

# SMARTFLOOR

## Hilux D-Cab & X-Cab Installation Manual



Manual nr 15013374 Rev0  
Loyds Industri AS 2017-03-27

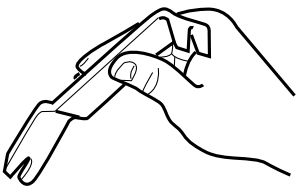
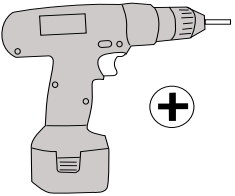
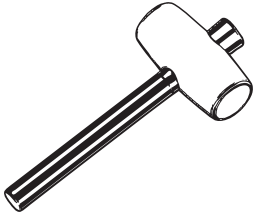
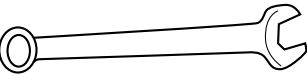
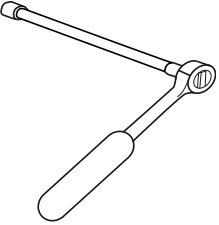
# Revision Record

| Rev nr | Date | Page | Picture | Update | New | Deleted steps |
|--------|------|------|---------|--------|-----|---------------|
|        |      |      |         |        |     |               |
|        |      |      |         |        |     |               |
|        |      |      |         |        |     |               |
|        |      |      |         |        |     |               |

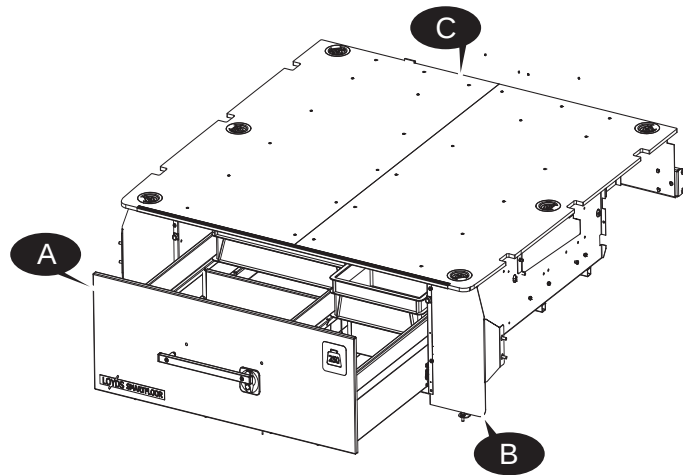
## Recommended torque for screws:

4,2mm Selfdrilling: 3,6 NM  
 6mm: 6 NM  
 8mm: 10 NM  
 10mm: 42 NM

# Tools

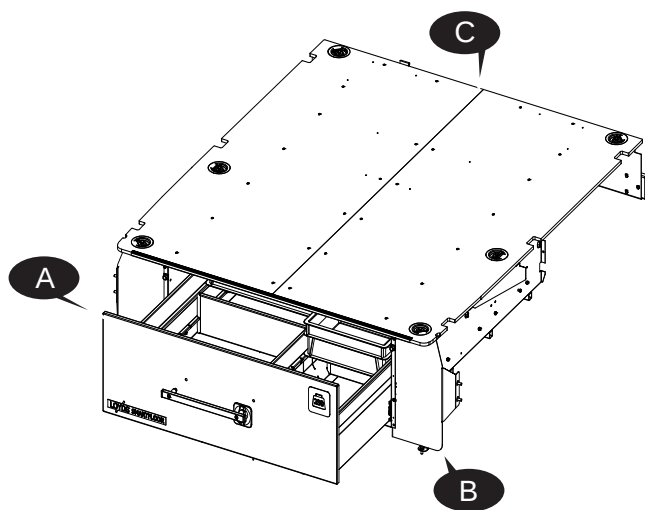
|                                                                                                 |                                                                                                 |                                                                                      |                                                                                       |
|-------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
|              |              |  |  |
| 10-13 mm<br> | 10-13 mm<br> | Torx Bits<br>TX 20<br>TX 25<br>TX 30                                                 |                                                                                       |
|                                                                                                 |                                                                                                 |                                                                                      |                                                                                       |

## 15012650 Kit Complete Hilux D-cab



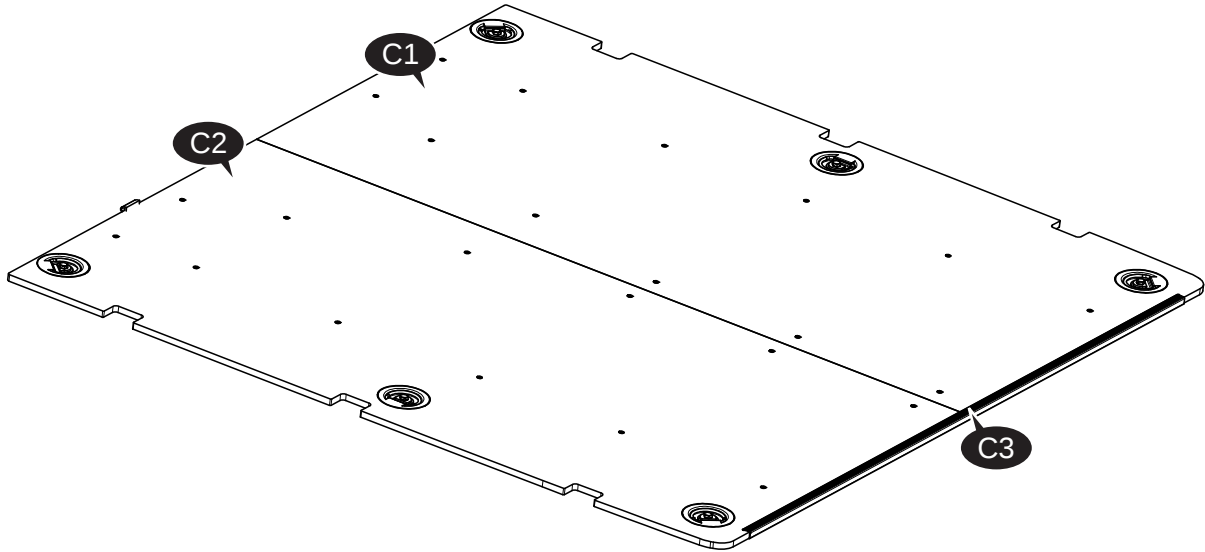
| Item | Quantity | Part Number | Description                   |
|------|----------|-------------|-------------------------------|
| A    | 1        | 15010859    | RD Drawer 1000 1200 Main Assy |
| B    | 1        | 15012649    | Steelbracket Set Hilux D-cab  |
| C    | 1        | 15012645    | Floor Set Hilux D-cab         |

## 15012640 Kit Complete Hilux X-cab



| Item | Quantity | Part Number | Description                   |
|------|----------|-------------|-------------------------------|
| A    | 1        | 15010859    | RD Drawer 1000 1200 Main Assy |
| B    | 1        | 15012647    | Steelbracket Set Hilux X-cab  |
| C    | 1        | 15012639    | Floor Set Hilux X-cab         |

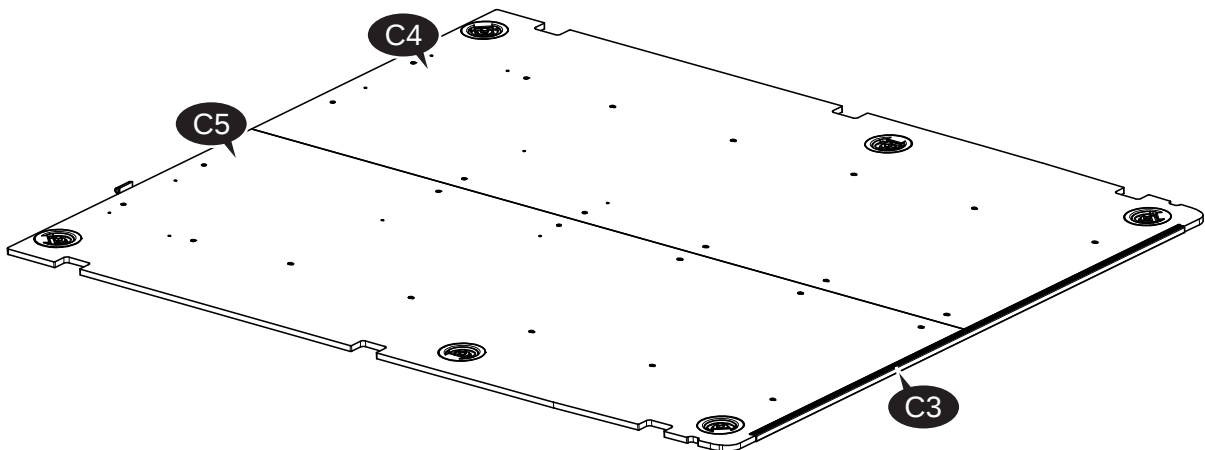
## 15012645 Floor Set Hilux D-cab



### 15012645 Floor Set Hilux D-cab

| Item | Quantity | Part Number | Description             |
|------|----------|-------------|-------------------------|
| C1   | 1        | 15012644    | Floor Right Hilux D-cab |
| C2   | 1        | 15012643    | Floor Left Hilux D-cab  |
| C3   | 1        | 15012638    | U-profile 12mm L=1329   |

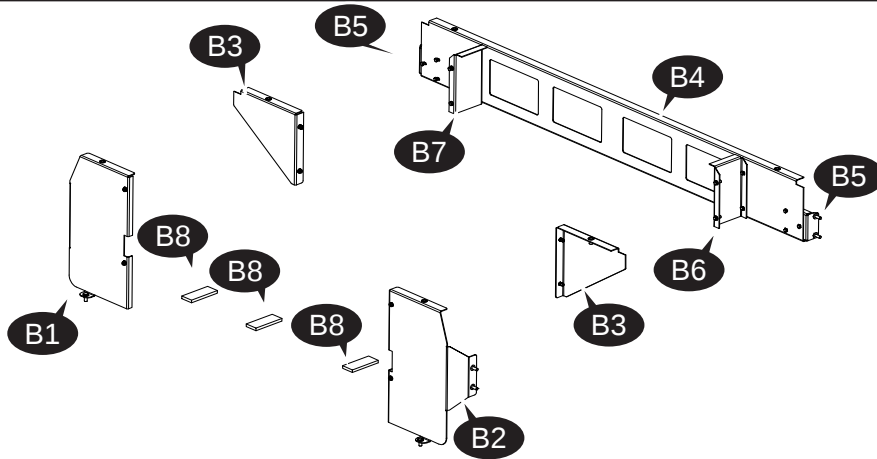
## 15012639 Floor Set Hilux D-cab



### 15012639 Floor Set Hilux D-cab

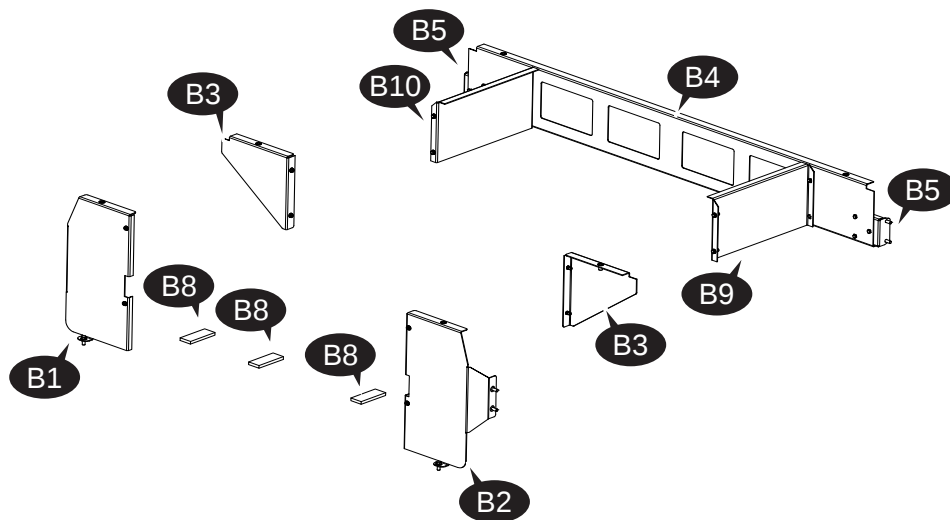
| Item | Quantity | Part Number | Description               |
|------|----------|-------------|---------------------------|
| C4   | 1        | 15012637    | Floor Right Hilux X-cab   |
| C5   | 1        | 15012636    | Floor SF Left Hilux X-cab |
| C3   | 1        | 15012638    | U-profile 12mm L=1329     |

## 15012649 Steelbracket Set Hilux D-cab



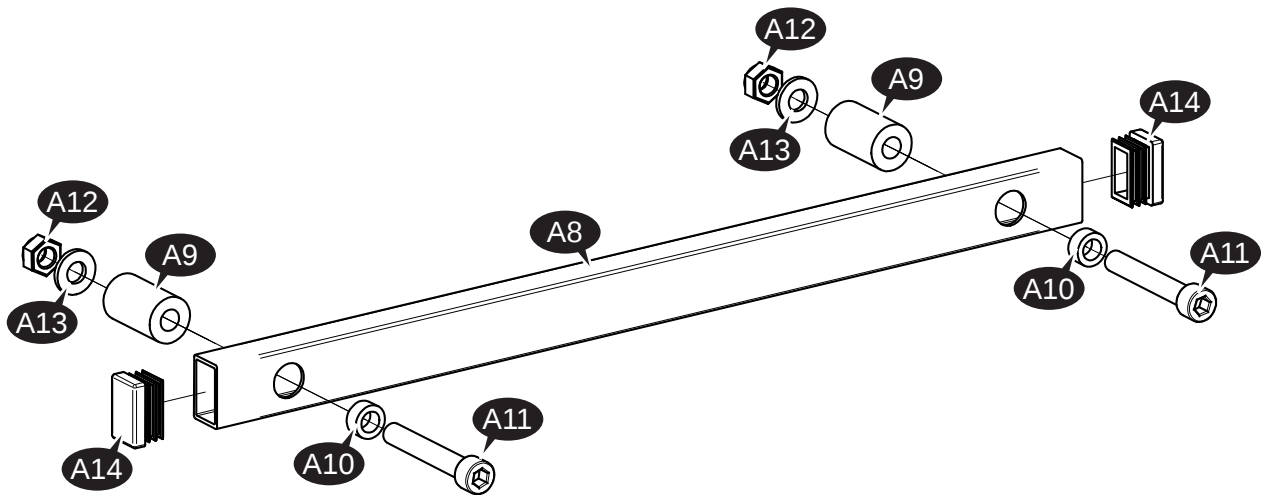
| Item | Quantity | Part Number | Description                                     |
|------|----------|-------------|-------------------------------------------------|
| B1   | 1        | 15012626    | Bracket Rear Left Hilux ASSY                    |
| B2   | 1        | 15012627    | Bracket Rear Right Hilux ASSY                   |
| B3   | 2        | 15012635    | Bracket Latch Middle Hilux ASSY                 |
| B4   | 1        | 15012631    | Bracket Front w Latch Hilux ASSY                |
| B5   | 2        | 15012633    | Fix Bracket Side Front Hilux X-cab ASSY         |
| B6   | 1        | 15012677    | Bracket Right Between Drawer & Front D-cab ASSY |
| B7   | 1        | 15012679    | Bracket Left Between Drawer Front D-cab ASSY    |
| B8   | 4        | 05-99406    | Distance Pad Floor 10x40x100                    |

## 15012647 Steelbracket Set Hilux X-cab



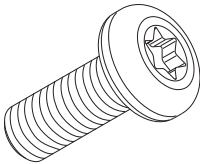
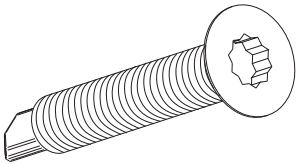
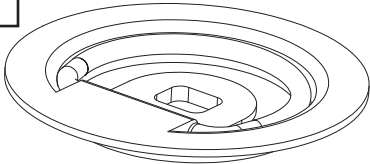
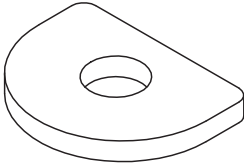
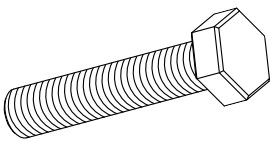
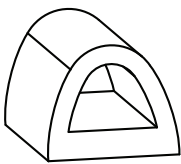
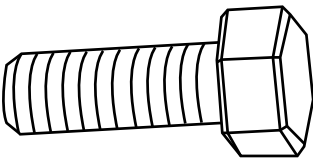
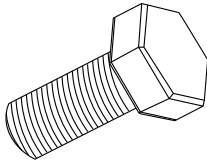
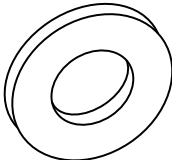
| Item | Quantity | Part Number | Description                                    |
|------|----------|-------------|------------------------------------------------|
| B1   | 1        | 15012626    | Bracket Rear Left Hilux ASSY                   |
| B2   | 1        | 15012627    | Bracket Rear Right Hilux ASSY                  |
| B3   | 2        | 15012635    | Bracket Latch Middle Hilux ASSY                |
| B4   | 1        | 15012631    | Bracket Front w Latch Hilux ASSY               |
| B5   | 2        | 15012633    | Fix Bracket Side Front Hilux X-cab ASSY        |
| B8   | 4        | 05-99406    | Avstandskloss Gulvskjøt                        |
| B9   | 1        | 15012680    | Bracket Right Between Drawer & Frot X-cab ASSY |
| B10  | 1        | 15012682    | Bracket Left Between Drawer Front X-cab ASSY   |

## 15010236 Handle Assy



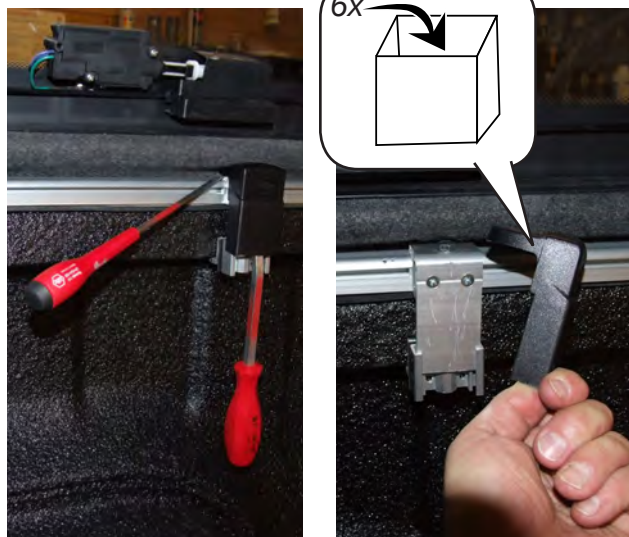
15010236 Handle Assy

| Item | Quantity | Part Number | Description                   |
|------|----------|-------------|-------------------------------|
| A8   | 1        | 15009441    | Handle Tube 25x15x286         |
| A9   | 2        | 15009442    | Spacer Ø8,3x18x30 Nylon Black |
| A10  | 2        | 15009443    | Spacer Ø8,1x13x6mm Galv       |
| A11  | 2        | 15009444    | Screw M8x50 Cylinderh Hex     |
| A12  | 2        | 8 NMU       | Mutter M8 Nyloc DIN985        |
| A13  | 2        | 8,4x17x2    | M8 Washer, DIN 125            |
| A14  | 2        | 15009438    | End Plug Tube 25x15 Inside    |

| Fitting Kit                                                                                                                               |                                                                                                                                                          |                                                                                                                                                     |
|-------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>F1</b>  <p>15003551<br/>M6x16 TX30 pan (DIN 7985)</p> | <b>F2</b>  <p>15009568 Screw 4,8x32 Selfdrill<br/>Counters Torx Elz</p> | <b>F3</b>  <p>15005497<br/>Latch Cup Black Ø90 Ø12x15 1000Kp</p> |
| <b>F4</b>  <p>15005884<br/>Washer Latchcup for Ø8</p>    | <b>F5</b>  <p>8x40<br/>M8x40mm Bolt, DIN 933, sort</p>                  | <b>F6</b>  <p>15007019<br/>D-profile Rubber 14x12 3440151</p>    |
| <b>F7</b>  <p>6x16 6k<br/>M6 Bolt, DIN 933</p>           | <b>F8</b>  <p>8x20 6K<br/>8x20 6K Elz 8.8 Din 933</p>                   | <b>F9</b>  <p>8,4x17x2<br/>M8 Washer, DIN 125</p>                |
| <b>F10</b>                                                                                                                                | <b>F11</b>                                                                                                                                               | <b>F12</b>                                                                                                                                          |
| <b>F13</b>                                                                                                                                | <b>F14</b>                                                                                                                                               | <b>F15</b>                                                                                                                                          |
| <b>F16</b>                                                                                                                                | <b>F17</b>                                                                                                                                               | <b>F18</b>                                                                                                                                          |
| <b>F19</b>                                                                                                                                | <b>F20</b>                                                                                                                                               | <b>F21</b>                                                                                                                                          |

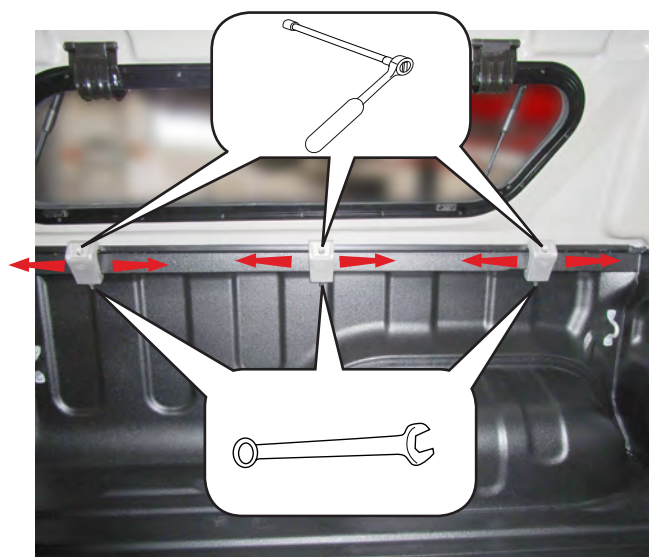
1.

L&R



2.

L&R



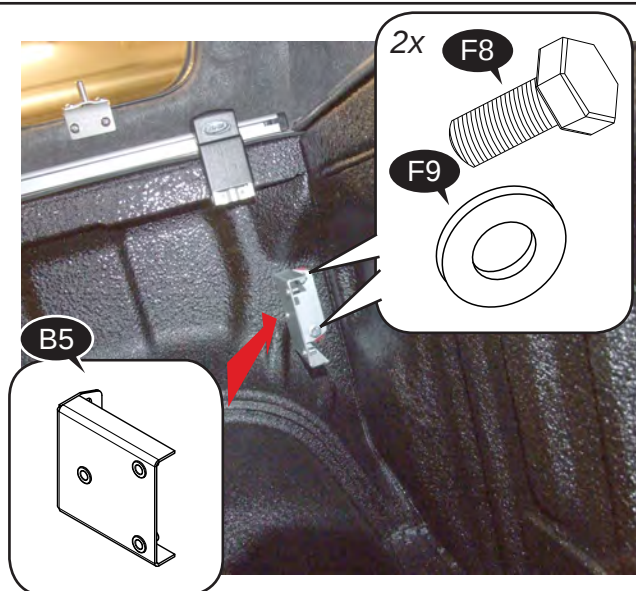
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L&R



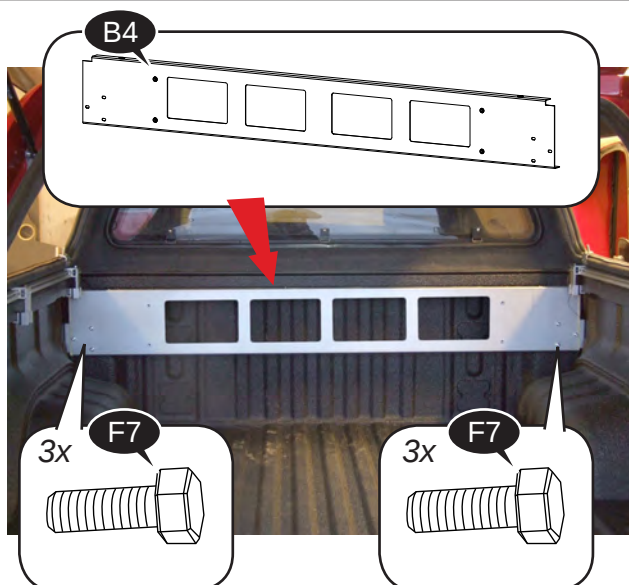
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L&R



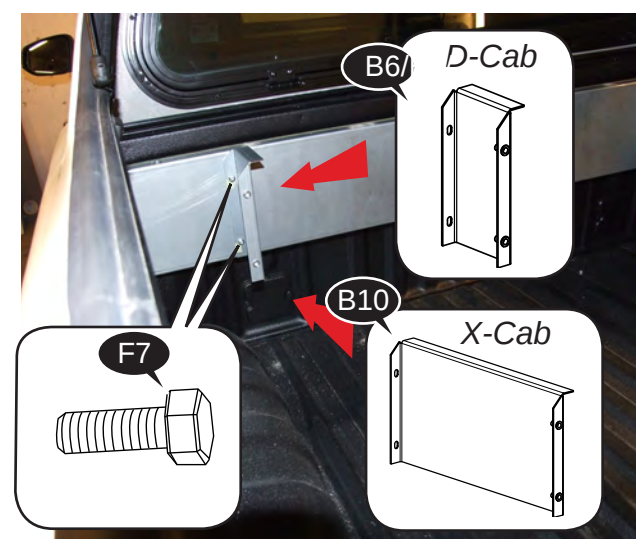
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L&R



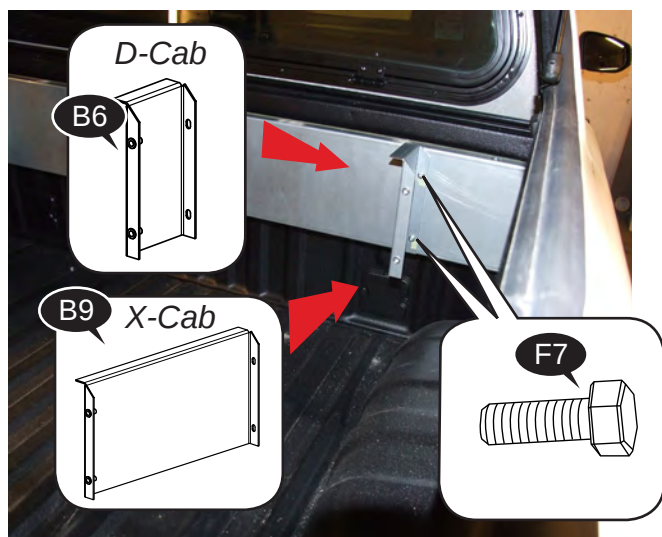
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LH

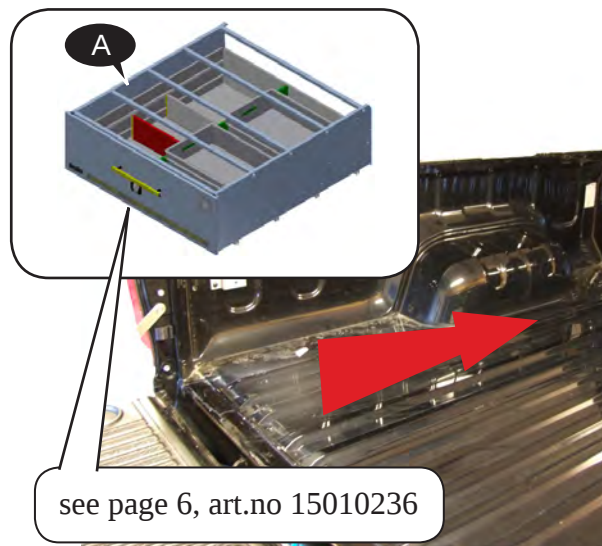


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RH

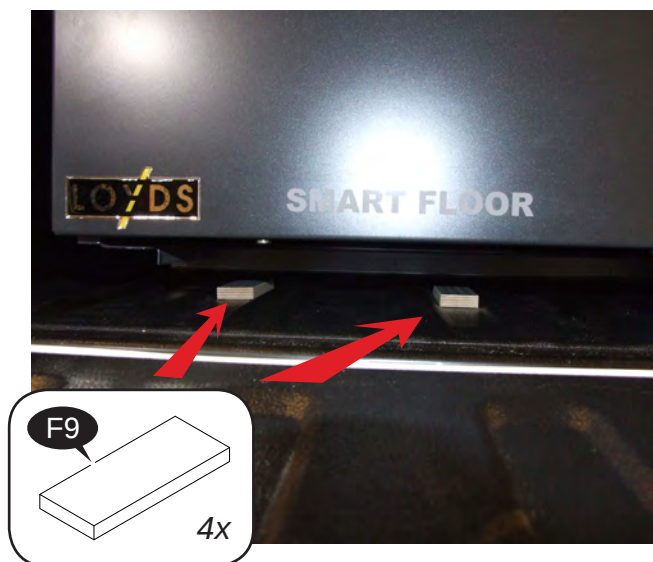


8.



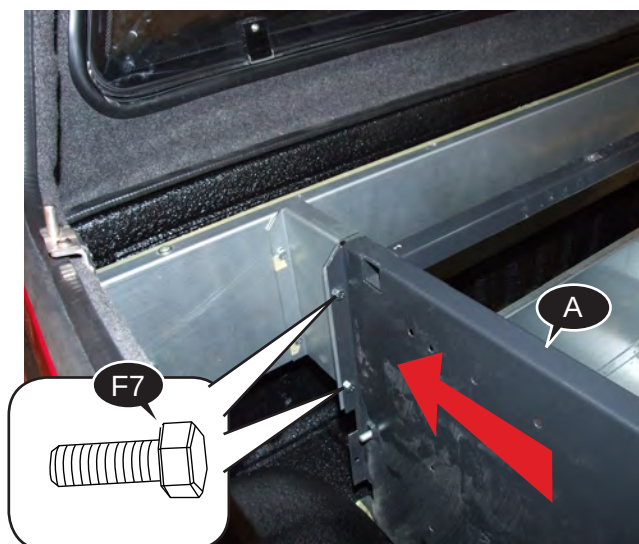
9.

L&amp;R



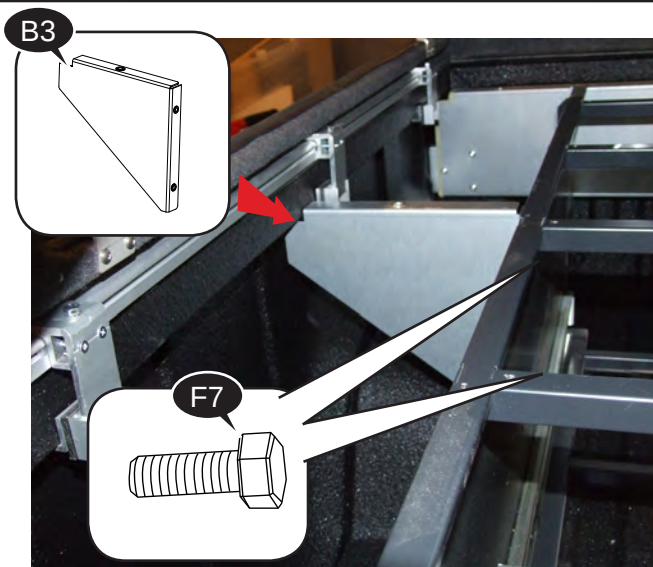
10.

L&amp;R



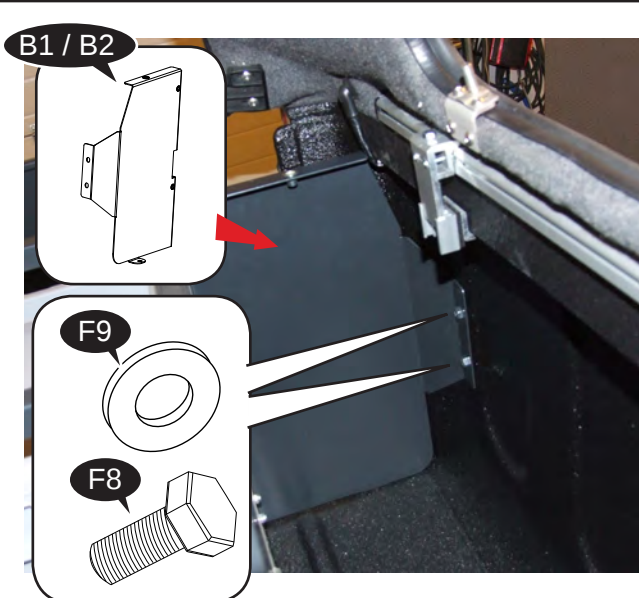
11.

L&amp;R



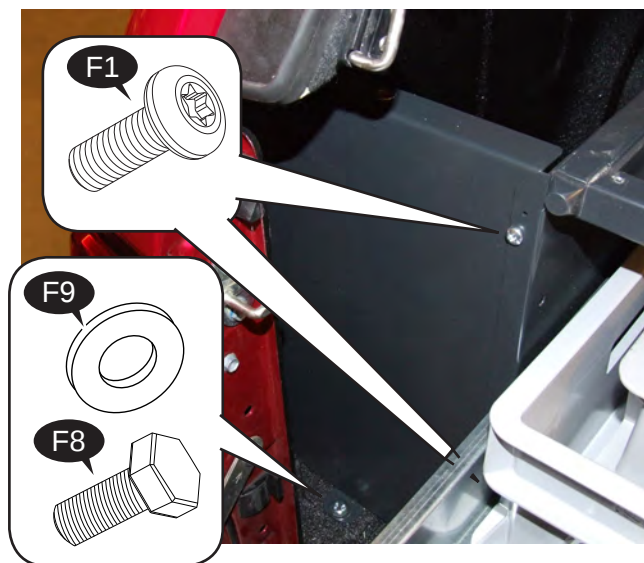
12.

L&amp;R

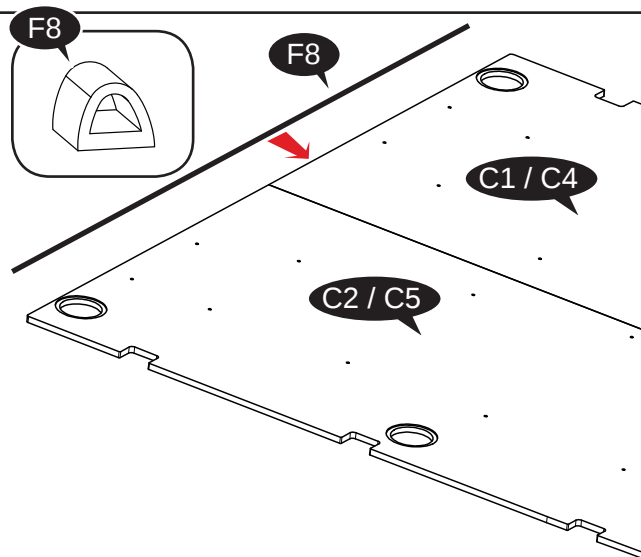


13.

L&amp;R



14.



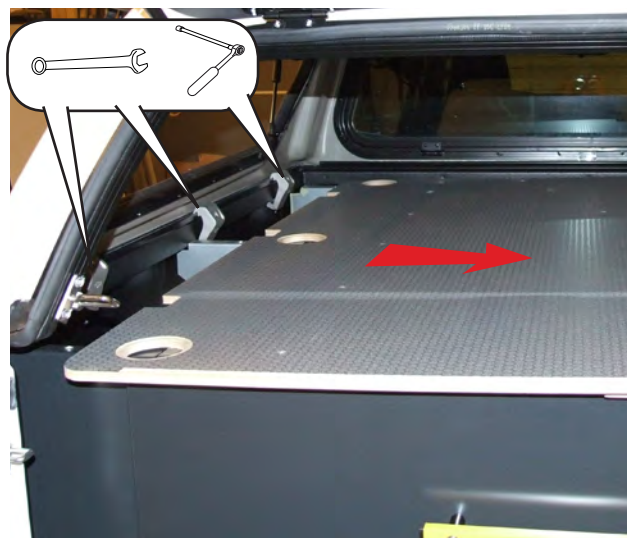
15.

L&amp;R



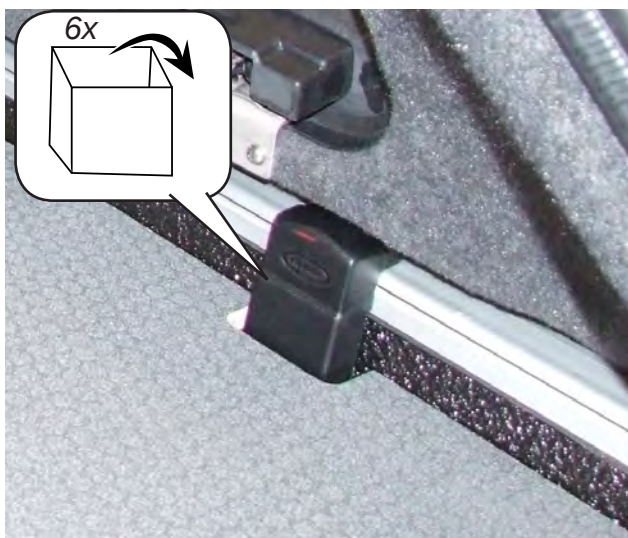
16.

L&amp;R

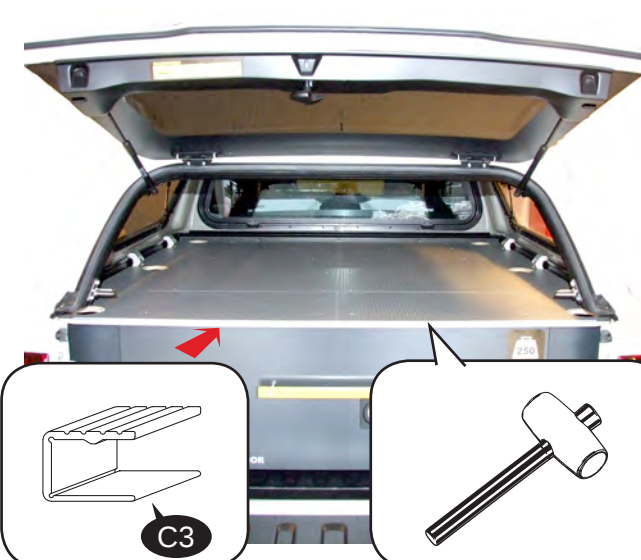


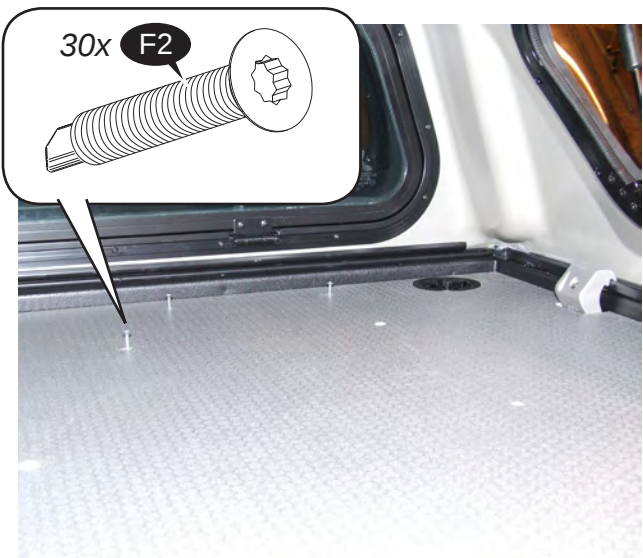
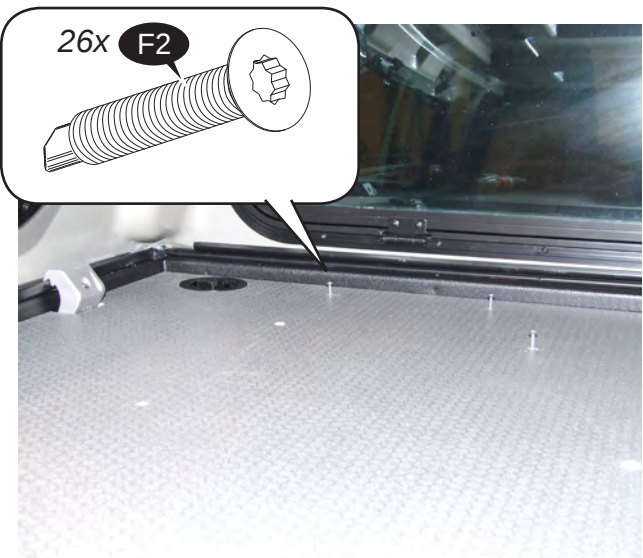
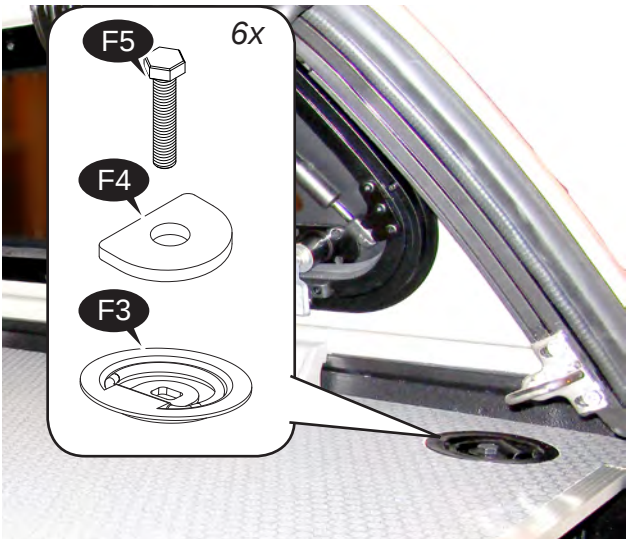
17.

L&amp;R



18.



|                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                            |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <div data-bbox="116 107 183 163"><b>19.</b></div> <div data-bbox="643 118 737 163"><i>D-Cab</i></div> <div data-bbox="116 185 761 741"><p>Diagram: A 30x F2 screw is shown with a callout pointing to the floor plate. The photo shows the screw being inserted into a pre-drilled hole in the floor plate.</p></div> | <div data-bbox="818 107 885 163"><b>20.</b></div> <div data-bbox="1345 118 1439 163"><i>X-Cab</i></div> <div data-bbox="818 185 1463 741"><p>Diagram: A 26x F2 screw is shown with a callout pointing to the floor plate. The photo shows the screw being inserted into a pre-drilled hole in the floor plate.</p></div> |
| <div data-bbox="116 792 183 848"><b>21.</b></div> <div data-bbox="132 887 761 1424"><p>Diagram: A bolt (F5) and washers (F3, F4) are shown. The photo shows the bolt being inserted into a pre-drilled hole in the floor plate, with the washers placed on top.</p></div>                                            | <div data-bbox="818 792 885 848"><b>22.</b></div> <div data-bbox="818 887 1463 1424"></div>                                                                                                                                                                                                                             |
| <div data-bbox="116 1473 183 1529"><b>23.</b></div> <div data-bbox="132 1547 761 2130"></div>                                                                                                                                                                                                                       | <div data-bbox="818 1473 885 1529"><b>24.</b></div> <div data-bbox="818 1547 1463 2130"></div>                                                                                                                                                                                                                         |