

SMARTFLOOR

Toyota LandCruiser Installation Manual



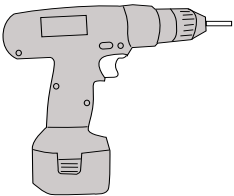
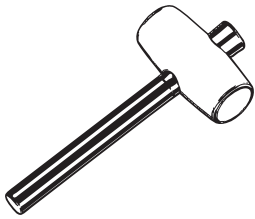
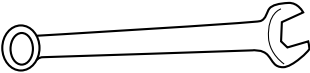
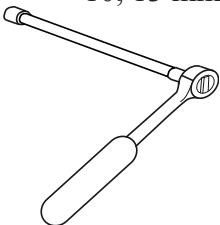
Revision Record

Rev nr	Date	Page	Picture	Update	New	Deleted steps
02	04.09.2019			Replaced floor kit		

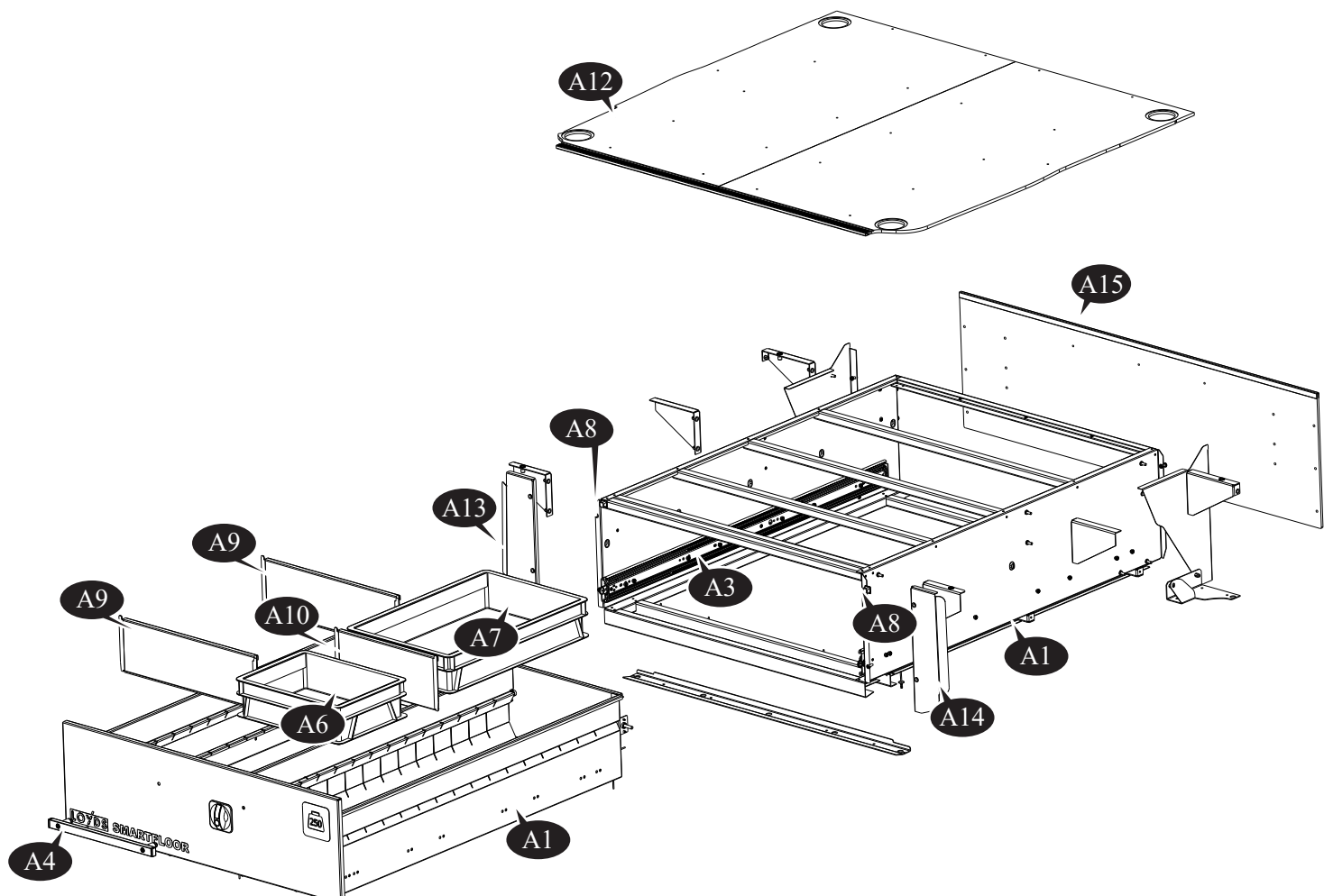
Recommended torque for screws:

4,2mm Selfdrilling: 3,6 NM
 6mm: 6 NM
 8mm: 10 NM
 10mm: 42 NM

Tools

	Torx Bits 		
10, 13 mm 	10, 13 mm 	 5x10x16 NSS	

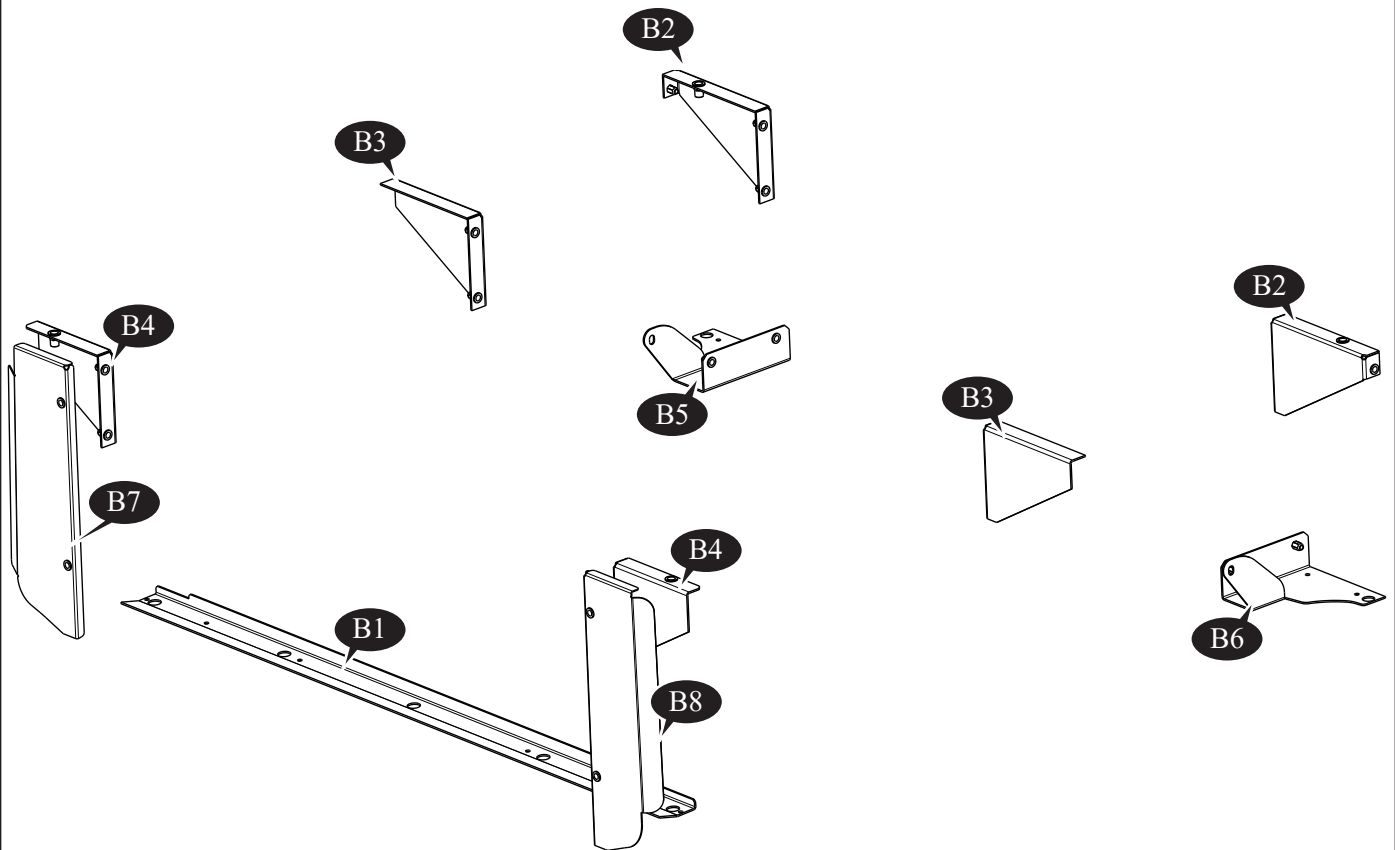
15017932 Toyota LC Smartfloor



Bill of Material: 150178932

Number	Quantity	Part Number	Definition
A1	1	15017934	Outer frame
A2	1	15016905	RD Drawer 1200 Pickup Sub ASSY
A3	2	15009297	Slider TR 7619 1200 (114-S12_02)
A4	1	15010236	Handle ASSY
	1	15016924	Fitting Kit RD Pickup 2019
A6	1	15016949	Eurobox 400x300x120
A7	1	15016948	Eurobox 600x400x120
A8	2	SJ 5514.1	Bumpon SJ 5514 , Black (20,6x13,2)
A9	2	15016914	Separator Plate Pickup 525 x168 Assy
A10	1	15009994	Separator Plate 386x168 Assy
A11	1	15019038	Smartfloor Steel bracket set
A12	1	15019035	Floor set
A13	1	15019039	Smartfloor Sidecover left
A14	1	15019048	Smartfloor Sidecover right
A15	1	15019072	Front plate wood Assy
	1	15019119	Smartfloor Fitting kit

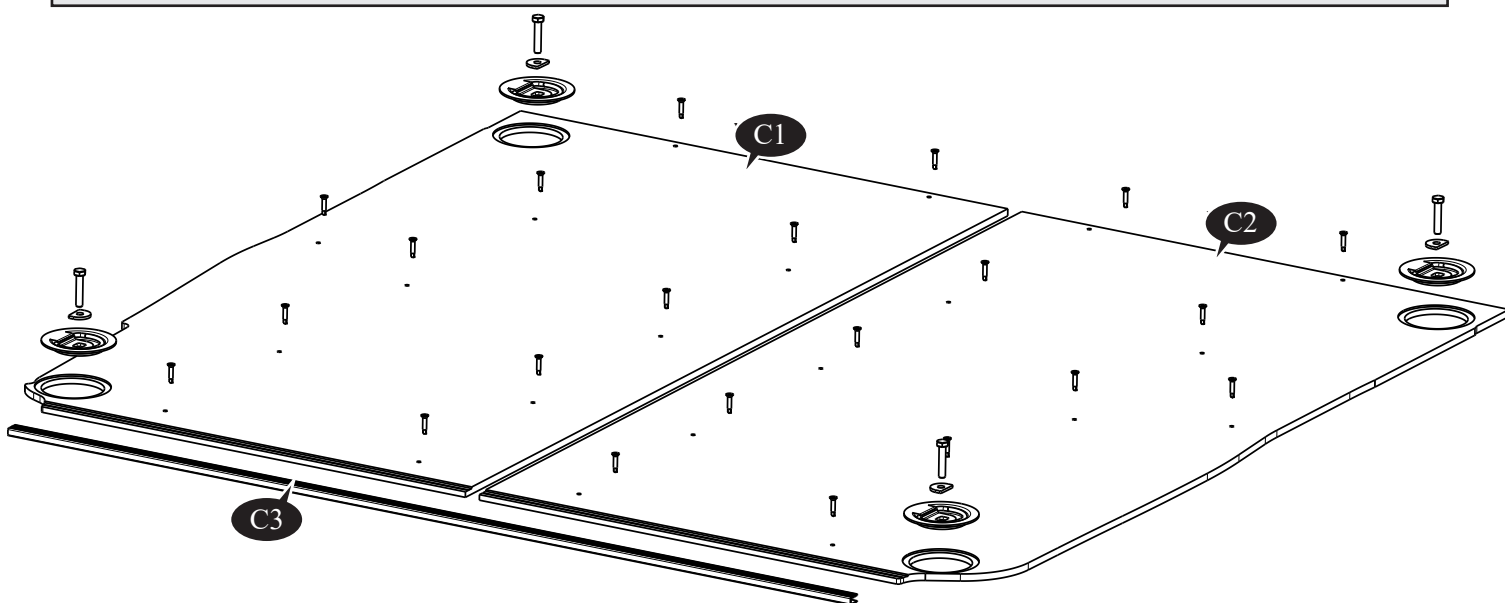
15019038 Smartfloor Steel bracket set



Bill of Material: 15019038

Number	Quantity	Part Number	Definition
B1	1	15019066	Rear fastening profile
B2	2	15019041	Bracket for latch front Assy
B3	2	15019043	Bracket for latch middle Assy
B4	2	15019045	Bracket for latch rear Assy
B5	1	15019068	Front left fastening bracket Assy
B6	1	15019070	Front right fastening bracket Assy
B7	1	15019117	Bracket rear left Assy
B8	1	15019118	Bracket rear right Assy

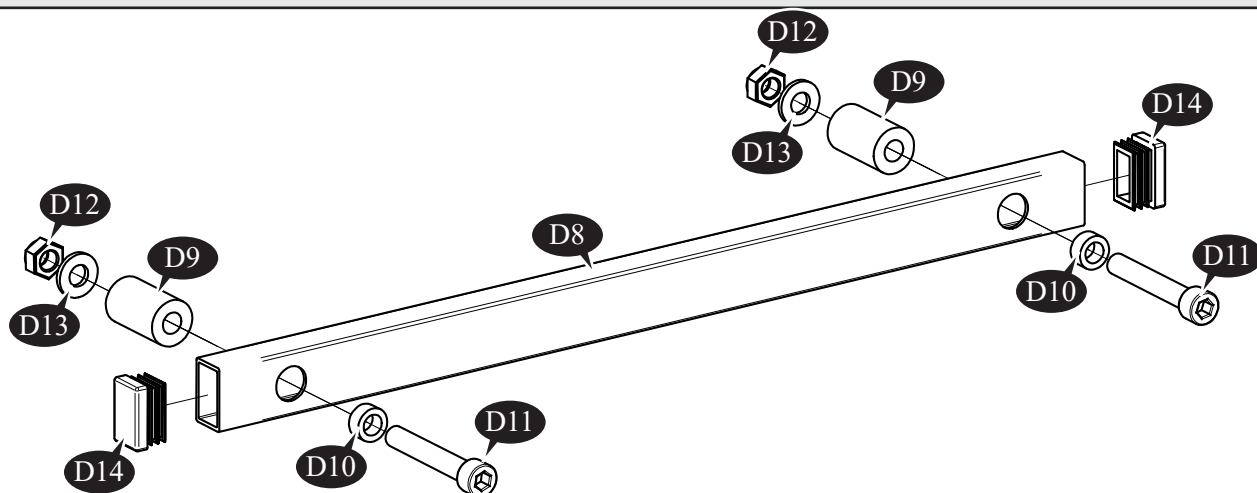
15017985_A Floor Kit w Hatch Alu-bed SF Amarok 2019



Bill of Material: 15019035

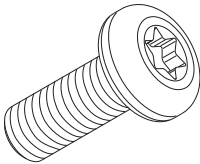
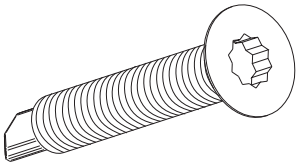
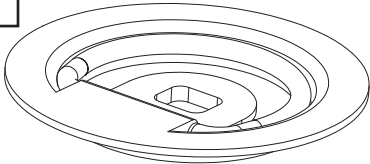
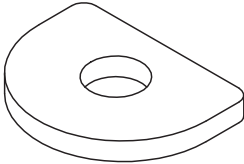
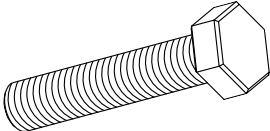
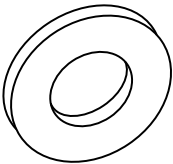
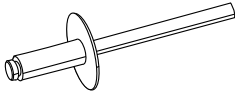
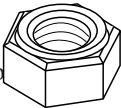
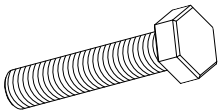
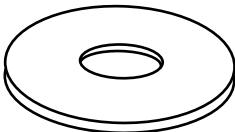
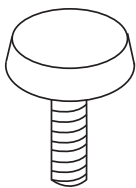
Number	Quantity	Part Number	Definition
C1	1	15019036	Floor left
C2	1	15019037	Floor Right
C3	1	15019047	U-profile 9mm
	1	15019049	Fitting kit floor

15010236 Handle Assy

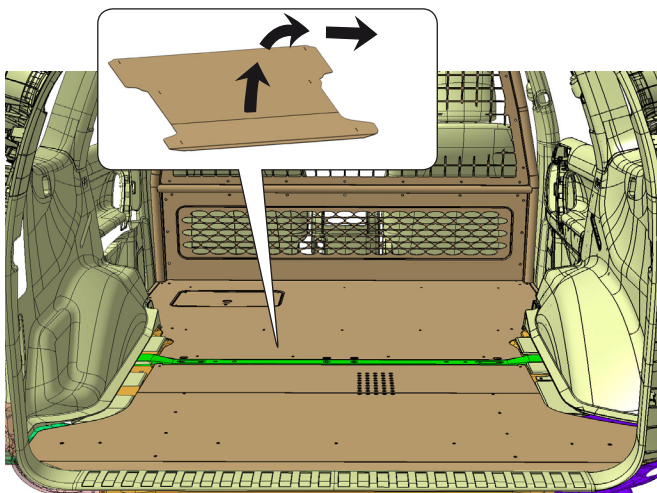


Bill of Material: 15010236 Handle Assy

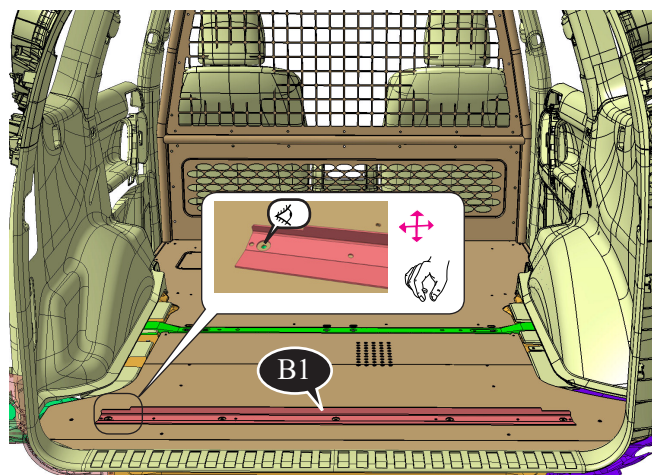
Item	Quantity	Part Number	Description
D8	1	15009441	Handle Tube 25x15x286
D9	2	15009442	Spacer Ø8,3x18x30 Nylon Black
D10	2	15009443	Spacer Ø8,1x13x6mm Galv
D11	2	15009444	Screw M8x50 Cylinderh Hex
D12	2	8 NMU	Mutter M8 Nyloc DIN985
D13	2	8,4x17x2	M8 Washer, DIN 125
D14	2	15009438	End Plug Tube 25x15 Inside

Fitting Kit		
F1  15003551 M6x16 TX30 pan (DIN 7985)	F2  15009568 Screw 4,8x32 Selfdrill Counters Torx Elz	F3  15005497 Latch Cup Black Ø90 Ø12x15 1000Kp
F4  15005884 Washer Latchcup for Ø8	F5  8x40 M8x40mm Bolt, DIN 933, sort	F6  8,4x23x2 M8 Washer, DIN 125
F7  5x10x16 NSS	F8  Spacer 250x40x9 15008860	F9  M6x20 Knd 6 NMU Nut M6 Nylock
F10  M6x40 mm Bolt, DIN 933 6x40 6K	F11  6,4x18x1,5 M6 Washer, DIN 9021	F12  M6x20 Ø20 Rattskrue M6x20 Knob
F13	F14	F15
F16	F17	F18
F19	F20	F21

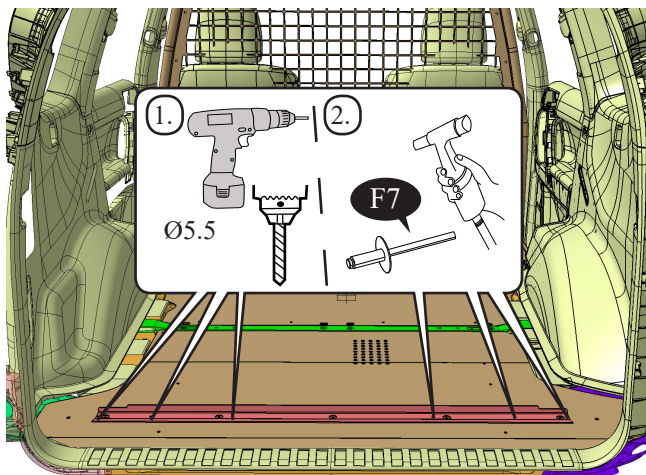
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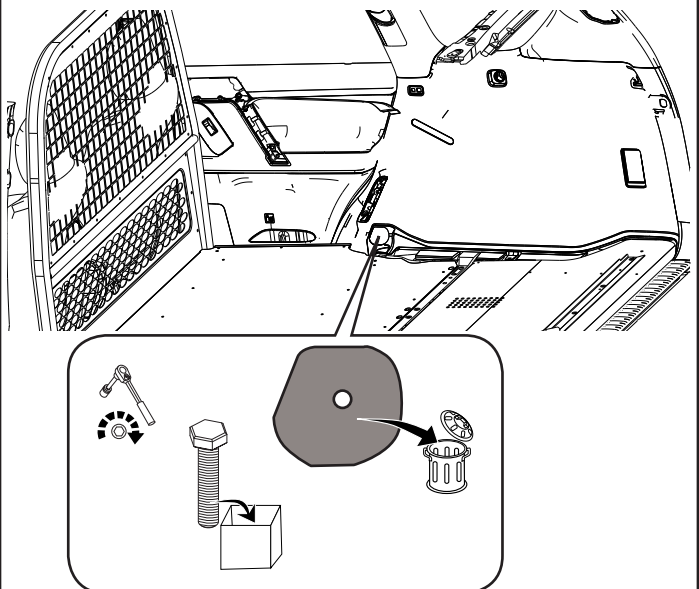
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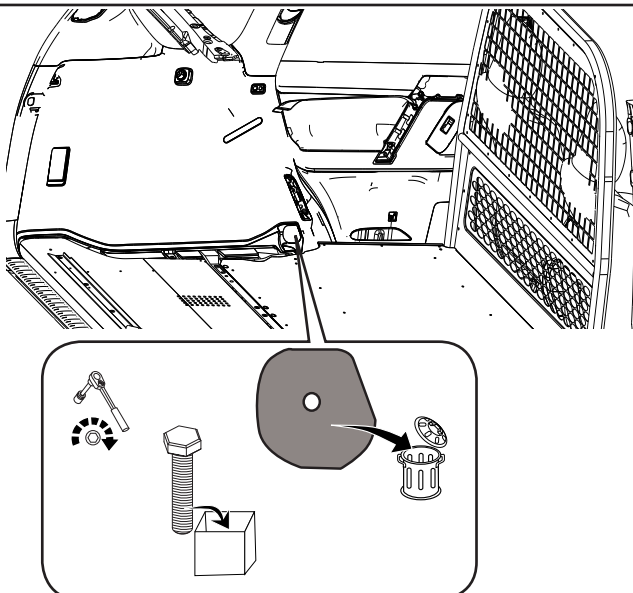
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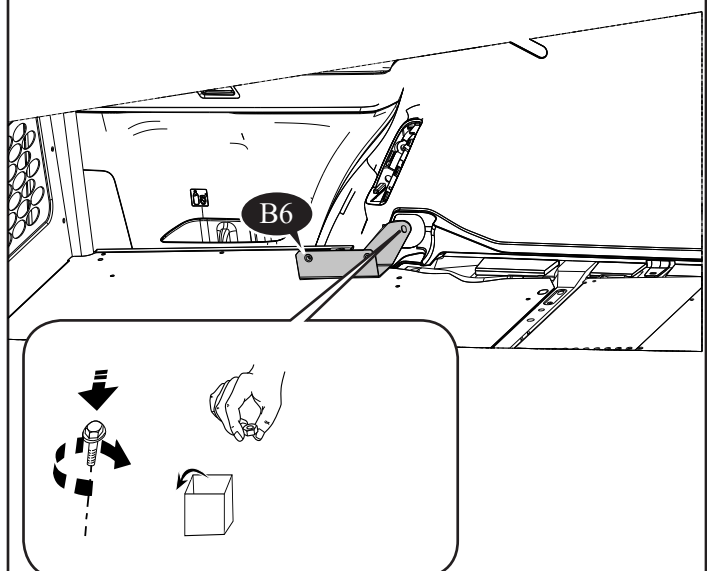
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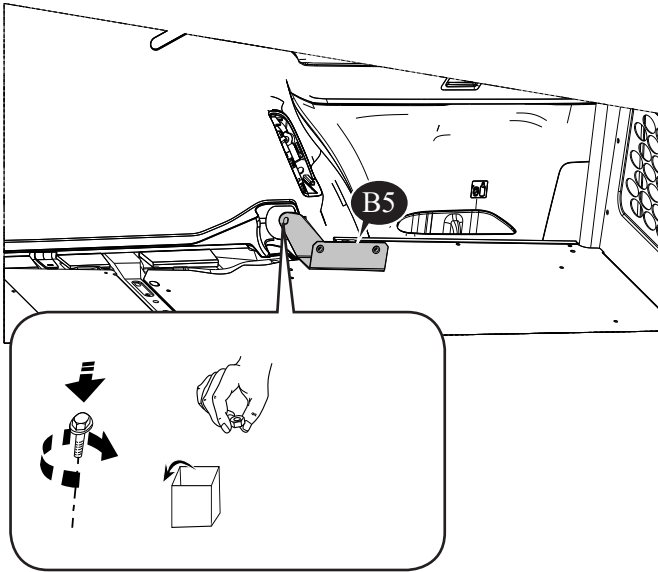
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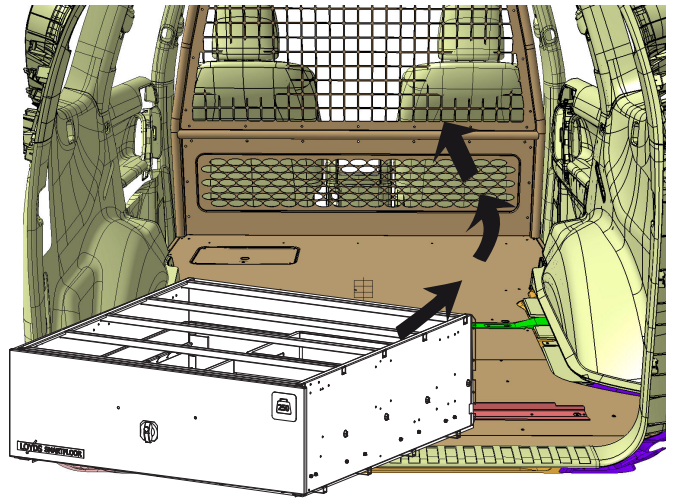
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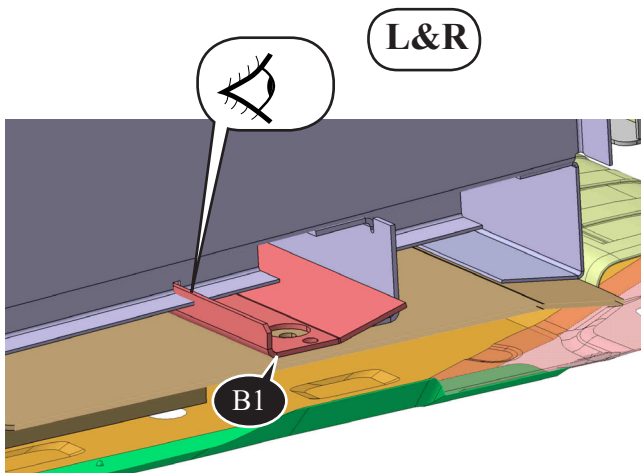
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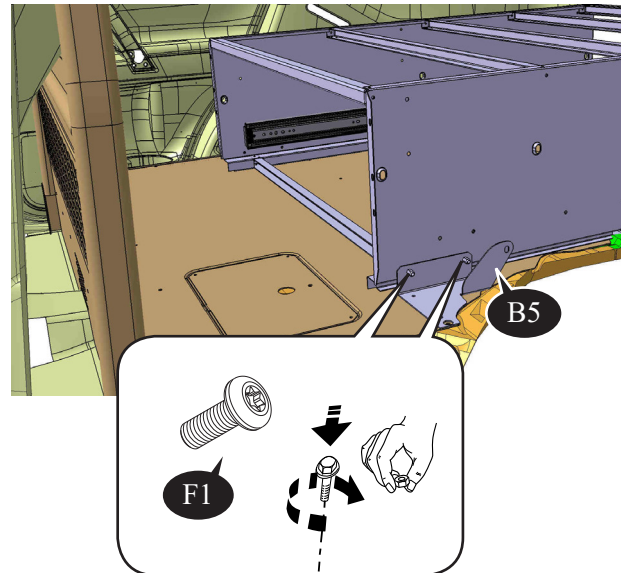
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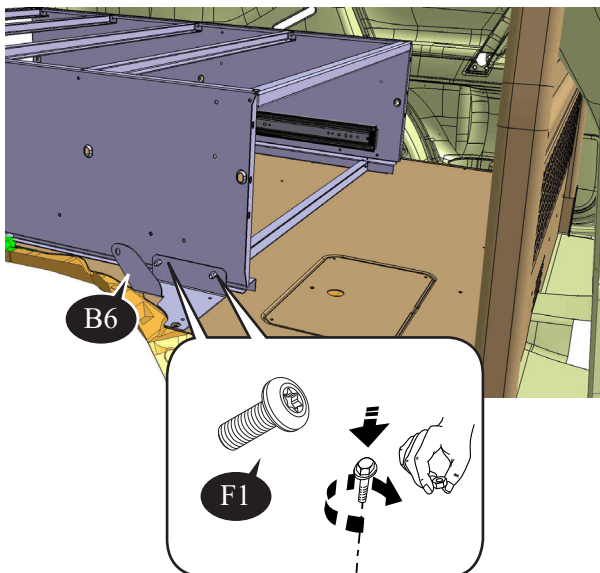
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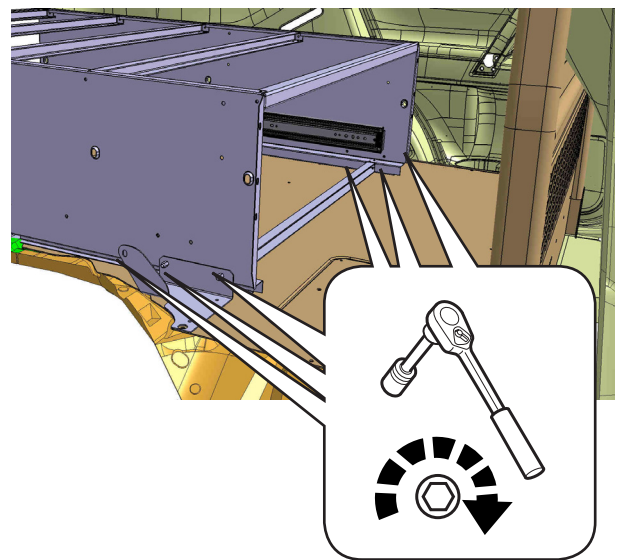
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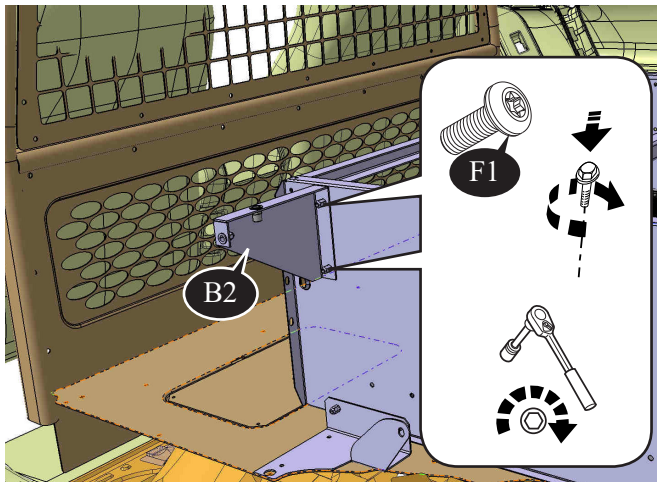
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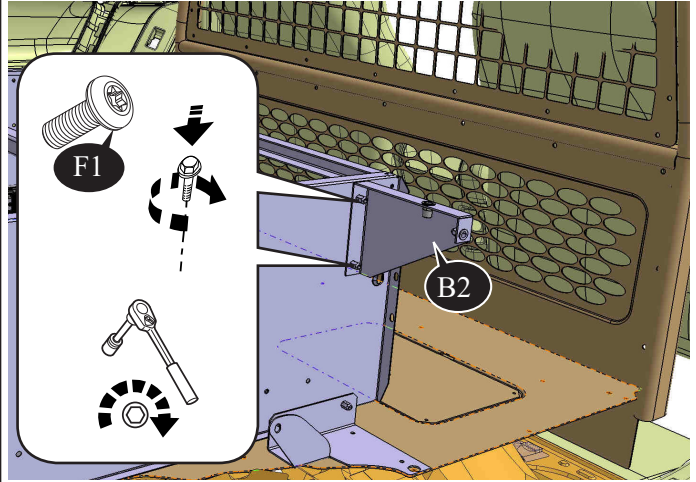
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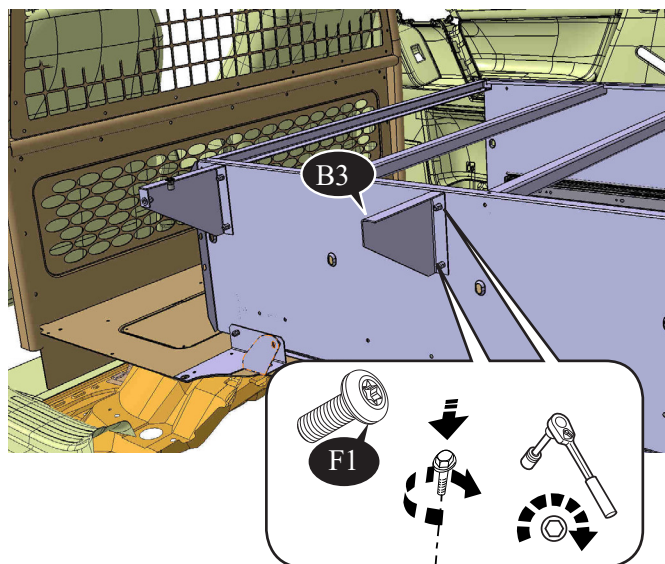
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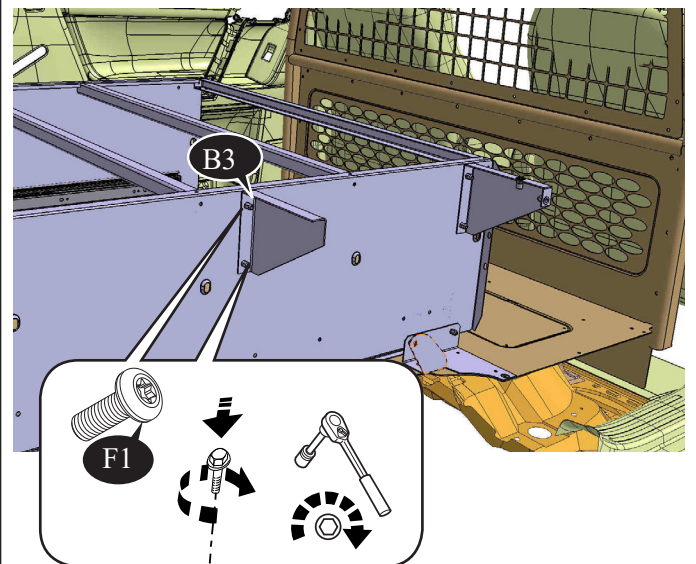
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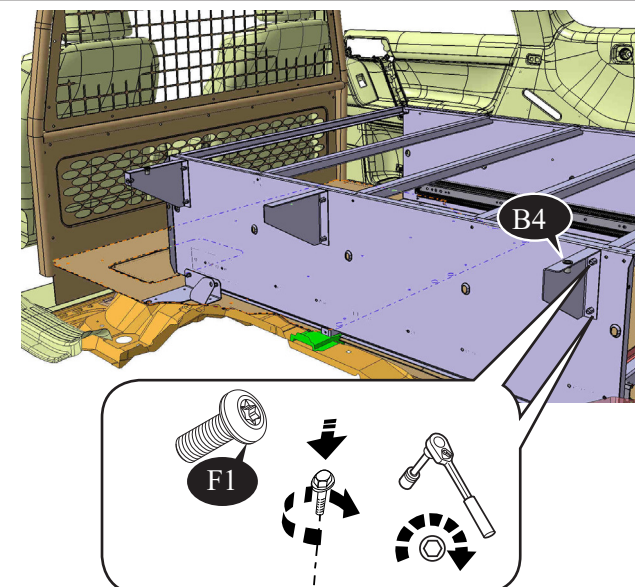
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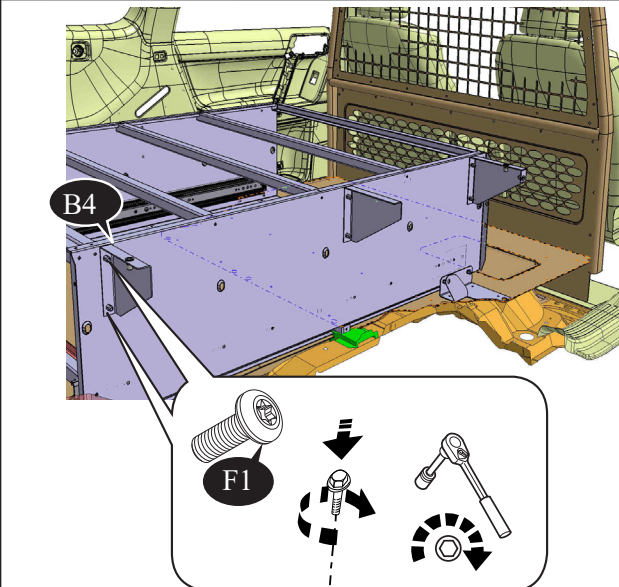
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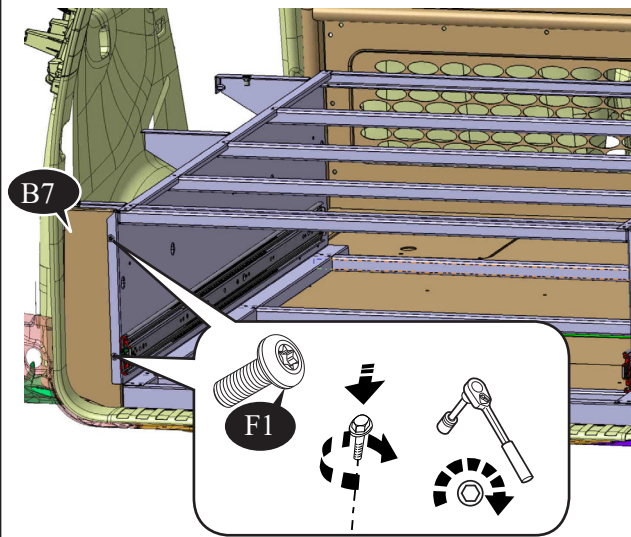
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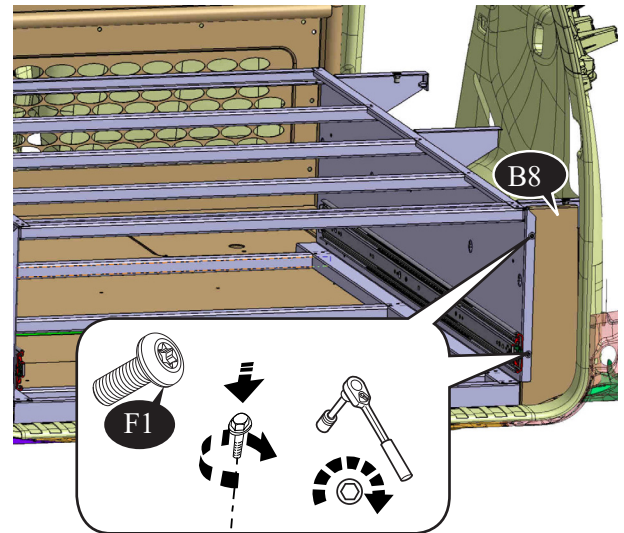
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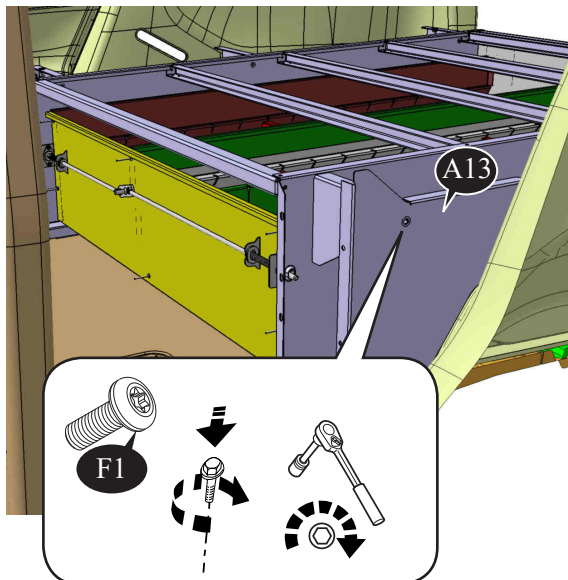
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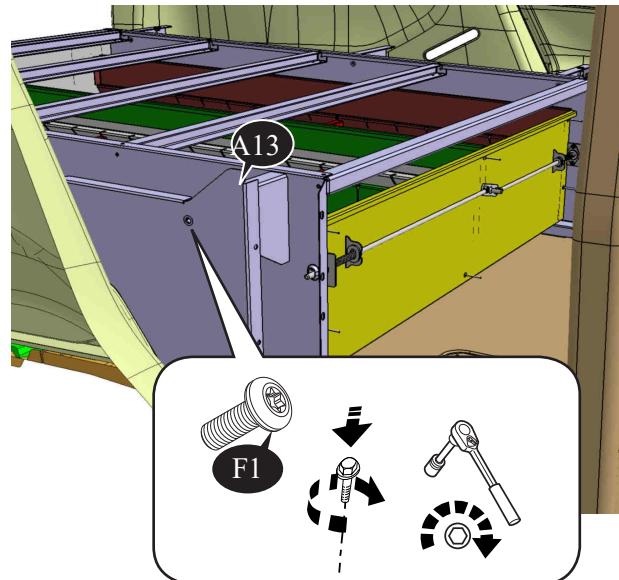
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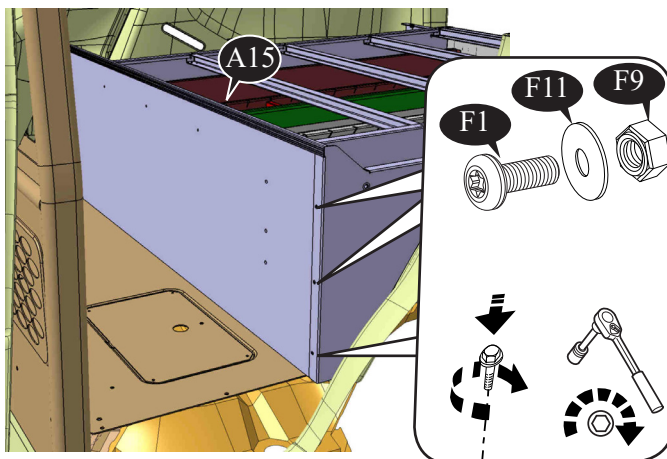
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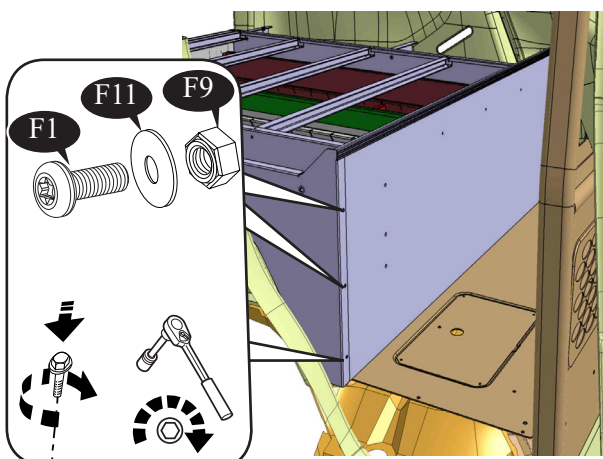
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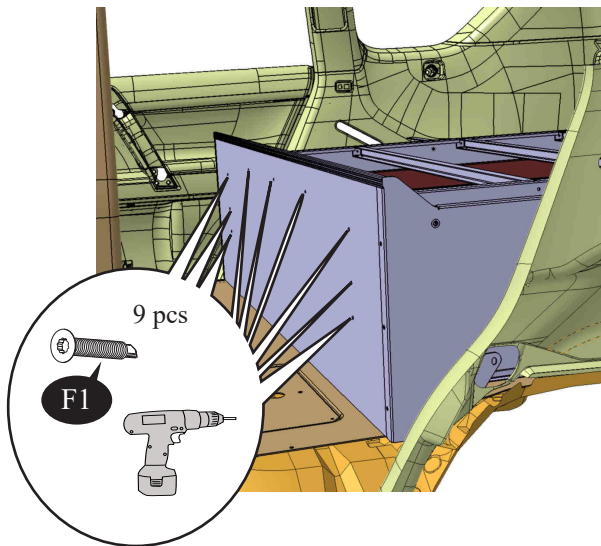
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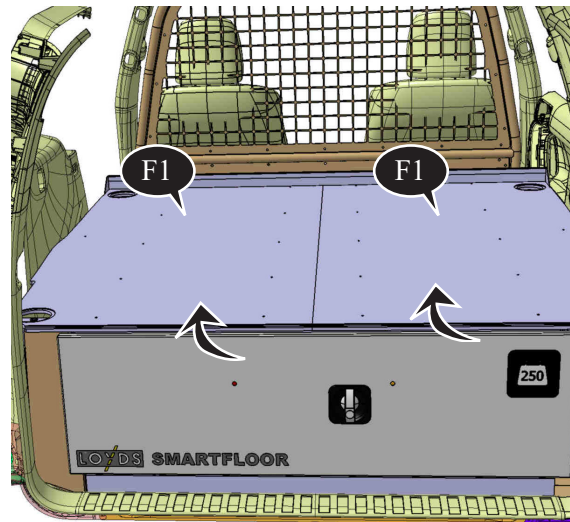
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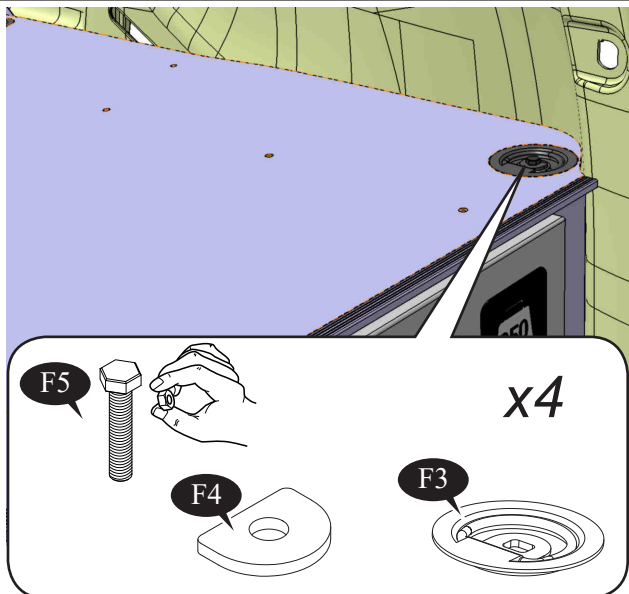
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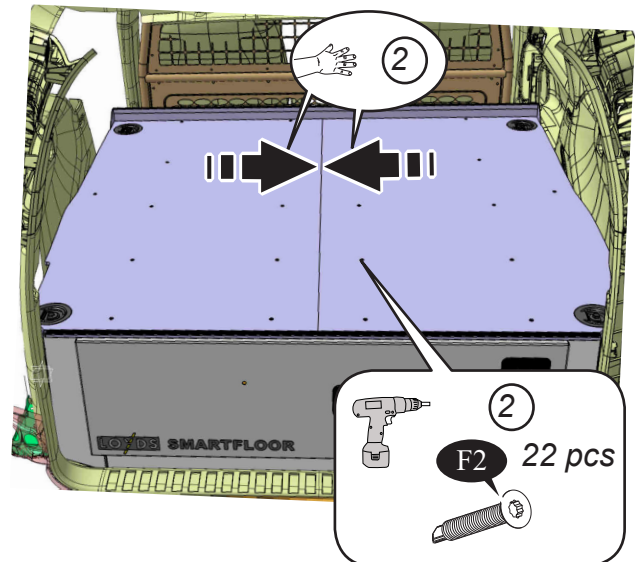
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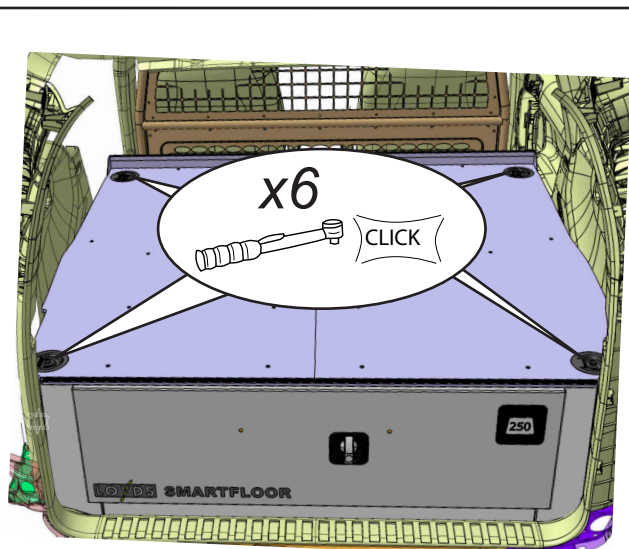
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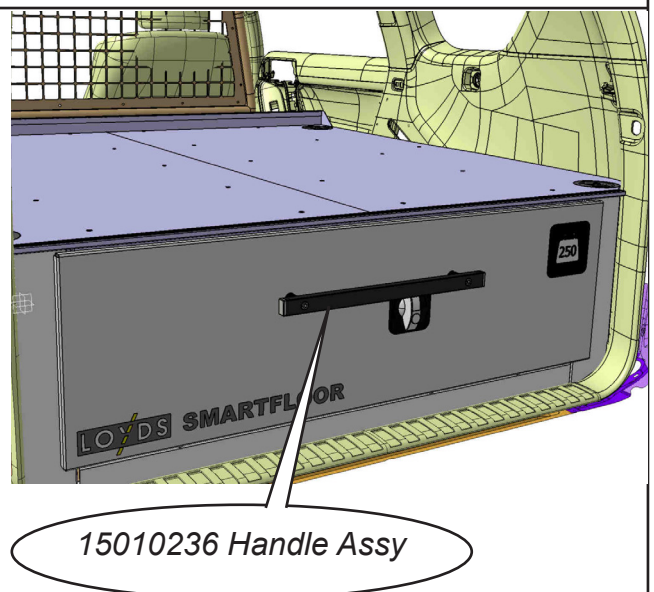
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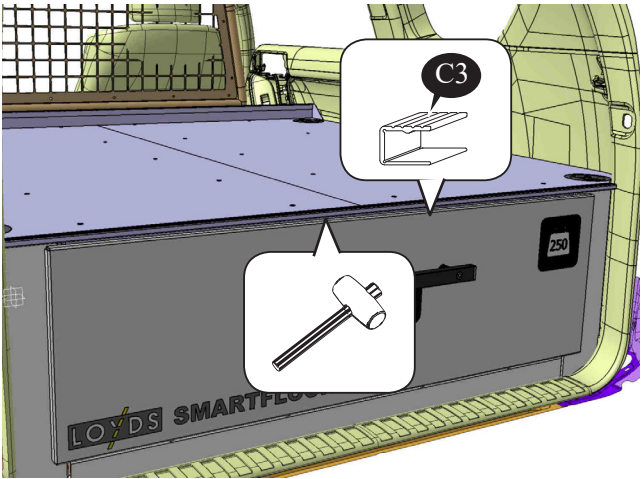


29.



30.



31.  A technical illustration of a machine component, likely a conveyor system, with a blue top surface and a grey base. The base has the text "LOYDS SMARTFLOW" and a "250" label. Two callout boxes are present: one labeled "C3" showing a small metal bracket, and another showing a bolt. The machine is shown in a perspective view with a green mesh background.	32.
33.	34.
35.	36.