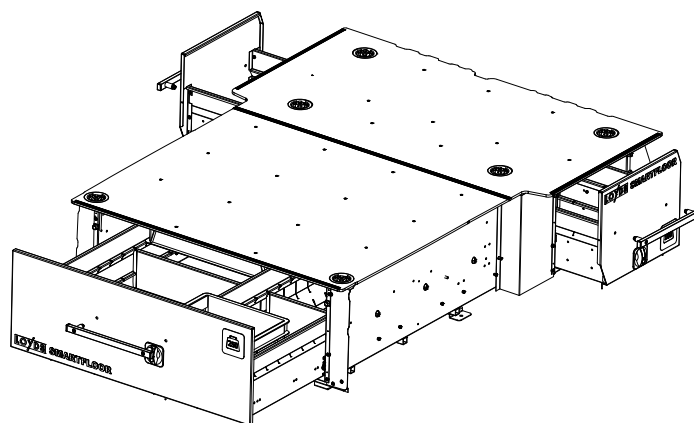




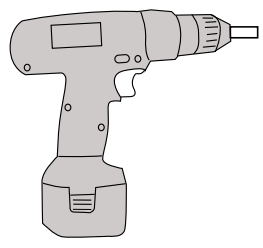
Ford Transit Connect L2 Installation Manual



1SLD
2SLD

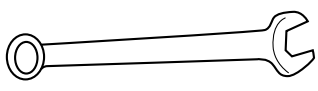
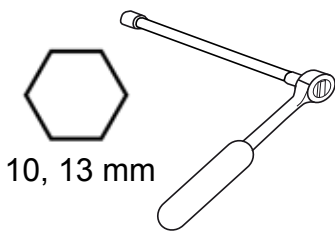
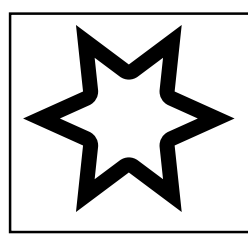
Manual nr 15018202 Rev00
Loyds Industri AS 2019-09-19

Tools Needed

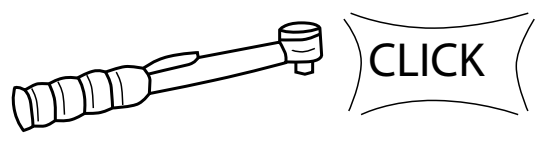
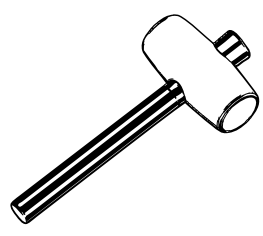
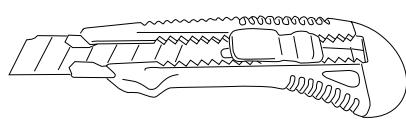


Bits
TX 25
TX 30
TX 40

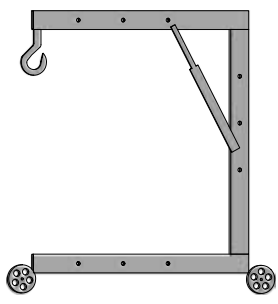
Bits
PH 2



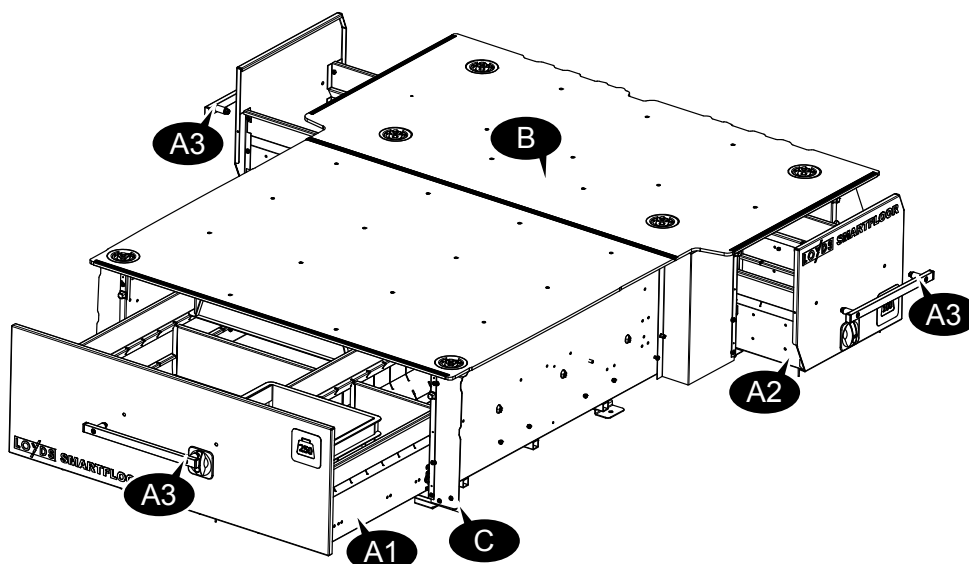
10, 13 mm



6 mm

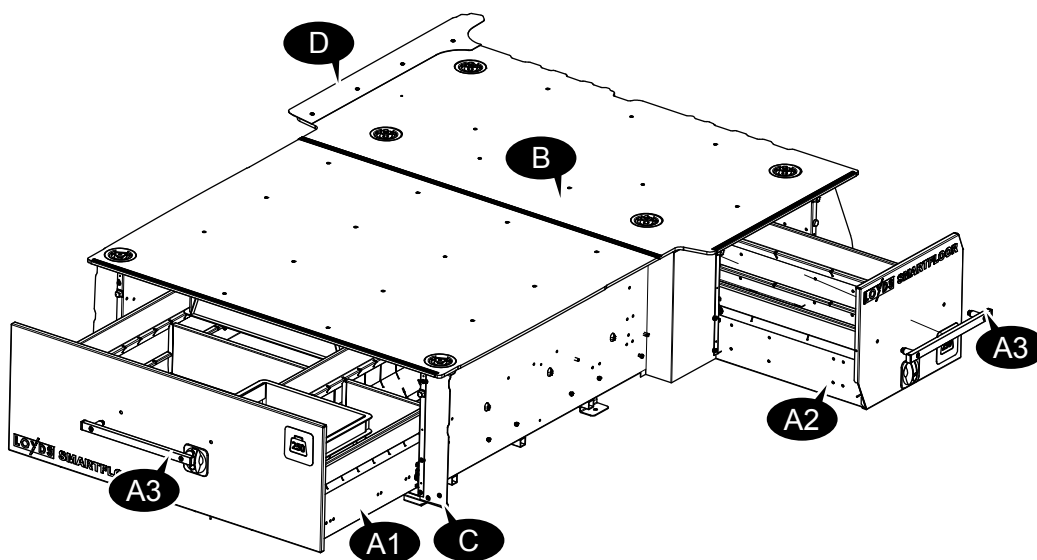


15017770_A Kit Complete SF Ford Connect L2 2SLD



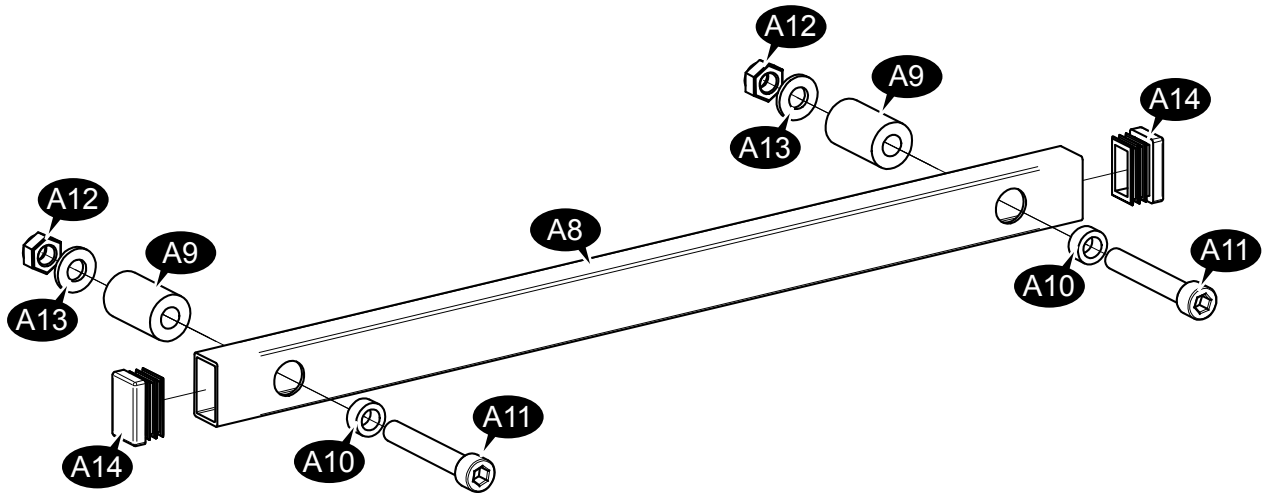
Item	Quantity	Part Number	Description
A1	1	15010859	RD Drawer 1000 1200 Main Assy
A2	1	15010862	FD2 Front Drawer 400-600 Complete Assy
A3	3	15010236	Handle Assy
B	1	15017792	Floor Set SF Connect L2 2SLD
C	1	15017794	Steelbracket Set SF Connect L2

15017800_A Kit Complete SF Ford Connect L2 1SLD



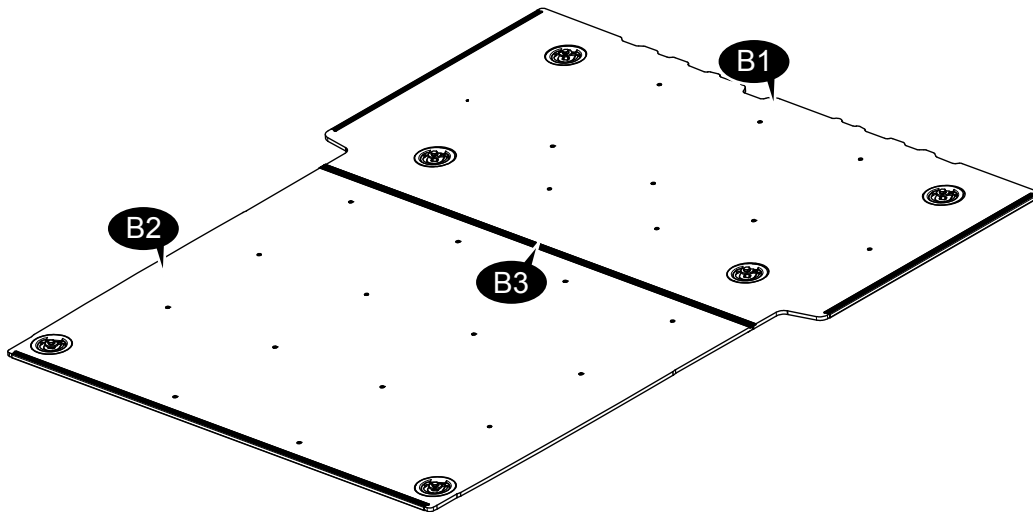
Item	Quantity	Part Number	Description
A1	1	15010859	RD Drawer 1000 1200 Main Assy
A2	1	15010635	FD1 Front Drawer 400-1200 Complete Assy
A3	2	15010236	Handle Assy
B	1	15017792	Floor Set SF Connect L2 2SLD
C	1	15017794	Steelbracket Set SF Connect L2
D	1	15017799	Floor Supplement Set SF for Connect L2 1SLD

15010236 Handle Assy



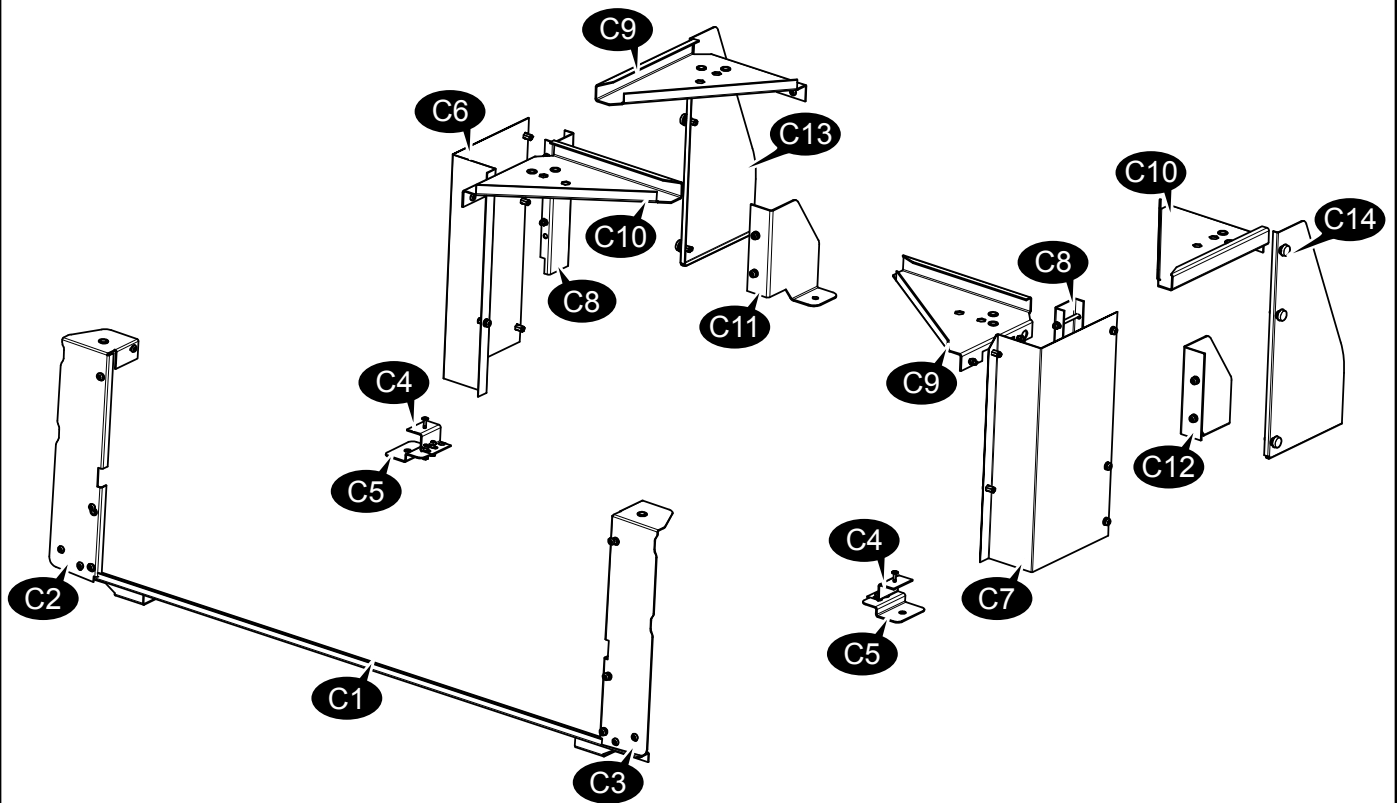
Item	Quantity	Part Number	Description
A8	1	15009441	Handle Tube 25x15x286
A9	2	15009442	Spacer Ø8,3x18x30 Nylon Black
A10	2	15009443	Spacer Ø8,1x13x6mm Galv
A11	2	15009444	Screw M8x50 Cylinderh Hex
A12	2	8 NMU	Mutter M8 Nyloc DIN985
A13	2	8,4x17x2	M8 Washer, DIN 125
A14	2	15009438	End Plug Tube 25x15 Inside

15017792_A Floor Set SF Connect L2 2SLD



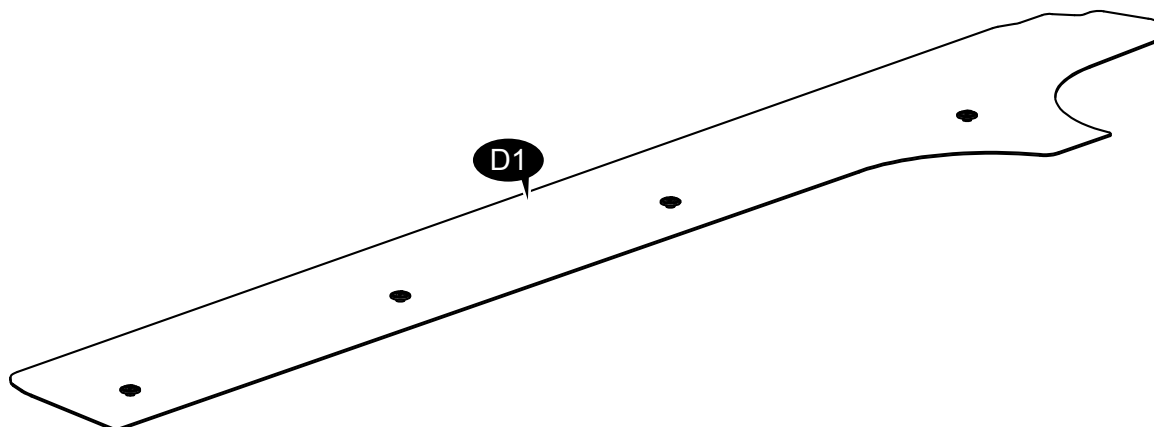
Item	Quantity	Part Number	Description
B1	1	15017786	Front Floor SF Connect 9mm L2 2SLD ASSY
B2	1	15017787	Rear Floor SF Connect 9mm L2 ASSY
B3	1	15017789	H-profile 9mm L=1283
	1	15017791	Fitting Kit Floor Set Connect L2

15017794_A Steelbracket Set SF Connect L2



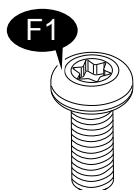
Item	Quantity	Part Number	Description
C1	1	15017766	Bracket Lower Rear SF Connect L2 ASSY
C2	1	15017773	Bracket Rear Left SF Connect 2019 ASSY
C3	1	15017775	Bracket Rear Right SF Connect 2019 ASSY
C4	1	15017769	Bracket Middle Upper SF Connect
C5	1	15017768	BRacket Middle Lower SF Connect 2019 ASSY
C6	1	15017781	Cover Slide Door Left SF Connect ASSY
C7	1	15017783	Cover Slide Door Right SF Connect ASSY
C8	2	15011036	Distance Profile FD RD Caddy Short
C9	2	15011032	Bracket Latchcup M8 Multi Left ASSY
C10	2	15011031	Bracket Latchcup M8 Multi Right ASSY
C11	1	15017762	Bracket Front Left SF Connect ASSY
C12	1	15017764	Bracket Front Right SF Connect ASSY
C13	1	15017777	Cover Slide Door Front Left SF Connect ASSY
C14	1	15017779	Cover Slide Door Front Right SF Connect ASSY
	1	15017793	Fitting Kit Steelbracket Set SF Connect L2

15017799_A Floor Supplement Set SF for Connect L2 1SLD



Item	Quantity	Part Number	Description
D1	1	15017797	Floor Extend Bracket Left SF Connect 1SLD
	1	15017798	Fitting Kit Floor Extend Left SF Connect 1SLD

15017793_A Fitting Kit Steelbracket Set SF Connect L2



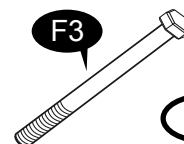
x38

15003551
M6x16 TX30 pan (DIN 7985)



x14

6 NMU
M6 Self Locking nut, DIN 985-8



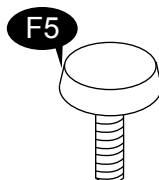
x4

6x70 6K Delgjenget
Hex-head bolt elzn



x2

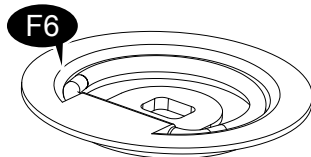
4,2x16 FL
Screw Selfdrill flath elz



x6

M6x20 Ø20 Rattskrue
M6x20 Knob

15017791_A Fitting Kit Floor Set Connect L2



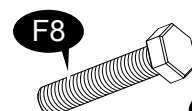
x6

15005497
Latch Cup Black Ø90 Ø12x15 1000Kp



x6

15005884
Washer Latchcup for Ø8



x2

8x40 6KS
M8x40mm Bolt, DIN 933, sort



x4

15004713
M8x50mm Bolt, 6K DIN 933 Black



x4

15001584
Distansehylse D20 d13 h15



x4

11,3x18x12
Distansehylse B-223 Plast



x24

15016947
Screw 4,8x25 Selfdrill Counters Torx
Elz



x2

225 085 6516
Gummikloss 12x12x5 sort m tape

15017798_A Fitting Kit Floor Extend Left SF Connect 1SLD



x4

15016947
Screw 4,8x25 Selfdrill Counters Torx
Elz



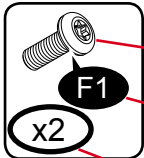
= Keep the part for later use



= Part is no longer needed



= Use a part that has been dismantled earlier



- Illustration of part

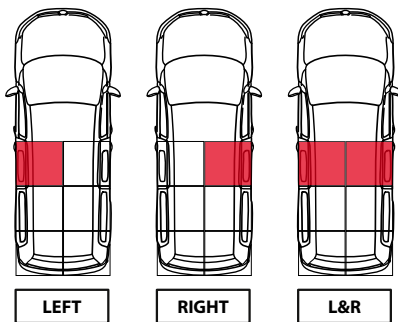
- Reference to parts list

- Necessary quantity of parts at the current step

Recommended torque for screws:

6mm:	6 NM
8mm:	10 NM
10mm:	42 NM

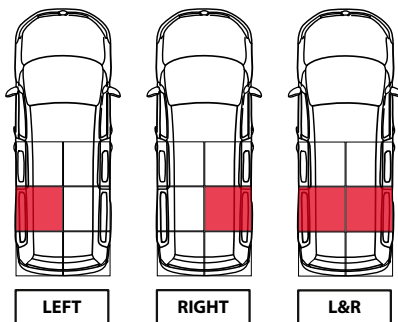
Orientation Symbols



Front

L&R (Left and Right) indicates that the assembly is equal or close to equal on both sides.

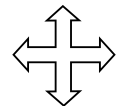
1SLD = One sliding door
2SLD = Two sliding doors



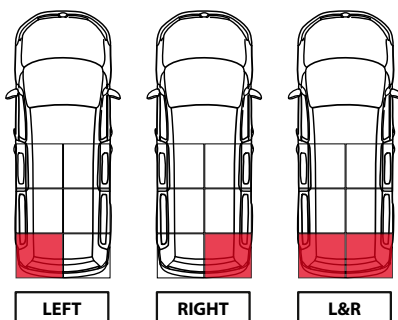
Middle



Arrow indicates witch direction a bolt should be mounted



Adjust gaps around part

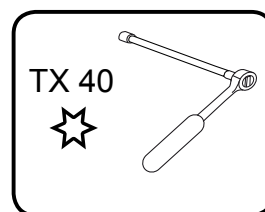
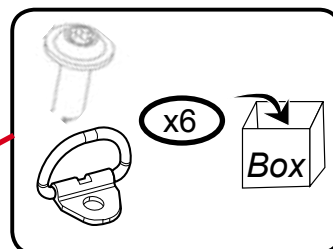


Rear

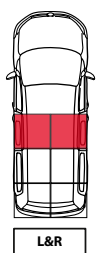
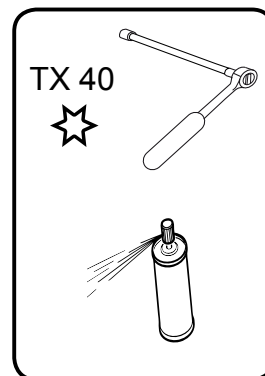
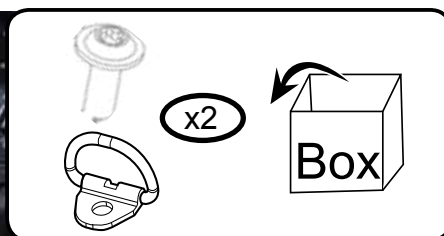
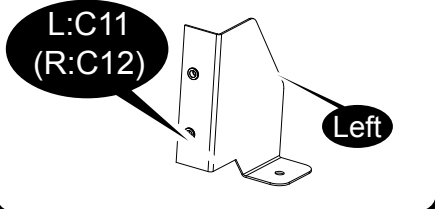


Lubricate threads if the friction is high, to achive the right torque

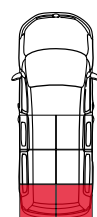
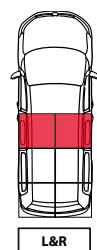
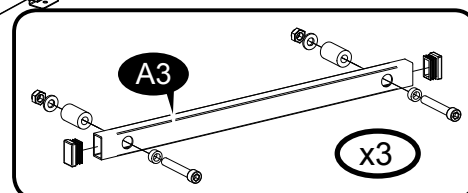
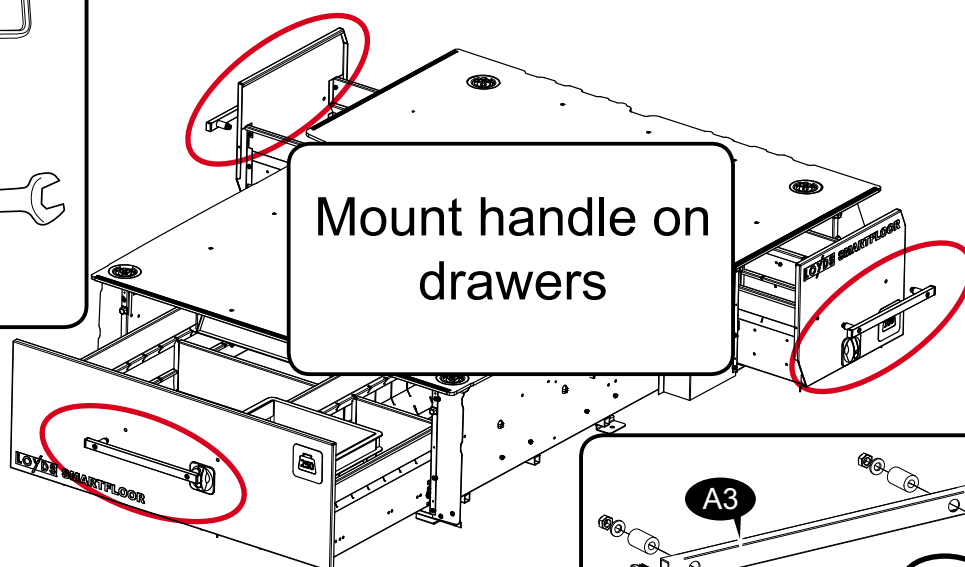
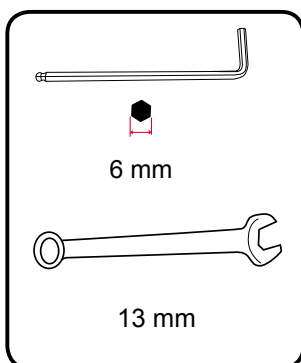
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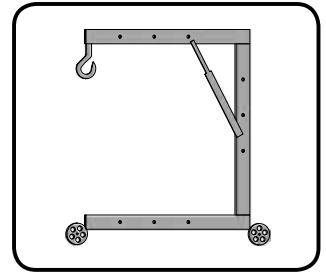
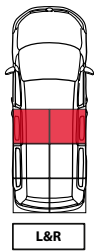
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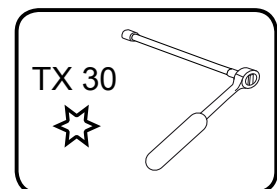
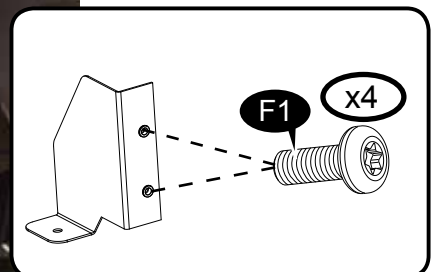
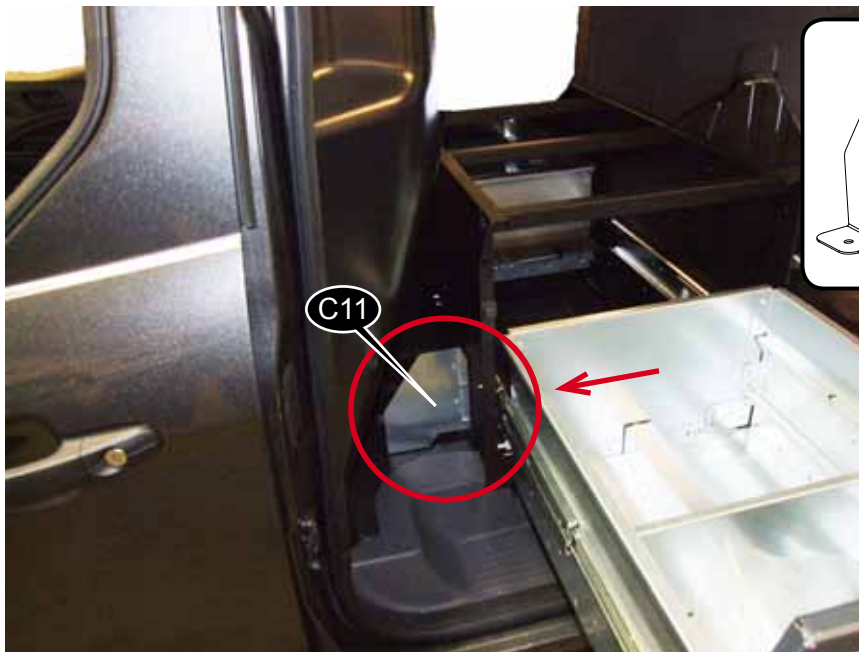
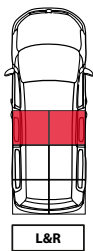
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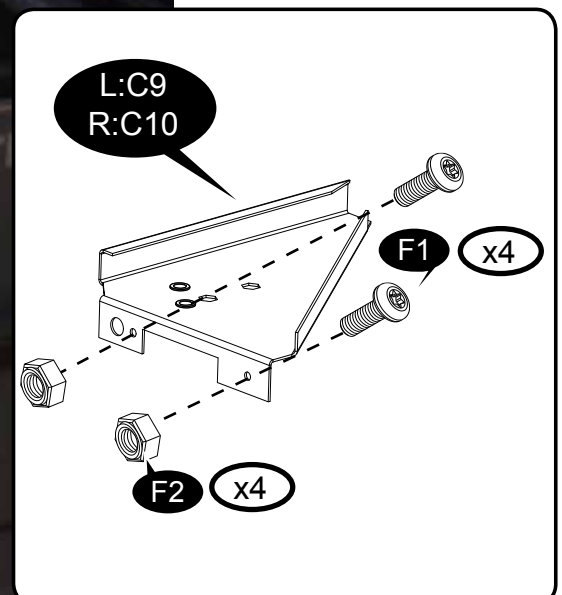
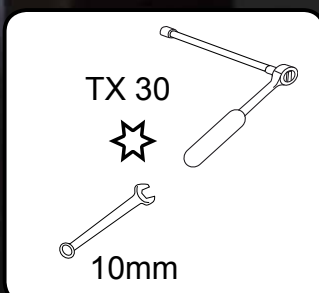
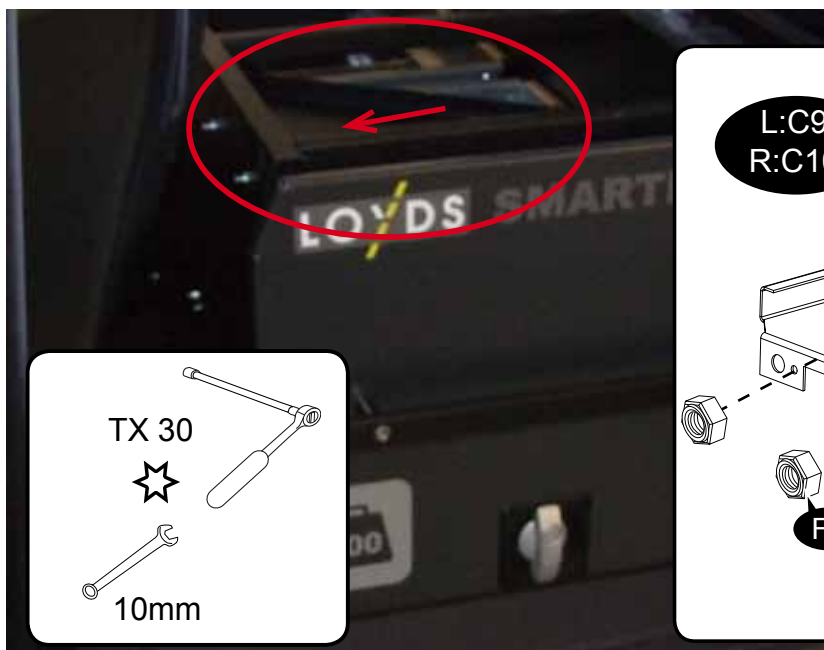
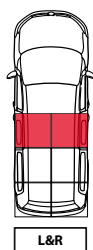
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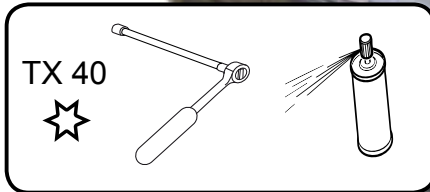
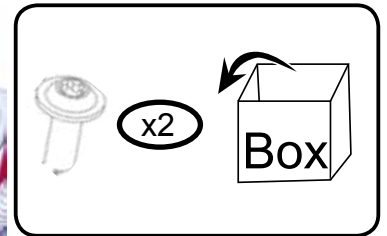
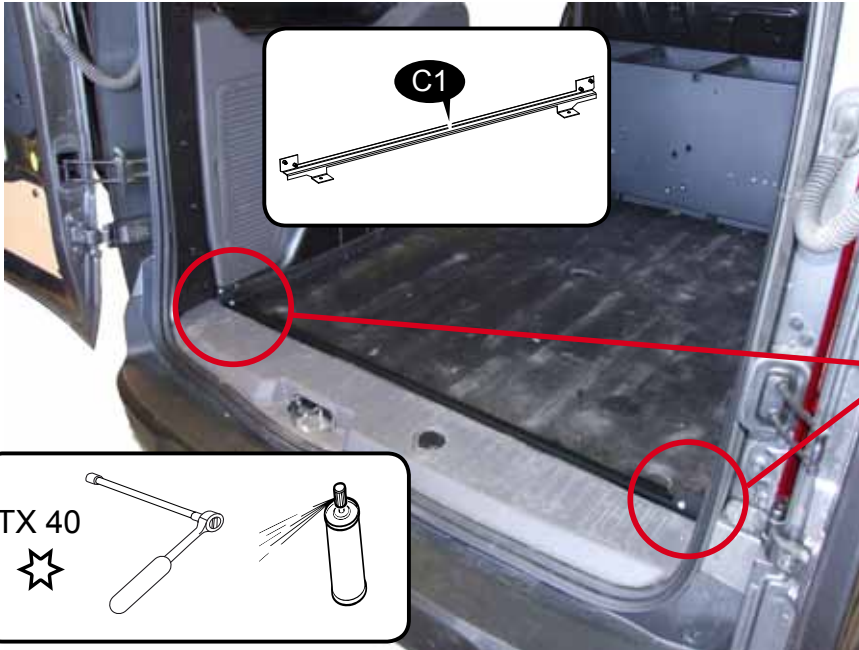
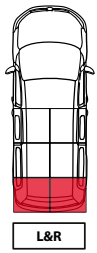
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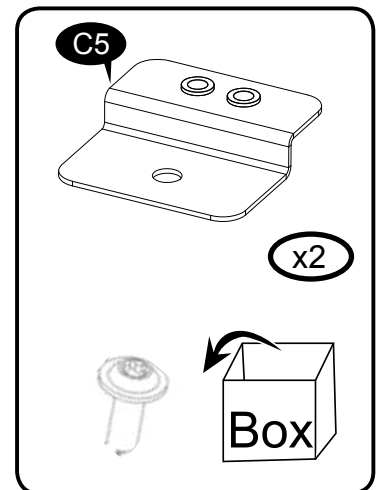
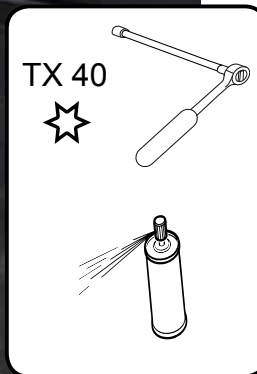
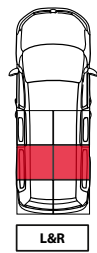
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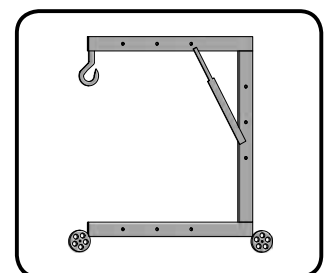
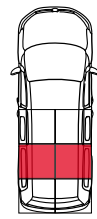
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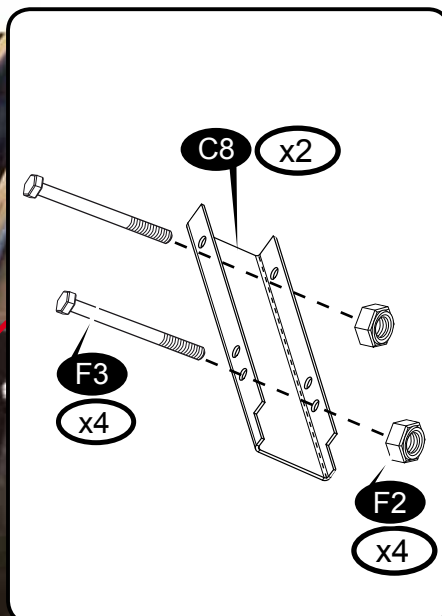
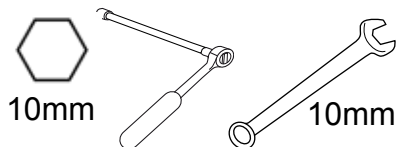
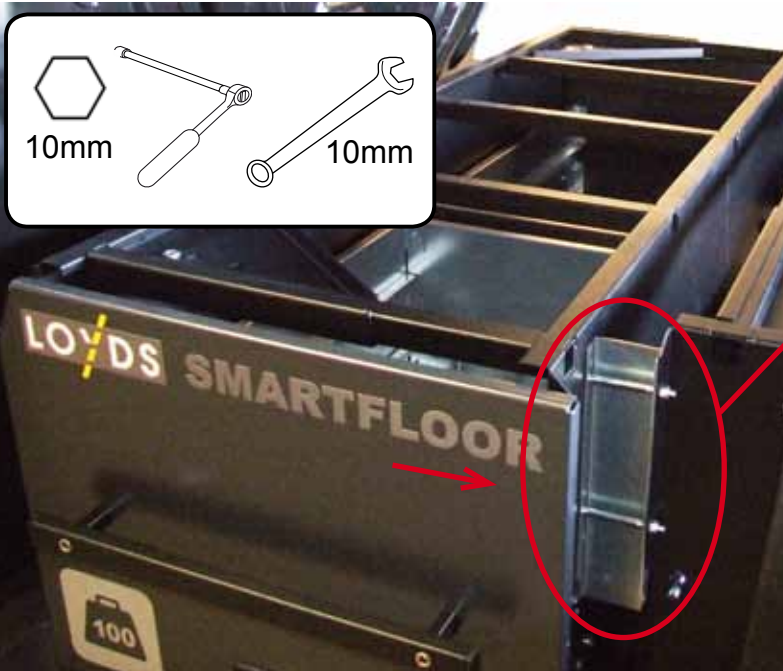
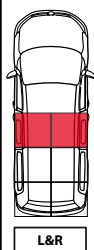
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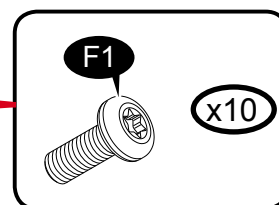
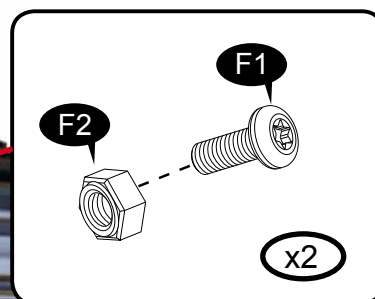
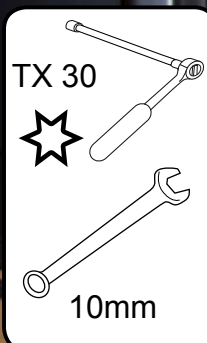
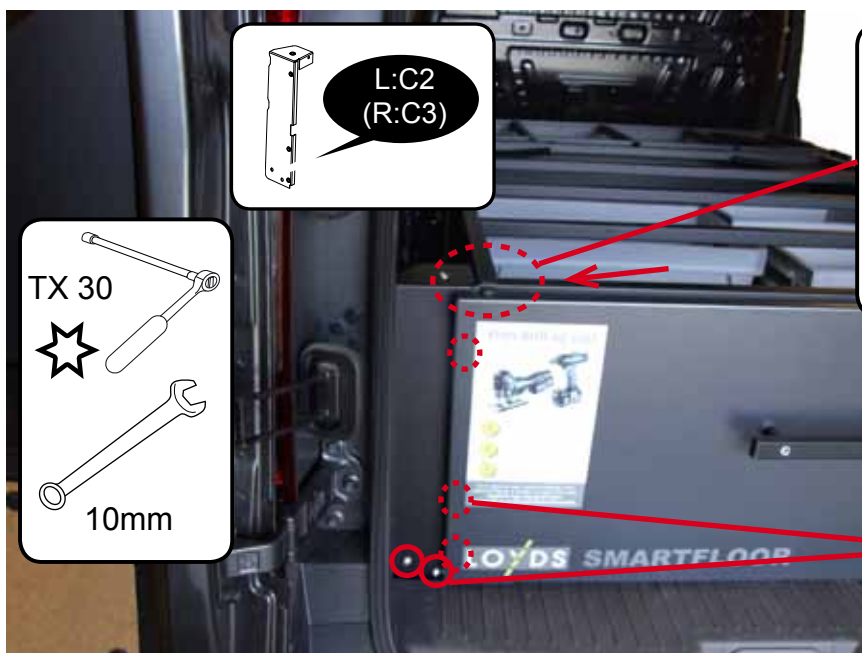
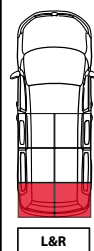
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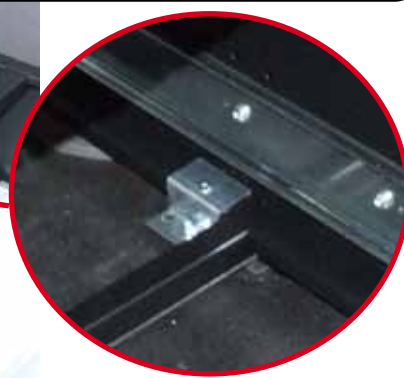
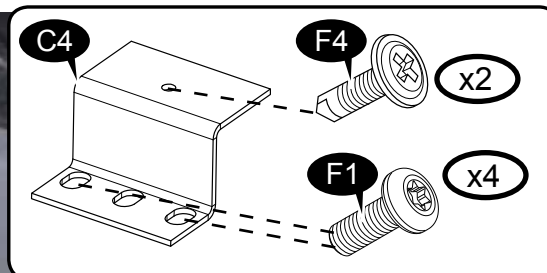
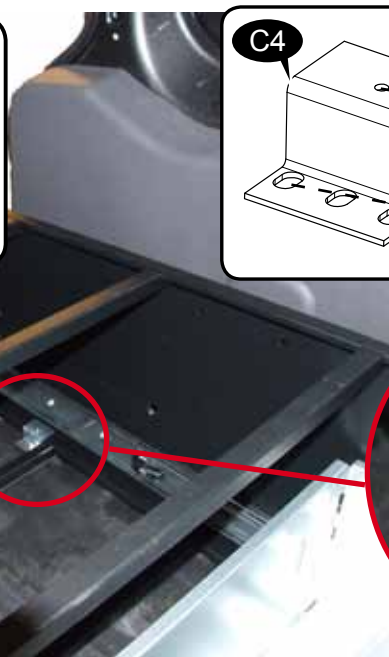
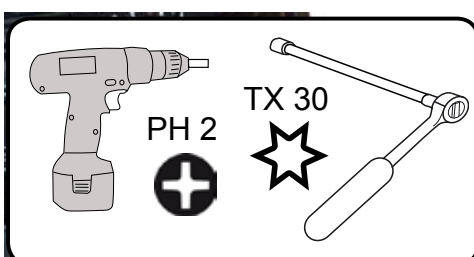
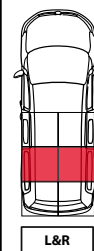
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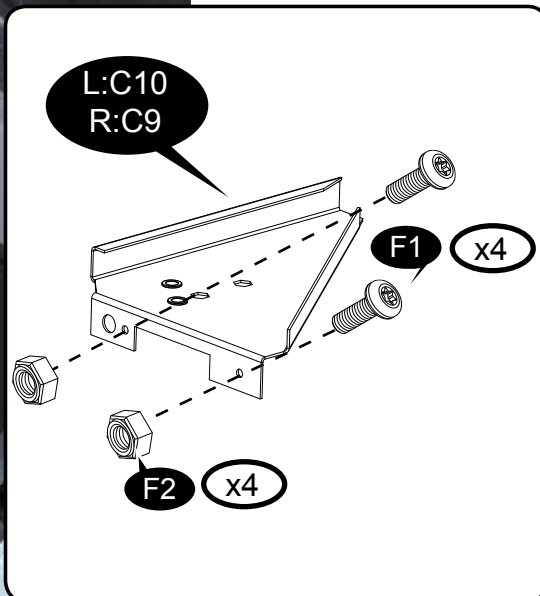
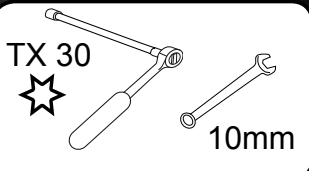
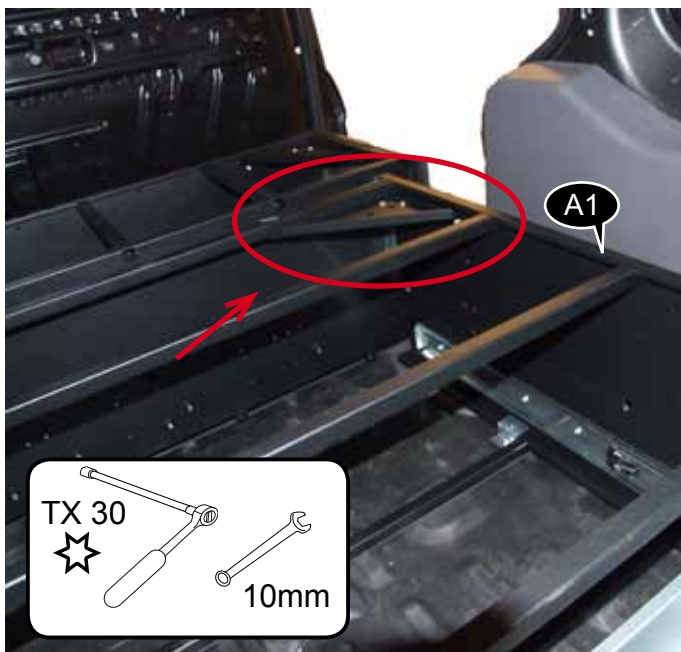
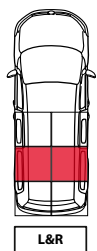
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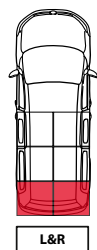
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13.

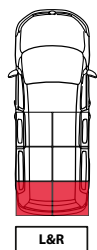


14.



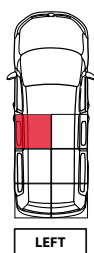
Example of how to protect
tire repair kit

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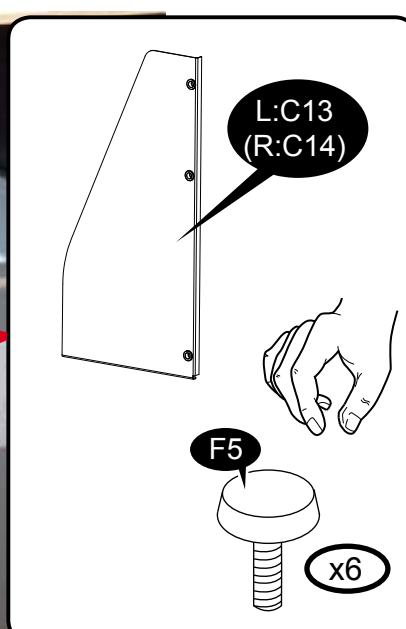
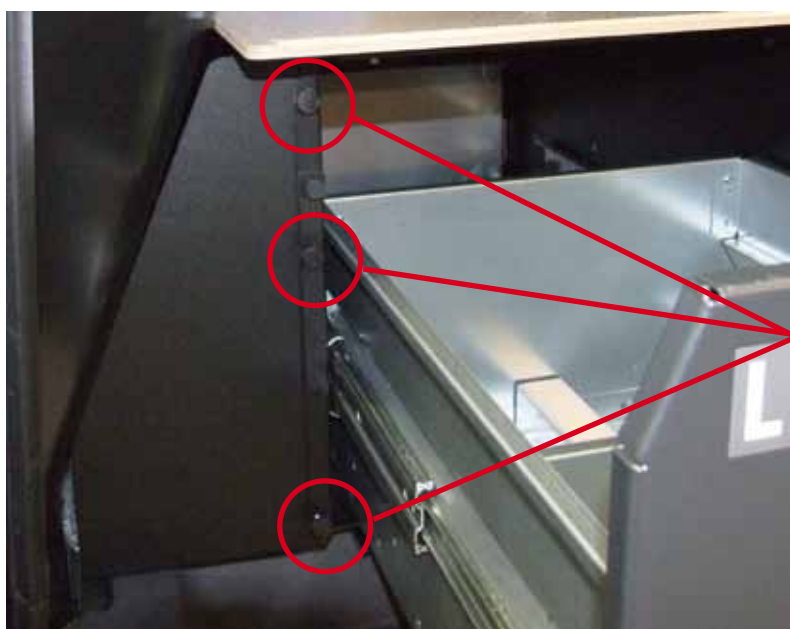
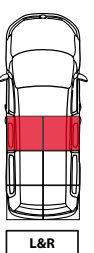


Example of how to protect
tire repair kit

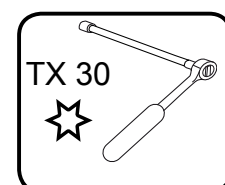
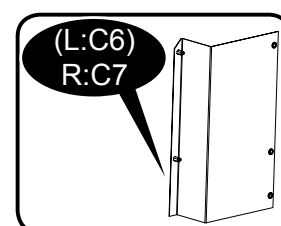
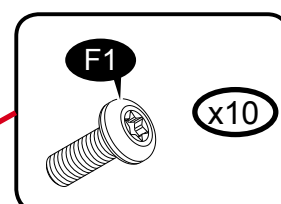
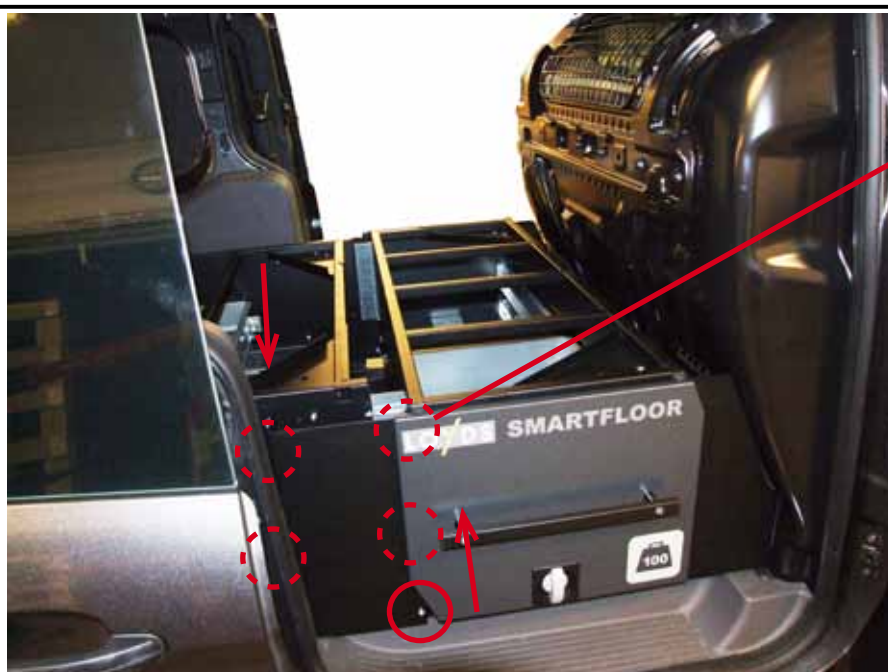
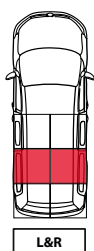
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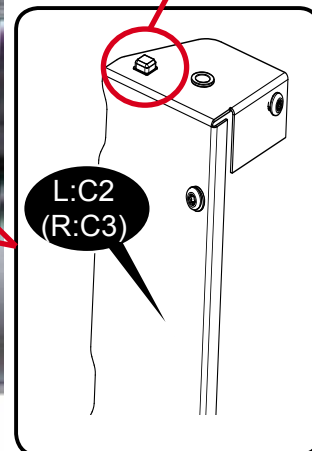
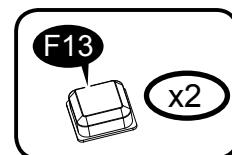
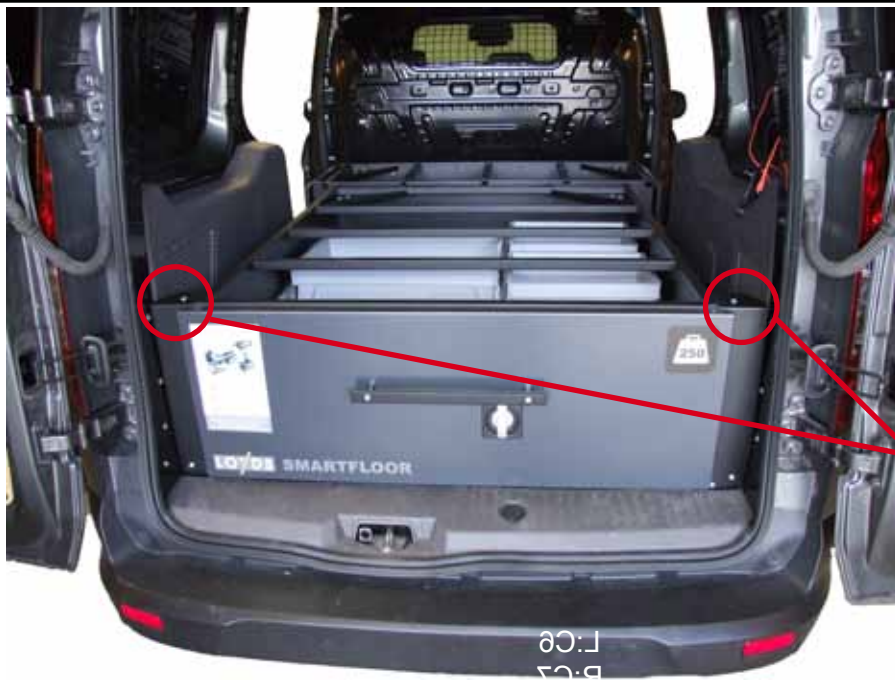
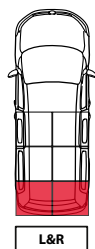
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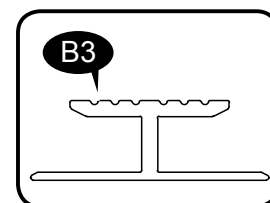
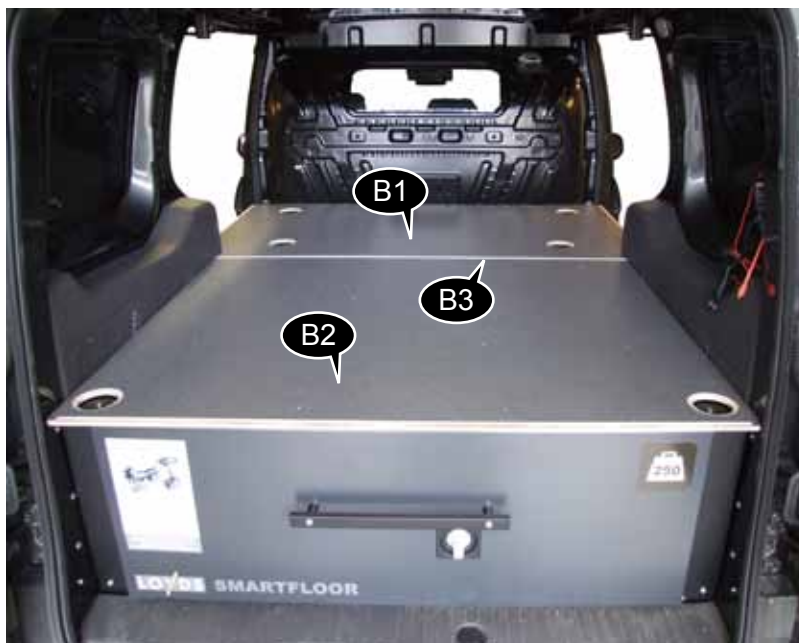
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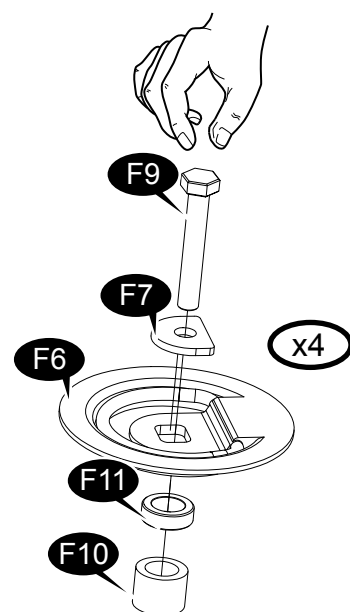
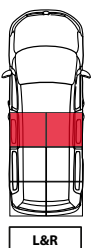
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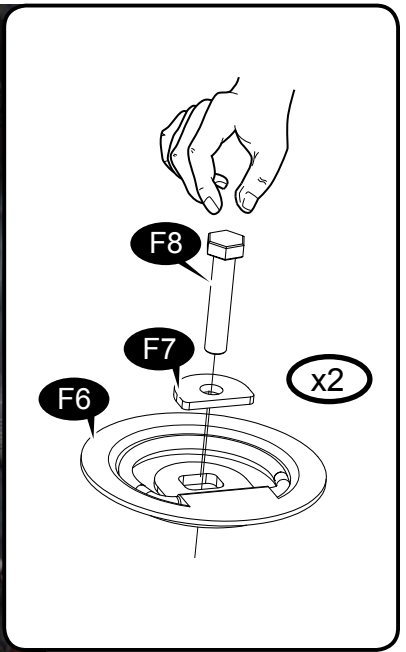
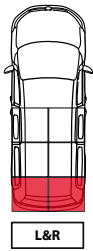
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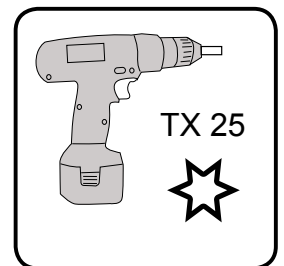
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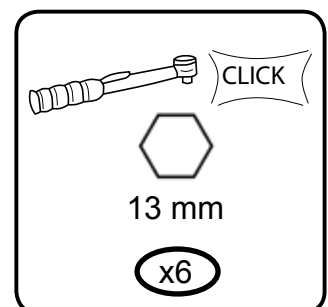
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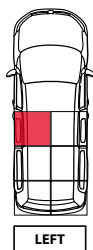
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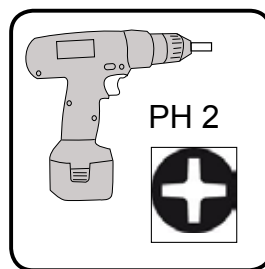
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25.



LEFT

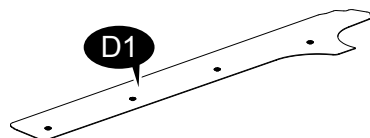


F14



x4

D1



Revision Record

[illegible]

Date/Author	Date/Constructor
2019-09-24/AHA	2019-09-24/EGL