

# SMARTFLOOR 2020

## VW T6 Front Module Drawer Installation Manual



Manual nr 15023522 Rev 00  
Loyds Industri AS 2023-01-20

## Contents

15022530 Front Module Drawer T6 Short 2SLD  
15022531 Front Module Drawer T6 Short 1SLD  
15022535 Front Module Drawer T6 Long 2SLD  
15022536 Front Module Drawer T6 Long 1SLD

**LH** Left hand side

**RH** Right hand side

**L&R** Left and right side

**1SLD** 1 slide door

**2SLD** 2 slide doors

**L1** Short

**L2** Long

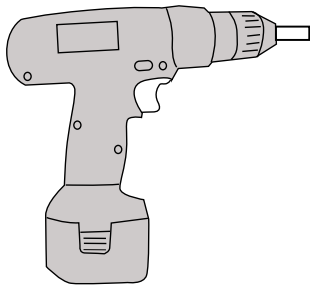
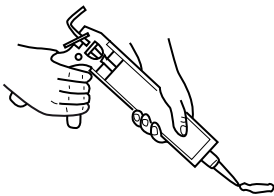
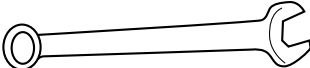
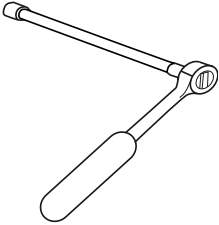
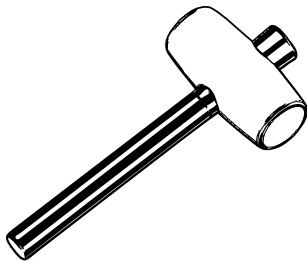
# Revision Record

| Rev nr | Date | Page | Picture | Update | New | Deleted steps |
|--------|------|------|---------|--------|-----|---------------|
|        |      |      |         |        |     |               |
|        |      |      |         |        |     |               |
|        |      |      |         |        |     |               |
|        |      |      |         |        |     |               |

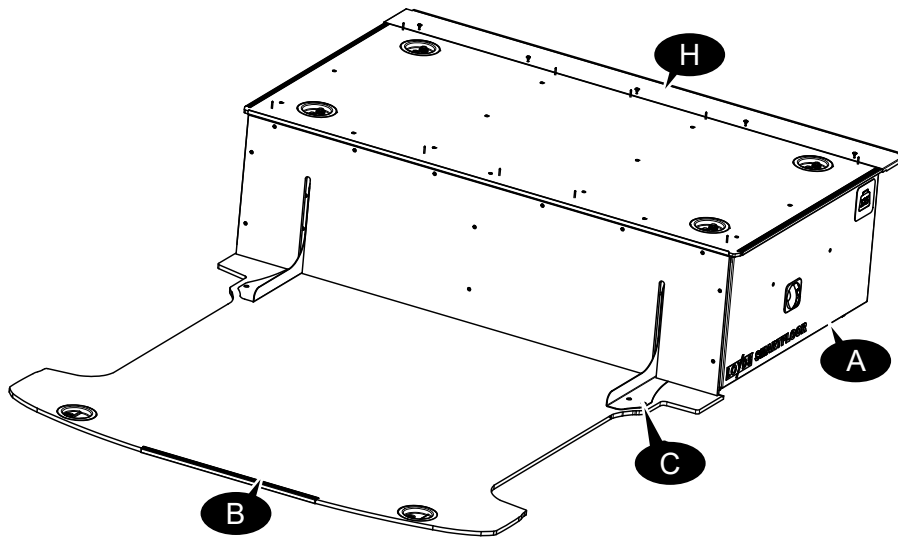
## Recomended attractrion moments screws:

4,2mm Selfdrilling: 3,6 NM  
 6mm: 6 NM  
 8mm: 10 NM  
 10mm: 42 NM

## Tools

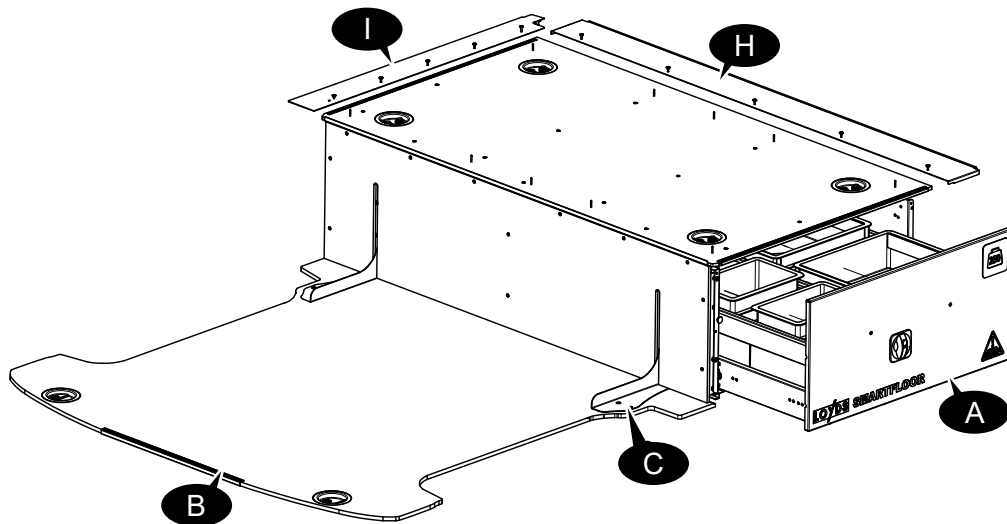
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|-------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
|              |                      |                                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                       |
| 10,13 mm<br> | 10,13, 16, 17 mm<br> |  Bits<br>PH2<br> T20<br> T25<br> T30<br> T45<br>6-kant 10 mm |  |
|                                                                                                 |                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                                                                                       |

## 15022530 Kit Front Module Drawer T6 Short 2SLD



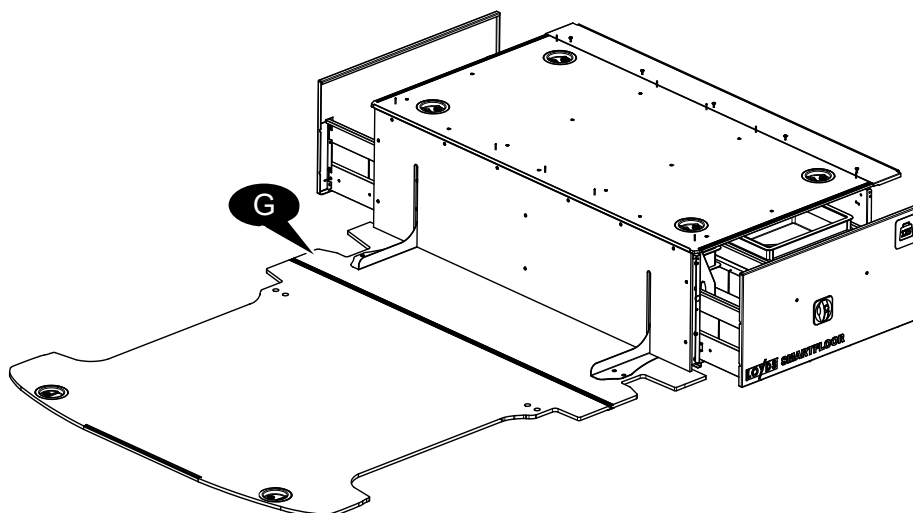
| Item | Quantity | Part Number | Description                                   |
|------|----------|-------------|-----------------------------------------------|
| A    | 1        | 15022500    | Front Drawer FD2 W770 L1550                   |
| B    | 1        | 15022504    | Steelbracket Set Front Mod Drawer T6 SF2020   |
| C    | 1        | 15022528    | Floor Set Front Mod Drawer T6 Short SF2020    |
| D    | 1        | 15022503    | Floor Spacer Kit Half Module Drawer T6 SF2020 |
| H    | 1        | 15022490    | Floor Bracket Universal Extend Sep SF T6      |
|      |          |             |                                               |

## 15022531 Kit Front Module Drawer T6 Short 1SLD



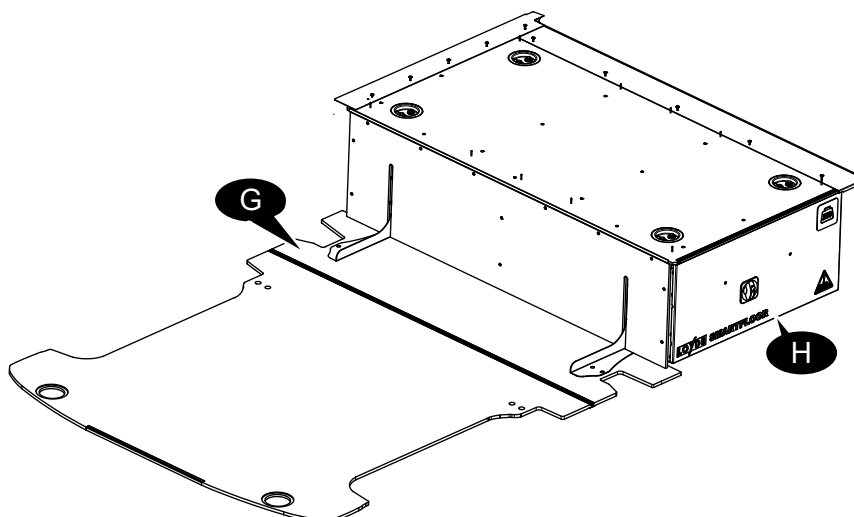
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|------|----------|-------------|-----------------------------------------------------|
| A    | 1        | 15022502    | Front Drawer FD1 W770 L1550                         |
| B    | 1        | 15022504    | Steelbracket Set Front Mod Drawer T6 SF2020         |
| C    | 1        | 15022528    | Floor Set Front Mod Drawer T6 Short SF2020          |
| D    | 1        | 15022503    | Floor Spacer Kit Half Module Drawer T6 SF2020       |
| H    | 1        | 15022490    | Floor Bracket Universal Extend Sep SF T6            |
| I    | 1        | 15022534    | Floor Extend Kit Left 1SLD Front Mod Drawer T6 ASSY |

## 15022535 Kit Front Module Drawer T6 Long 2SLD



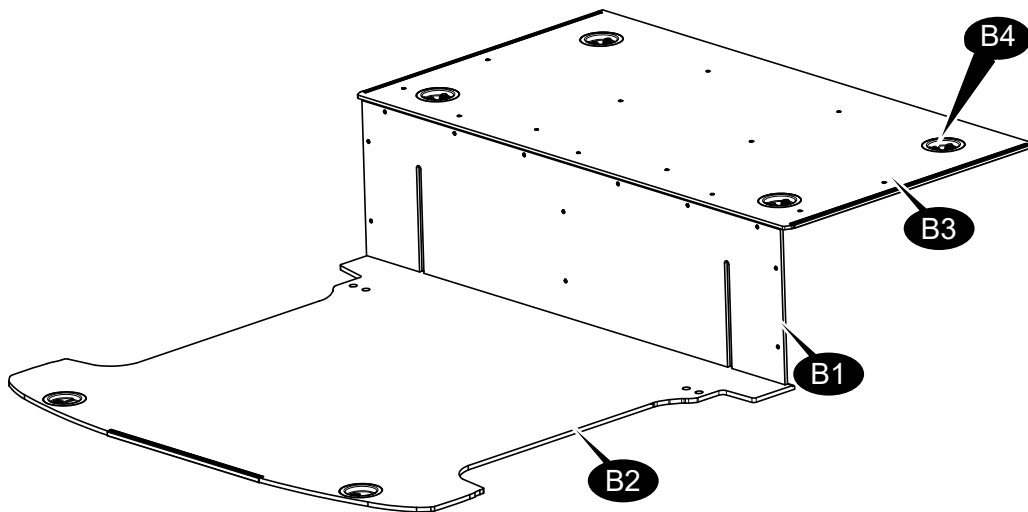
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|------|----------|-------------|----------------------------------------------|
|      | 1        | 15022530    | Kit Front Module Drawer T6 Short 2SLD SF2020 |
| G    | 1        | 15022537    | Floor Support Set T6 Long SF2020             |

## 15022536 Kit Front Module Drawer T6 Long 1SLD



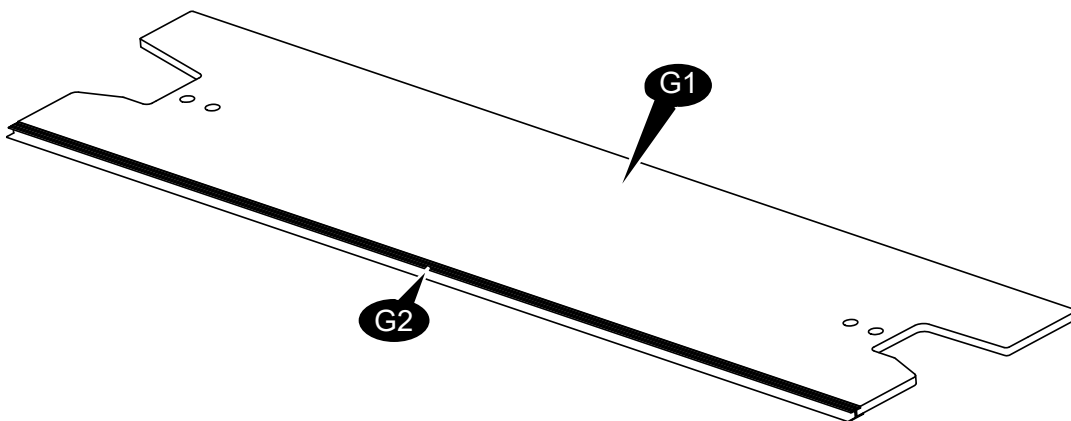
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|------|----------|-------------|---------------------------------------|
|      | 1        | 15022531    | Kit Front Module Drawer T6 Short 1SLD |
| G    | 1        | 15022537    | Floor Support Set T6 Long SF2020      |

## 15022528 Floor Set Front Module Drawer T6 Short SF2020



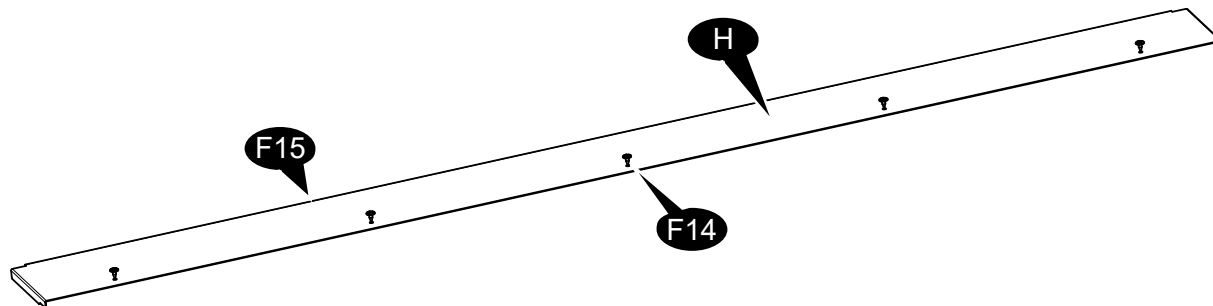
| Item | Quantity | Part Number | Description                                      |
|------|----------|-------------|--------------------------------------------------|
| B1   | 1        | 15021202    | Vertical Floor 9mm Front Mod Drawer T6           |
| B2   | 1        | 15022496    | Floor Rear 12mm Front Mod drawer SF2020 ASSY     |
| B3   | 1        | 15022498    | Floor Front 9mm Front Mod Drawer T6 SF2020 ASSY  |
| B4   | 1        | 15022499    | Fitting Kit Floor Set Front Mod Drawer T6 SF2020 |

## 15022537 Floor Support Set T6 Long T6 ASSY



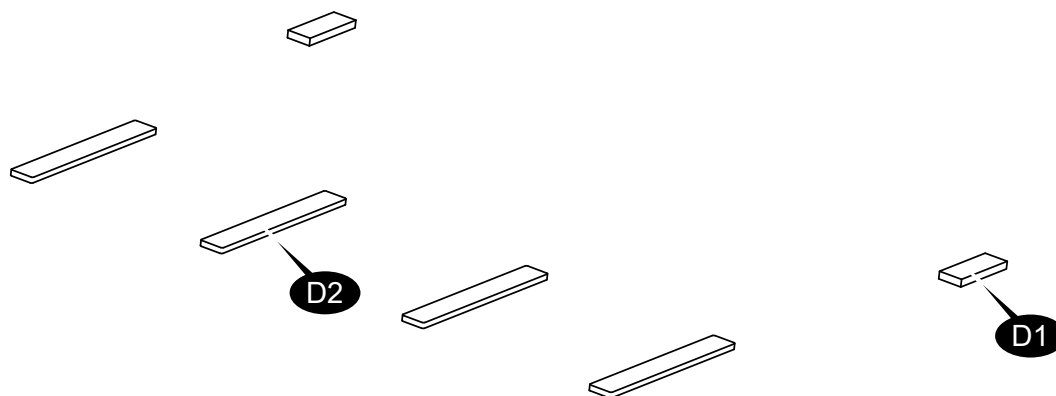
| Item | Quantity | Part Number | Description                                   |
|------|----------|-------------|-----------------------------------------------|
| G1   | 1        | 15022506    | Floor Middle 12mm Front Mod Drawer T6 SF 2020 |
| G2   | 1        | 15022529    | H-profile 12mm L=1563                         |

## 15022490 Floor Bracket Universal Extend Sep SF2020



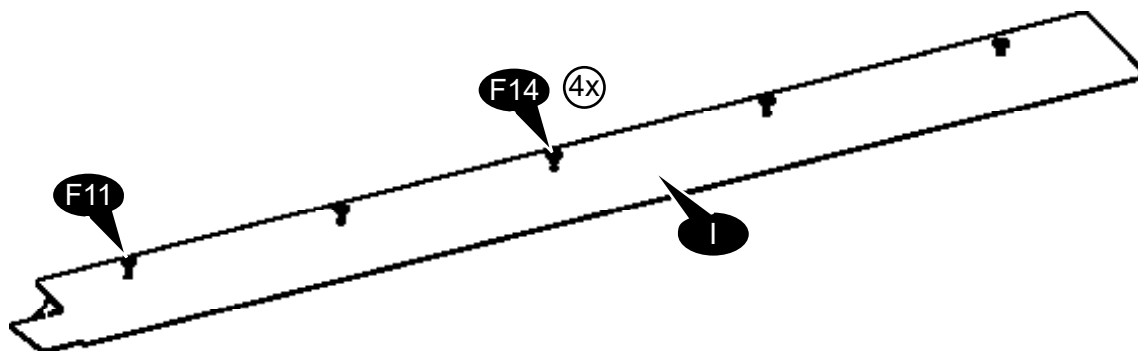
| Item | Quantity | Part Number | Description                                 |
|------|----------|-------------|---------------------------------------------|
| H    | 1        | 15022191    | Universal Floor Bracket Extended Sep        |
| F14  | 5        | 4,2x13 S    | Platescrew flathead needle-pin Elz T6 Black |
| F15  | 1        | 36.721004   | Rubber Profile 1564mm                       |

## 15022503 Floor Spacer Kit Half Module Drawer T6 SF2020



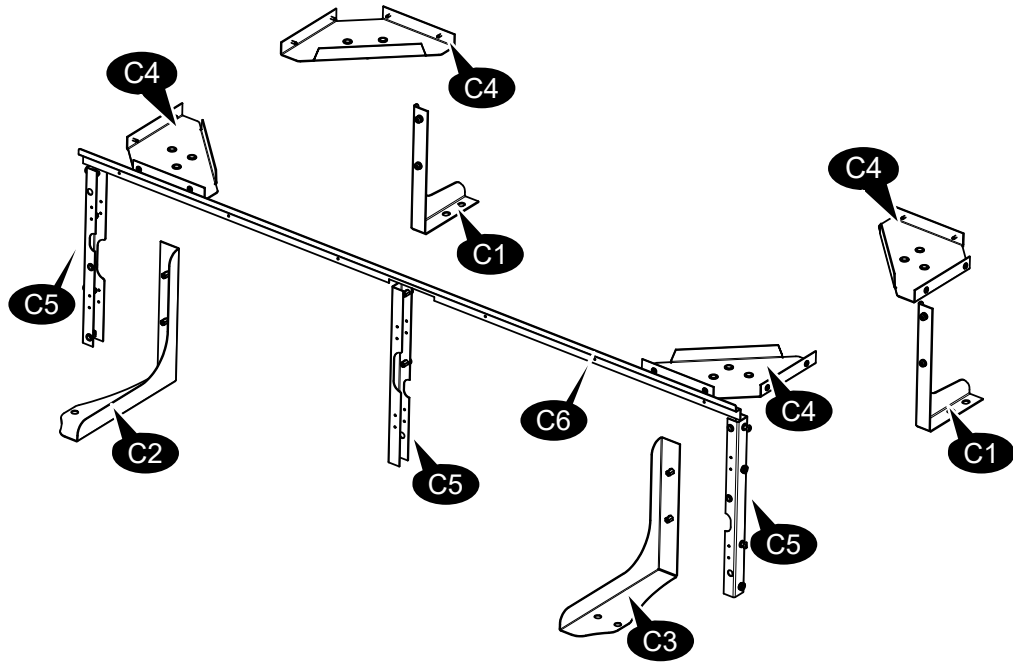
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|------|----------|-------------|---------------------------|
| D1   | 2        | 15001755    | Avstandskloss 110x40x12mm |
| D2   | 4        | 05-99626    | Avstandskloss 300x40x9    |

## 15022534 Floor Extend Kit Left 1SLD Front Module Drawer T6 ASSY



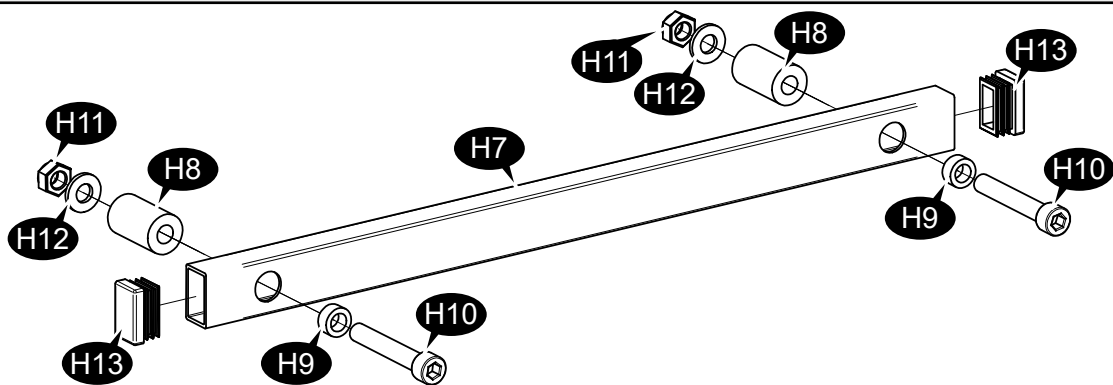
| Item | Quantity | Part Number | Description                                               |
|------|----------|-------------|-----------------------------------------------------------|
| I    | 1        | 15022533    | Floor Extend Bracket Front Mod Drawer Left 1SLD T6 SF2020 |
| F14  | 6        | 4,2x13 S    | Platescrew, flat, poz, needlepin Black                    |
| F11  | 1        | 4,2x16 FLS  | Platescrew selfdrilling E45759 Black                      |

## 15010219 Steelbracket Set T5 Long w heater



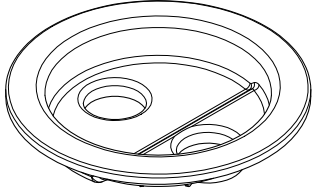
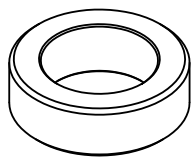
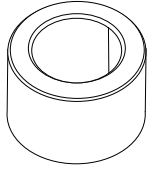
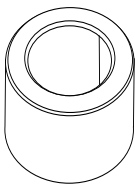
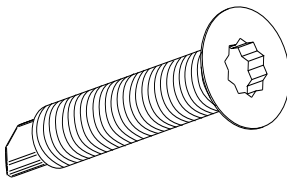
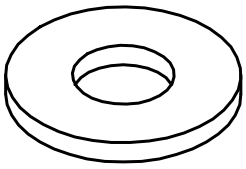
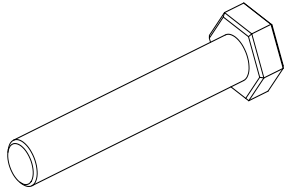
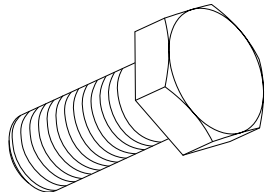
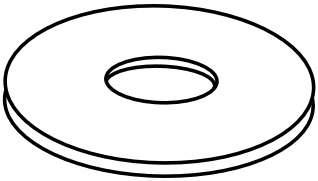
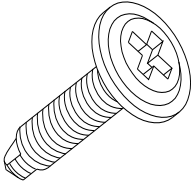
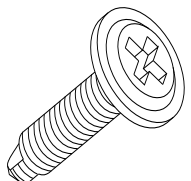
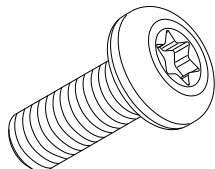
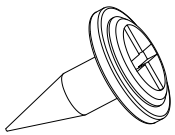
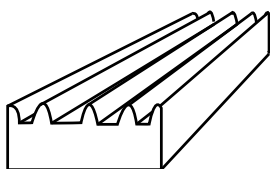
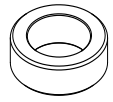
| Item | Quantity | Part Number | Description                                             |
|------|----------|-------------|---------------------------------------------------------|
| C1   | 2        | 15020616    | Bracket Veh Floor Long Latchfix T6 ASSY                 |
| C2   | 1        | 15021193    | Bracket Rear Left Front-Mod Drawer ASSY                 |
| C3   | 1        | 15021195    | Bracket Rear Right Front-Mod Drawer ASSY                |
| C4   | 4        | 15018460    | Bracket Latch Inner 8mm ASSY                            |
| C5   | 3        | 15021201    | Bracket Vertical Floor Front Mod Drawer 2020 ASSY       |
| C6   | 1        | 15021203    | Angle Horizontal Vertical Floor Front Mod Drawer        |
| C7   | 1        | 15022505    | Fitting Kit Steelbracket Set Front Mod Drawer T6 SF2020 |

## 15010236 Handle Assy

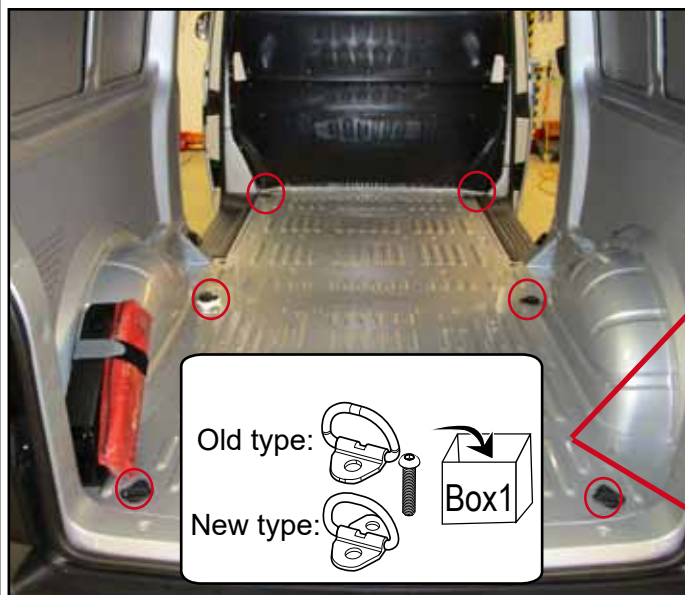


| Item | Quantity | Part Number | Description                   |
|------|----------|-------------|-------------------------------|
| H7   | 1        | 15009441    | Handle Tube 25x15x286         |
| H8   | 2        | 15009442    | Spacer Ø8,3x18x30 Nylon Black |
| H9   | 2        | 15009443    | Spacer Ø8,1x13x6mm Galv       |
| H10  | 2        | 15009444    | Screw M8x50 Cylinderh Hex     |
| H11  | 2        | 8 NMU       | Mutter M8 Nyloc DIN985        |
| H12  | 2        | 8,4x17x2    | M8 Washer, DIN 125            |
| H13  | 2        | 15009438    | End sleeve Black              |

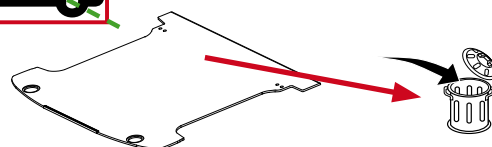
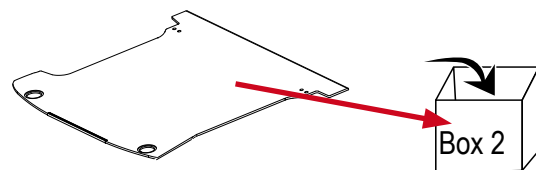
## Fitting kit

|                                                                                                                                            |                                                                                                                                                      |                                                                                                                                                        |
|--------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>F1</b><br><br>15006240<br>Plastic Cover Latchcup       | <b>F2</b><br><br>13X20X6,4<br>Spacer, U-709                         | <b>F3</b><br><br>13X20X10<br>Spacer, U-710                          |
| <b>F4</b><br><br>15001584<br>Distance Sleeve D20 d13 h15  | <b>F5</b><br><br>15016947<br>4.8x25 Selfdrill CS RW25 Elz           | <b>F6</b><br><br>15004714<br>Washer 4,8x23x2mm Black                |
| <b>F7</b><br><br>15004713<br>M8x50 Screw 6K Black DIN933  | <b>F8</b><br><br>15022494<br>Bits Screw RW25 L15mm                  | <b>F9</b><br><br>10X25 6K<br>Bolt, M10x25 Din933 6K , ElZn          |
| <b>F10</b><br><br>15009916<br>Washer 30x13x3 Elz        | <b>F11</b><br><br>4,2x16 FLS<br>Platescrew selftapping BLACK      | <b>F12</b><br><br>4,2x16 FL<br>Platescrew selftapping BLANK Elz   |
| <b>F13</b><br><br>15003551<br>M6x16 TX30 pan (DIN 7985) | <b>F14</b><br><br>4,2x13 S<br>Platescrew flathead Black Needlepin | <b>F15</b><br><br>36.721004<br>Rubber Profile Sindby (L: 1200 mm) |
| <b>F16</b><br><br>15012988<br>Spacer 9x14x4 Steel       | <b>F17</b>                                                                                                                                           | <b>F18</b>                                                                                                                                             |
| <b>F19</b>                                                                                                                                 | <b>F20</b>                                                                                                                                           | <b>F21</b>                                                                                                                                             |

1.



2.



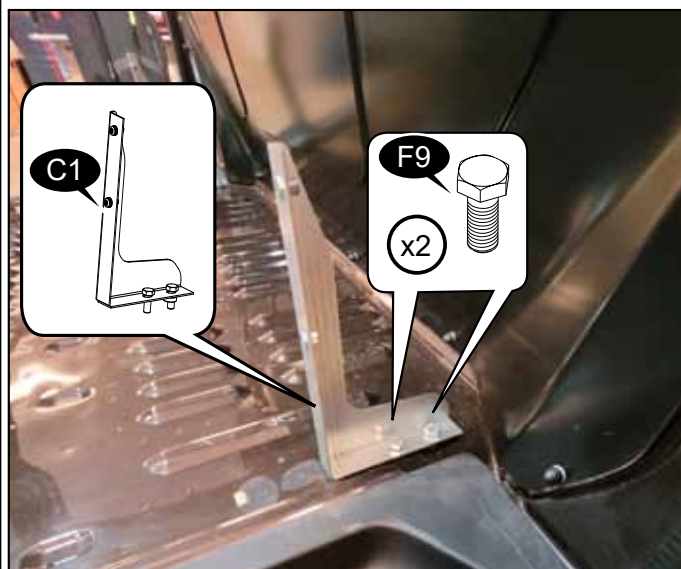
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L&R



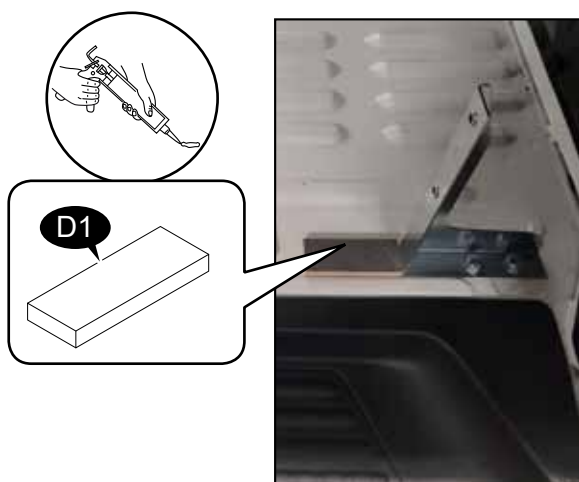
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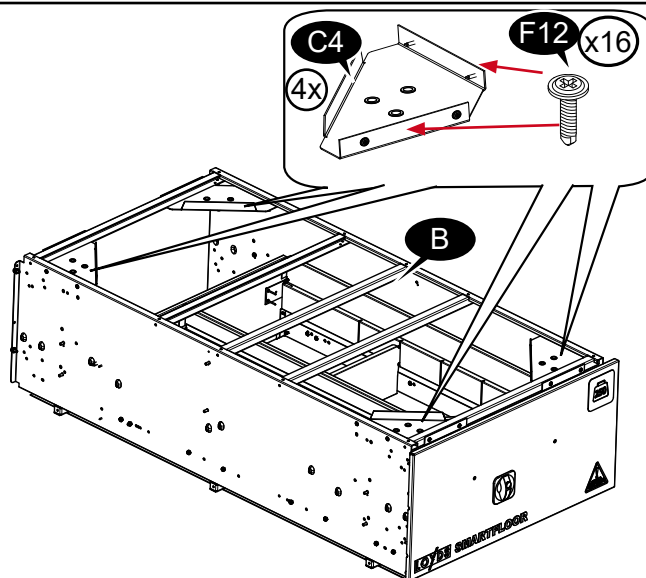


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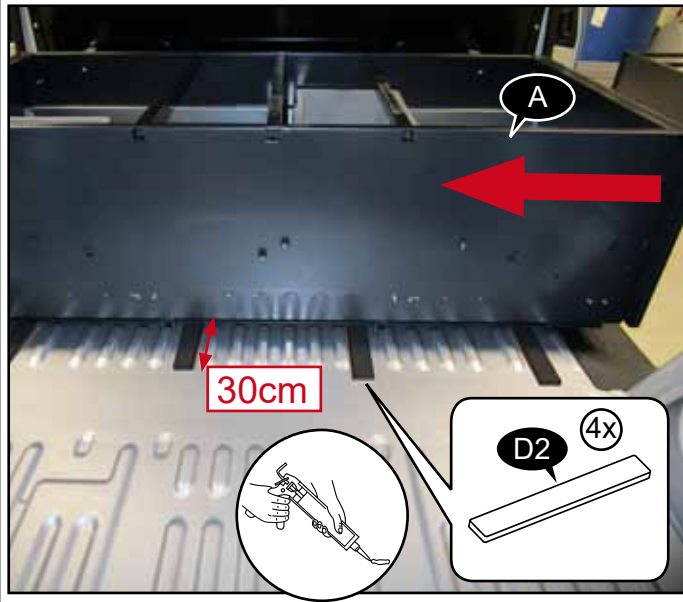
L&R



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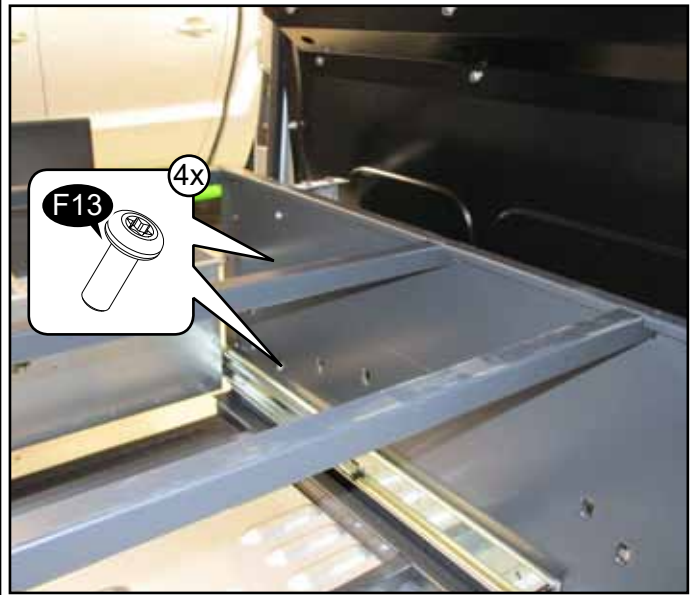


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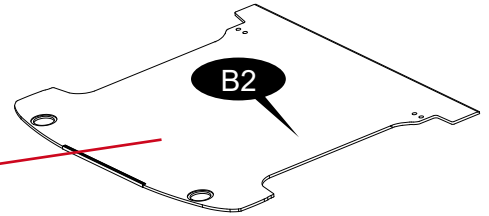
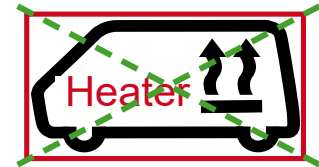
8.

L&amp;R



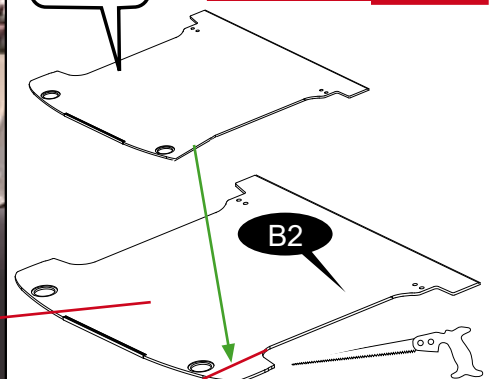
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L1



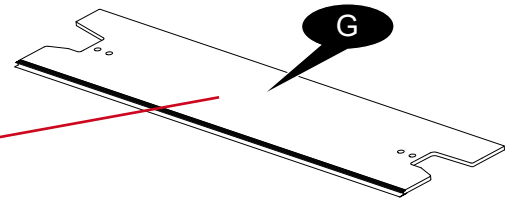
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L1



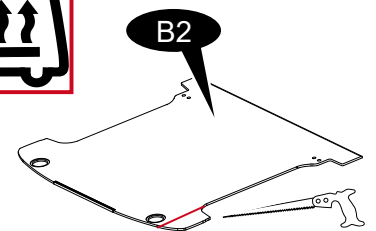
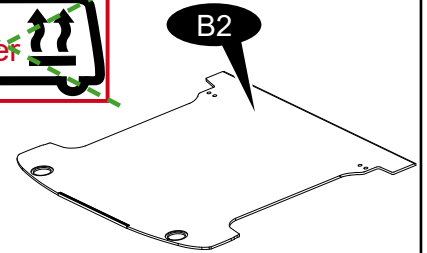
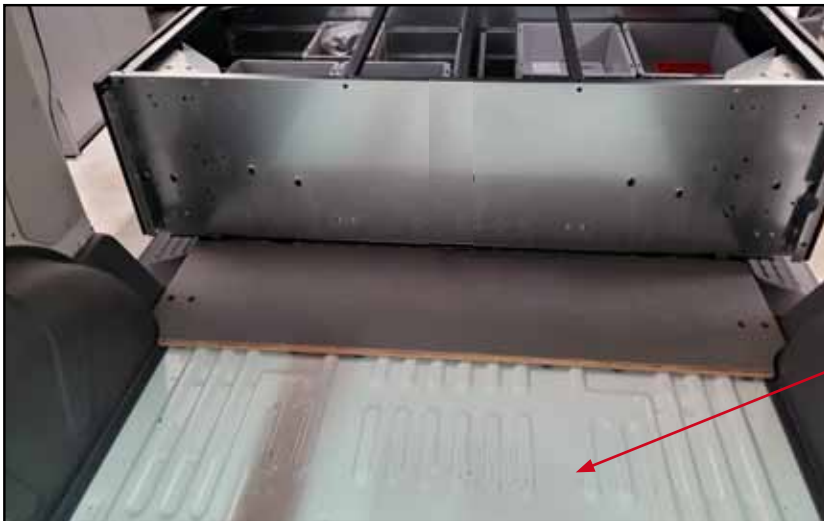
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L2

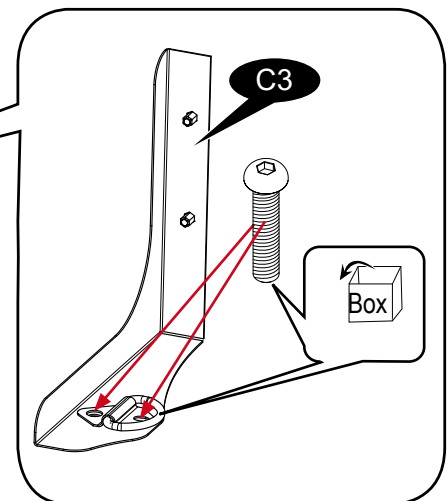
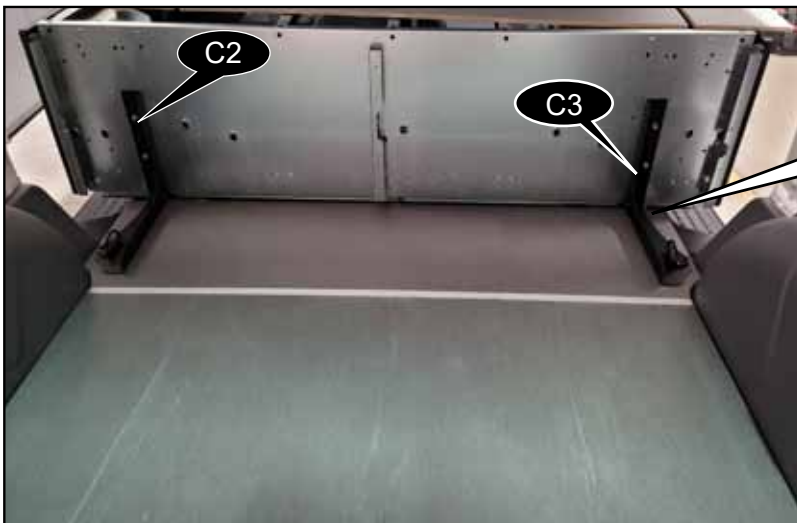


12.

L2

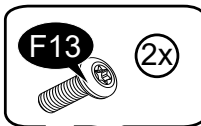
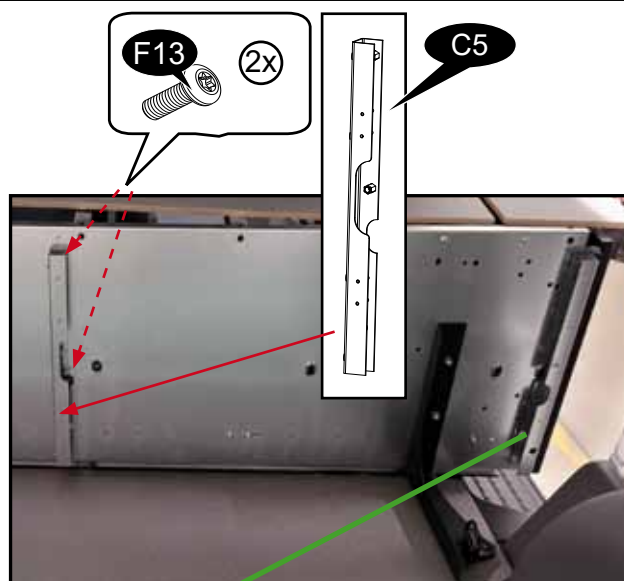
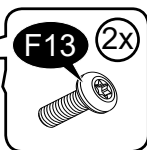


13.



14.

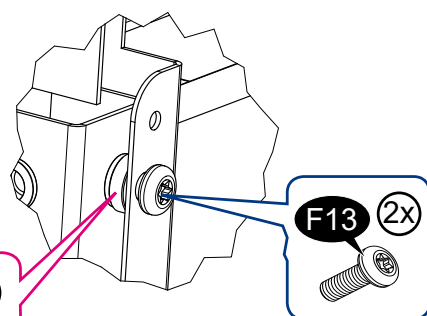
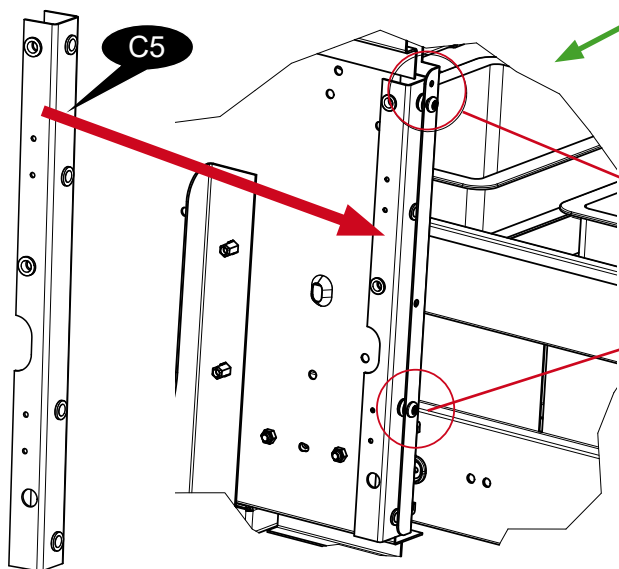
L&amp;R



C5

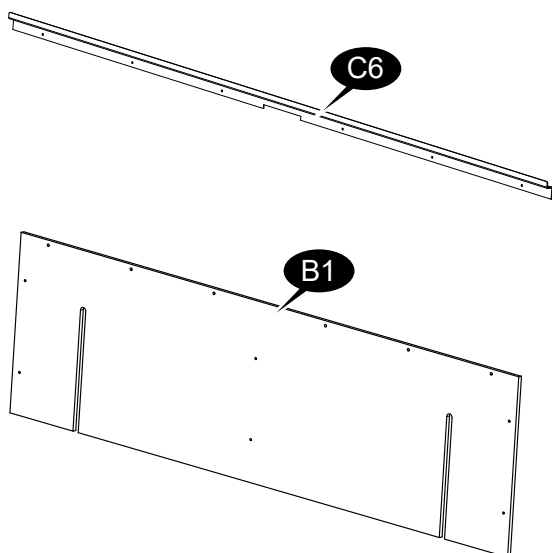
15.

L&amp;R



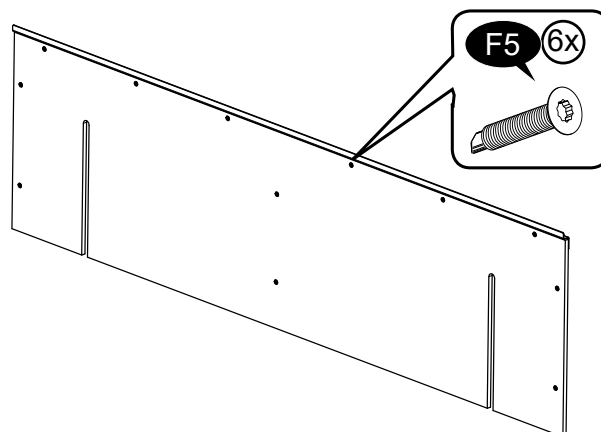
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17.



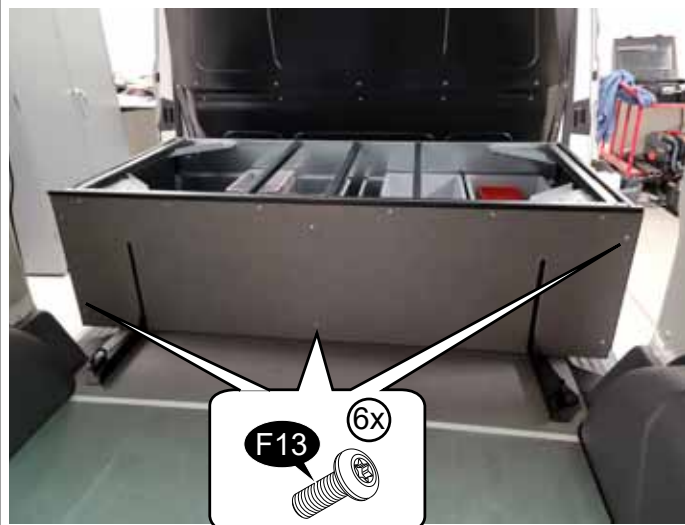
C6

B1

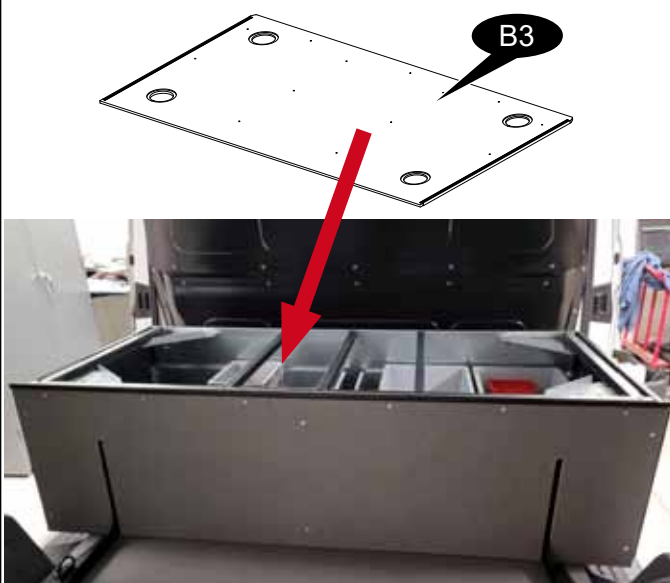


18.

L&amp;R



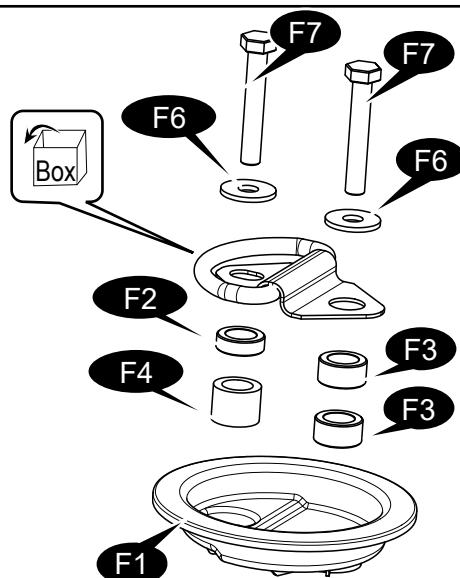
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20.



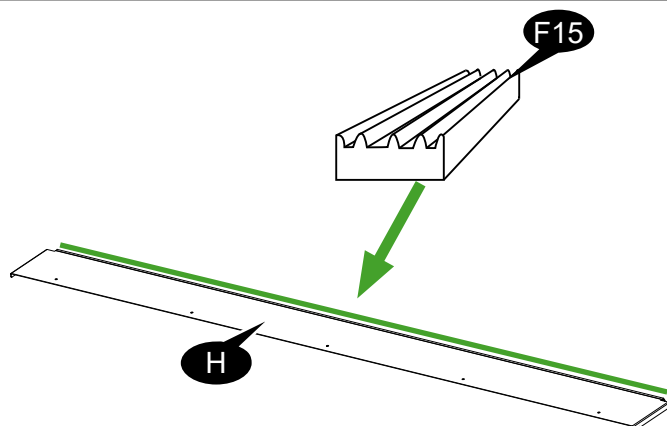
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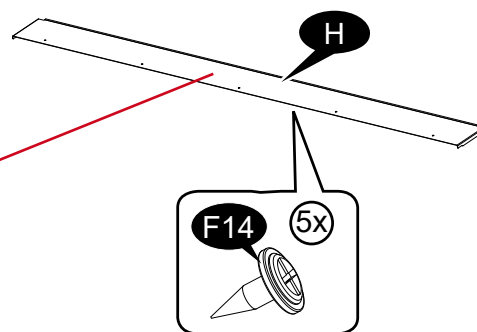
22.



23.



24.



25.

1SLD

