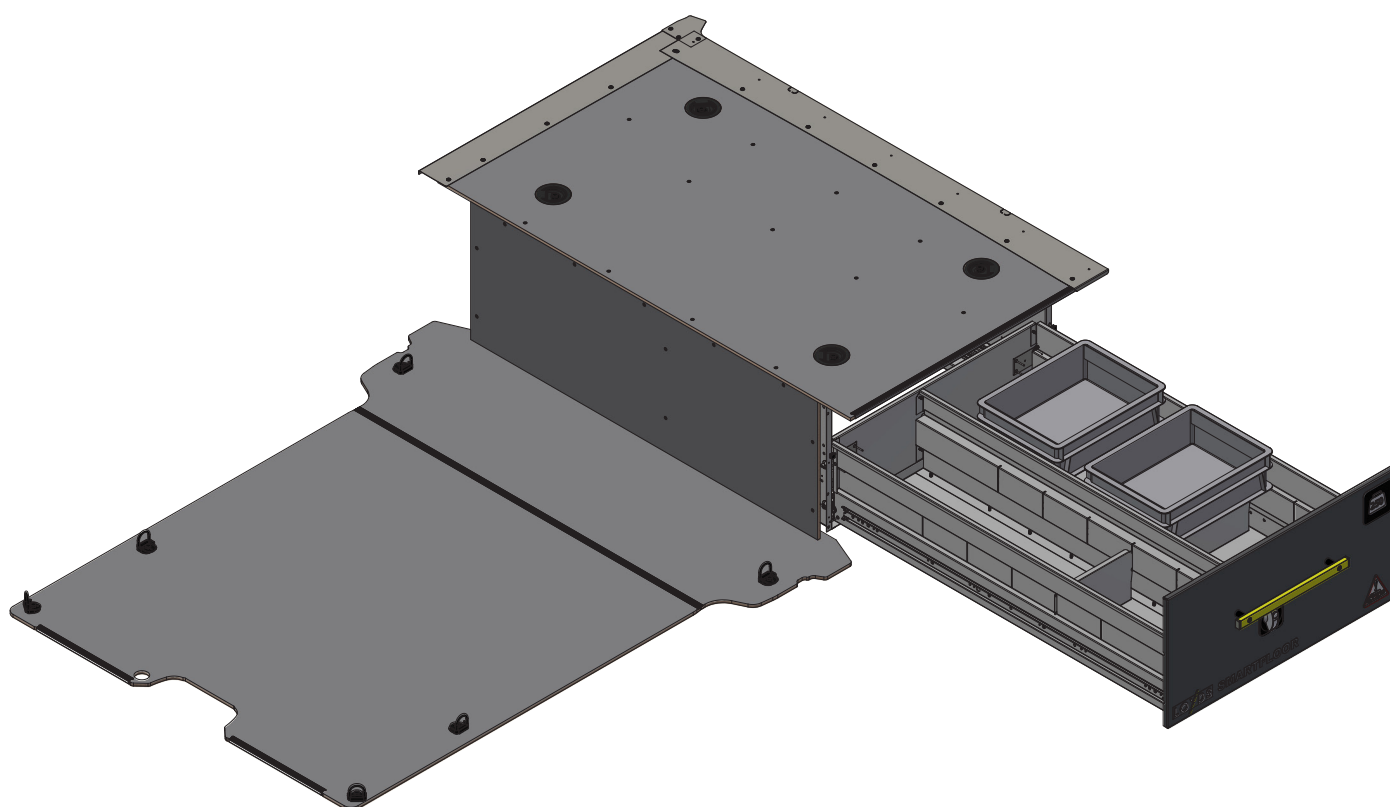


Proace, Expert, Jumpy

Smartfloor Front Module Drawer L2 L3 1SLD



Installation Manual 15028922_A

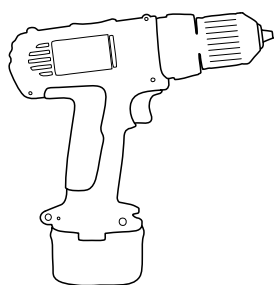
Loyds Industri AS - 2025-10-26

LOYDS

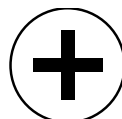
Revision Record

Rev nr	Date	Page	Picture	Update	New	Deleted steps
A	2025-10-26				X	

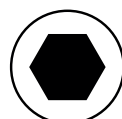
Tools



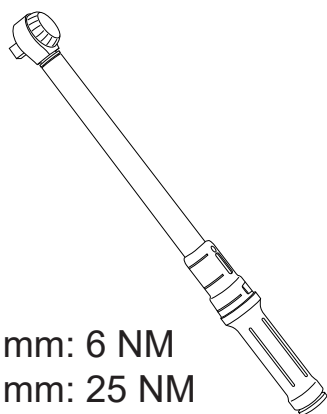
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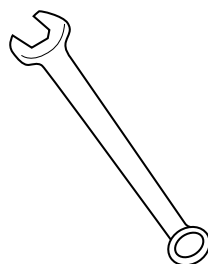
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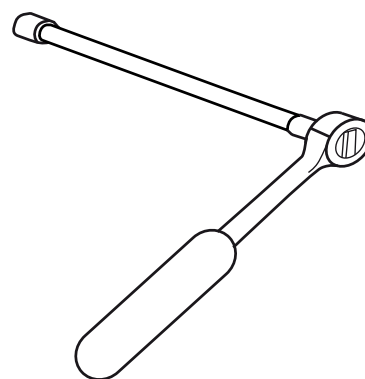
6 mm



6 mm: 6 NM
8 mm: 25 NM

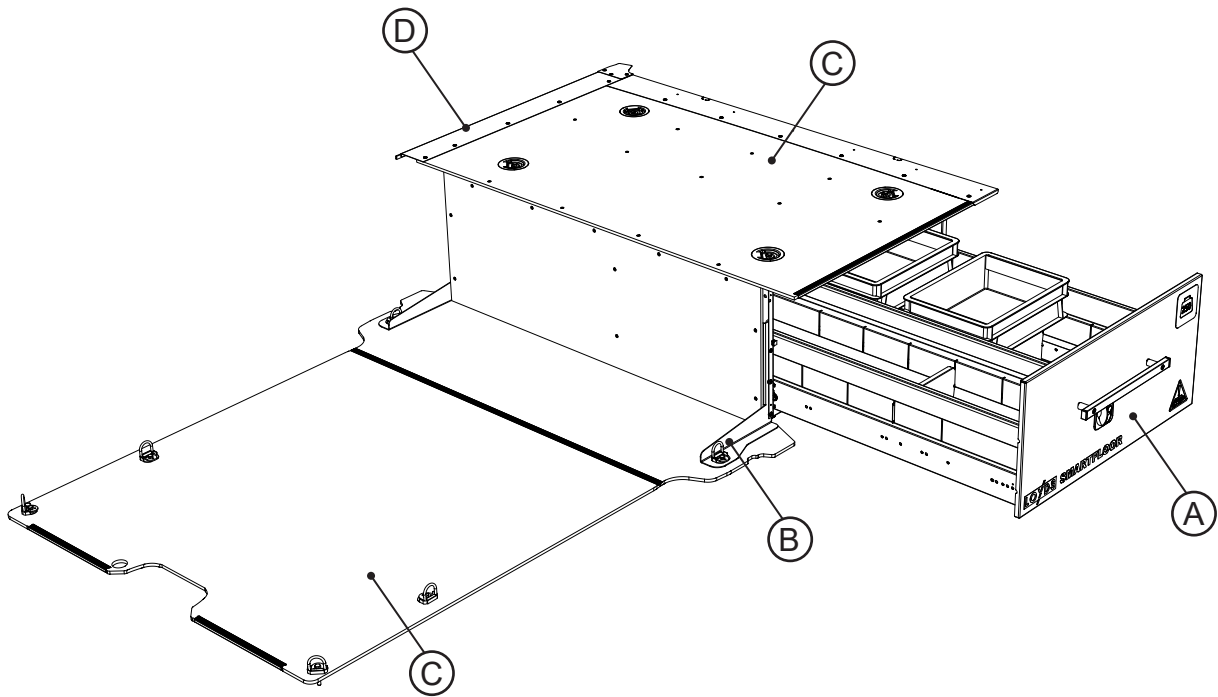


13 mm



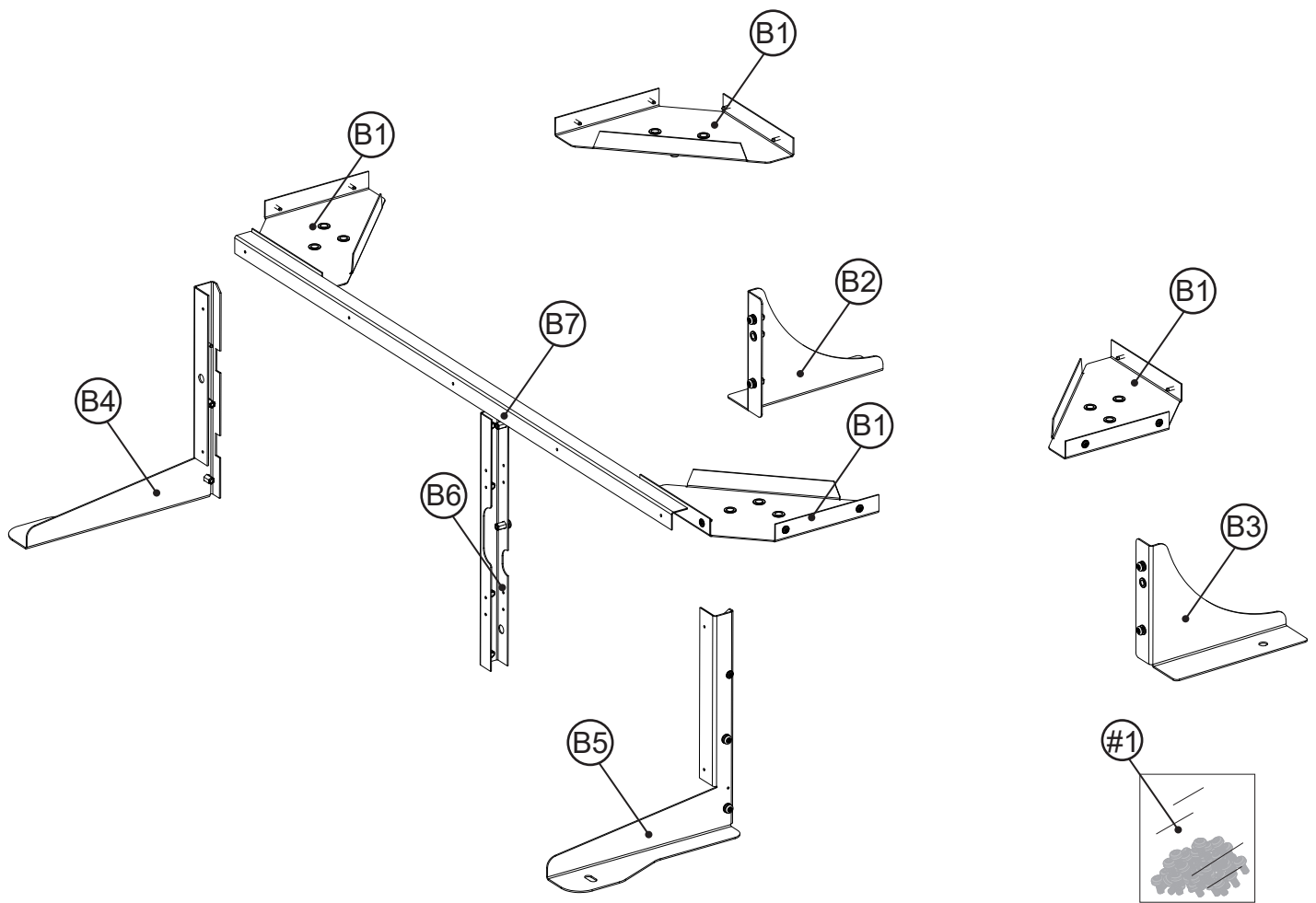
Use colors when printing this installation manual. / Ved utskrift, bruk farger.

15025452 Front Module Drawer L2 L3 1SLD PEJ SF2020



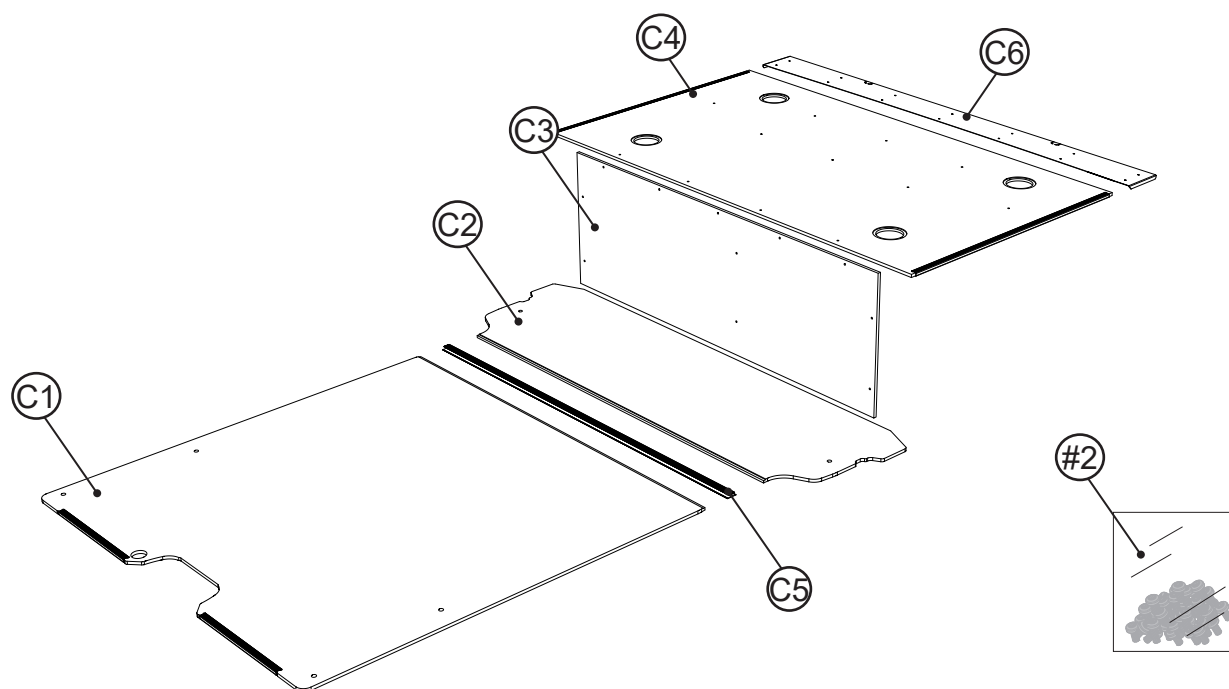
Number	Quantity	Part Number	Definition
A	1	15021294	Front Drawer FD1 W770 L1200 Main ASSY
B	1	15024454	Steelbracket Set Front Mod Drawer PEJ SF2020
C	1	15025453	Floor Set Front Mod Drawer L2 L3 PEJ SF2020
D	1	15025447	Floor Extend Kit Front Mod Drawer Left 1SLD PEJ SF2020

15024454 Steelbracket Set Front Mod Drawer PEJ SF2020



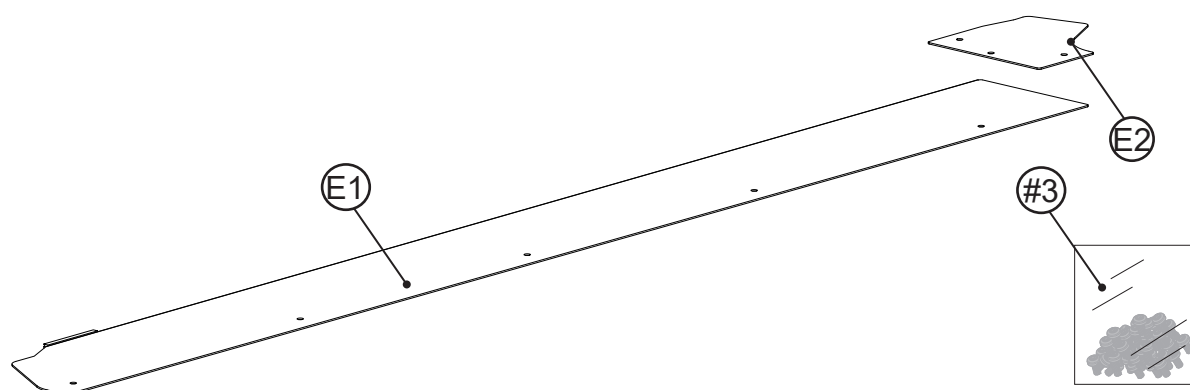
Number	Quantity	Part Number	Definition
B1	4	15018460	Bracket Latch Inner 8mm ASSY
B2	1	15021216	Bracket Front Left PEJ2020 ASSY
B3	1	15021215	Bracket Front Right PEJ2020 ASSY
B4	1	15025439	Bracket Rear Left Front Mod Drawer PEJ SF2020 ASSY
B5	1	15025438	Bracket Rear Right Front Mod Drawer PEJ SF2020 ASSY
B6	1	15021201	Bracket Vertical Floor Front Mod Drawer 2020 ASSY
B7	1	15021265	Angle Vertical Floor Half Mod Drawer
#1	1	15024456	Fitting Kit Steelbracket Set Front Mod Drawer L1 L2 PEJ

15024455 Floor Set Front Mod Drawer L1 L2 PEJ SF2020



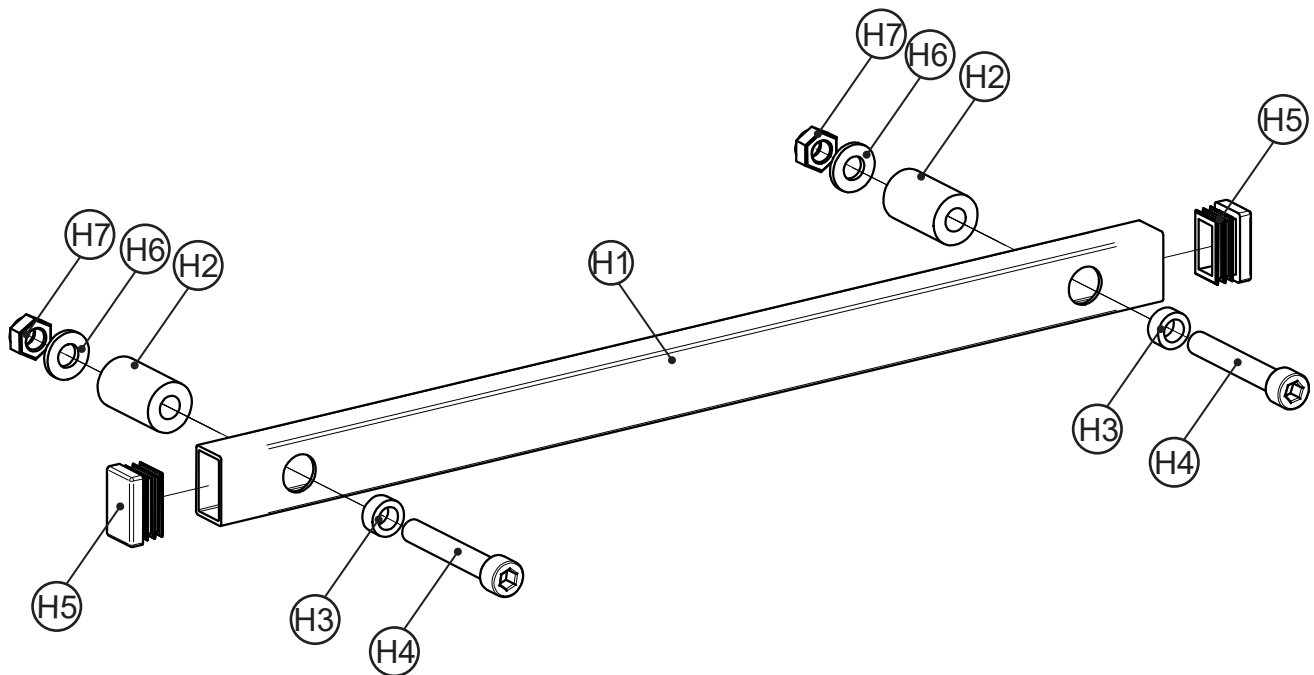
Number	Quantity	Part Number	Definition
C1	1	15025450	Floor Rear Front Mod Drawer L2 PEJ SF2020 ASSY
C2	1	15025444	Floor Middle Original L1 L2 PEJ SF2020
C3	1	15025442	Floor Vertical Front Module Drawer PEJ SF2020
C4	1	15025441	Floor Front Front-Module Drawer PEJ SF2020 ASSY
C5	1	15010793	H-Profile 9mm Floor L=1232
C6	1	15021239	Floor Extend Bracket PEJ2020
#2	1	15025454	Fitting Kit Floor Set Front Mod Drawer L2 L3 PEJ 2020

15018478 Supplement Bracket Set 1SLD PEJ ASSY SE



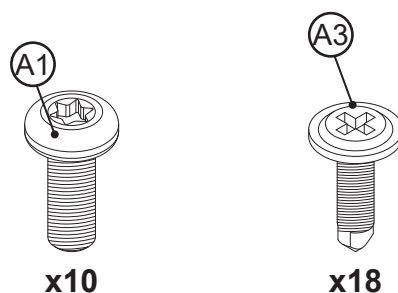
Number	Quantity	Part Number	Definition
E1	1	15018476	Supplement Floor 1SLD PEJ
E2	1	15018477	Floor Supplement 1SLD Orig Sep PEJ
#3	1	15018479	Fitting Kit Suppl Bracket Floor 1SLD PEJ

15010236 Handle Assy



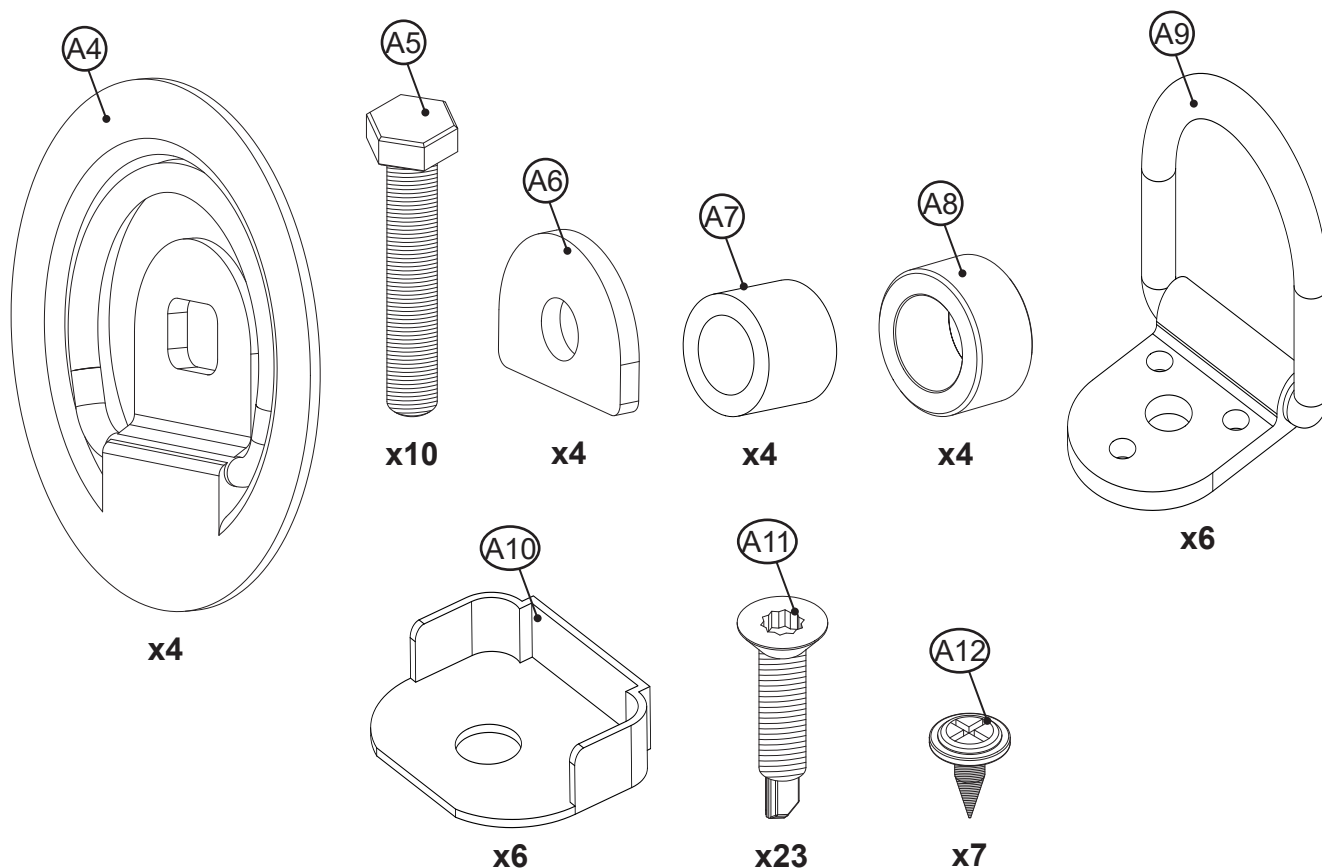
Number		Quantity	Part Number	Definition
H	H1	2	15009441	Handle Tube 25x15x286
	H2	2	15009443	Spacer Ø8,3x18x30 Nylon Black
	H3	2	15009443	Spacer Ø8,1x13x6mm Galv
	H4	2	15009444	Screw M8x50 Cylinderh Hex
	H5	2	15009438	End sleeve Black
	H6	2	8,4x17x2	M8 Washer, DIN 125
	H7	2	8 NMU	Mutter M8 Nyloc DIN985

#1 15024456 Fitting Kit Steelbracket Set Front Mod Drawer L1 L2 PEJ



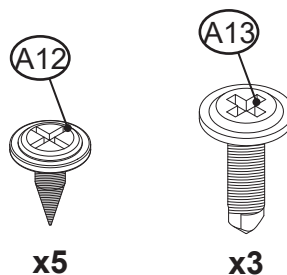
A1	15003551 M6x16 TX30 pan (DIN 7985)
A3	4,2x16 FL Screw Selfdrill flat head

#2 15025454 Fitting Kit Floor Set Front Mod Drawer L2 L3

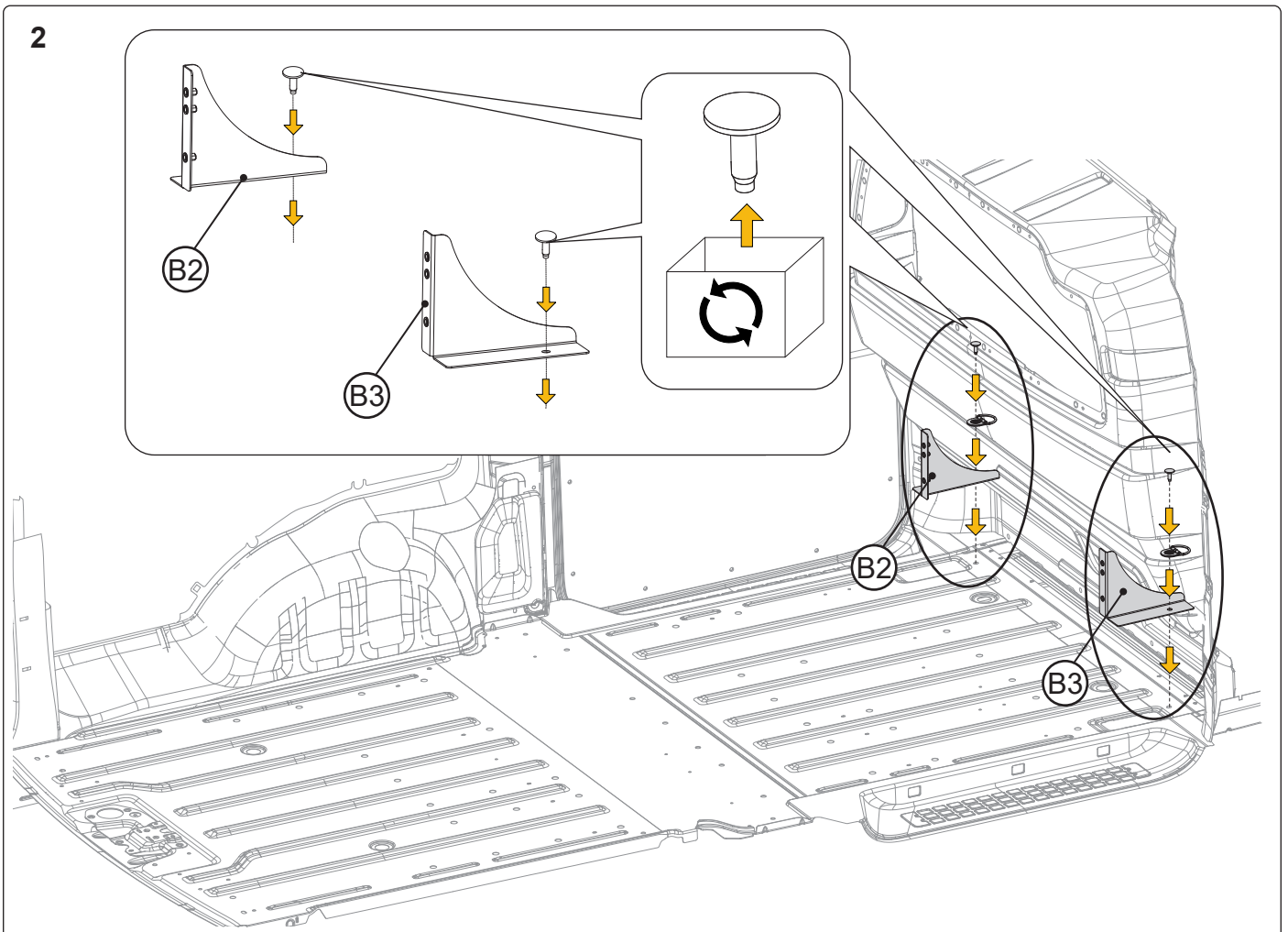
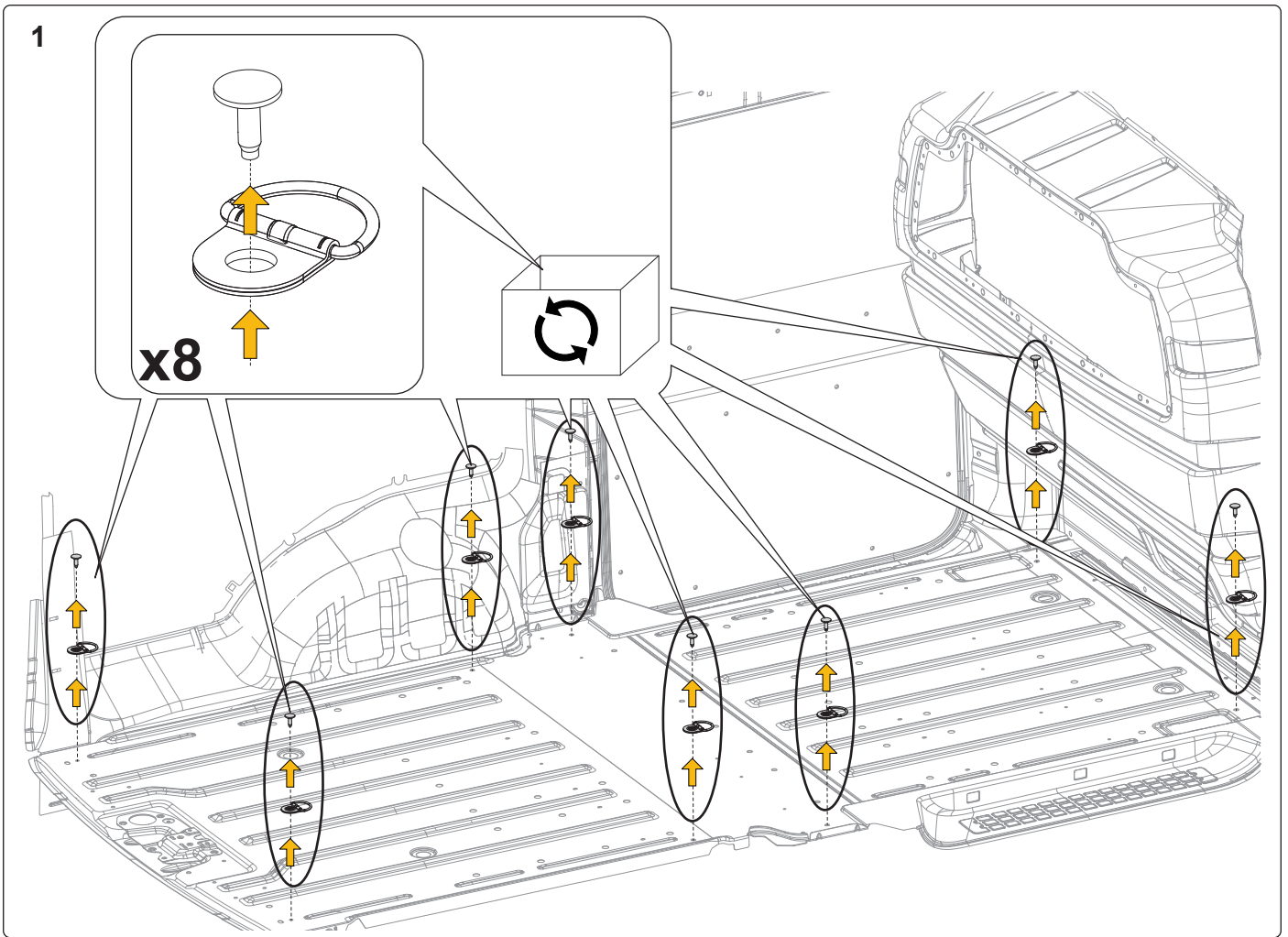


A4	15005497 Latch Cup Black Ø90 Ø12x15 1000Kp
A5	15004713 M8x50 screw, 6K DIN 933 Black, ElZn+Cr3
A6	15005884 Washer Latchcup for Ø8
A7	15001584 Distansehylse D20 d13 h15
A8	13x20x10 Spacer, U-710
A9	500250 Fixation Eye Typ 500/8mm
A10	500252 Plastic Cover Fixation Eye
A11	15016947 Screw 4,8x25 Selfdrill Counters EW25 Elz
A12	4,2x13 S Screw 4,2x13 Flathead Needle Black

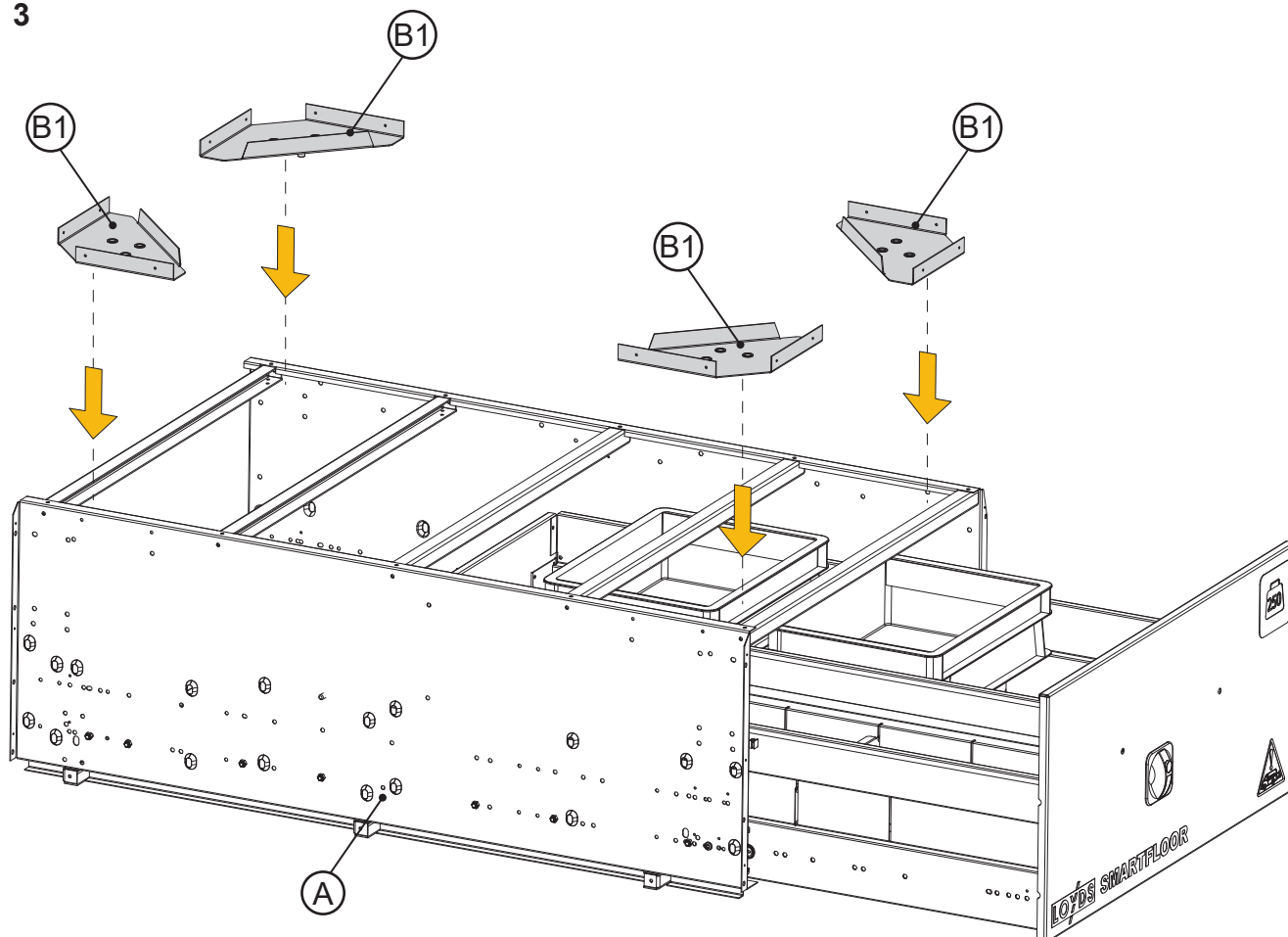
#3 15018479 Fitting Kit Suppl Bracket Floor 1SLD PEJ



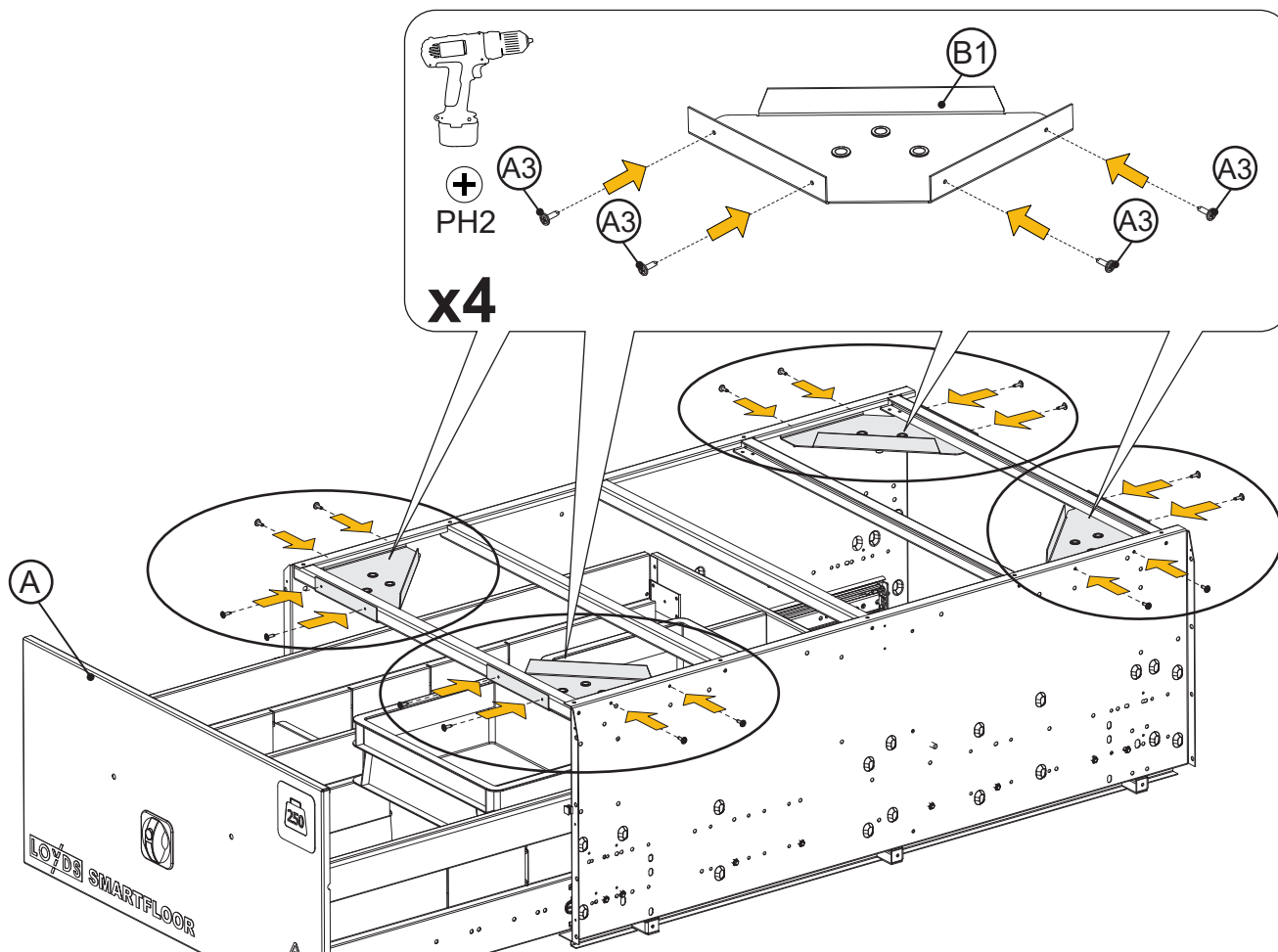
A12	4,2x13 S Screw 4,2x13 Flathead Needle Black
A13	4,2x16 FLS Platescrew selfdrilling E45759 Black



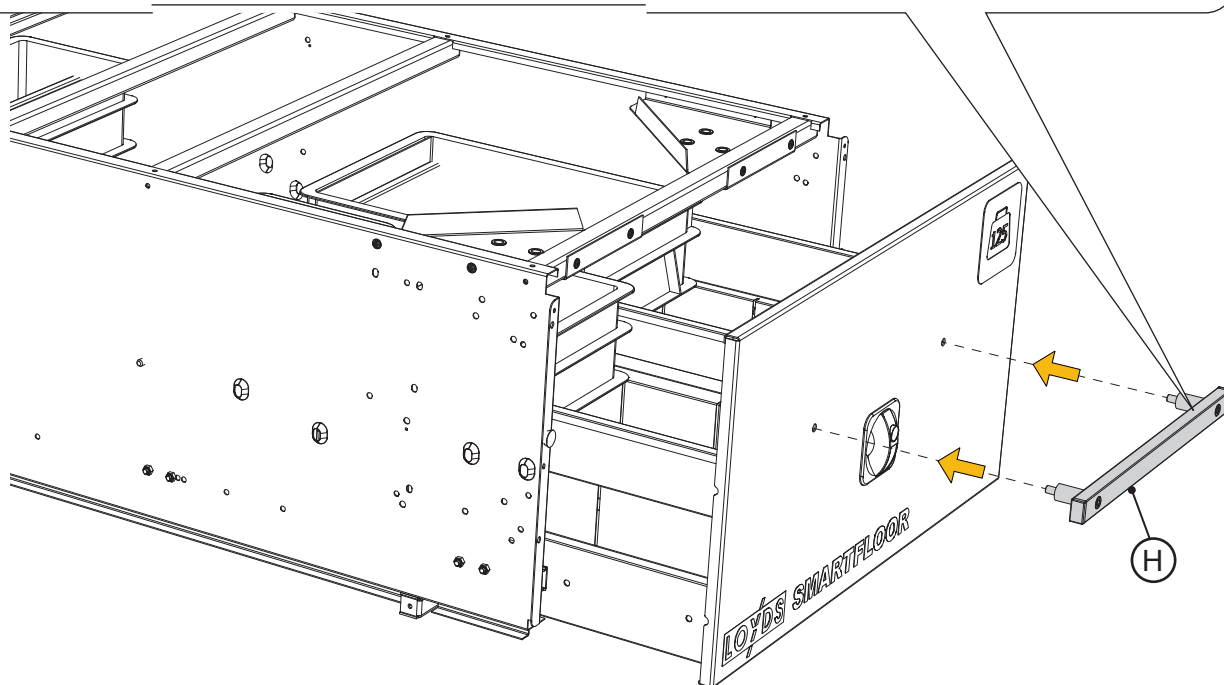
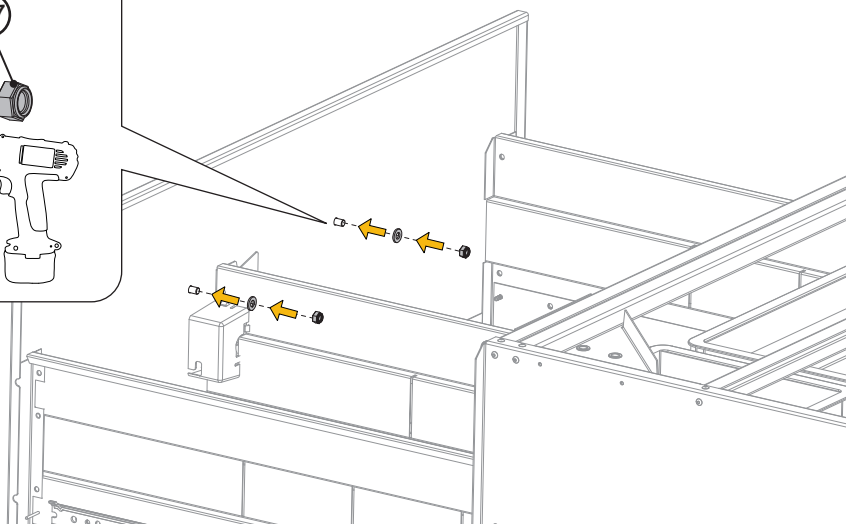
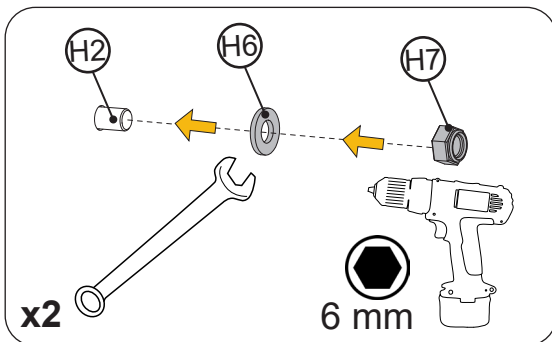
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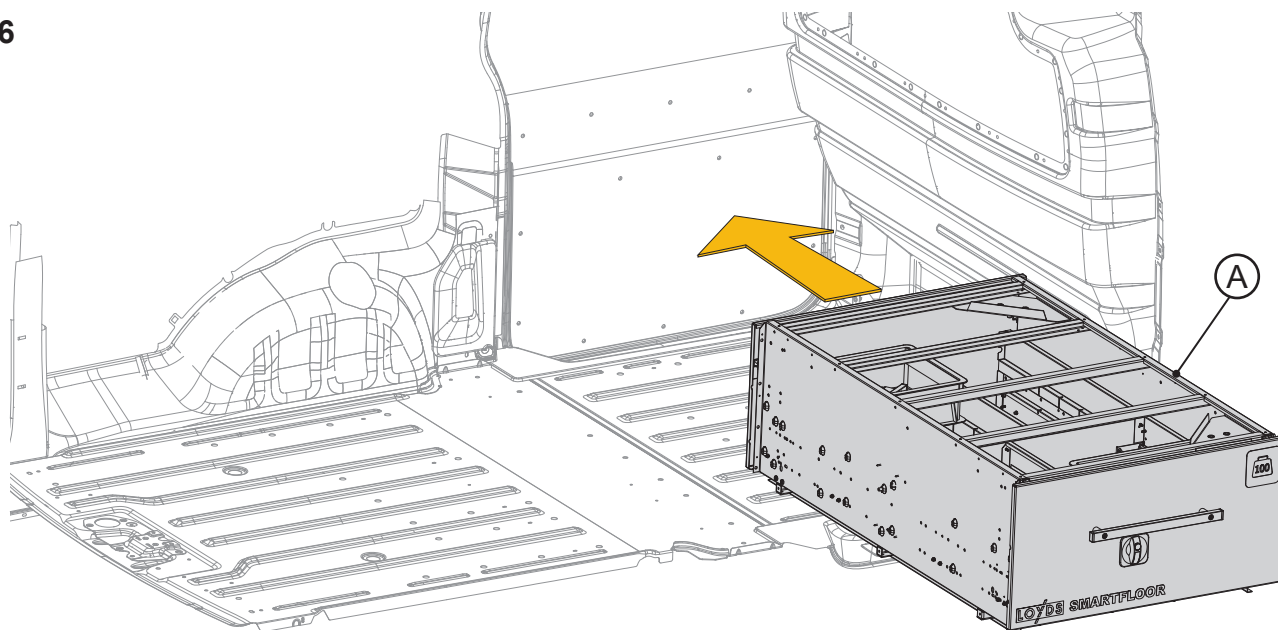
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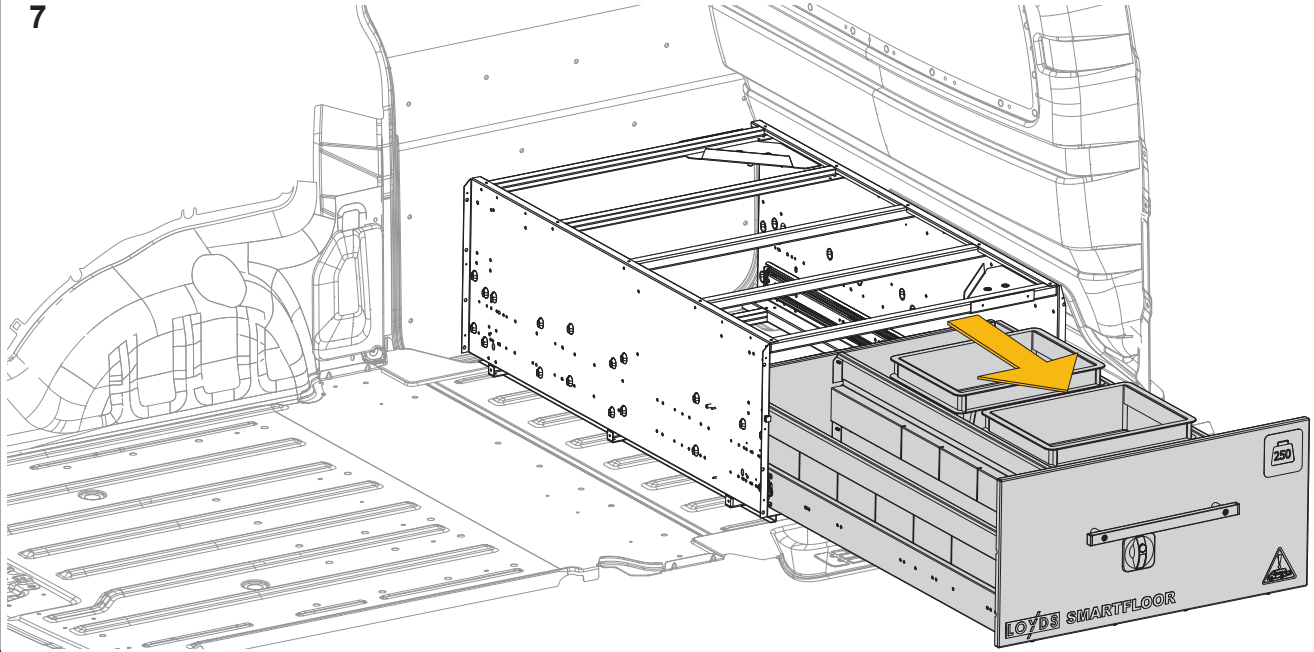
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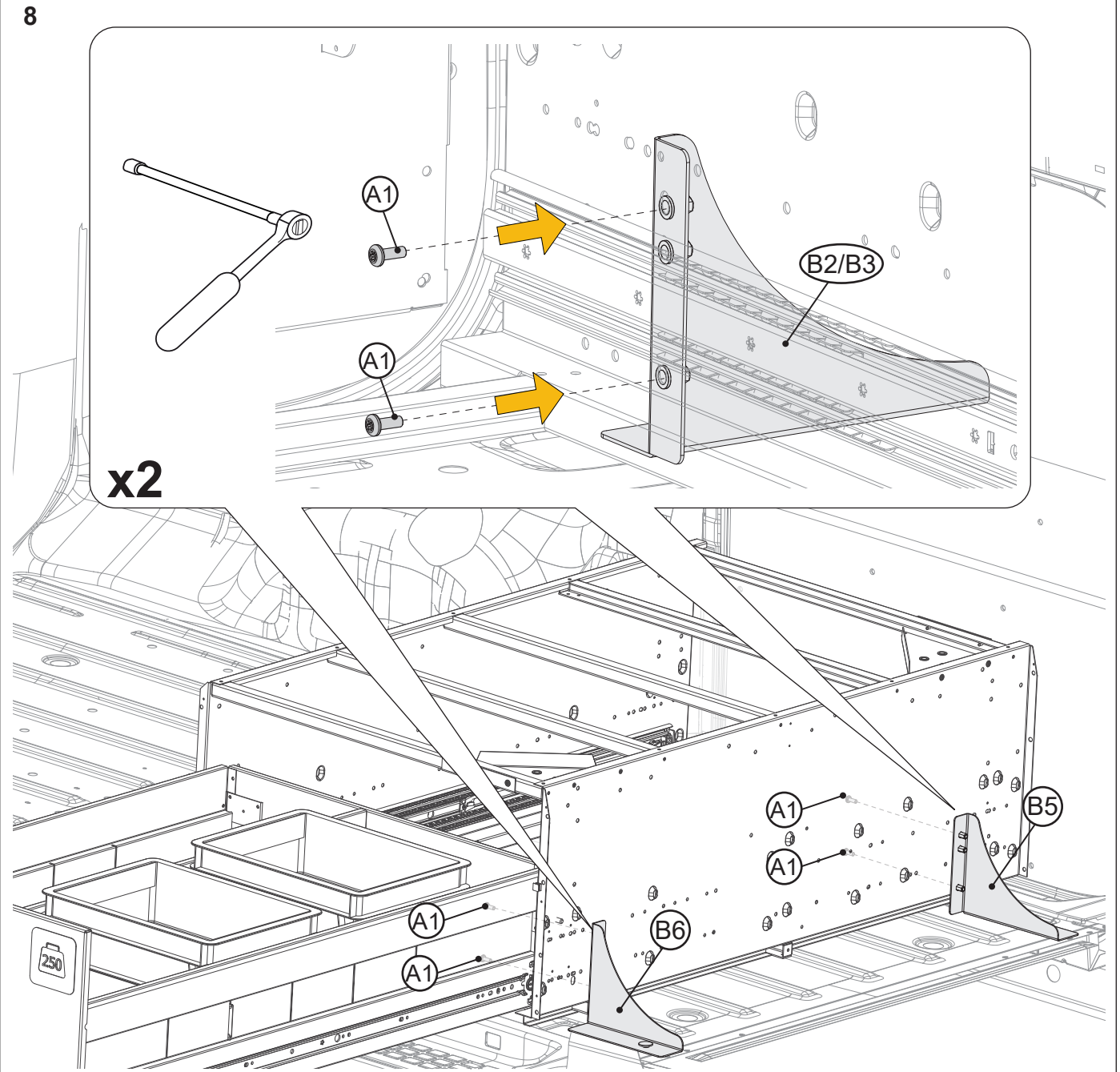
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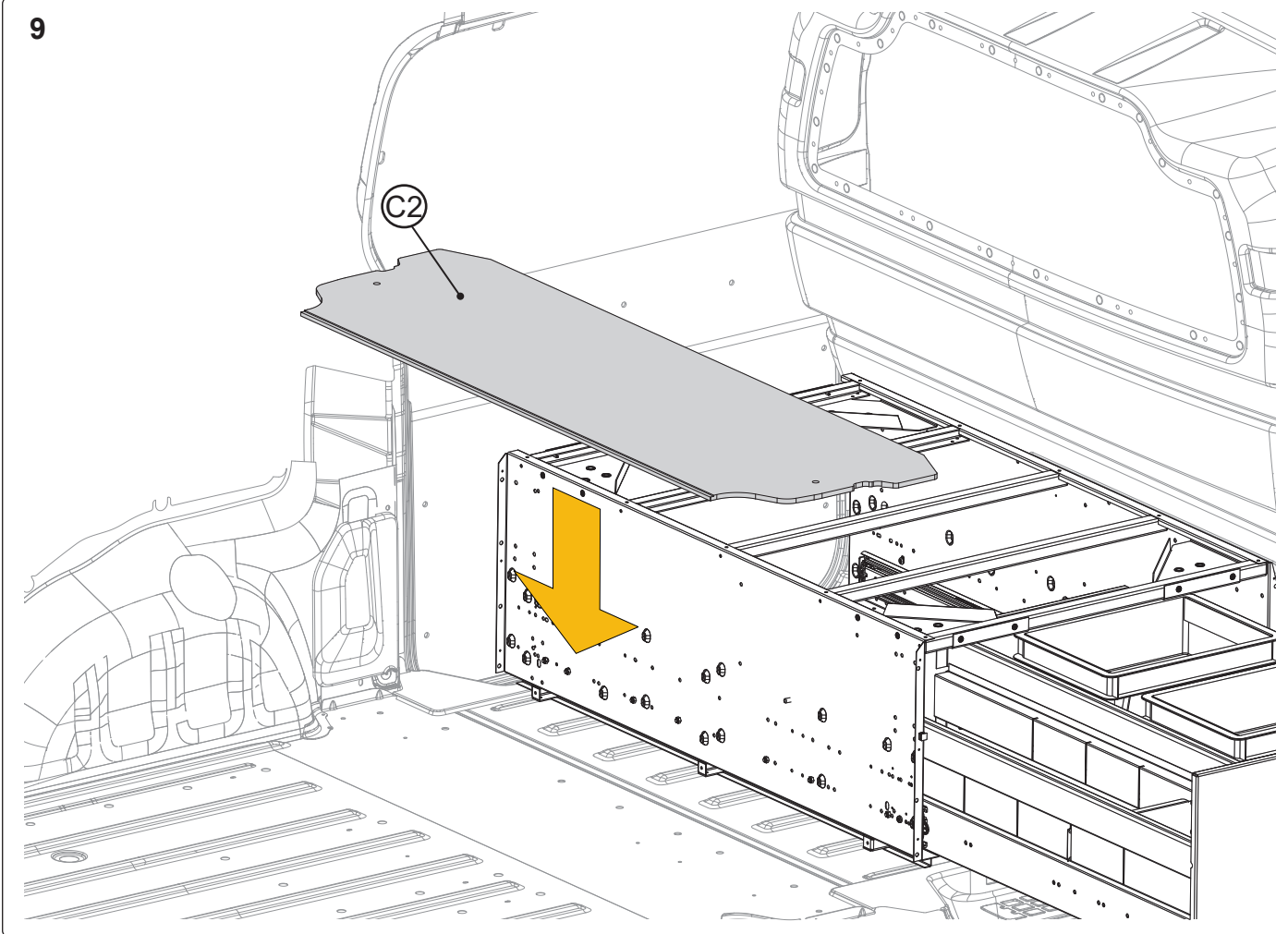
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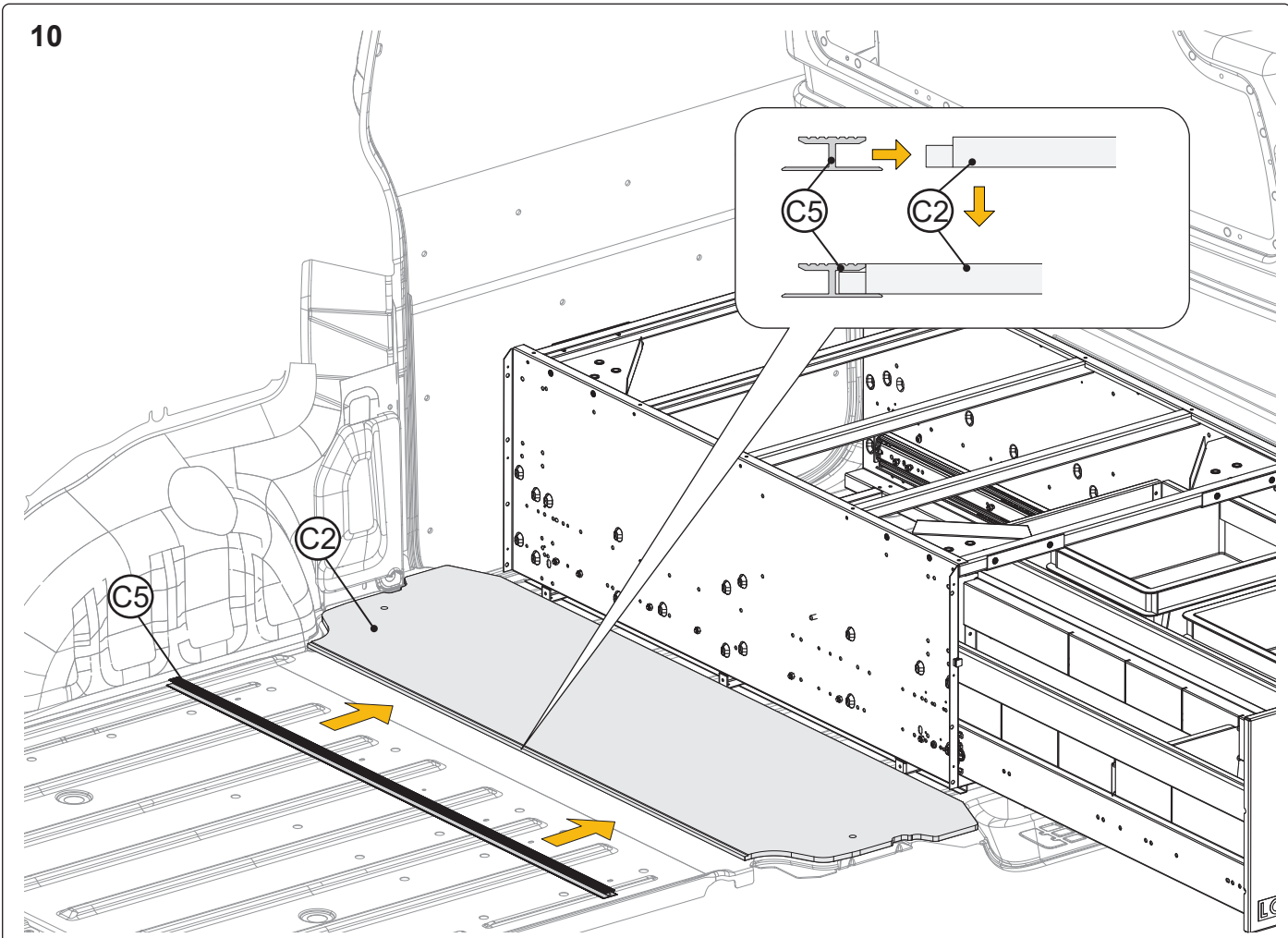
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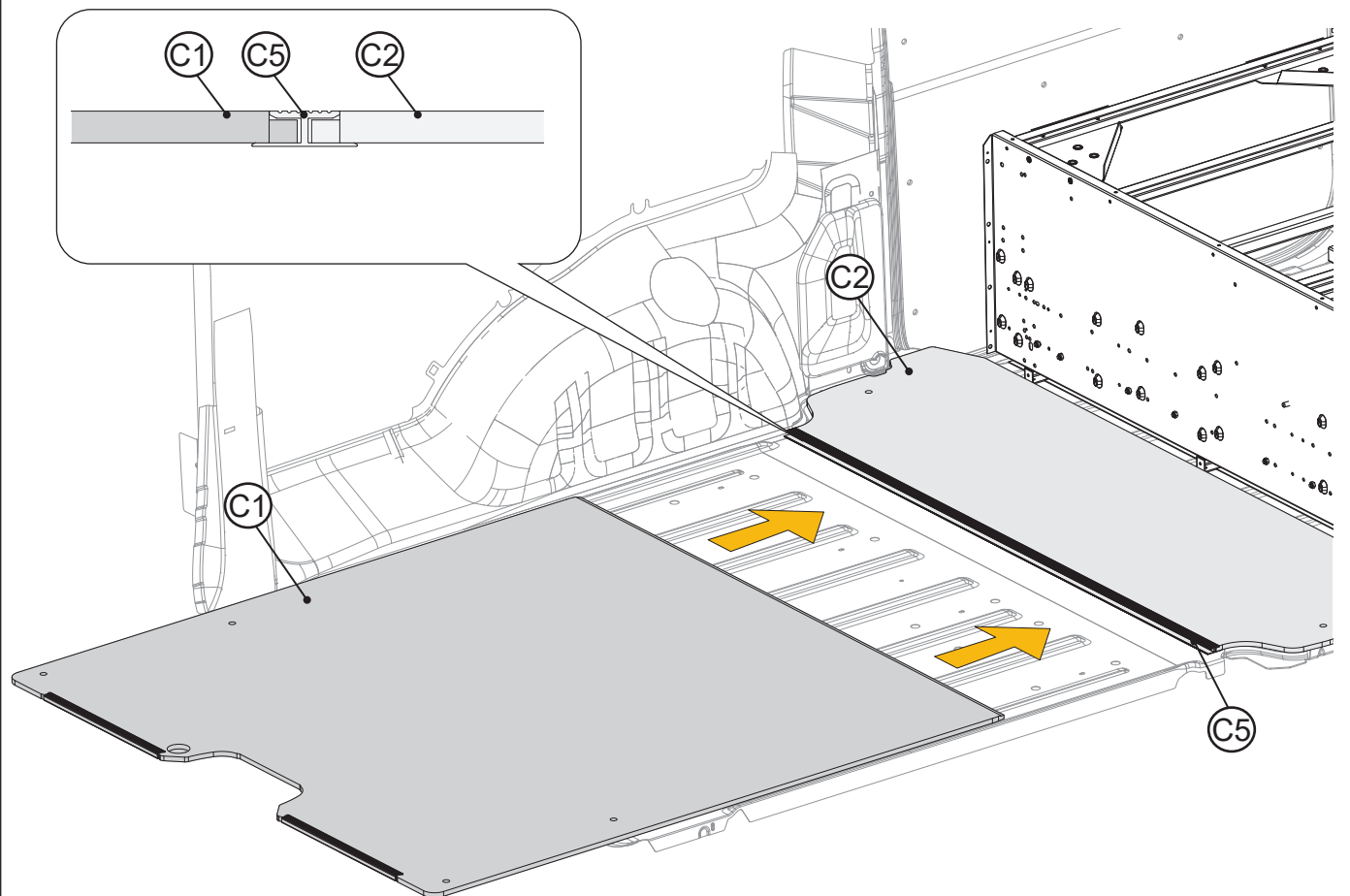
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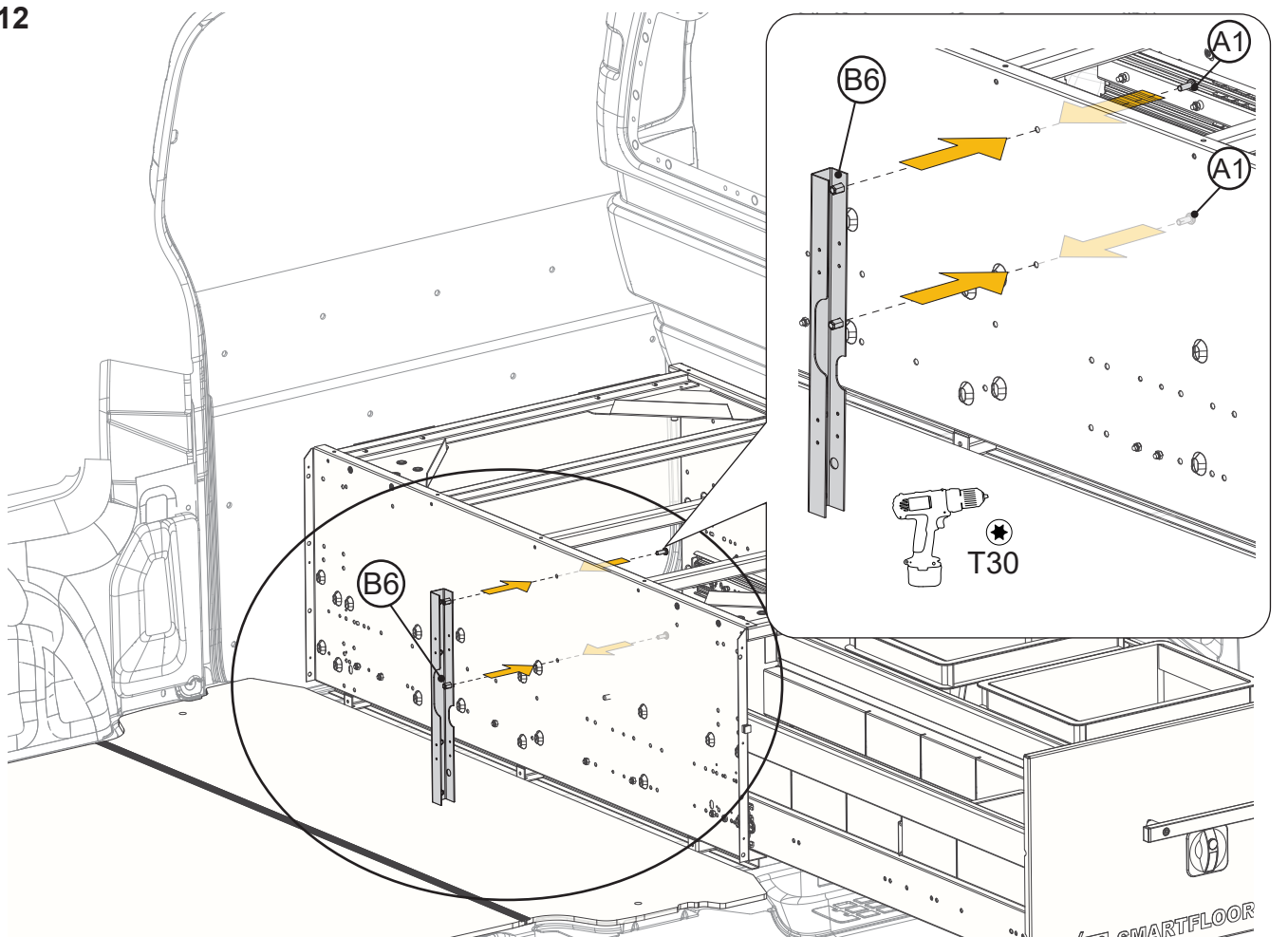
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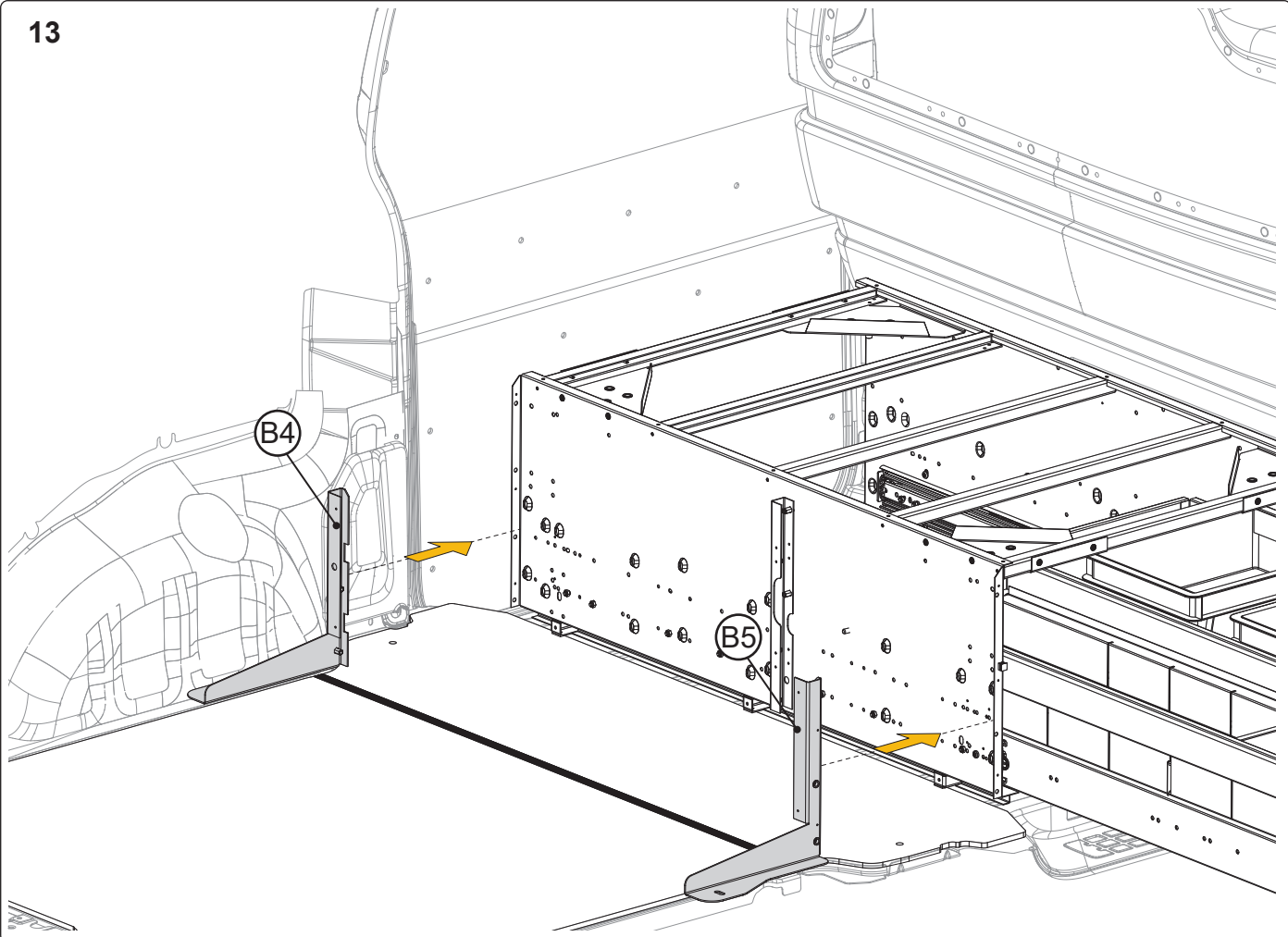
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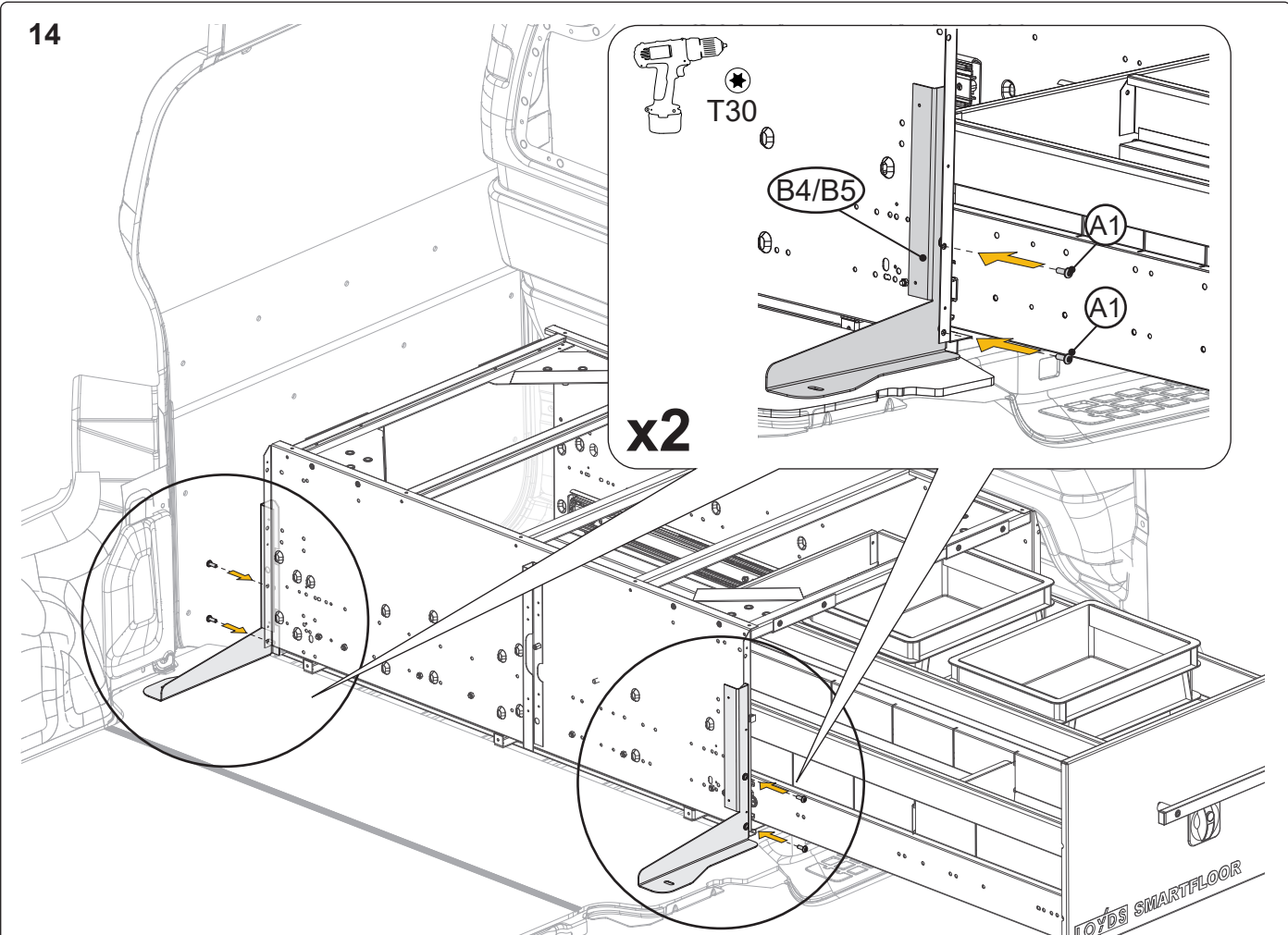
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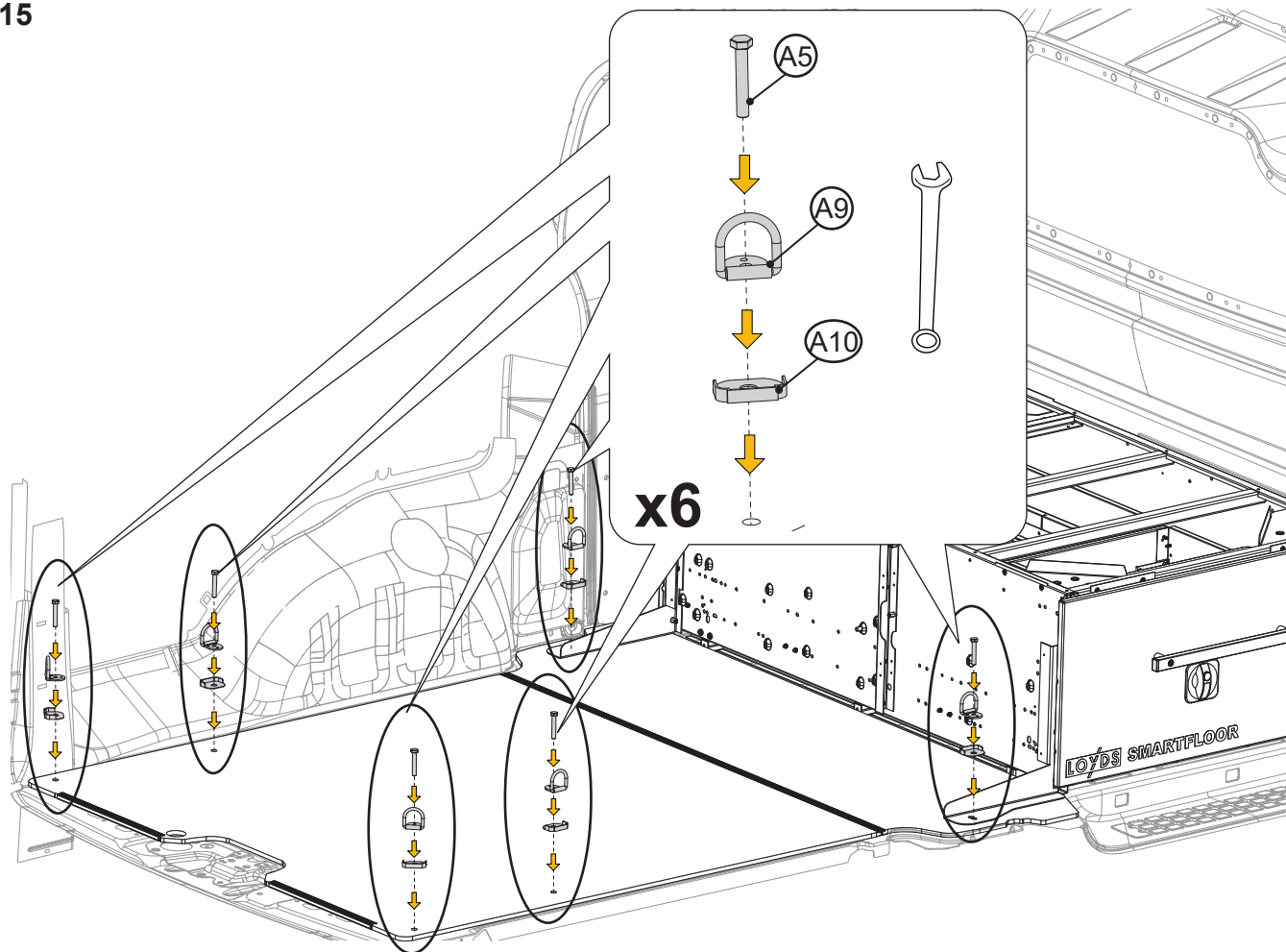
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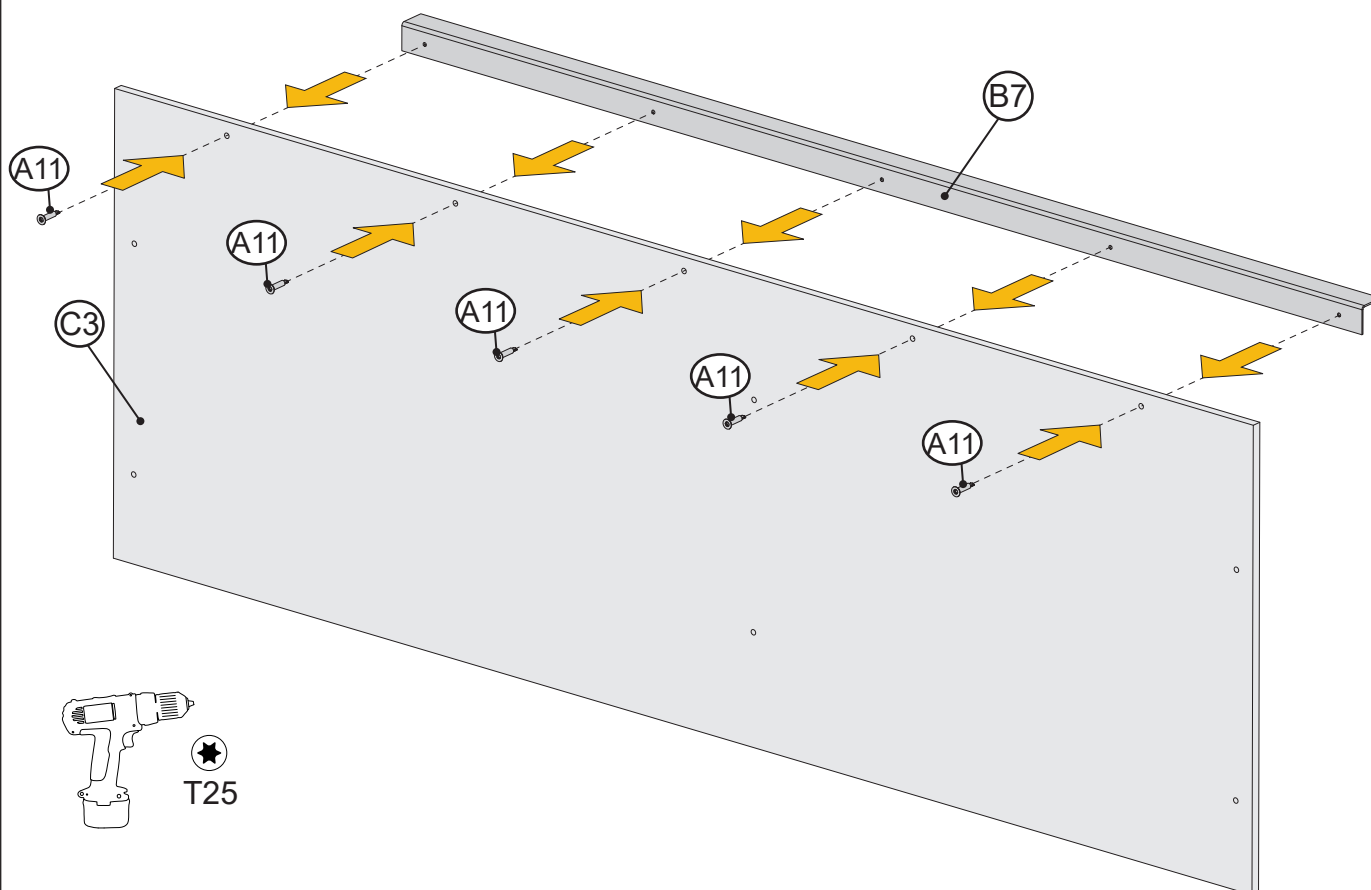
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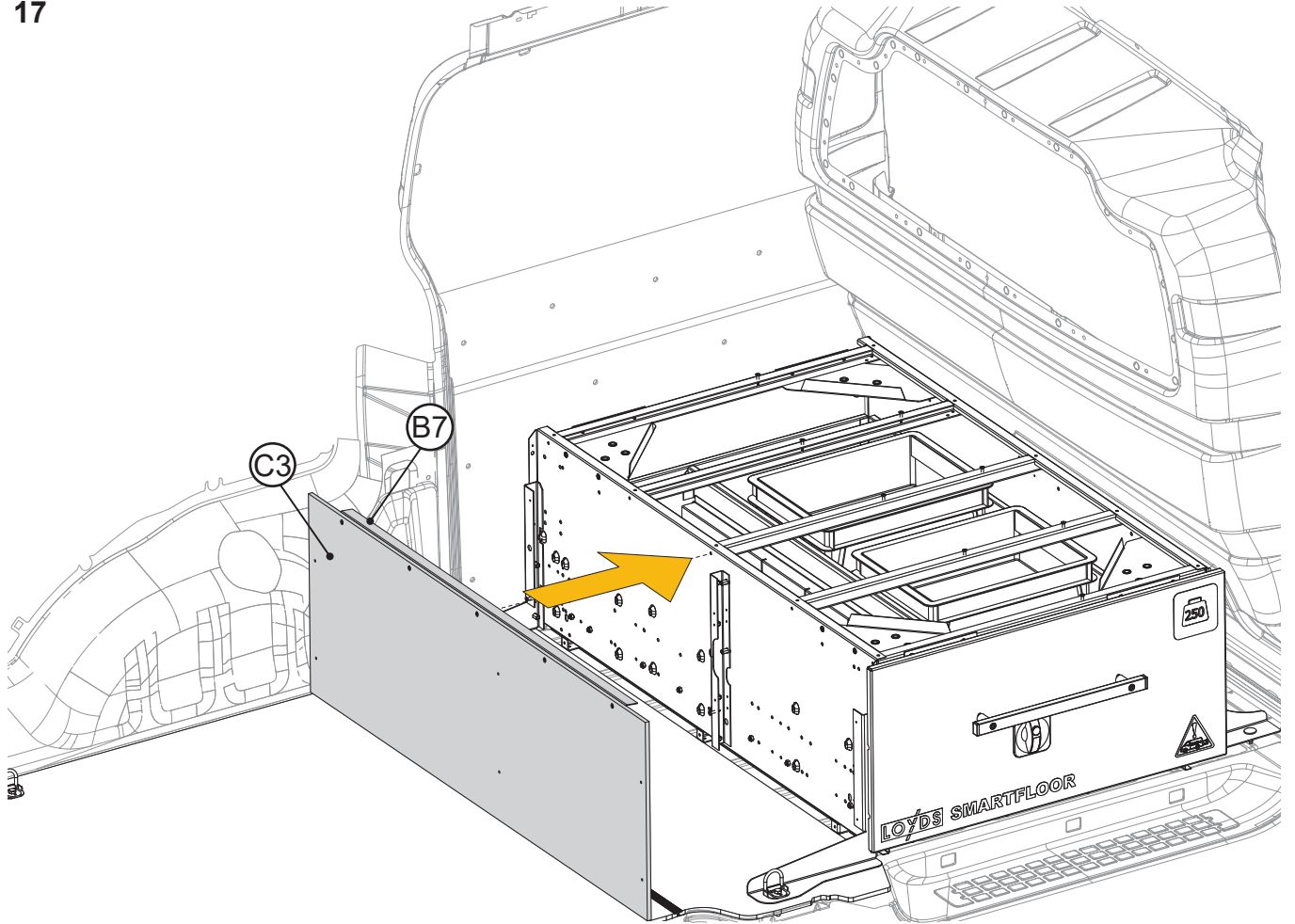
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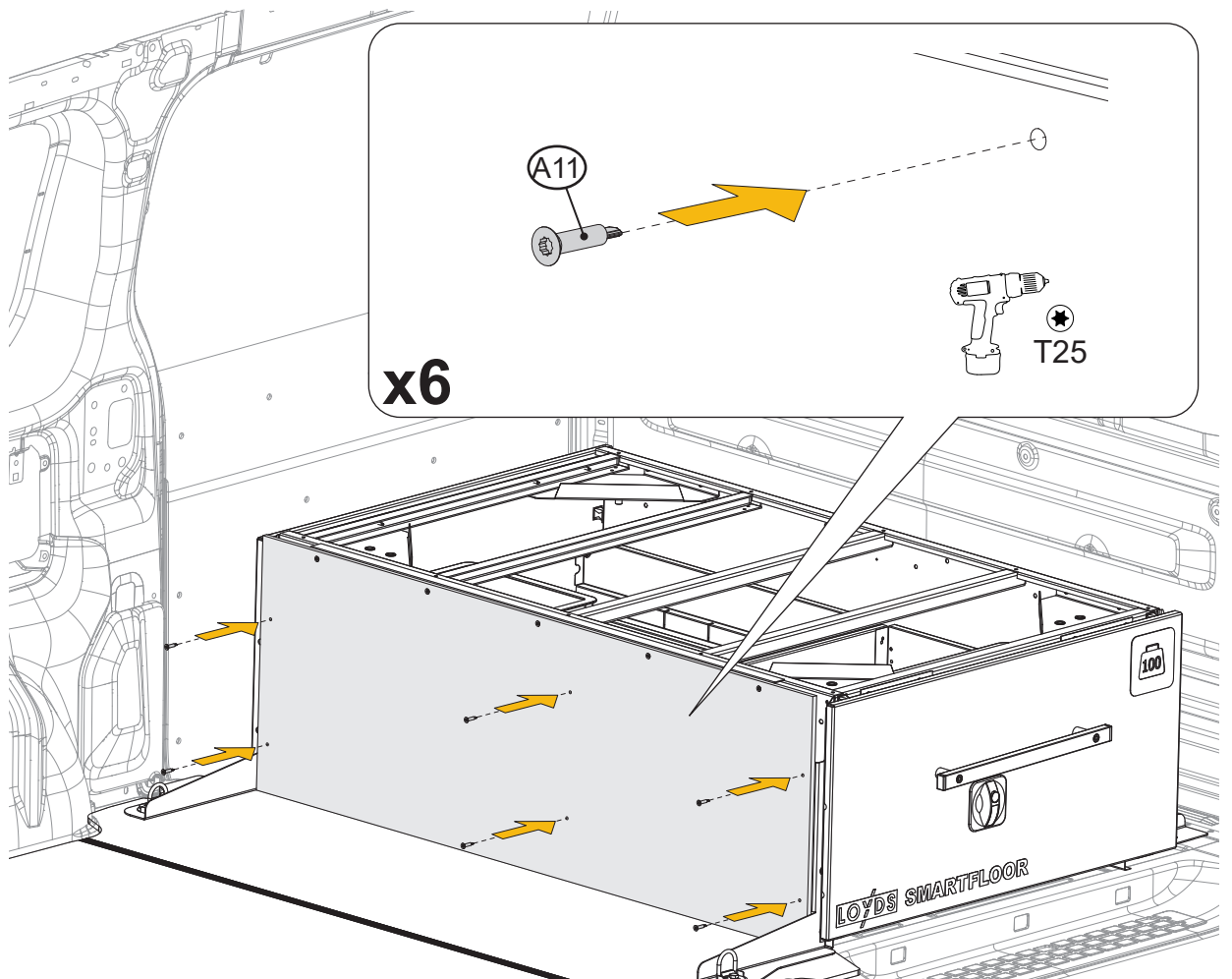
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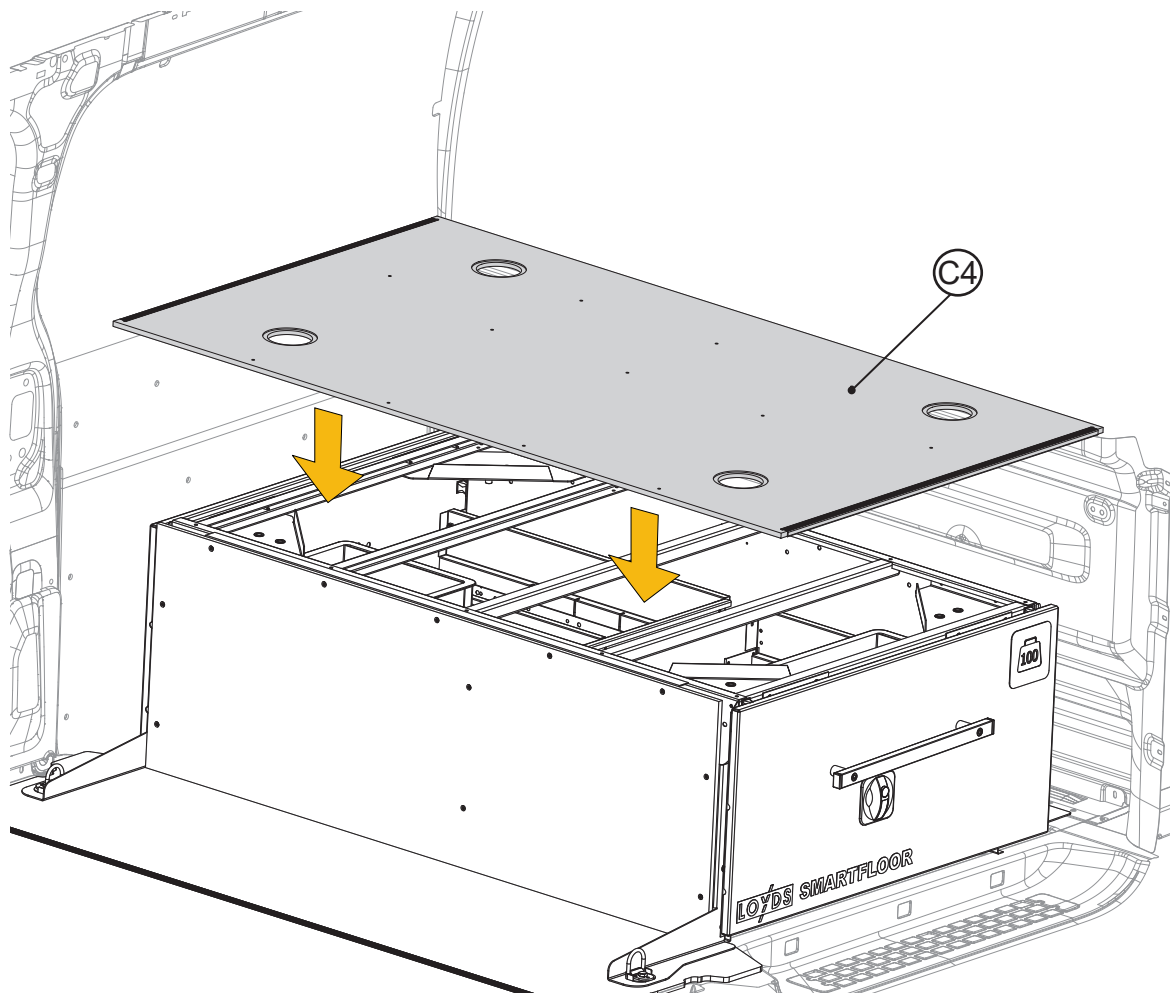
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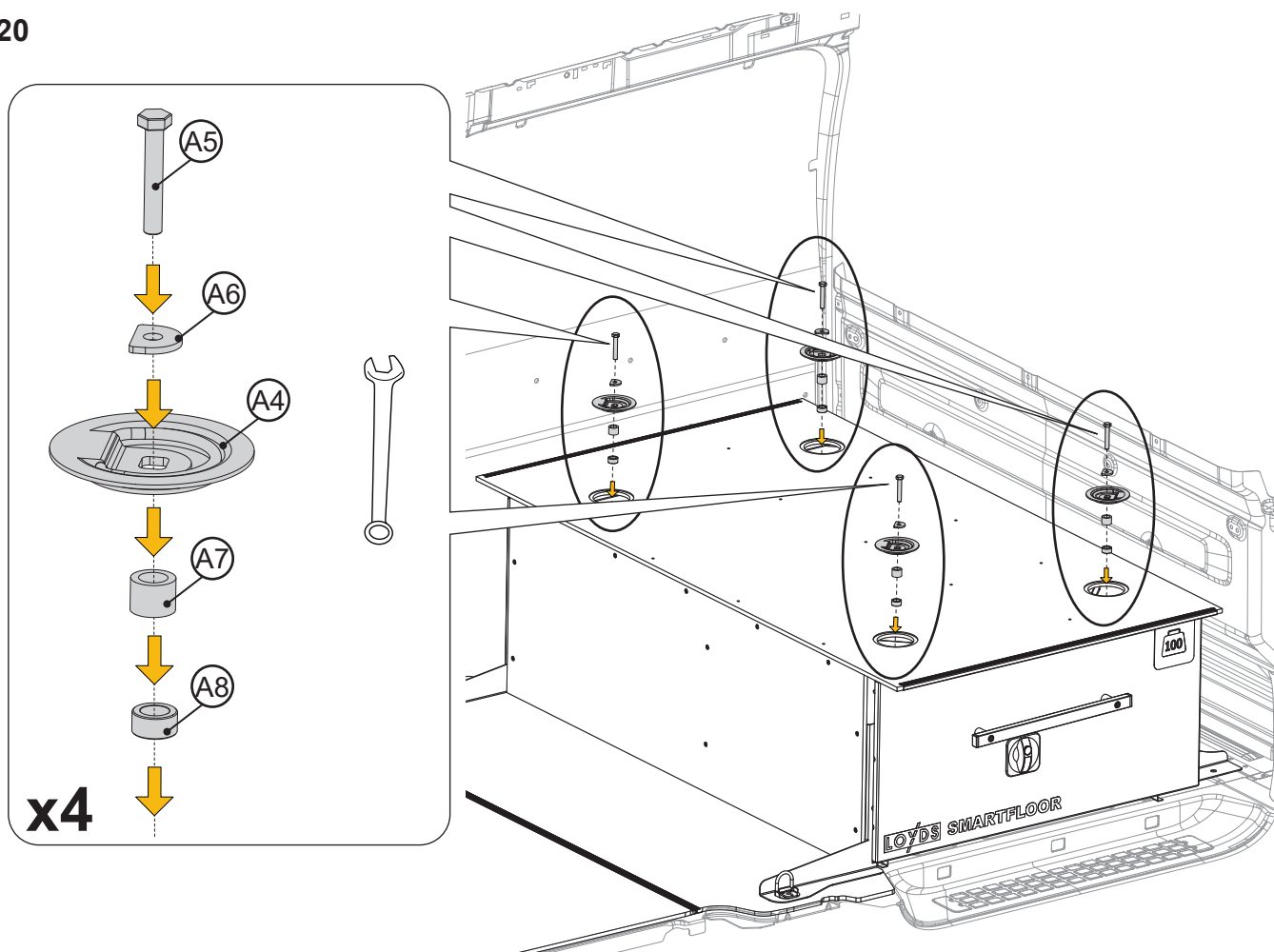
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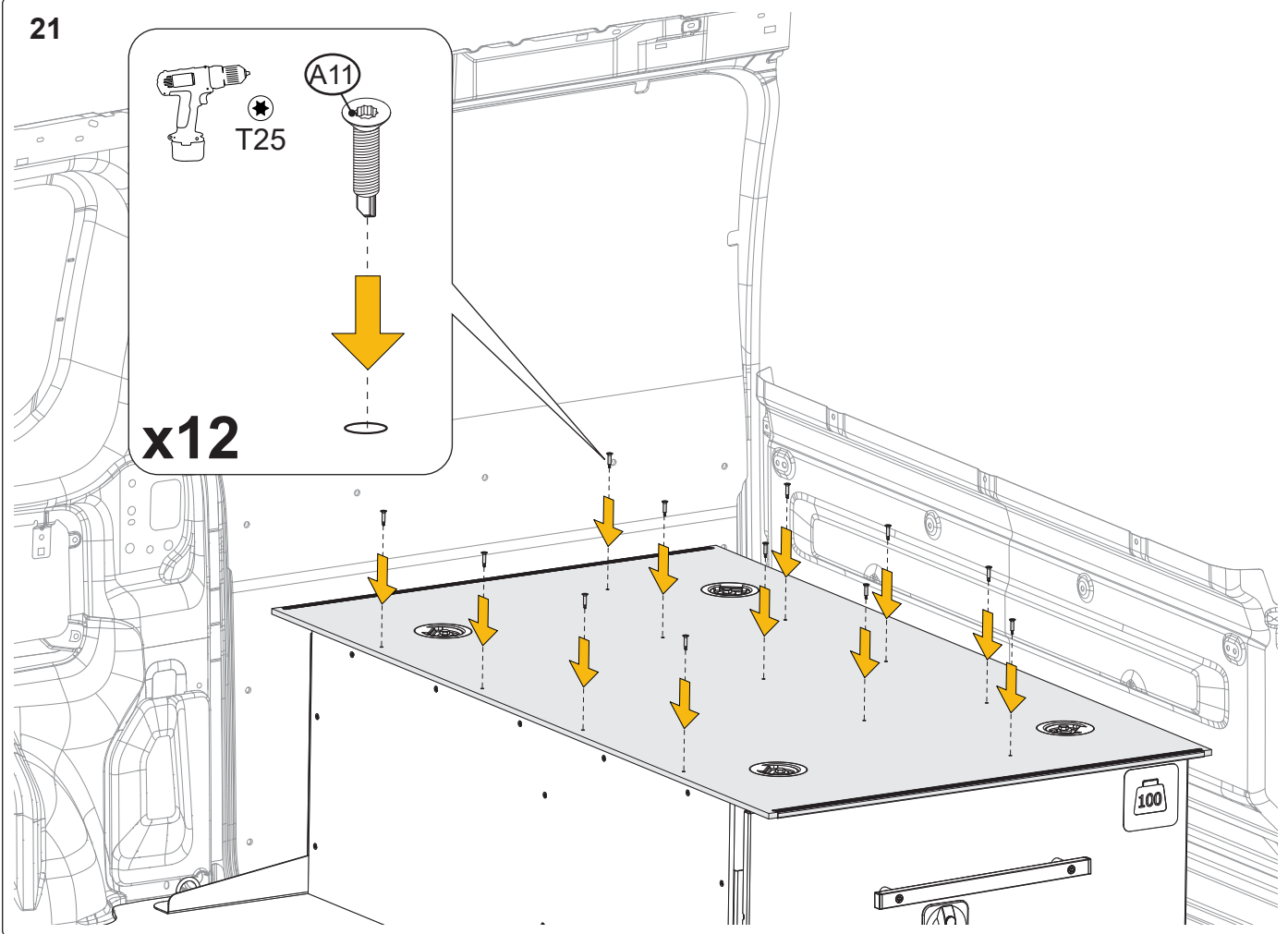
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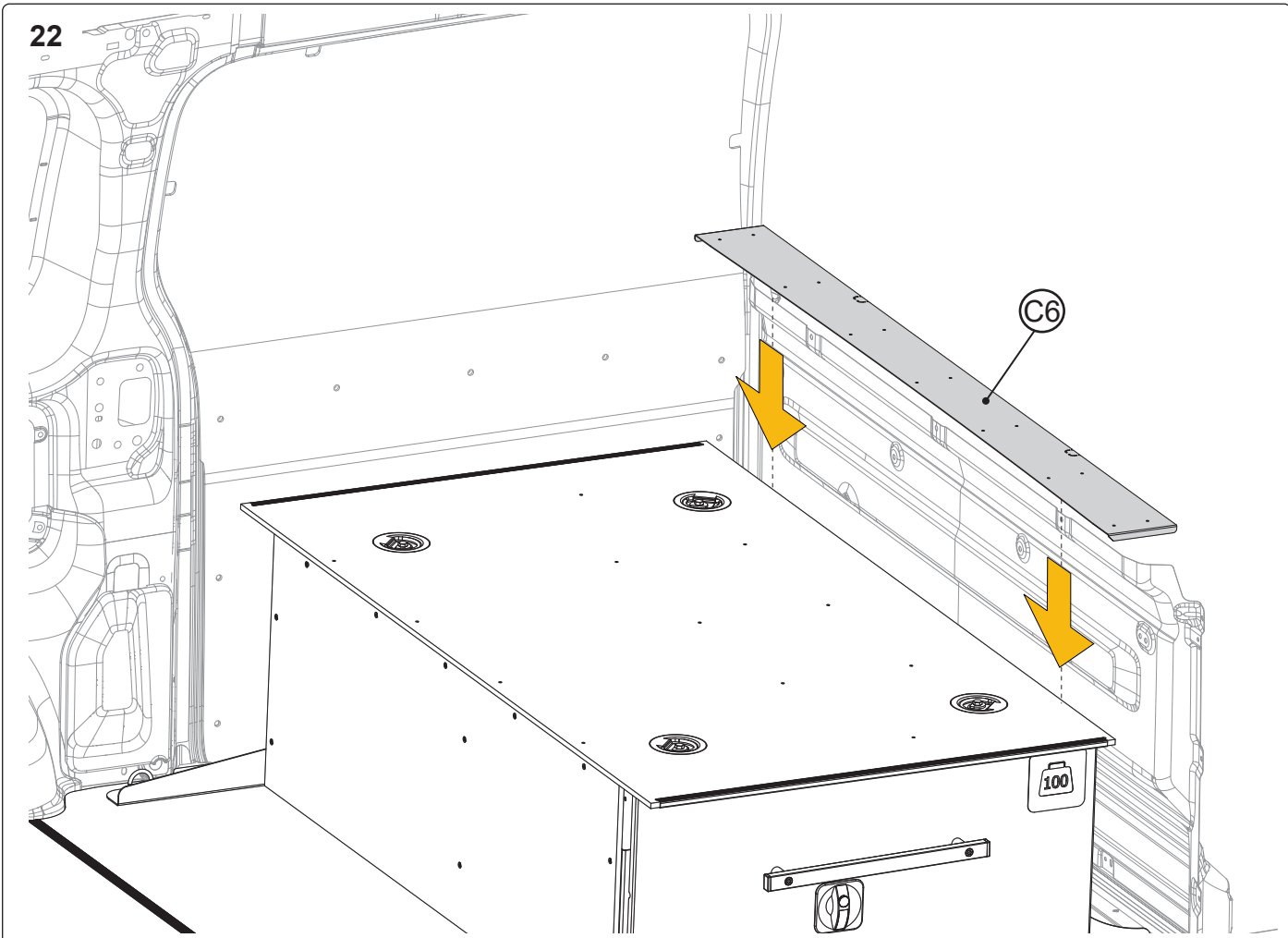
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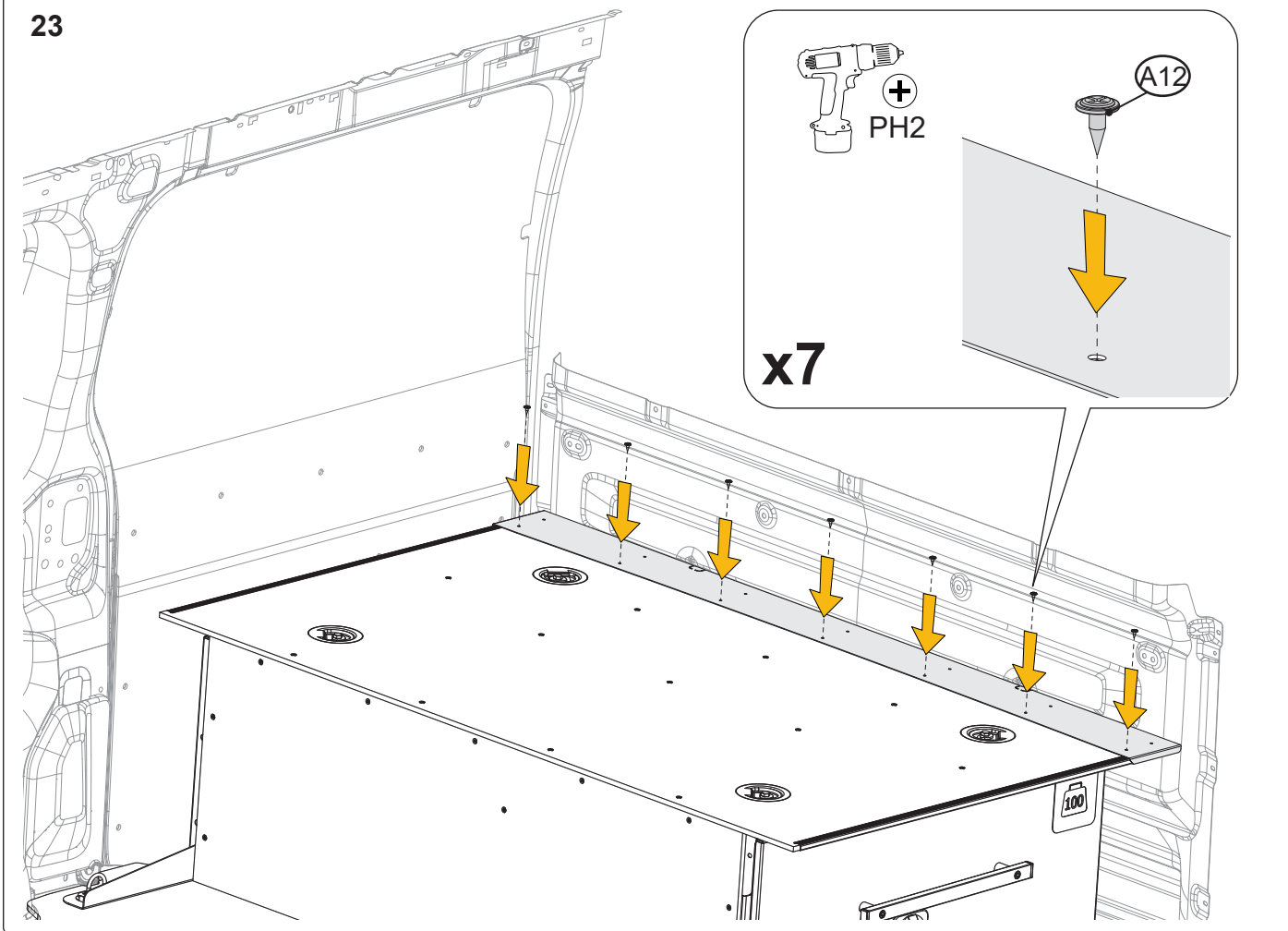
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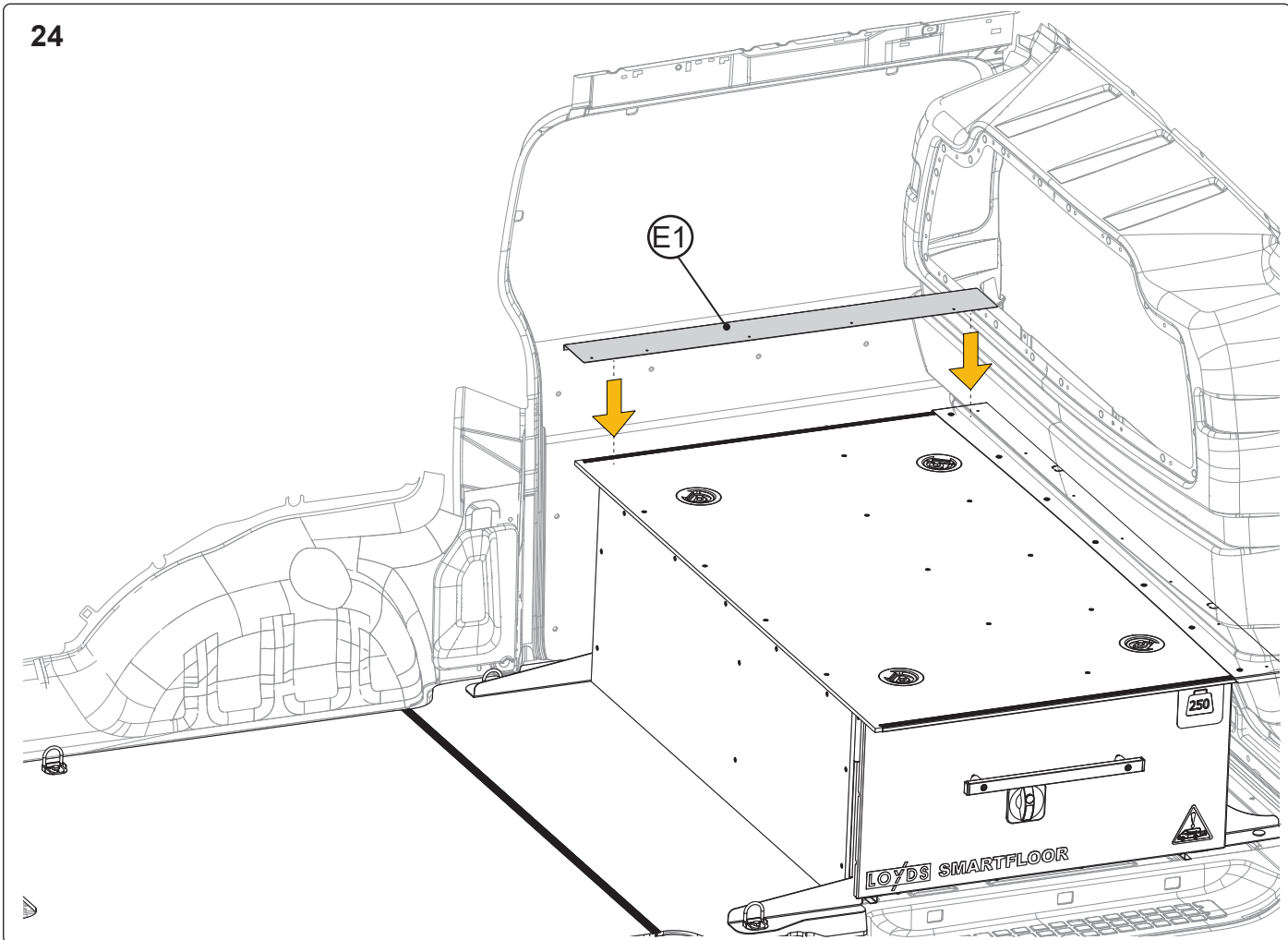
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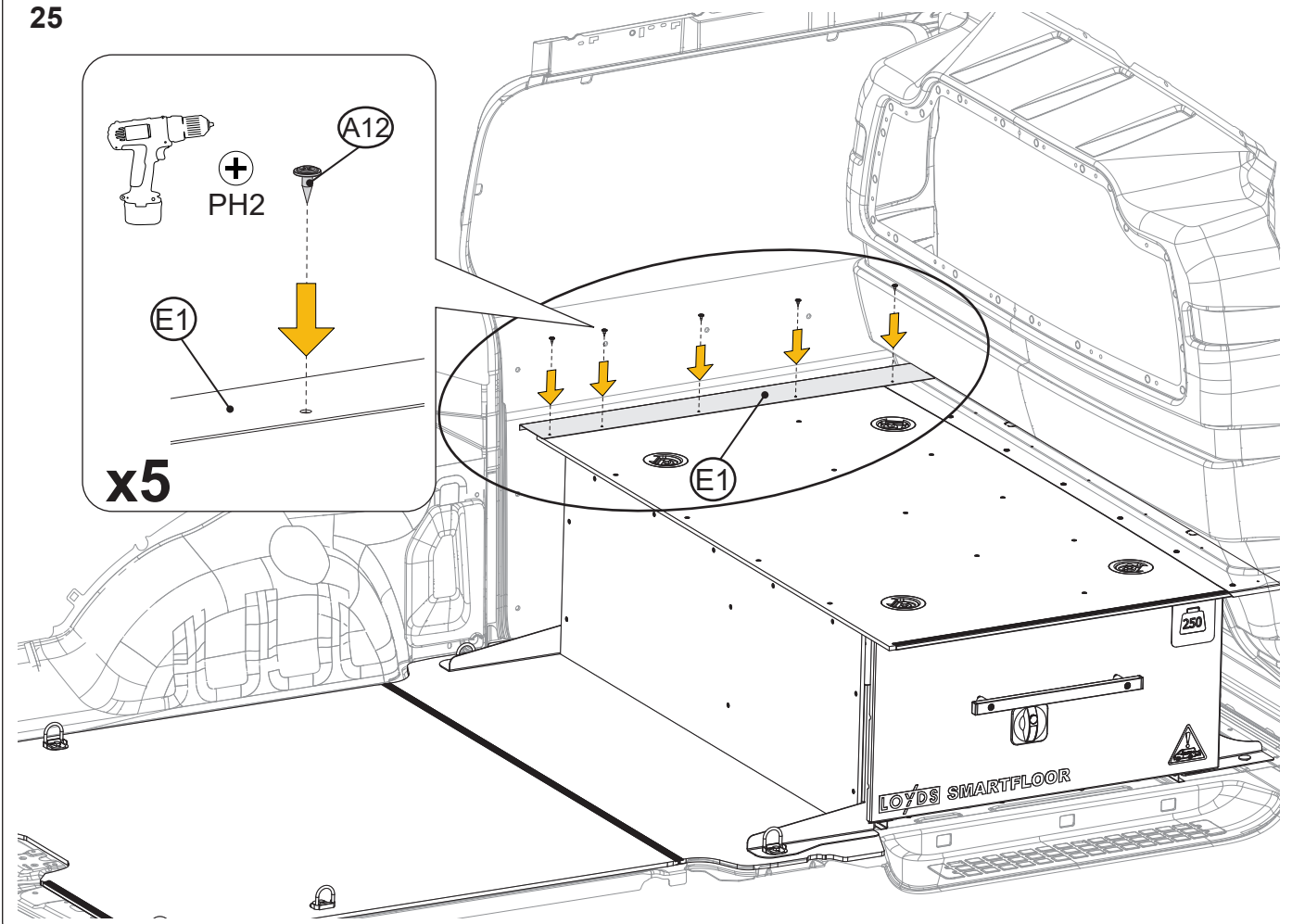
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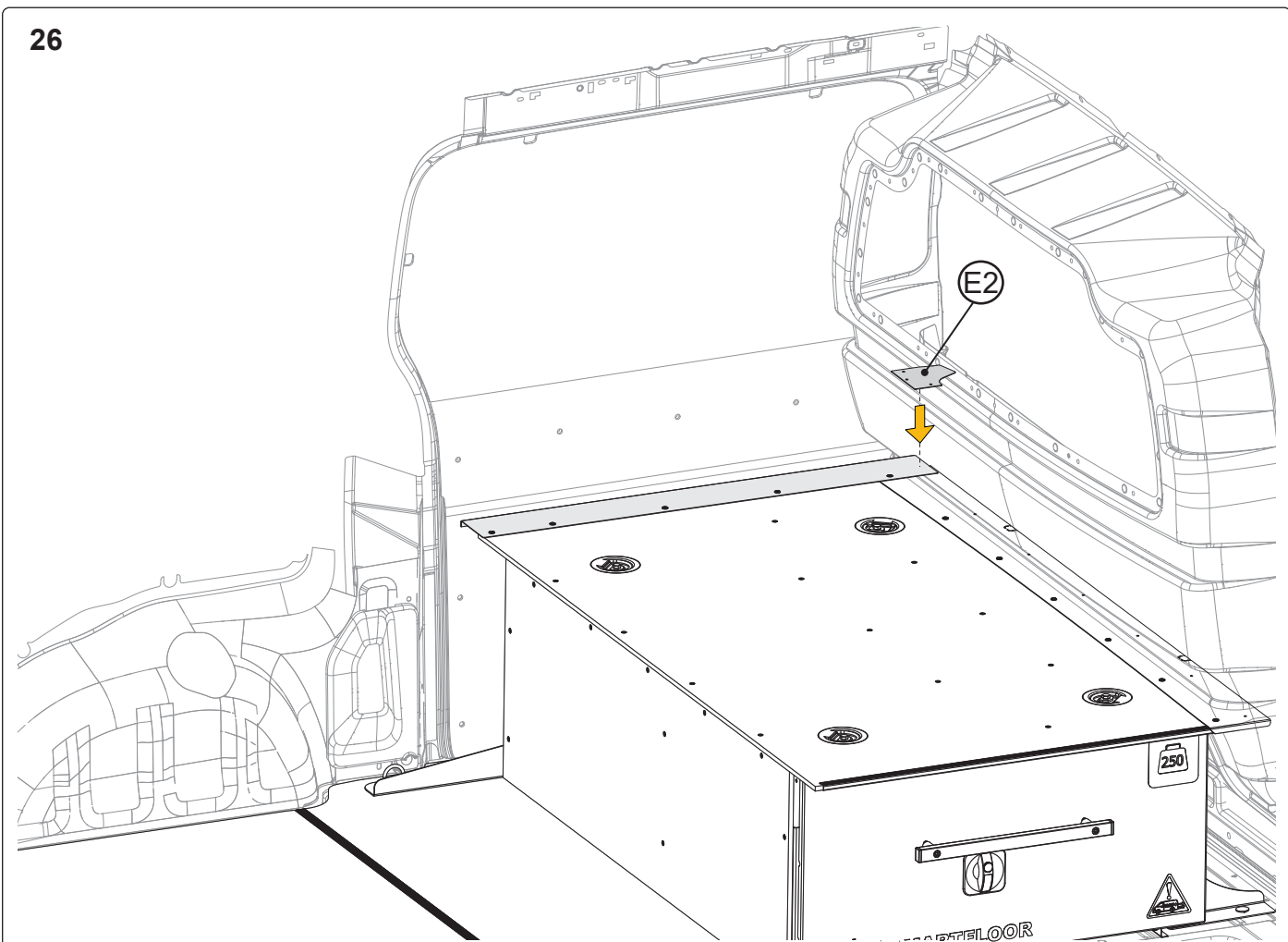
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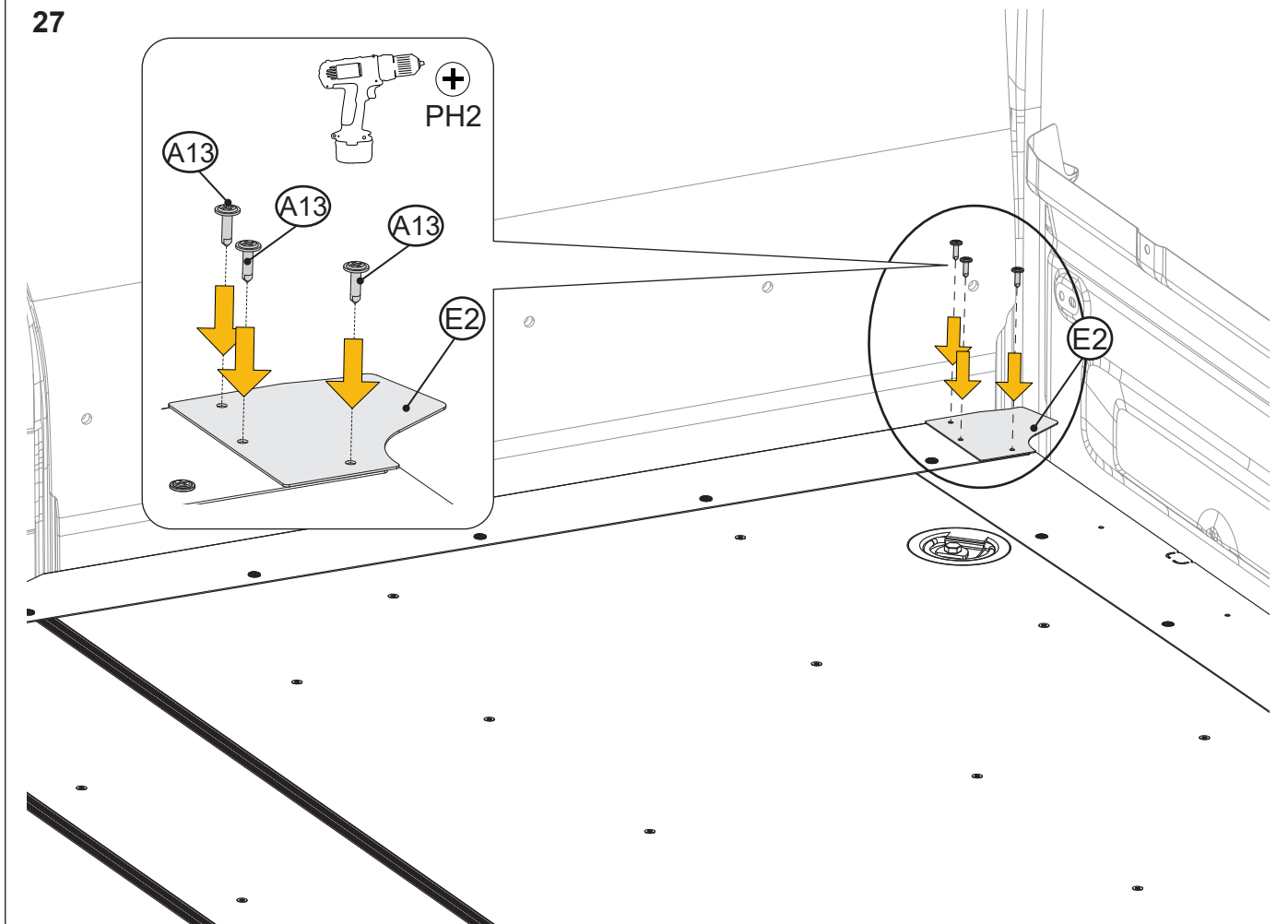
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