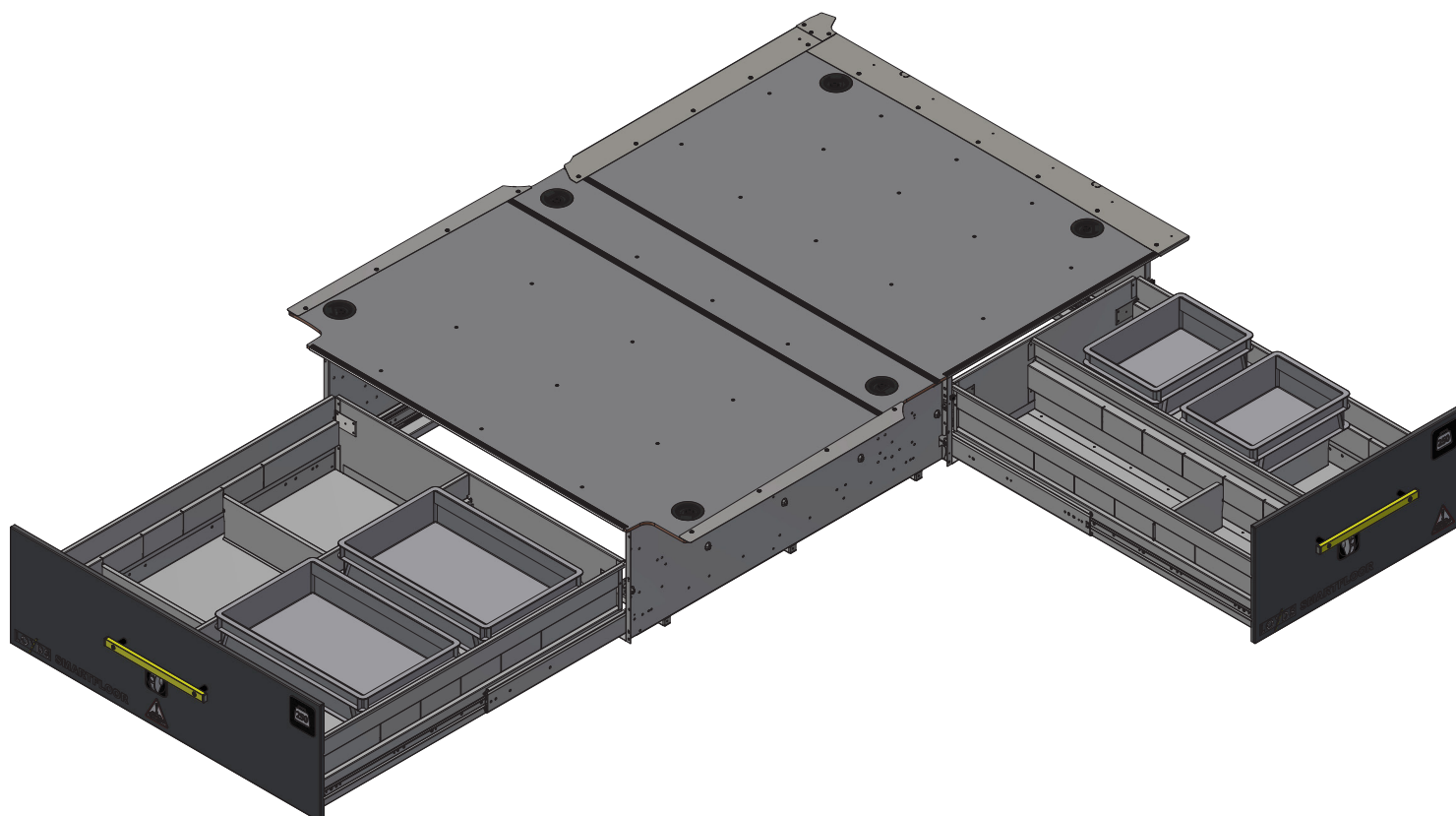


Proace, Expert, Jumpy

Smartfloor Kit Complete L1 L2 1SLD



Installation Manual 15028920_A

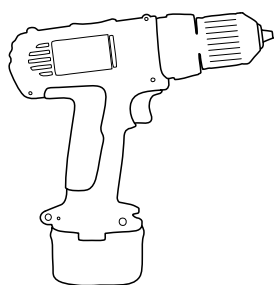
Loyds Industri AS - 2025-11-11

LOYDS

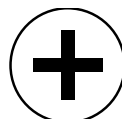
Revision Record

Rev nr	Date	Page	Picture	Update	New	Deleted steps
A	2025-11-11				X	

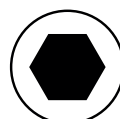
Tools



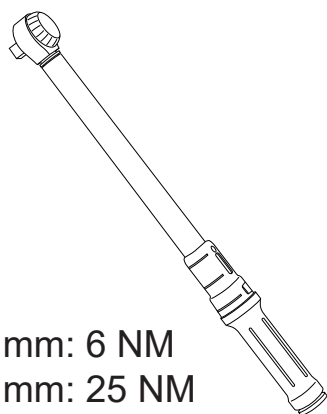
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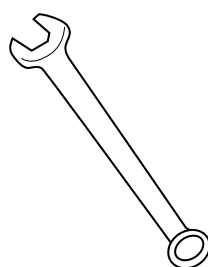
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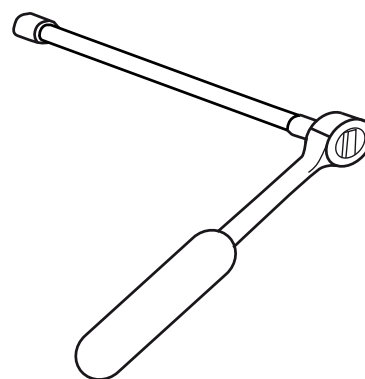
6 mm



6 mm: 6 NM
8 mm: 25 NM

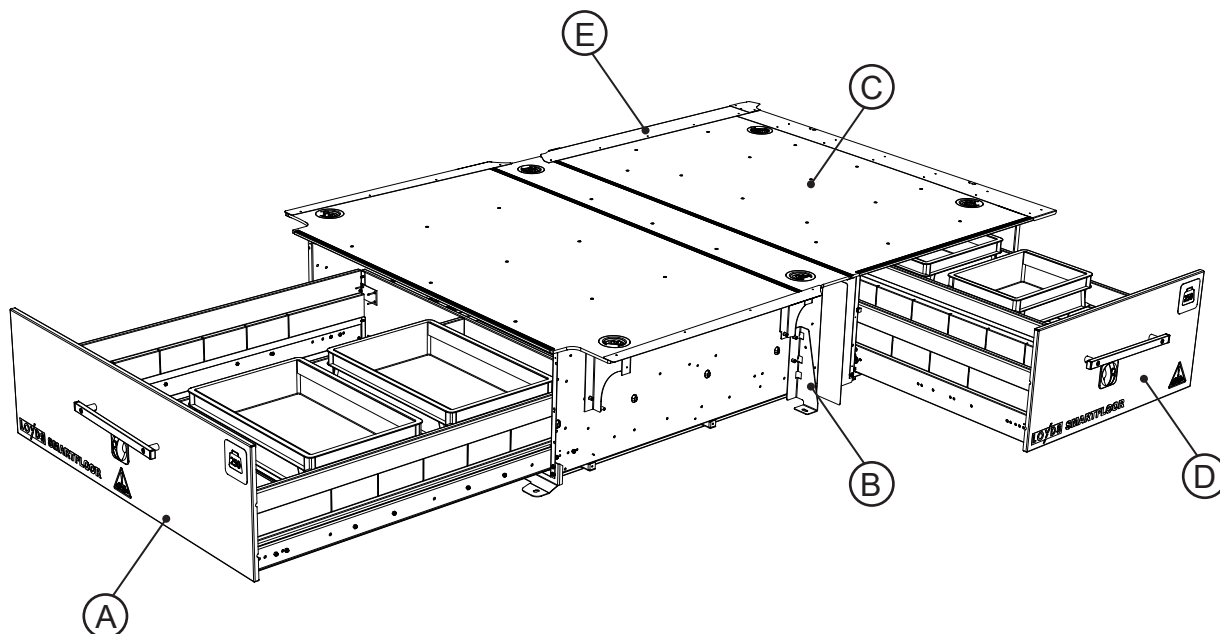


13 mm



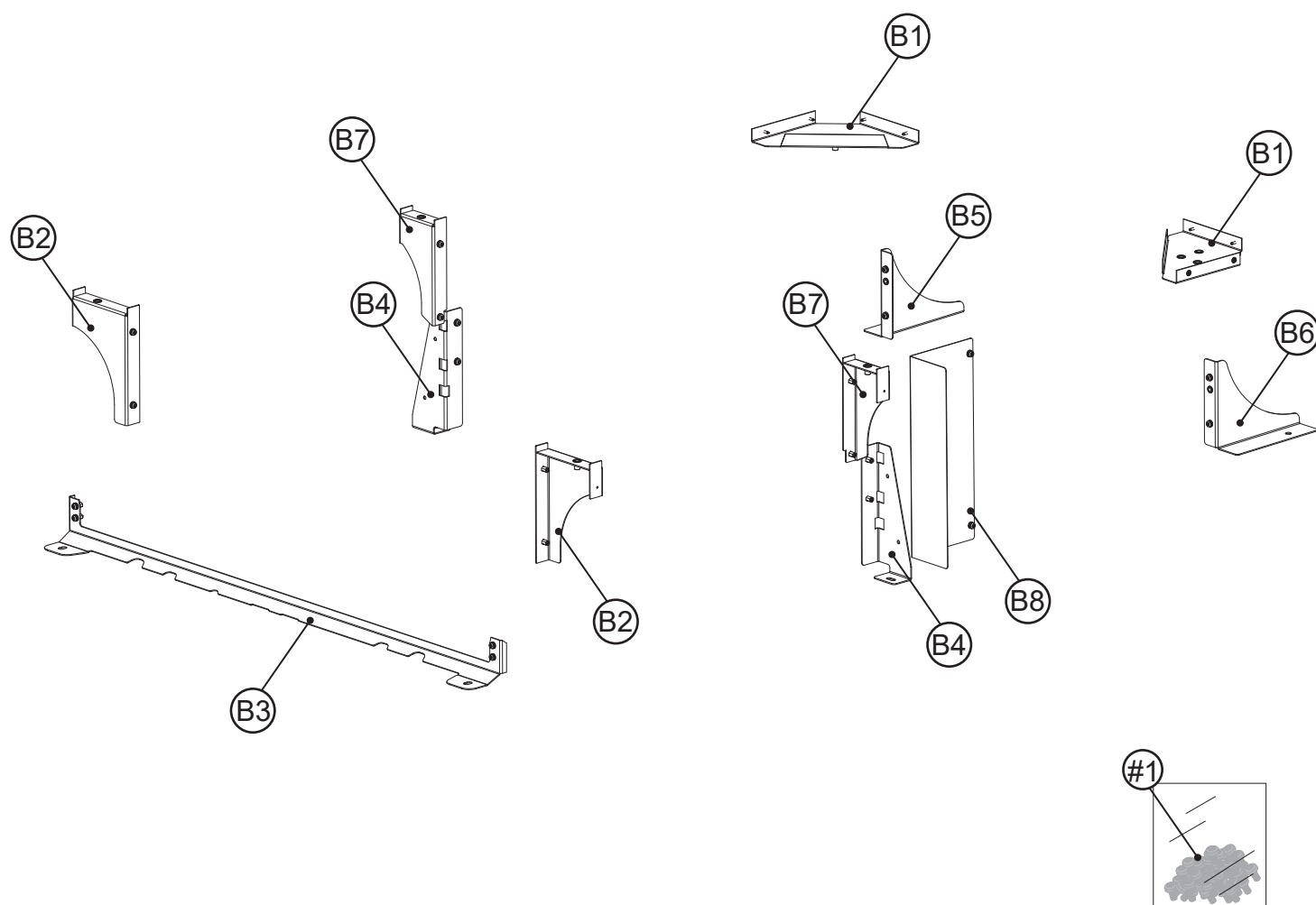
Use colors when printing this installation manual. / Ved utskrift, bruk farger.

15024416 Kit Complete L1 L2 1SLD PEJ SF2020



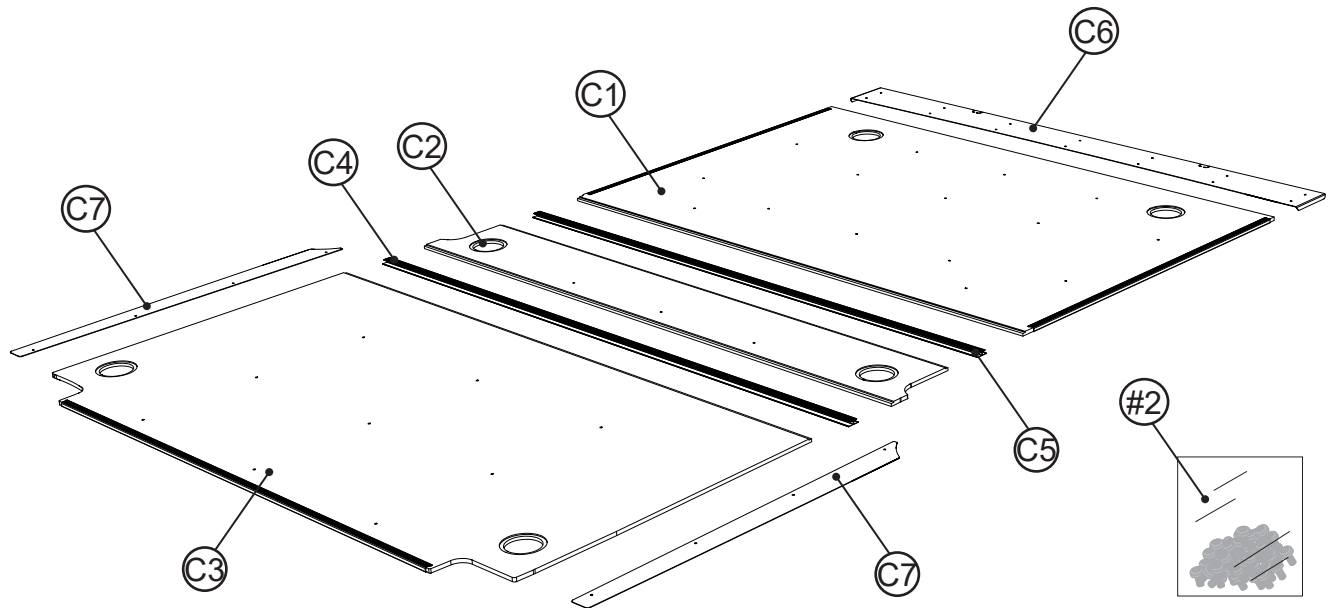
Number	Quantity	Part Number	Definition
A	1	15022501	Rear Drawer RD W1140 L1200
B	1	15024407	Steelbracket Set L1 L2 PEJ SF2020
C	1	15024405	Floor Set L1 L2 PEJ SF2020
D	1	15021294	Front Drawer FD1 W770 L1200 Main ASSY
E	1	15018478	Supplement Bracket Set 1SLD PEJ ASSY SE

15024407 Steelbracket Set L1 L2 PEJ SF2020



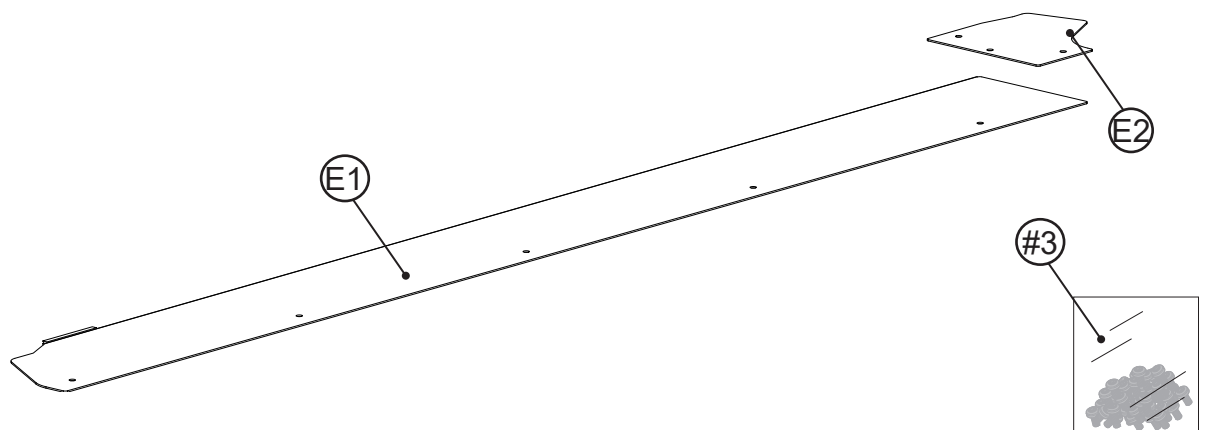
Number	Quantity	Part Number	Definition
B1	2	15018460	Bracket Latch Inner 8mm ASSY
B2	2	15018461	Bracket Latchcup Side M8 SF 2020 ASSY
B3	1	15021212	Bracket Lower Rear Middle PEJ2020 ASSY
B4	2	15021218	Bracket Middle PEJ2020 ASSY
B5	1	15021216	Bracket Front Left PEJ2020 ASSY
B6	1	15021215	Bracket Front Right PEJ2020 ASSY
B7	2	15021233	Bracket Latchcup Side M8 Narrow ASSY
B8	1	15024410	Cover Rear Slide Door PEJ SF2020 ASSY
#1	1	15024406	Fitting Kit Steelbracket Set L1 L2 PEJ SF2020

15024405 Floor Set L1 L2 PEJ SF2020



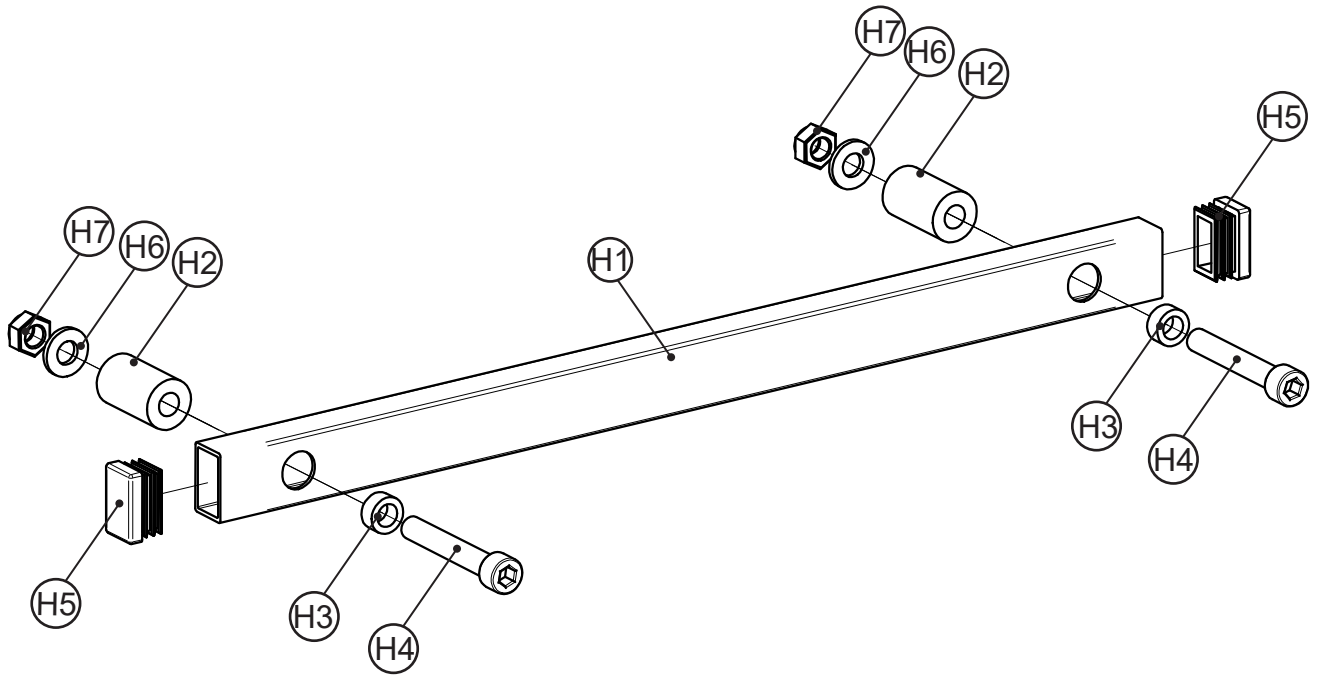
Number	Quantity	Part Number	Definition
C1	1	15024402	Floor Front L1 L2 L3 PEJ SF2020 ASSY
C2	1	15021234	Floor Middle L1 L2 PEJ2020
C3	1	15024403	Floor Rear L1 L2 L3 PEJ SF2020 ASSY
C4	1	15024397	H-profile 9mm L=1550
C5	1	15024398	H-profile 9mm L=1475
C6	1	15021239	Floor Extend Bracket PEJ2020
C7	2	15024395	Floor Extend Bracket Rear Side L1 L2 PEJ SF2020
#2	1	15024404	Fitting Kit Floor Set L1 L2 PEJ SF2020

15018478 Supplement Bracket Set 1SLD PEJ ASSY SE



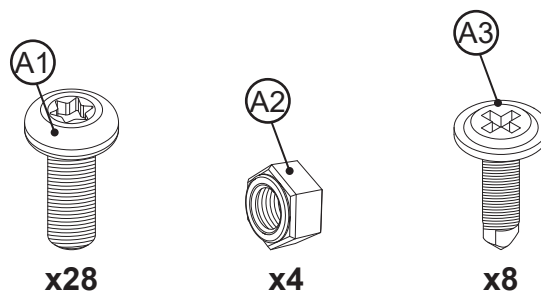
Number	Quantity	Part Number	Definition
E1	1	15018476	Supplement Floor 1SLD PEJ
E2	1	15018477	Floor Supplement 1SLD Orig Sep PEJ
#3	1	15018479	Fitting Kit Suppl Bracket Floor 1SLD PEJ

2x 15010236 Handle Assy



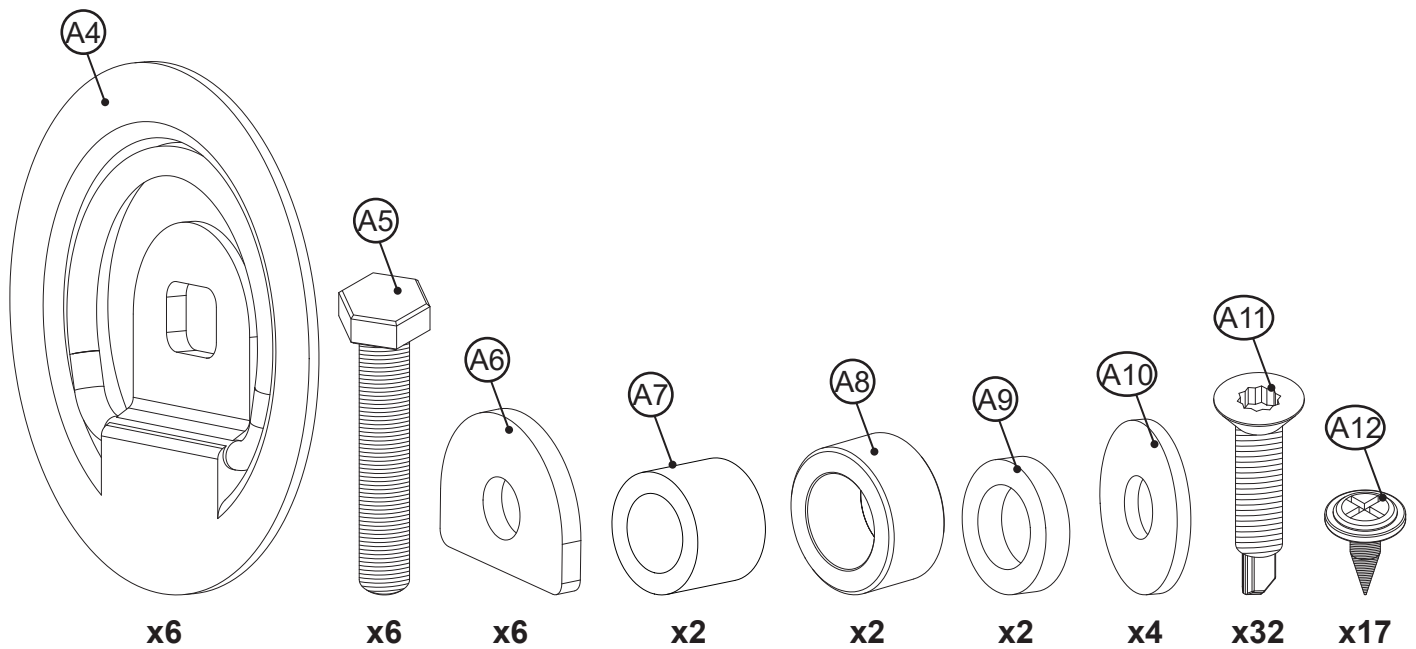
Number		Quantity	Part Number	Definition
H	H1	2	15009441	Handle Tube 25x15x286
	H2	2	15009443	Spacer Ø8,3x18x30 Nylon Black
	H3	2	15009443	Spacer Ø8,1x13x6mm Galv
	H4	2	15009444	Screw M8x50 Cylinderh Hex
	H5	2	15009438	End sleeve Black
	H6	2	8,4x17x2	M8 Washer, DIN 125
	H7	2	8 NMU	Mutter M8 Nyloc DIN985

#1 15024406 Fitting Kit Steelbracket Set L1 L2 PEJ SF2020



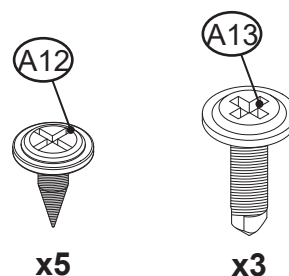
A1	15003551 M6x16 TX30 pan (DIN 7985)
A2	6 NMU M6 Self locking nut, DIN 985-8
A3	4,2x16 FL Screw Selfdrill flath elz

#2 15024404 Fitting Kit Floor Set L1 L2 PEJ SF2020



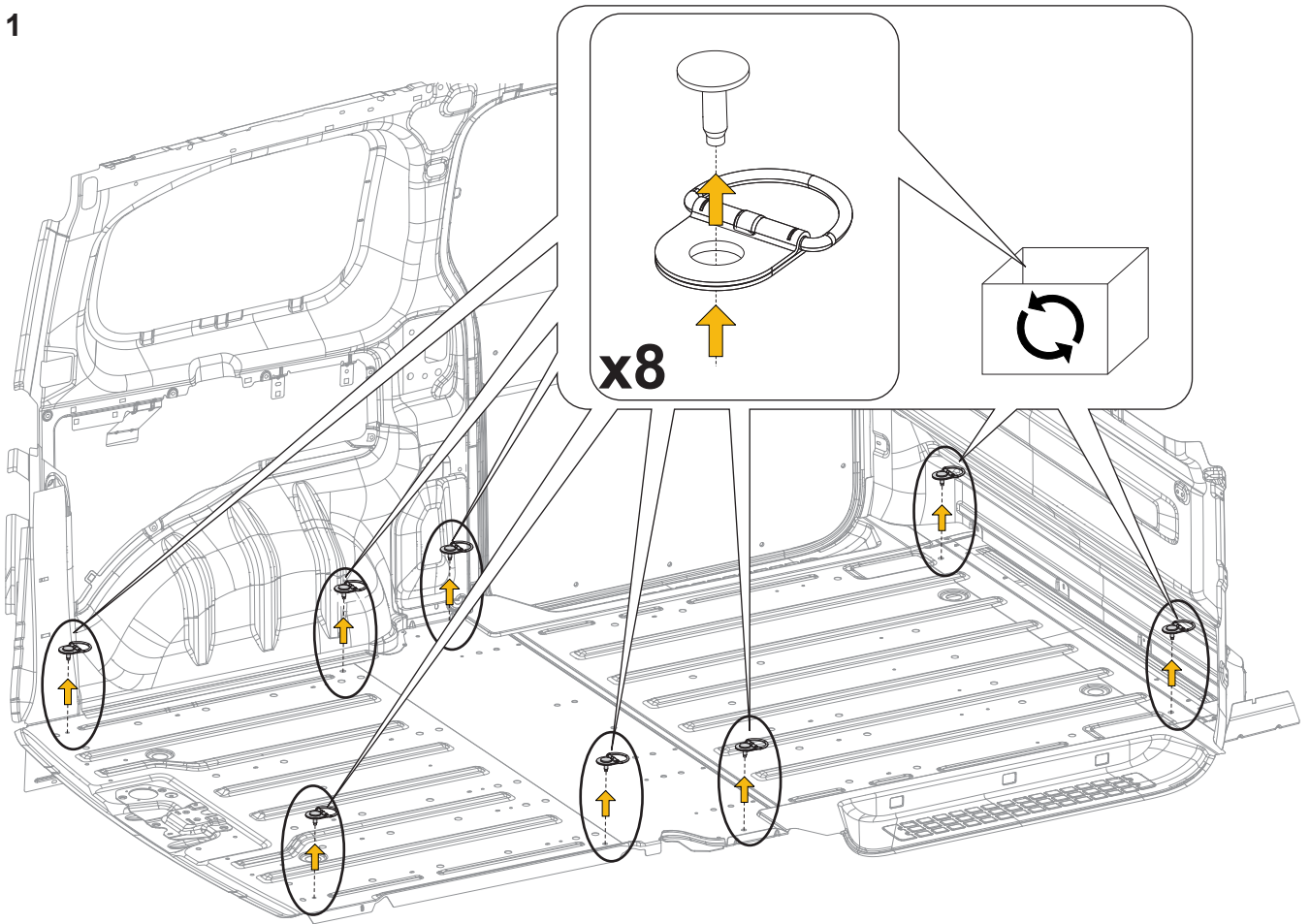
A4	15005497 Latch Cup Black Ø90 Ø12x15 1000Kp
A5	15004713 M8x50 screw, 6K DIN 933 Black, ElZn+Cr3
A6	15005884 Washer Latchcup for Ø8
A7	15001584 Distansehylse D20 d13 h15
A8	13x20x10 Spacer, U-710
A9	11,3x18x4mm Plastic Spacer B-219
A10	15004714 Washer 8,4x23x2mm DIN 9021 Black, ElZn+Cr3
A11	15016947 Screw 4,8x25 Selfdrill Counters EW25 Elz
A12	4,2x13 S Screw 4,2x13 Flathead Needle Black

#3 15018479 Fitting Kit Suppl Bracket Floor 1SLD PEJ

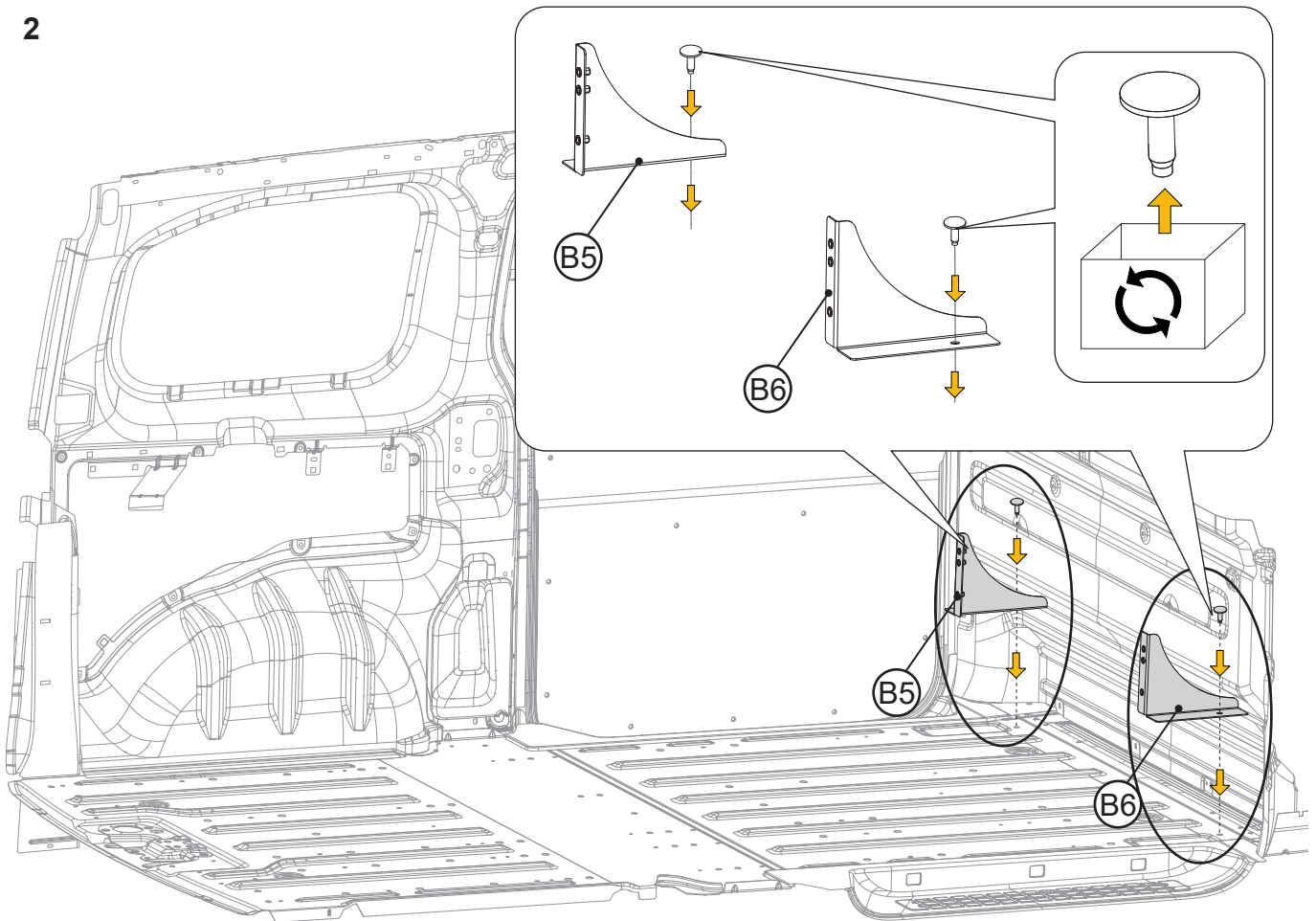


A12	4,2x13 S Screw 4,2x13 Flathead Needle Black
A13	4,2x16 FLS Platescrew selfdrilling E45759 Black

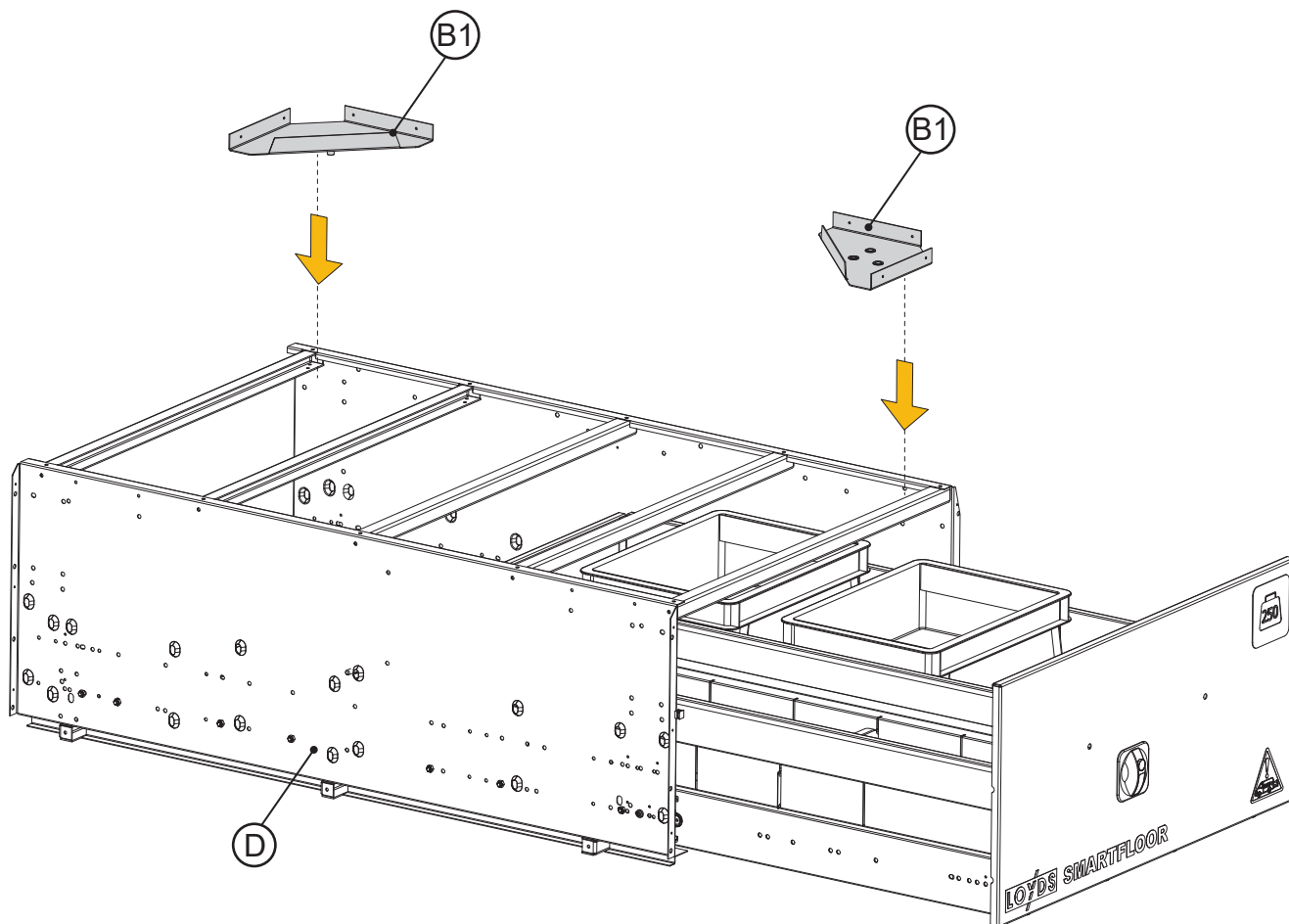
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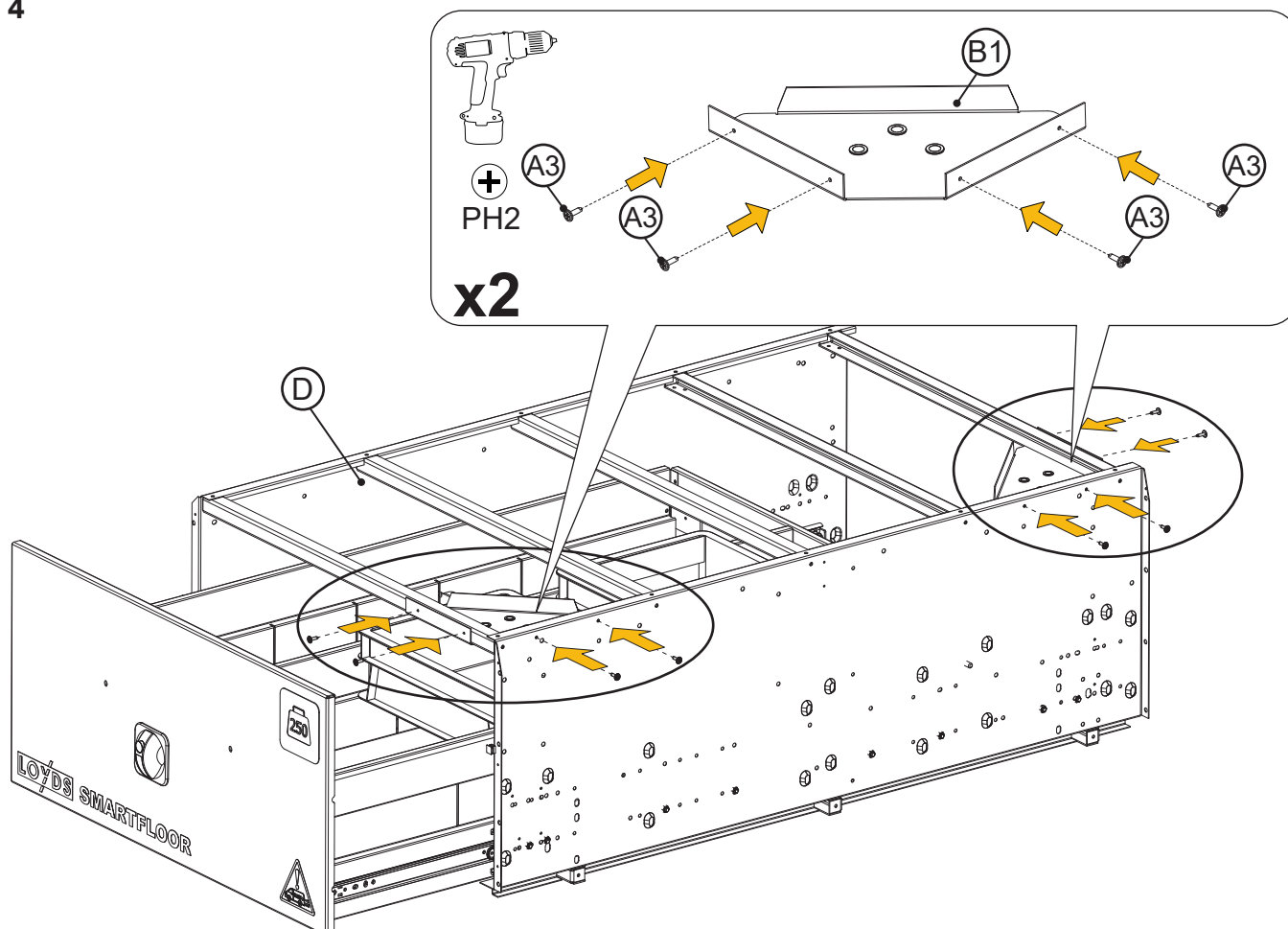
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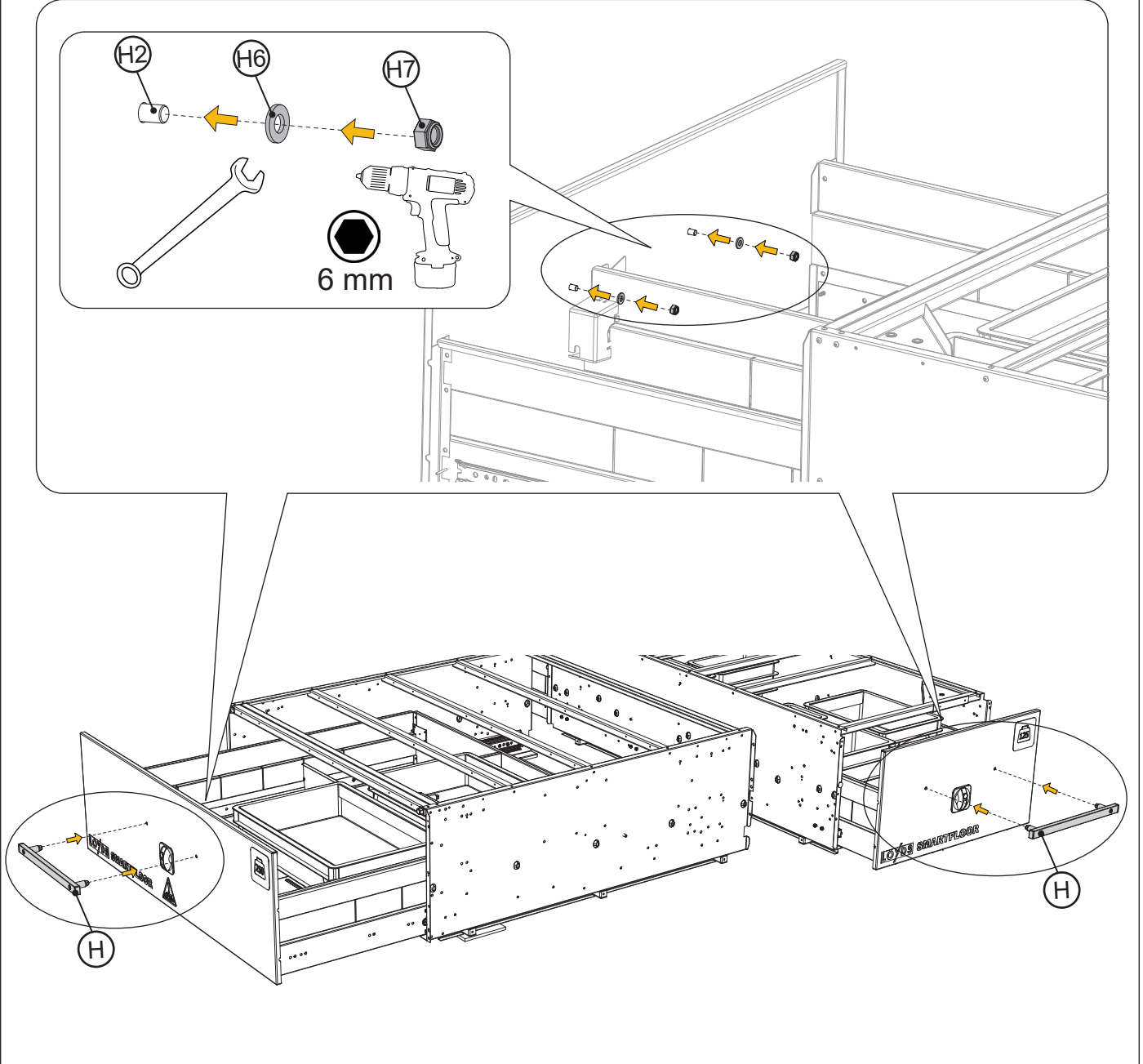
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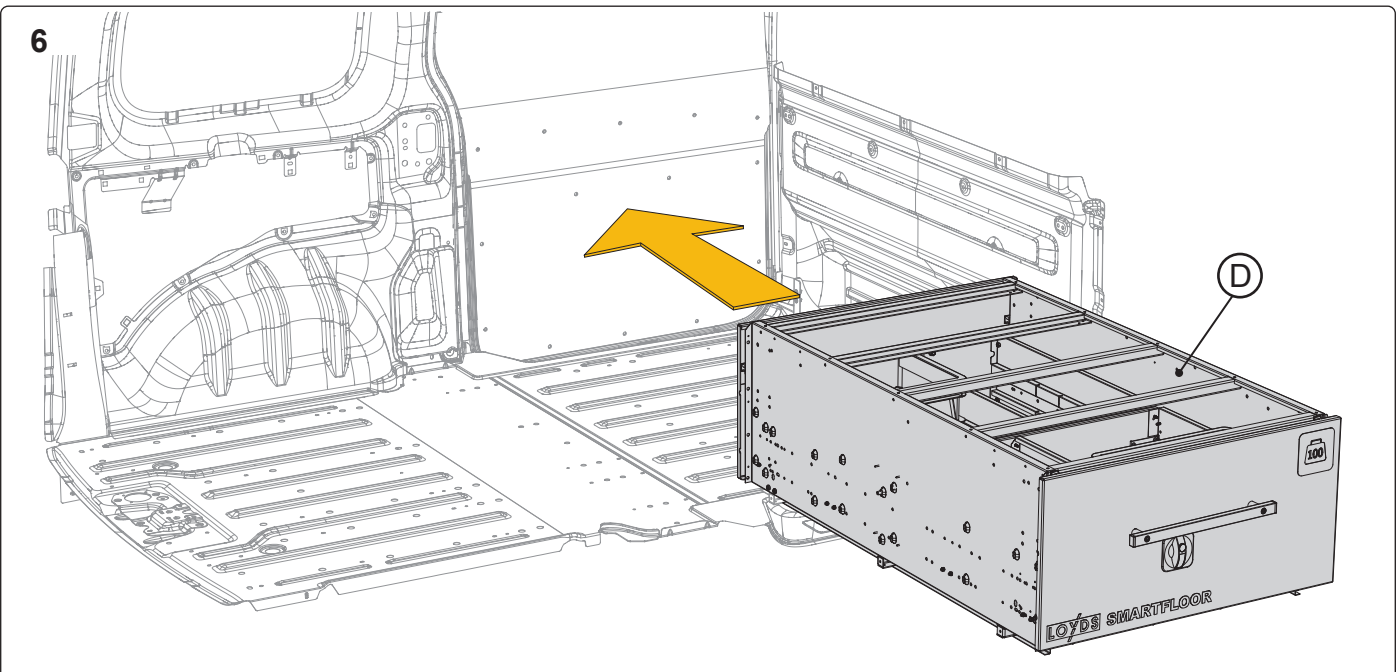
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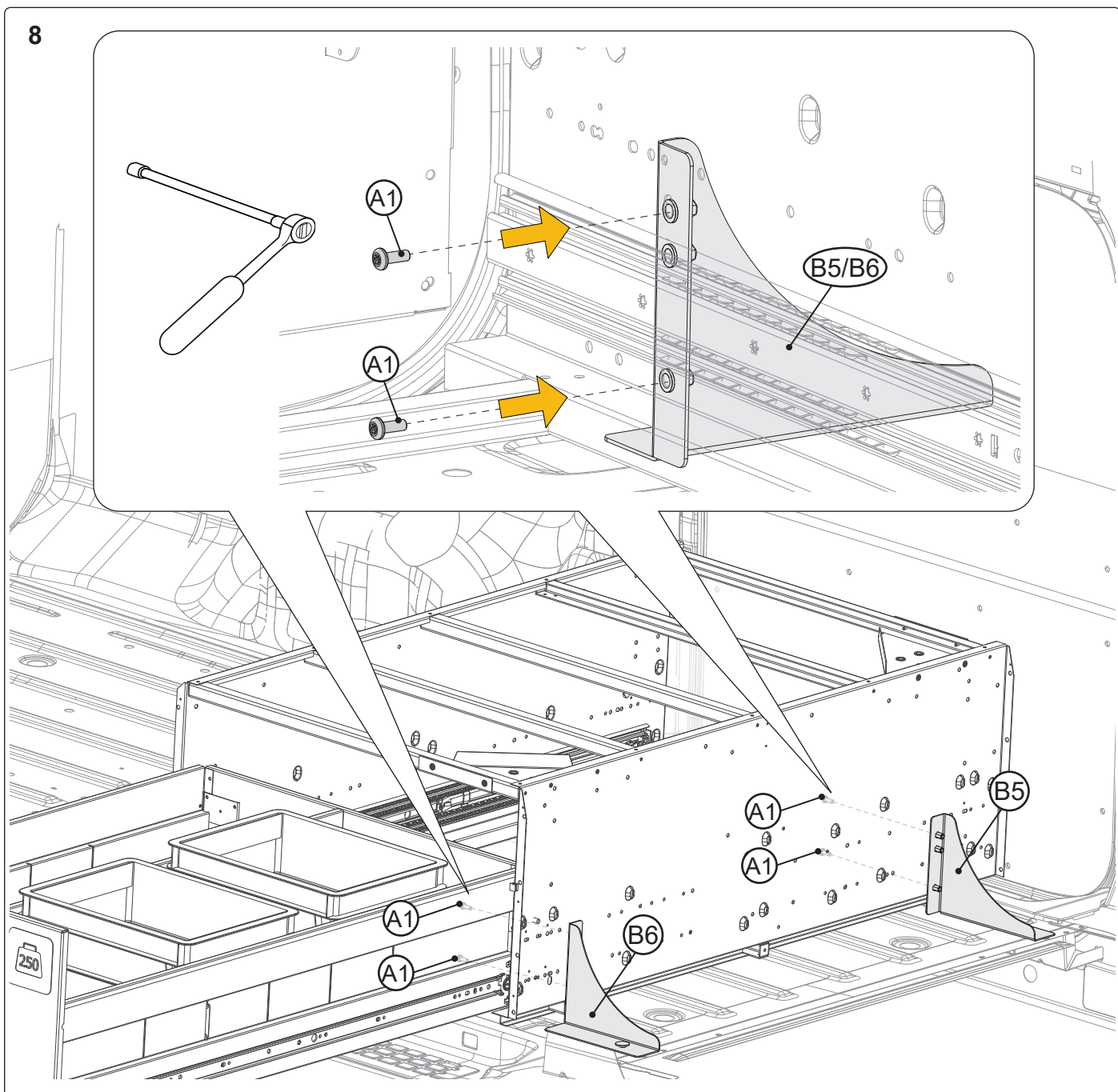
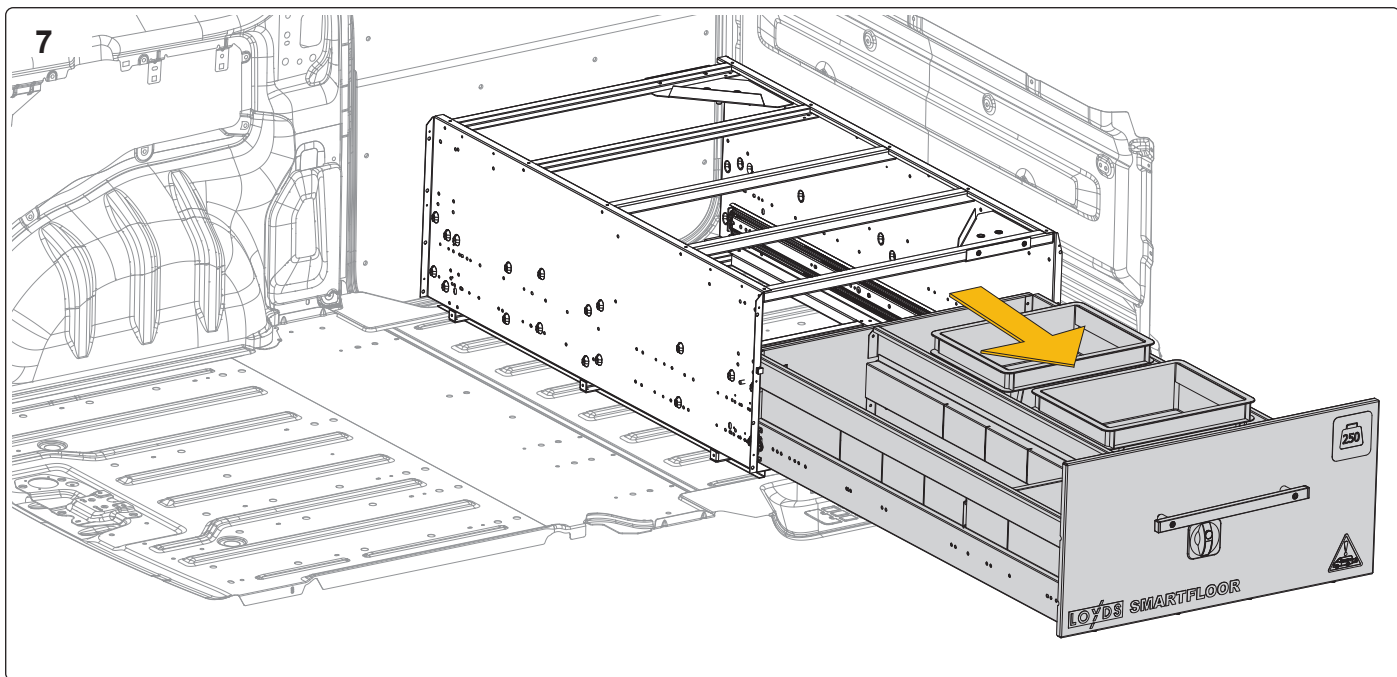


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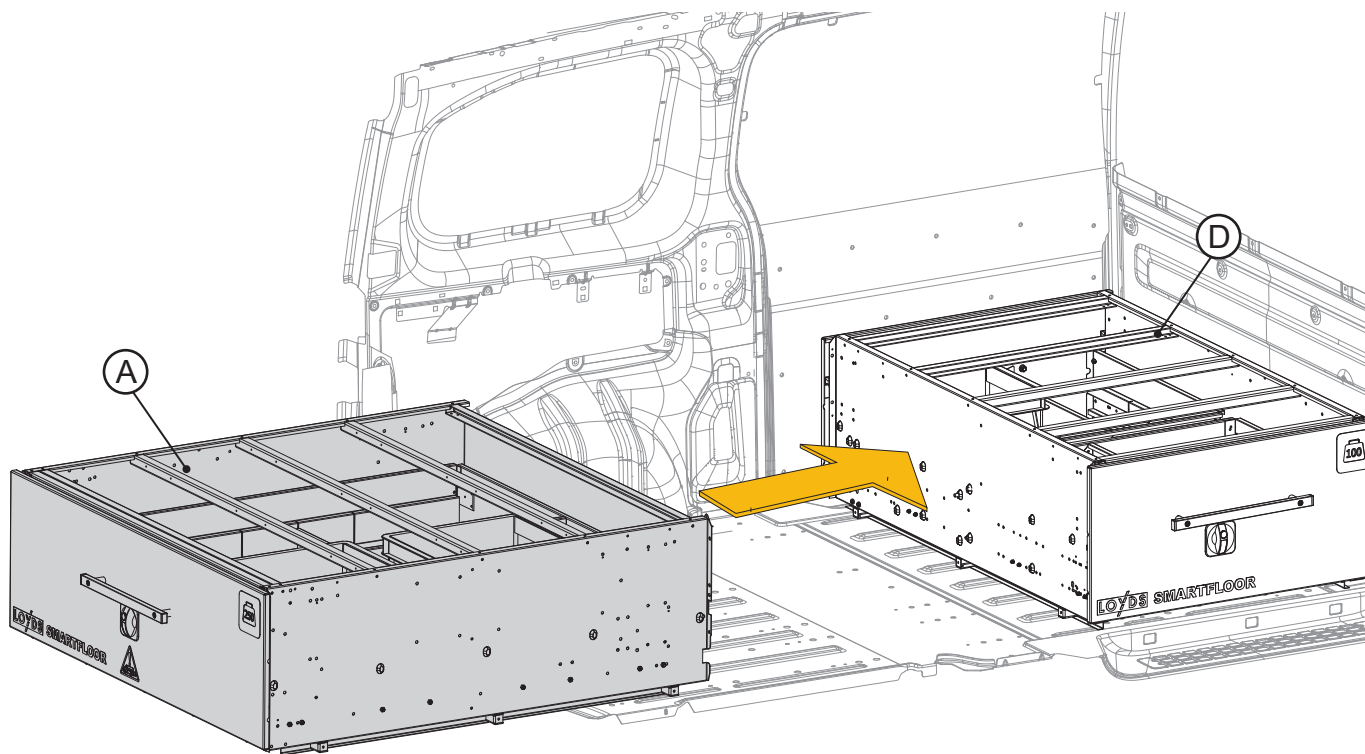


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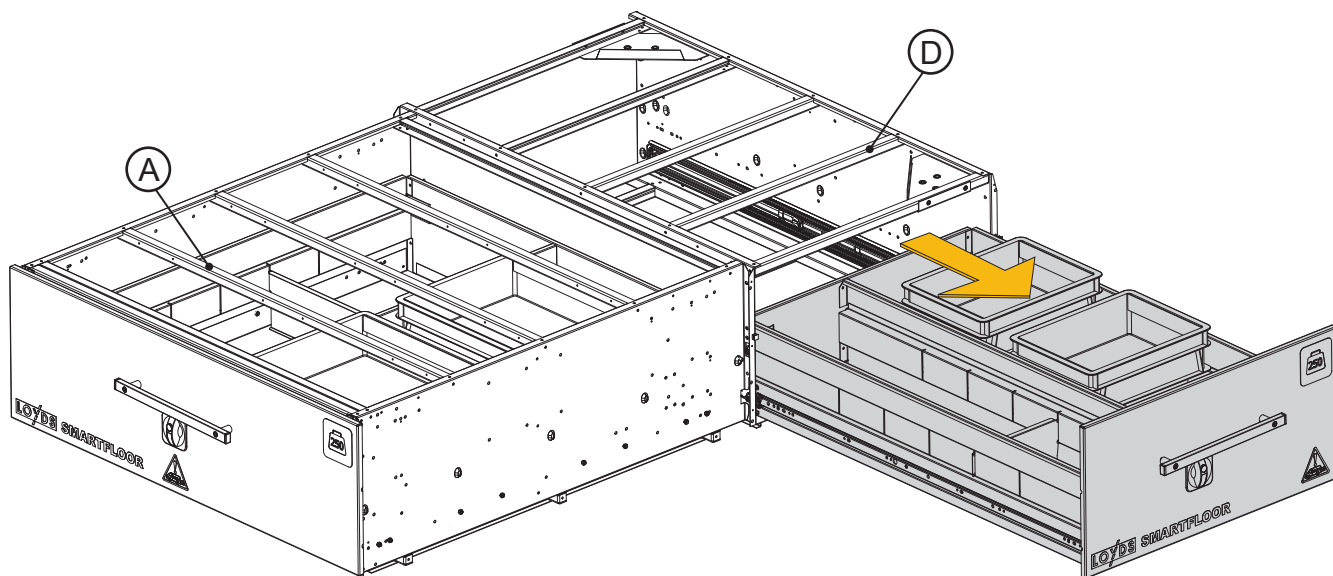




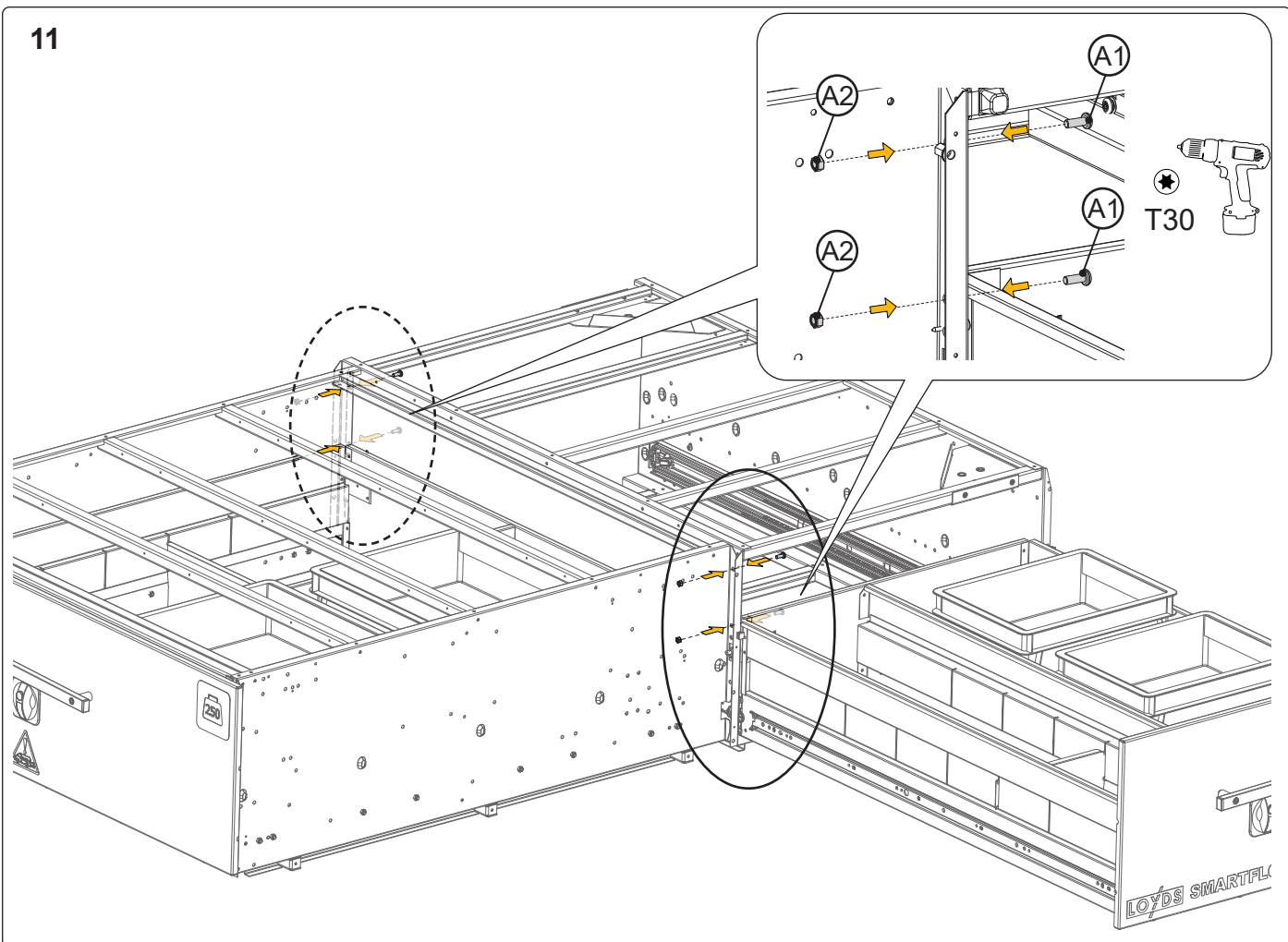
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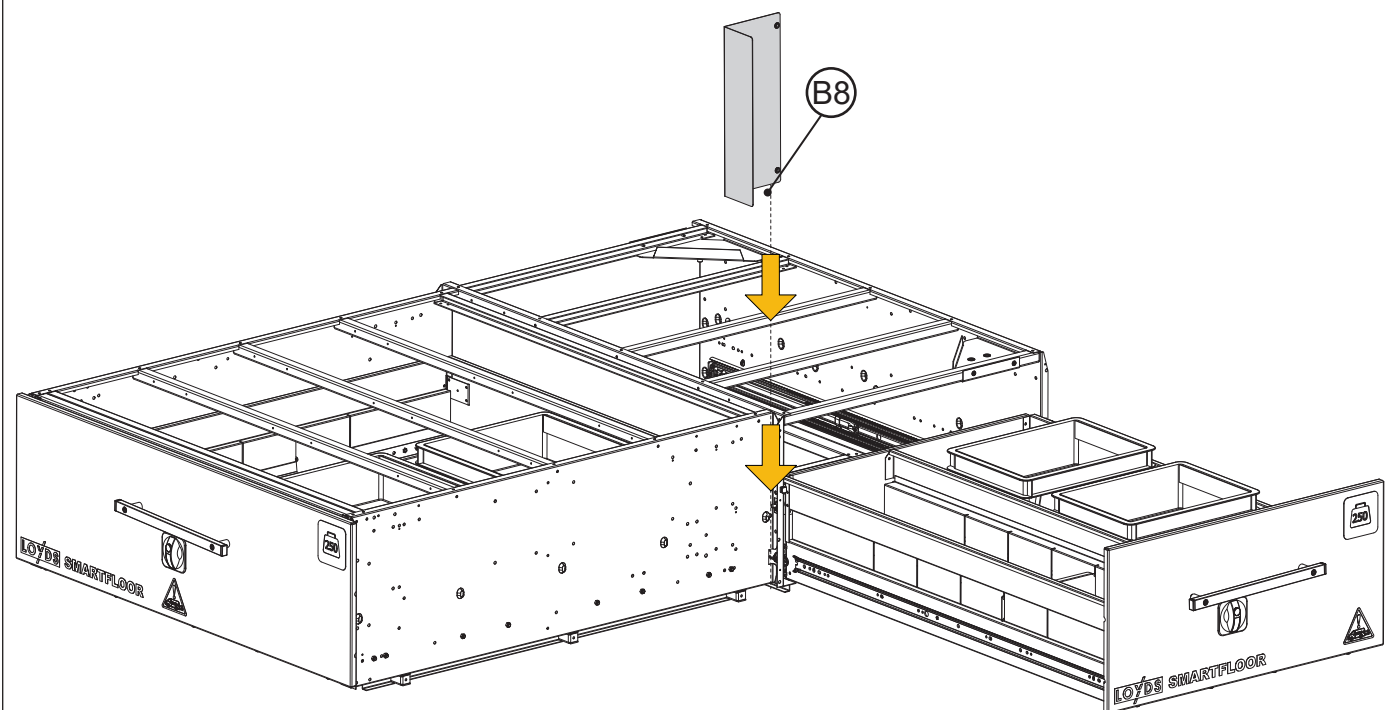
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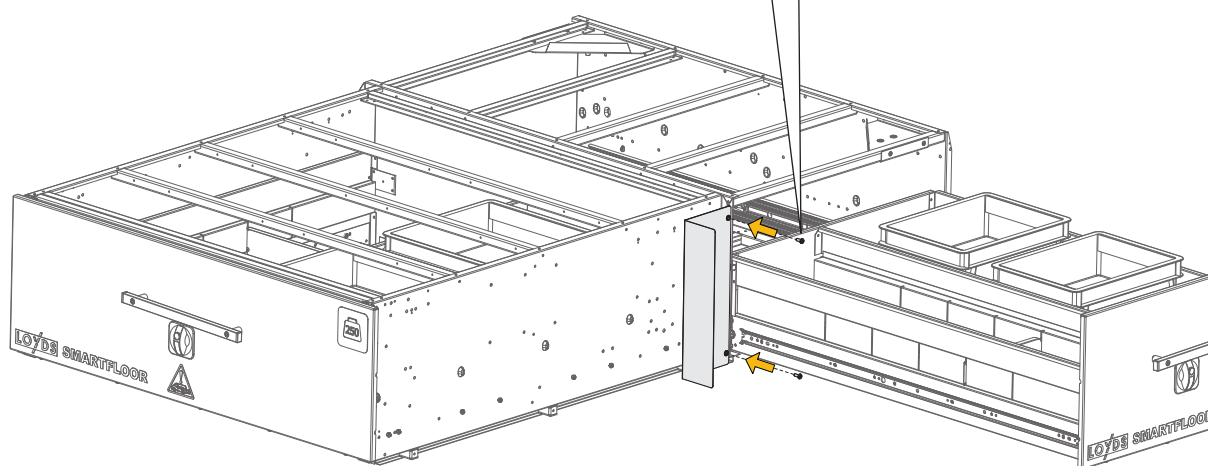
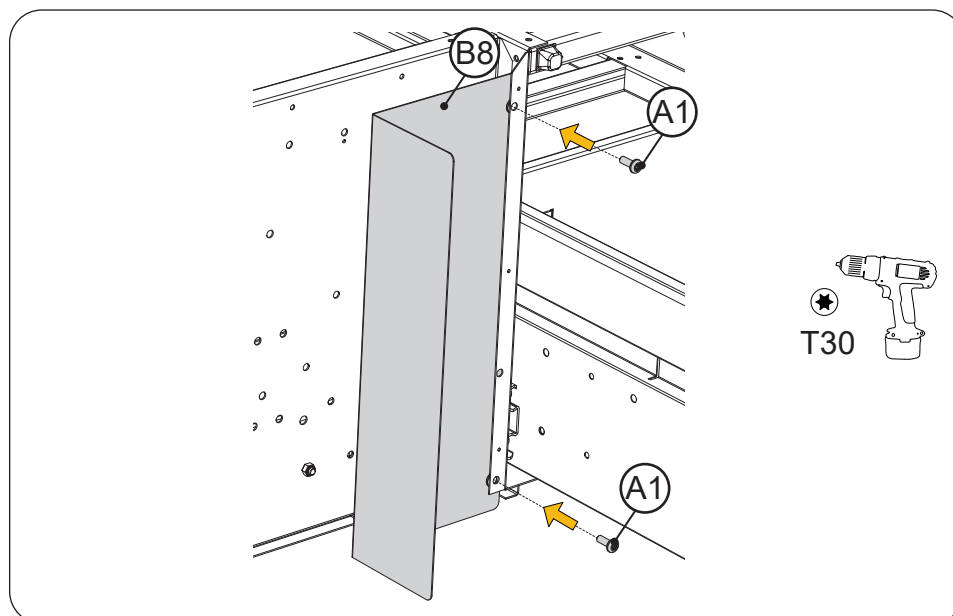
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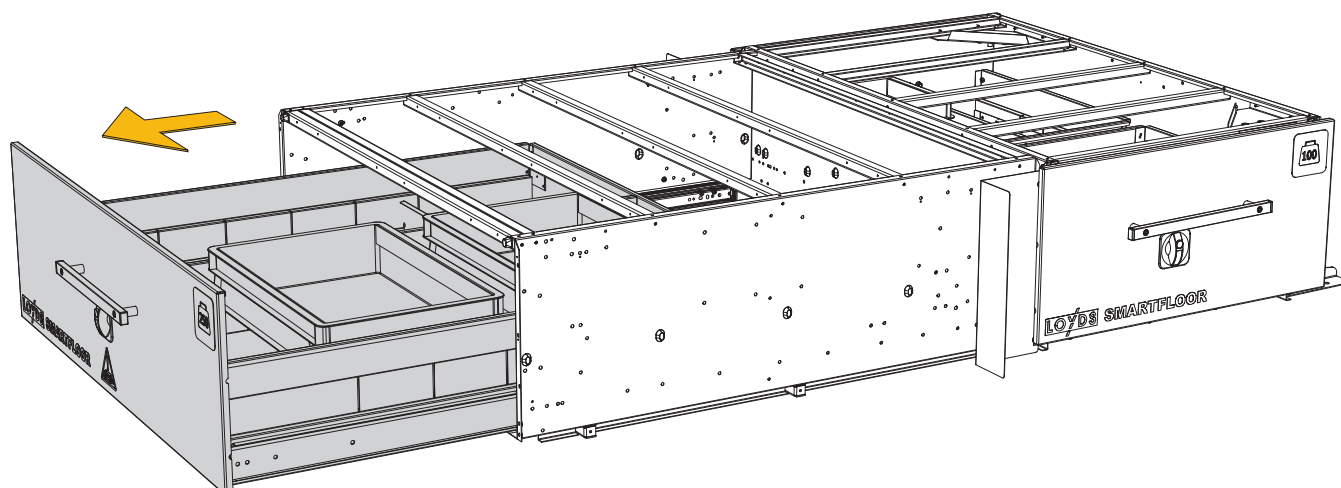
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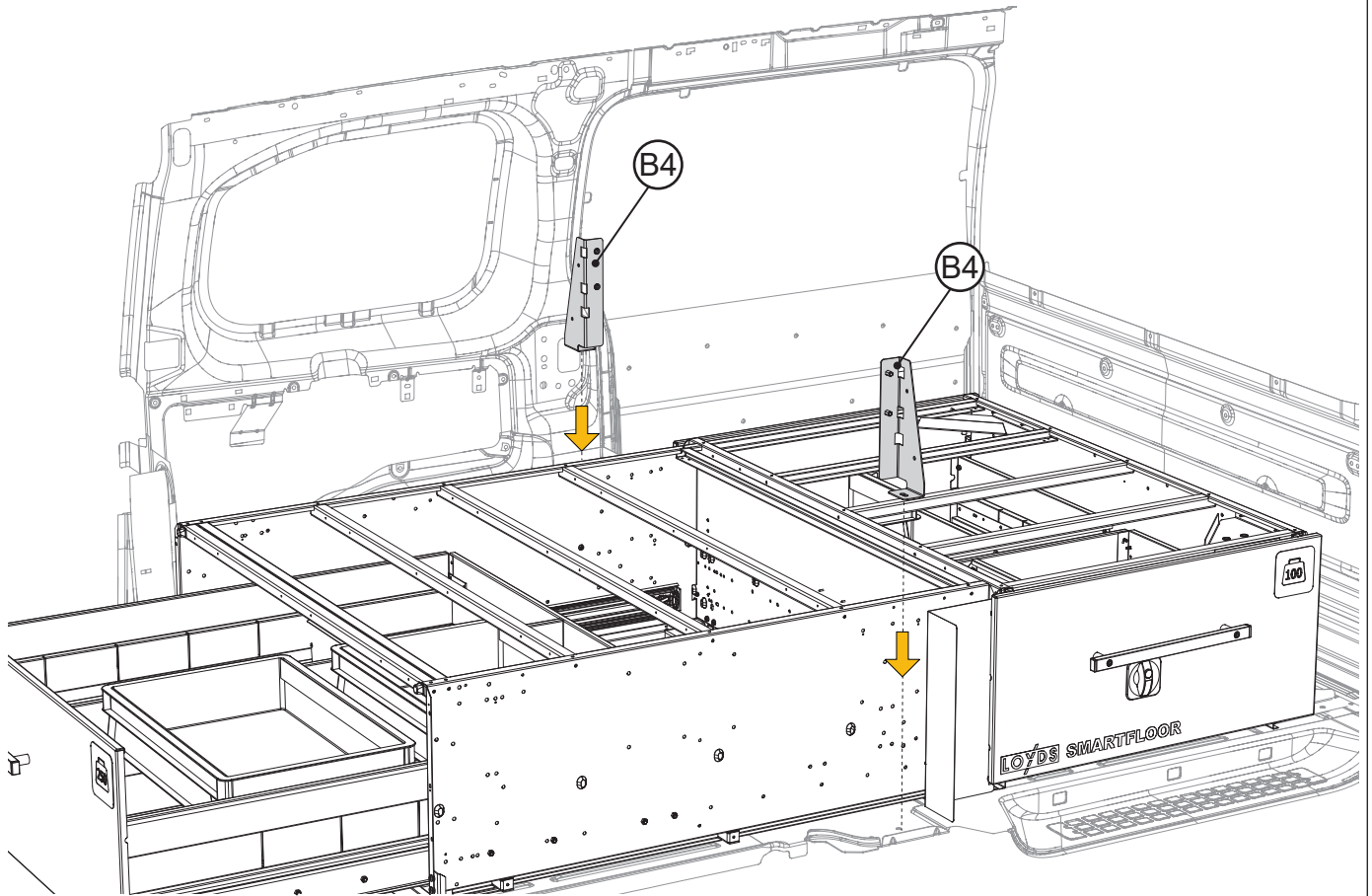
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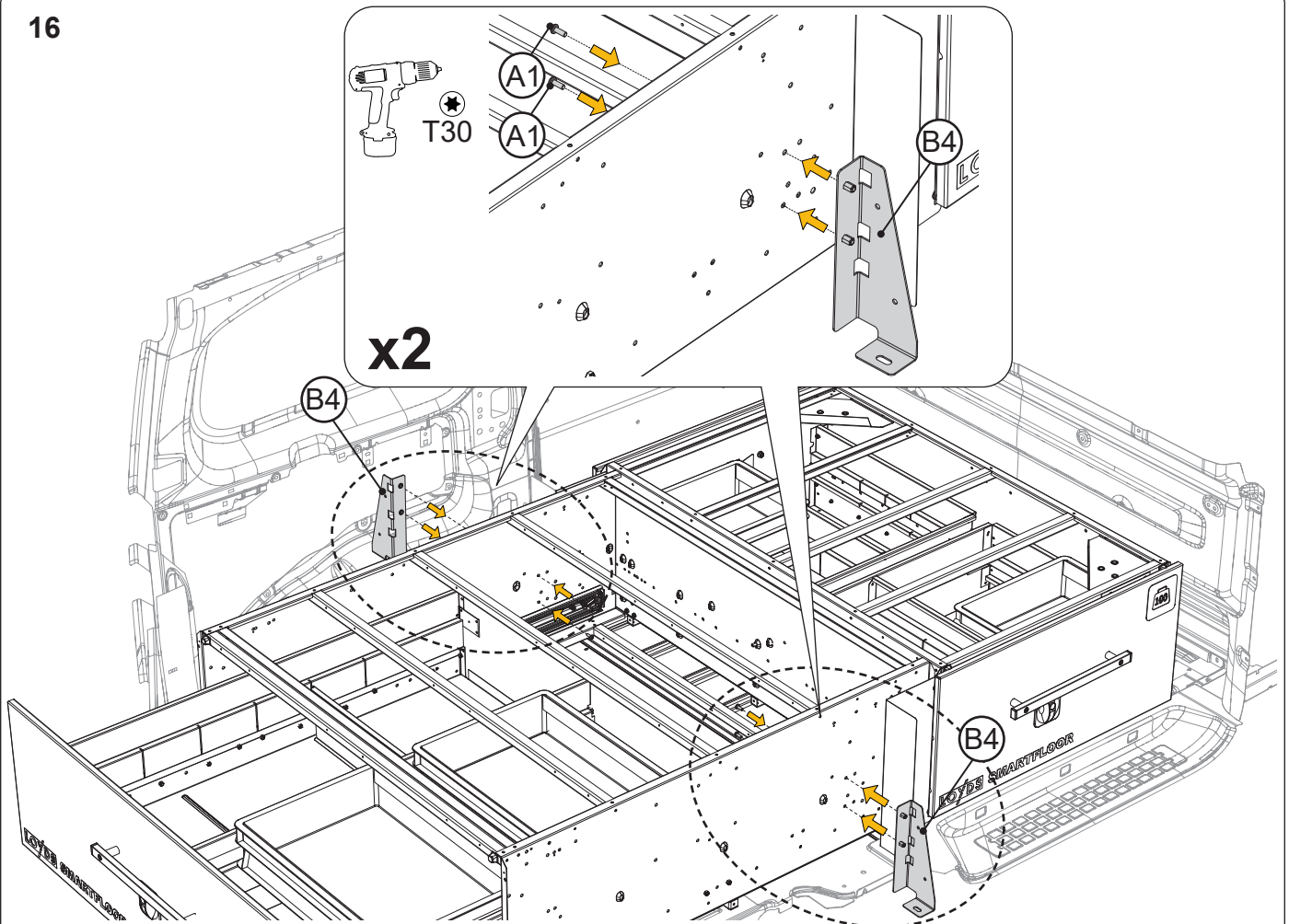
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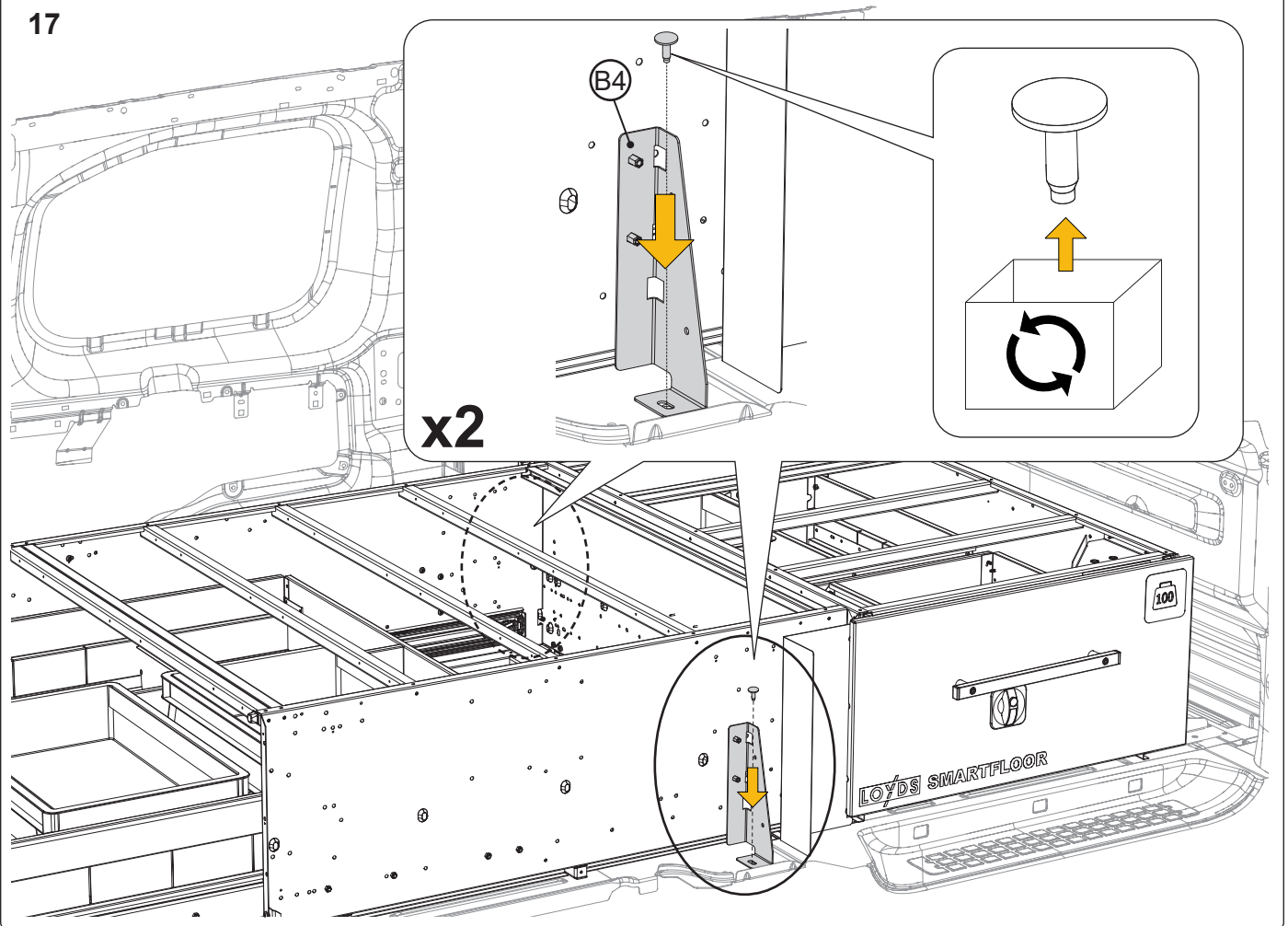
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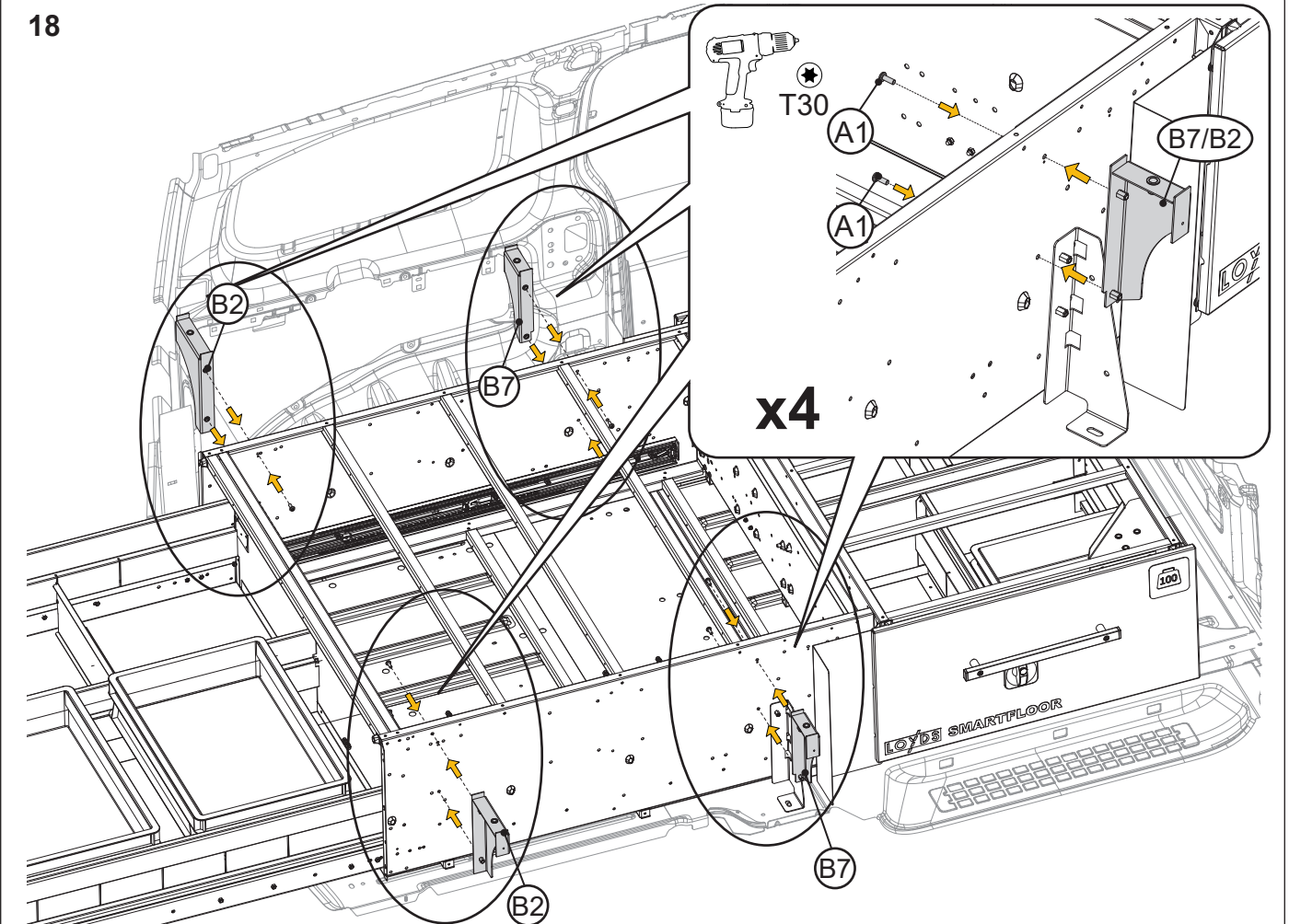
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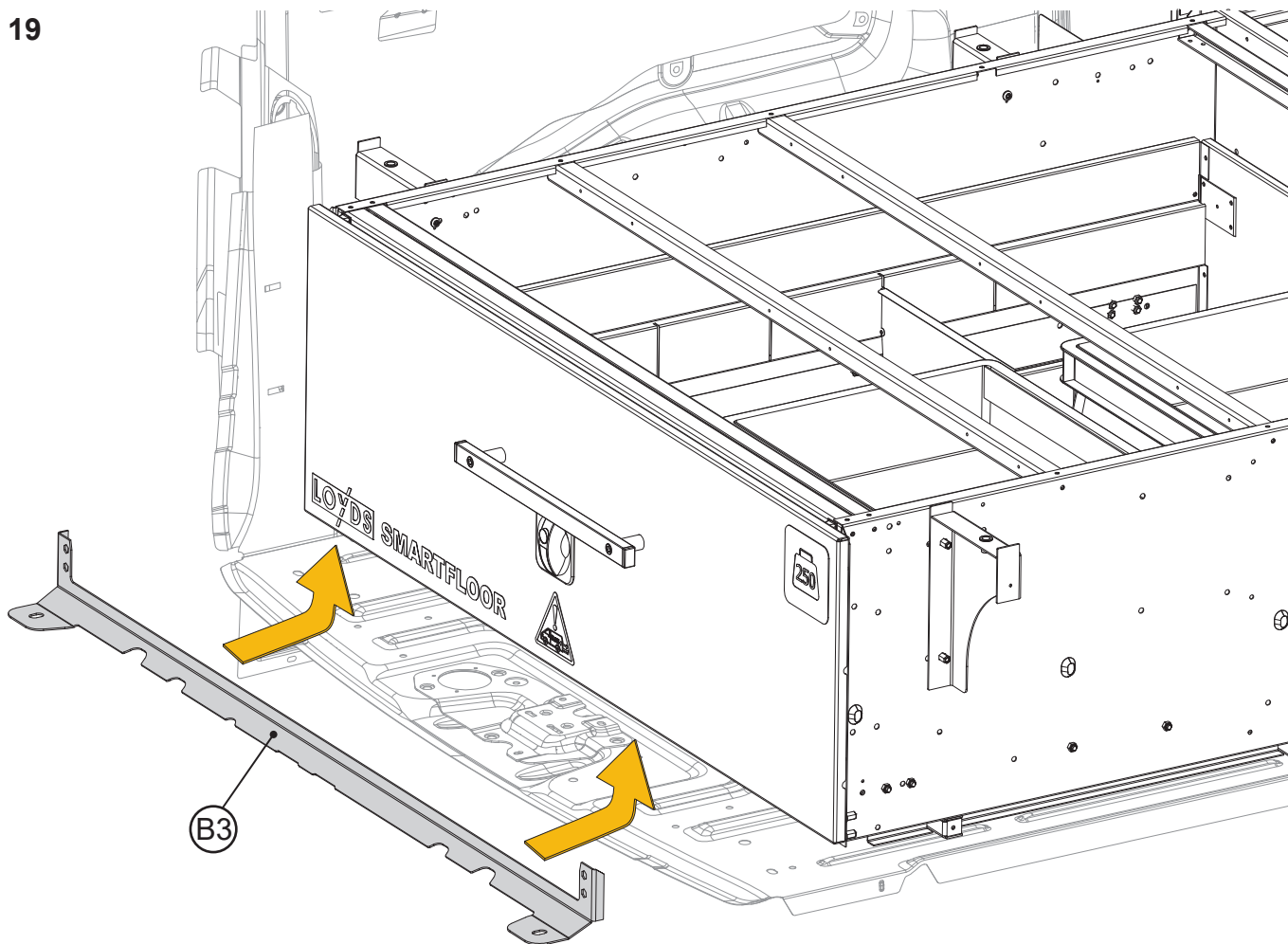
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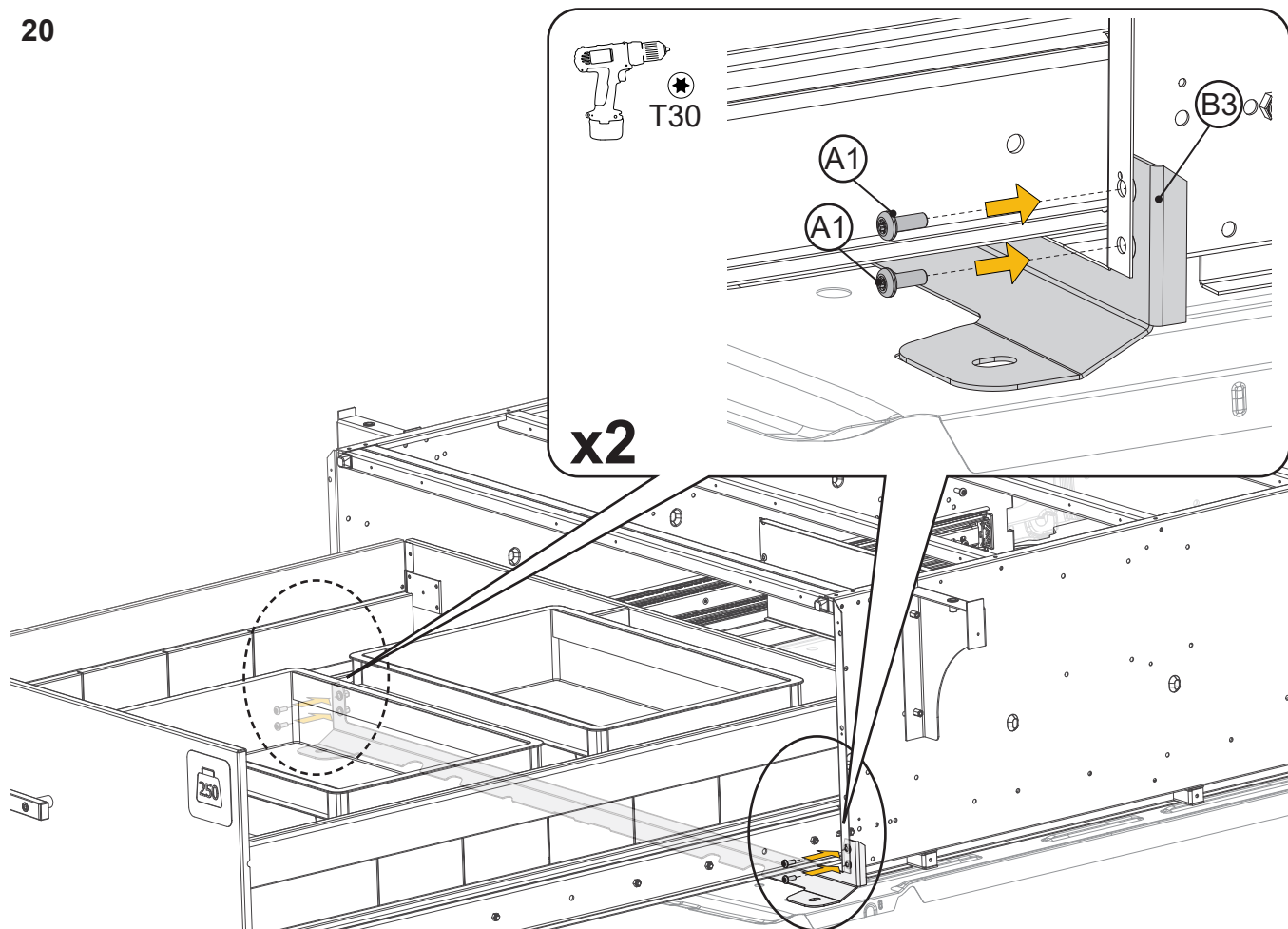
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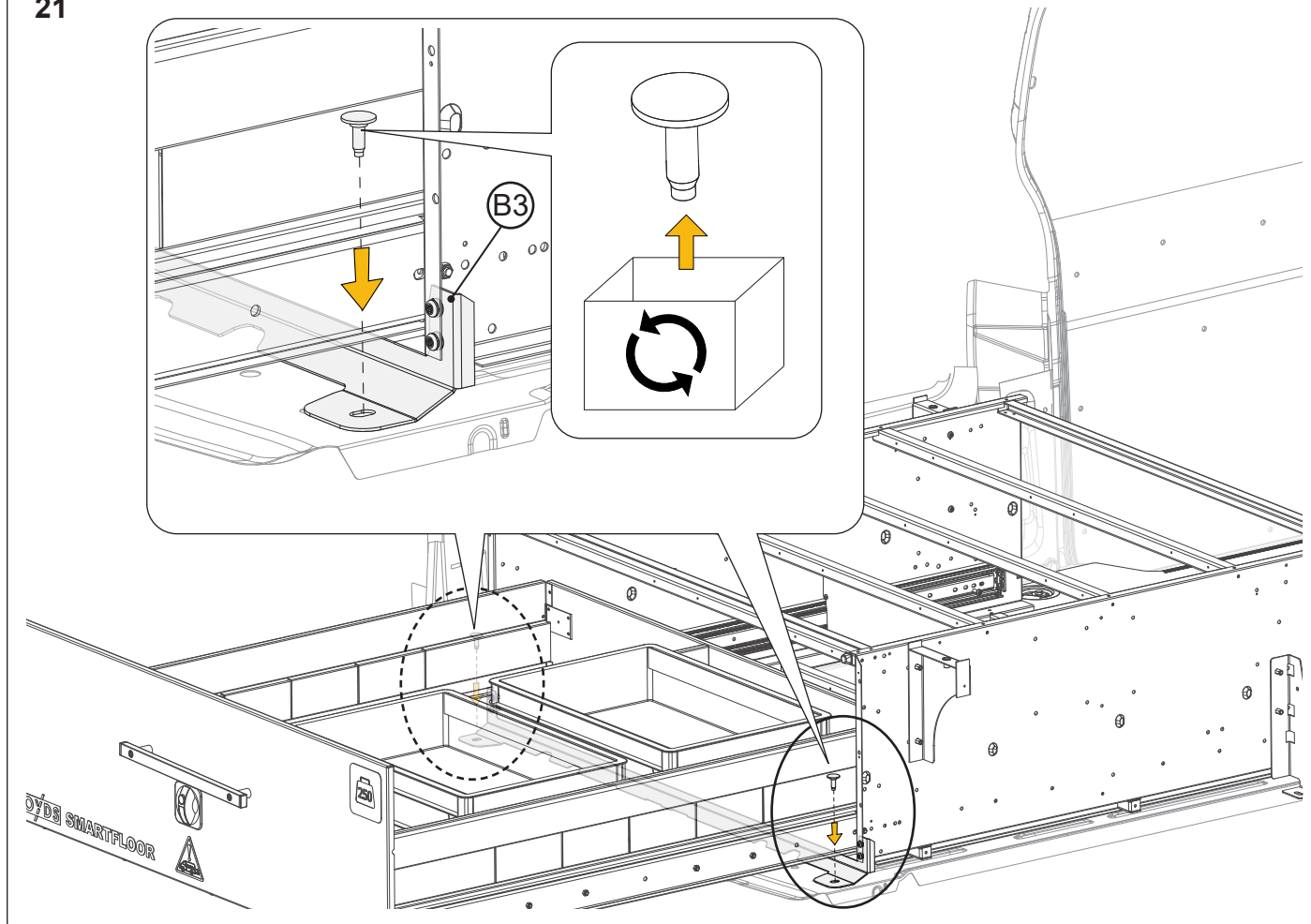
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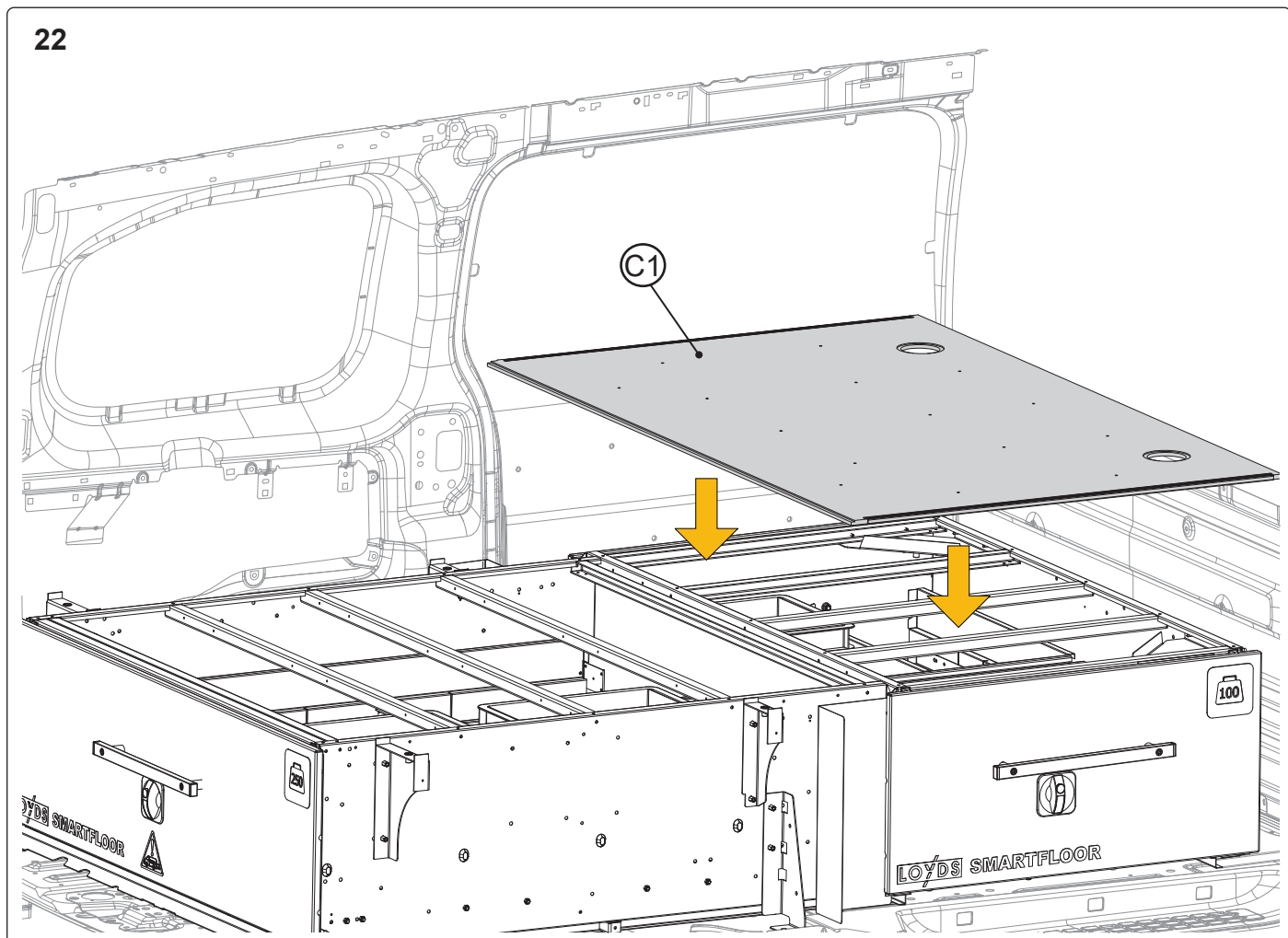
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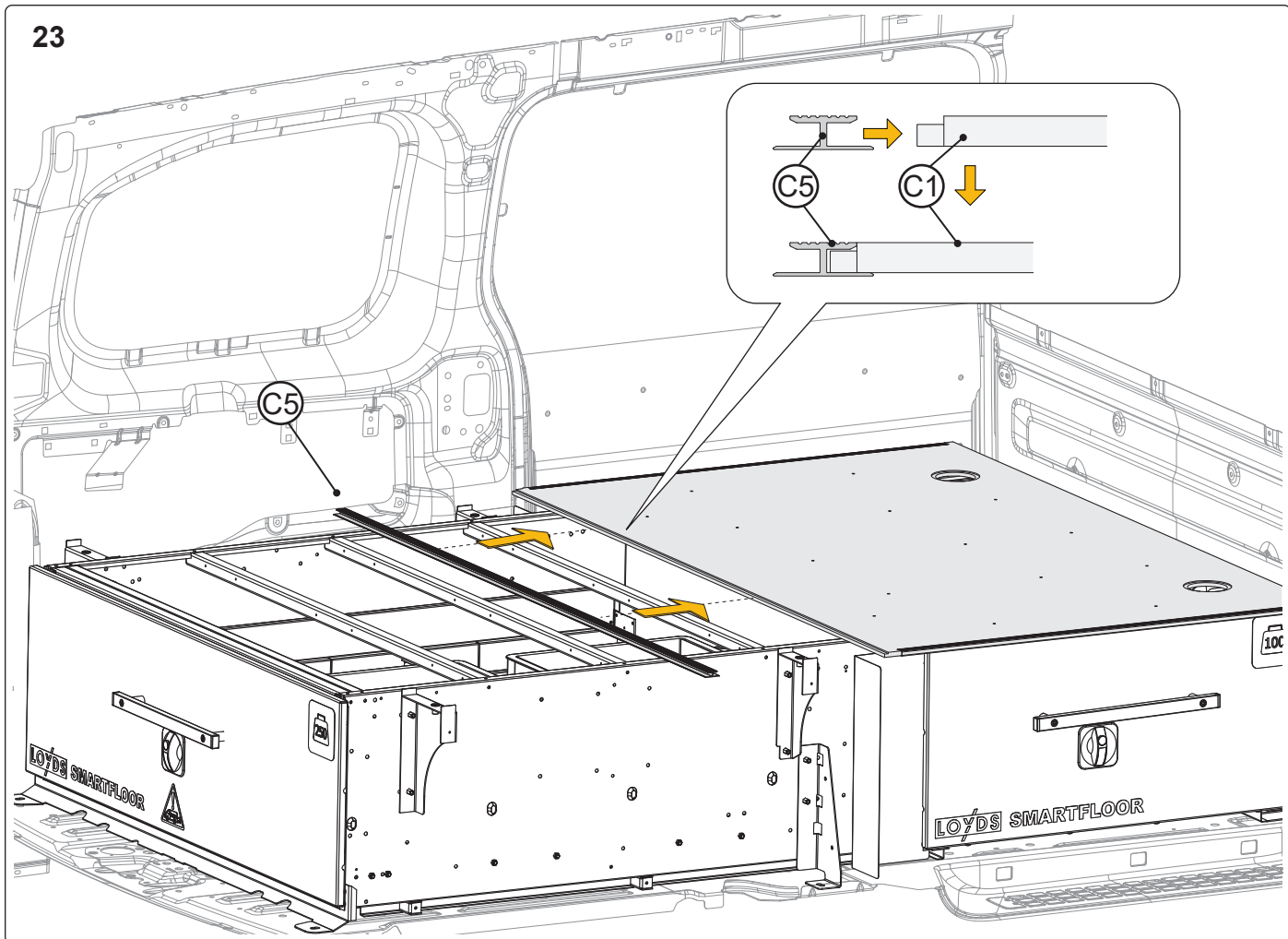
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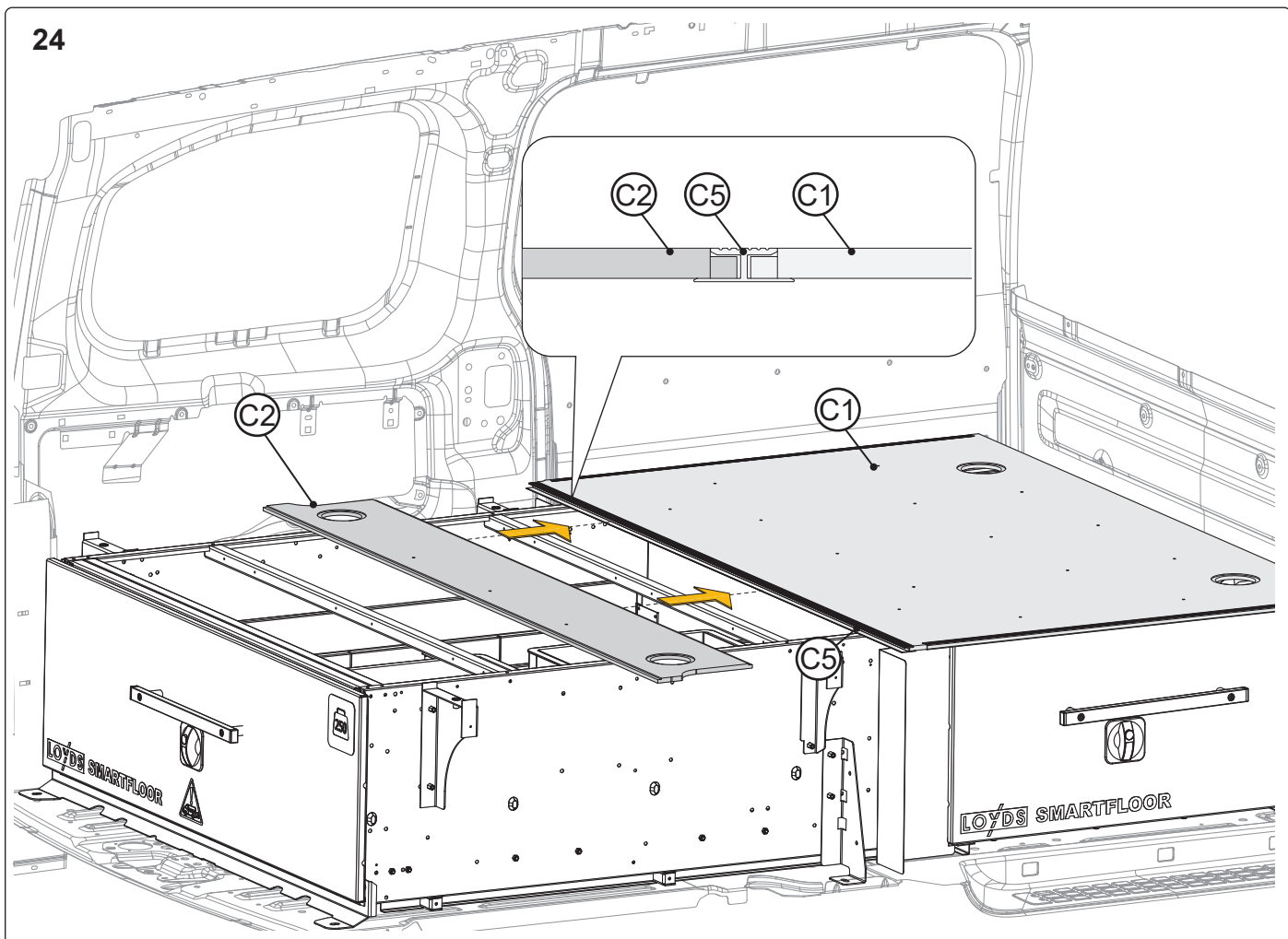
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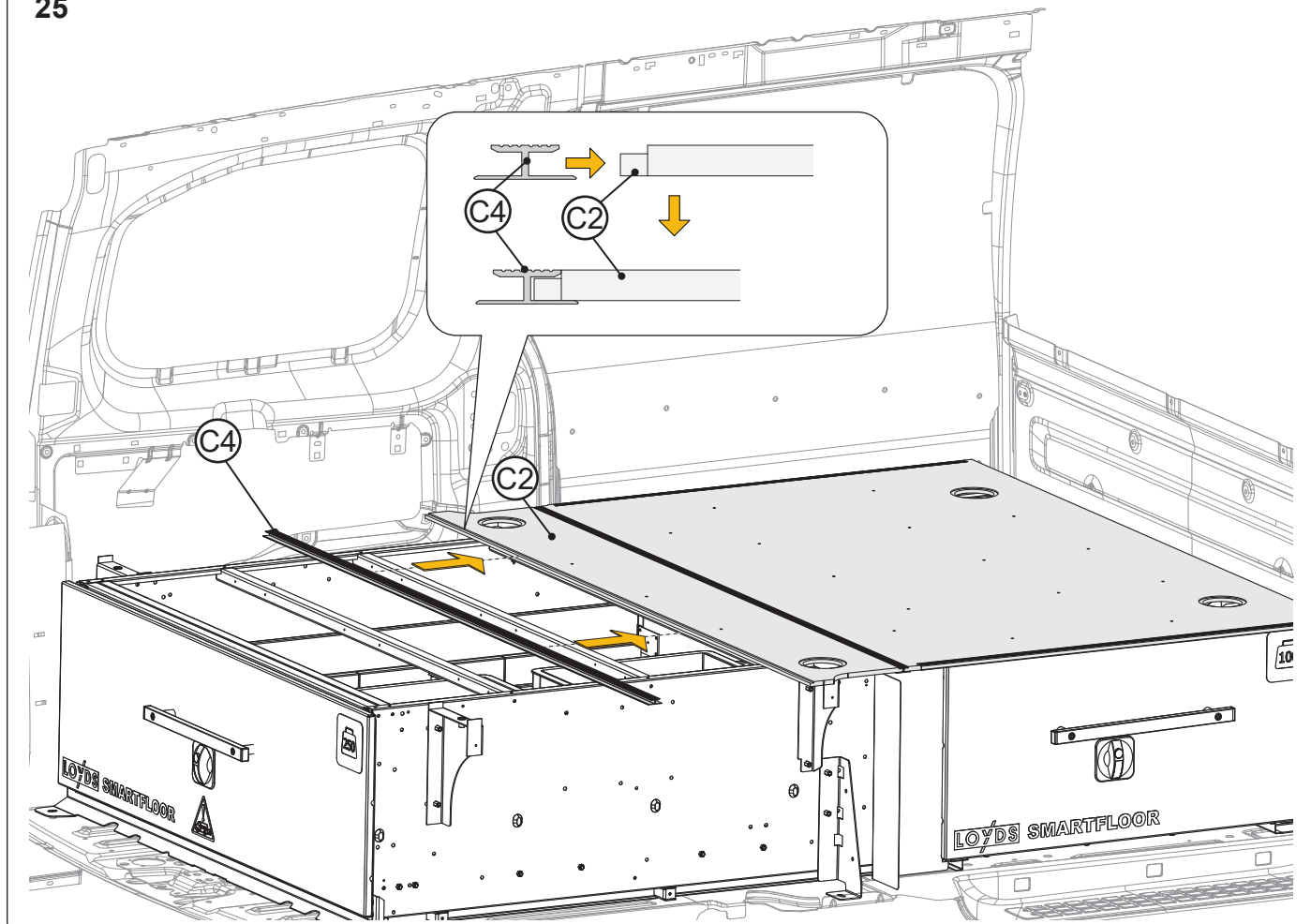
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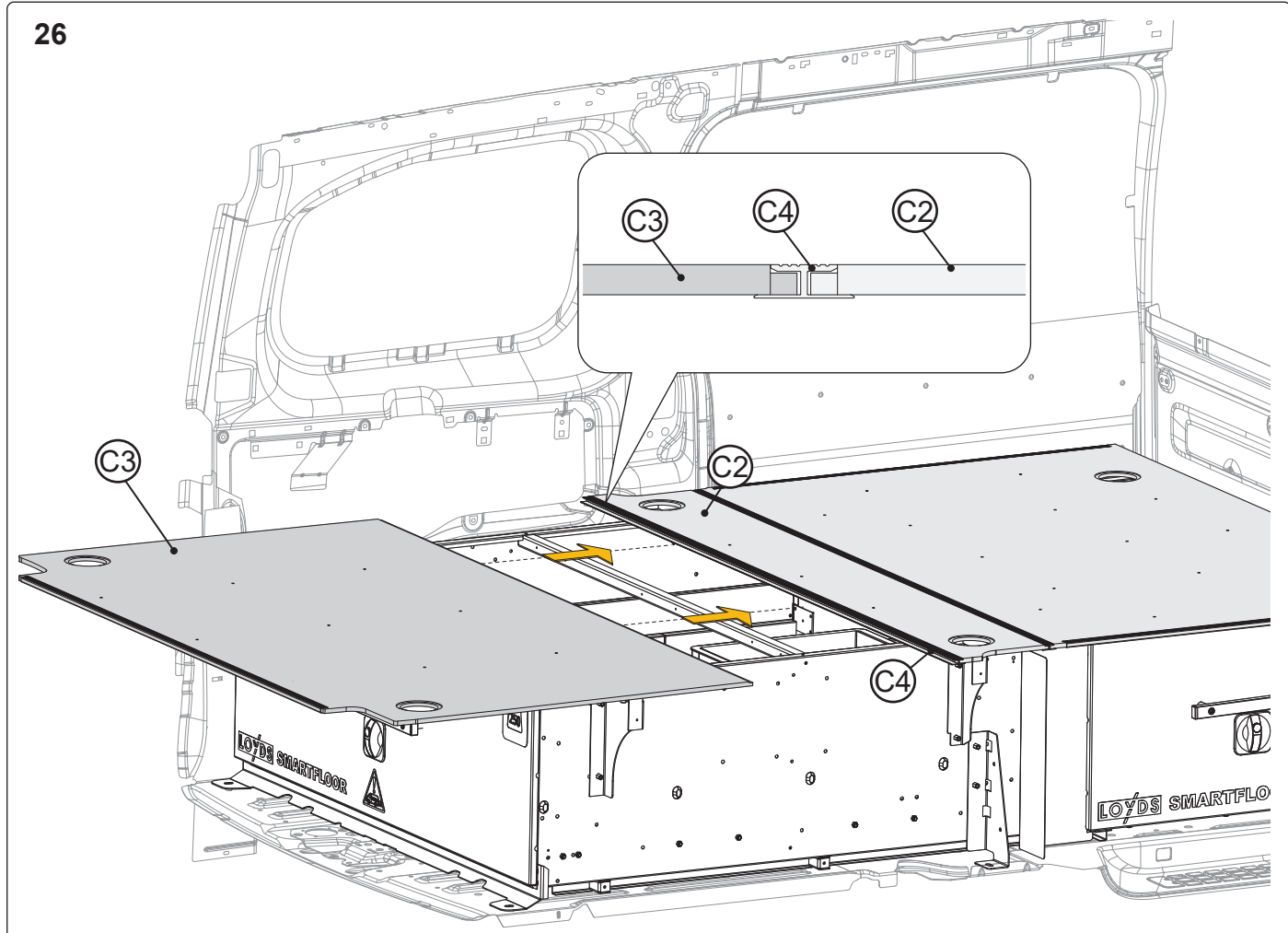
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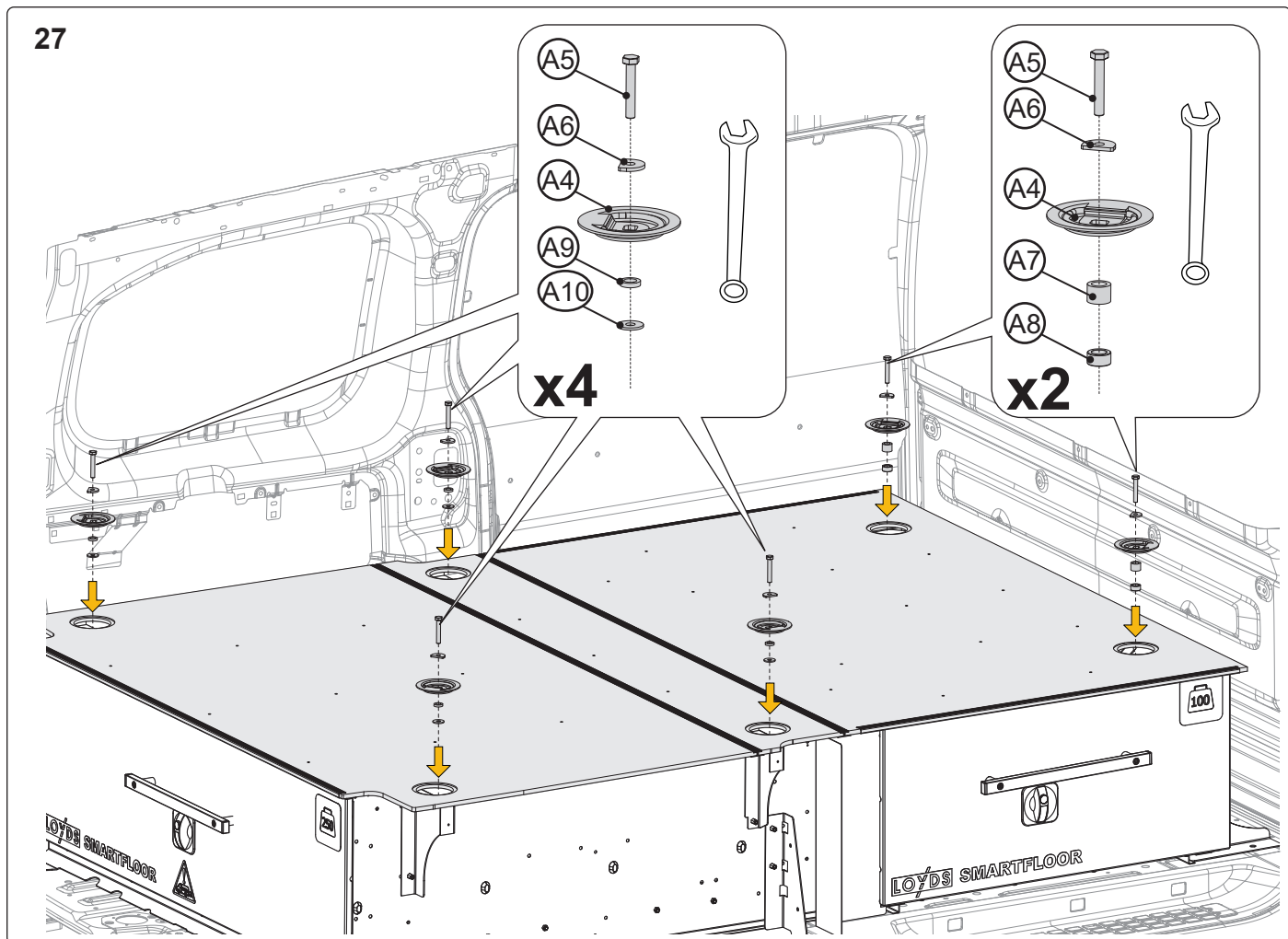
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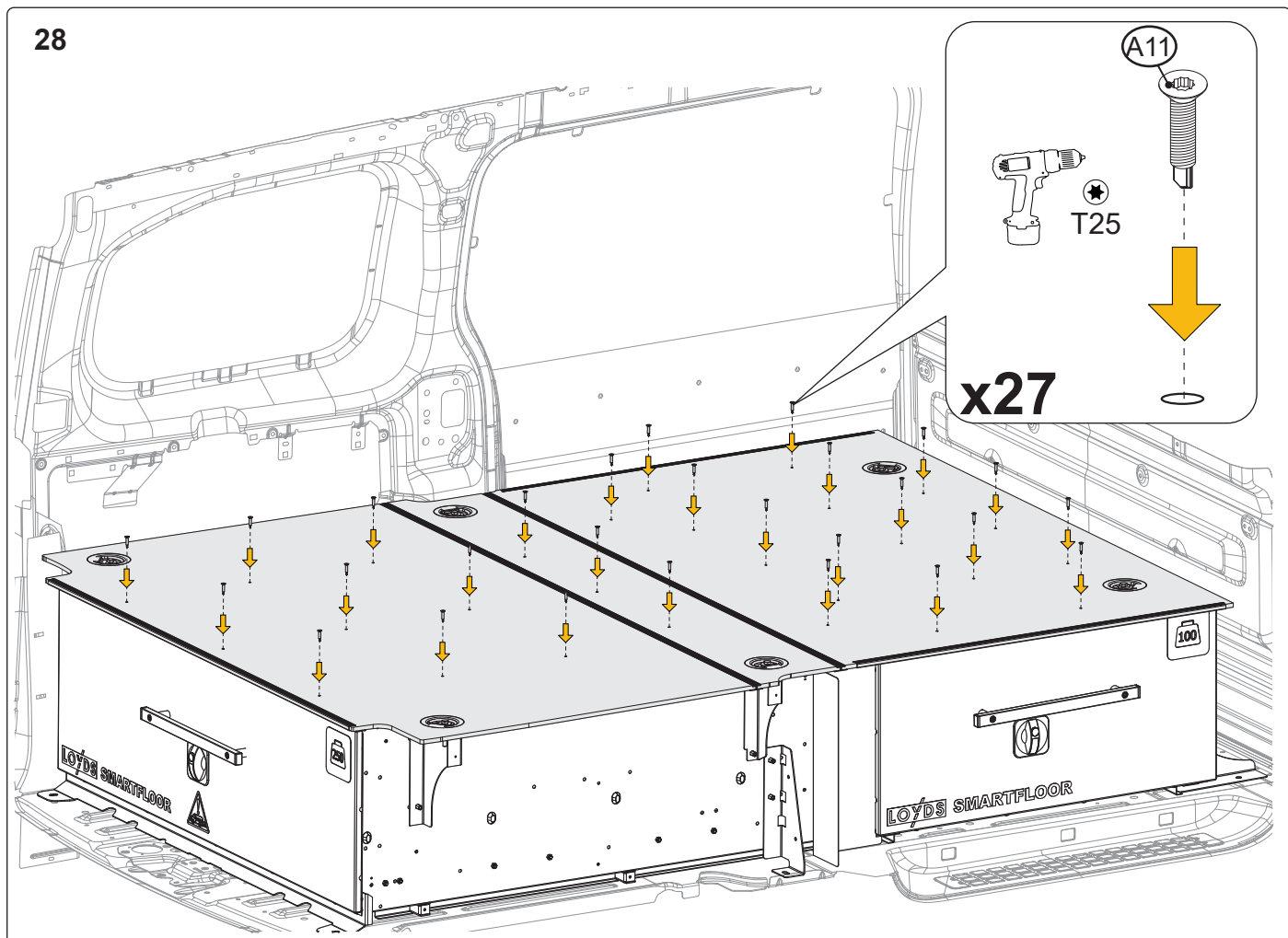
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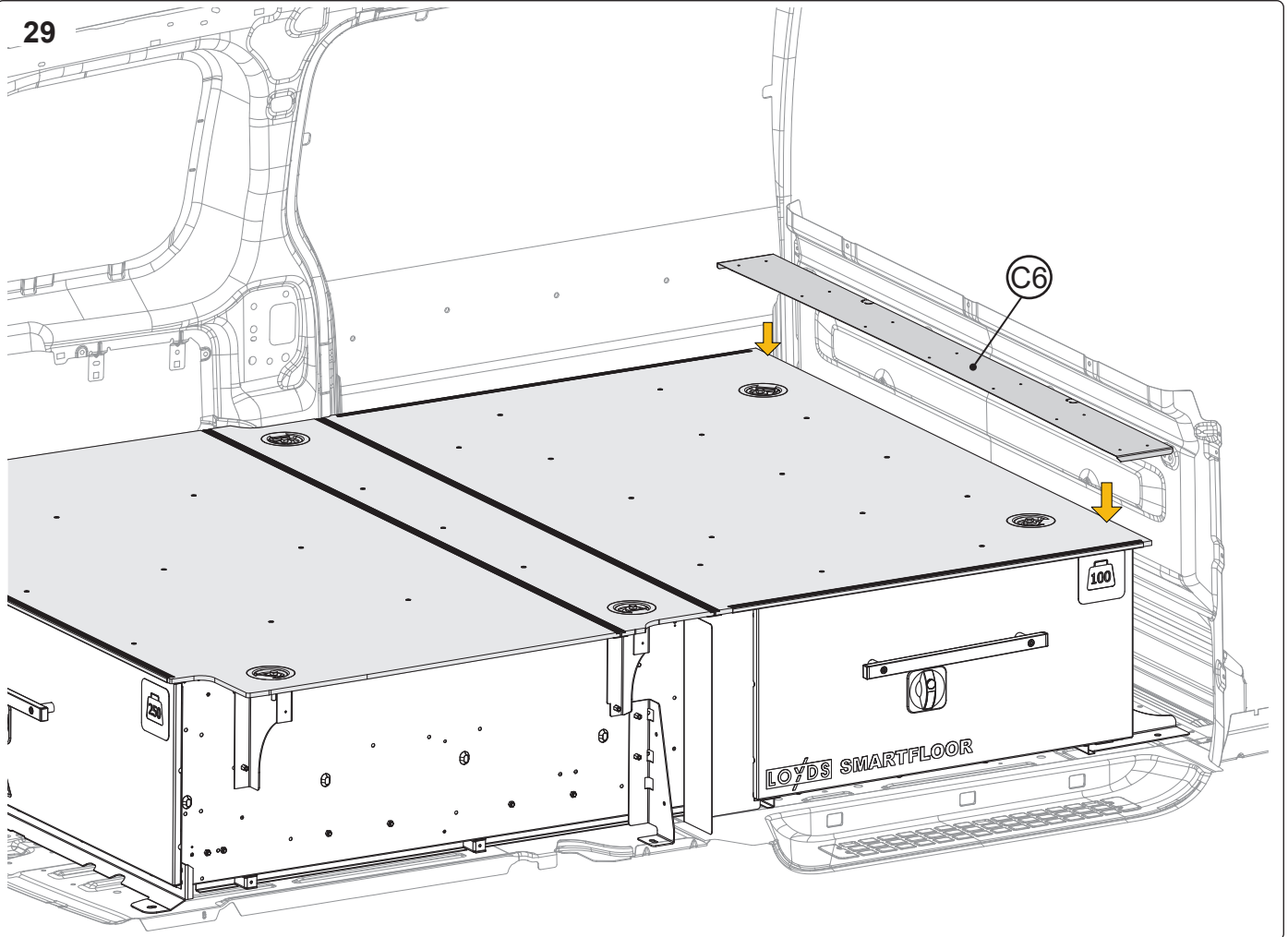
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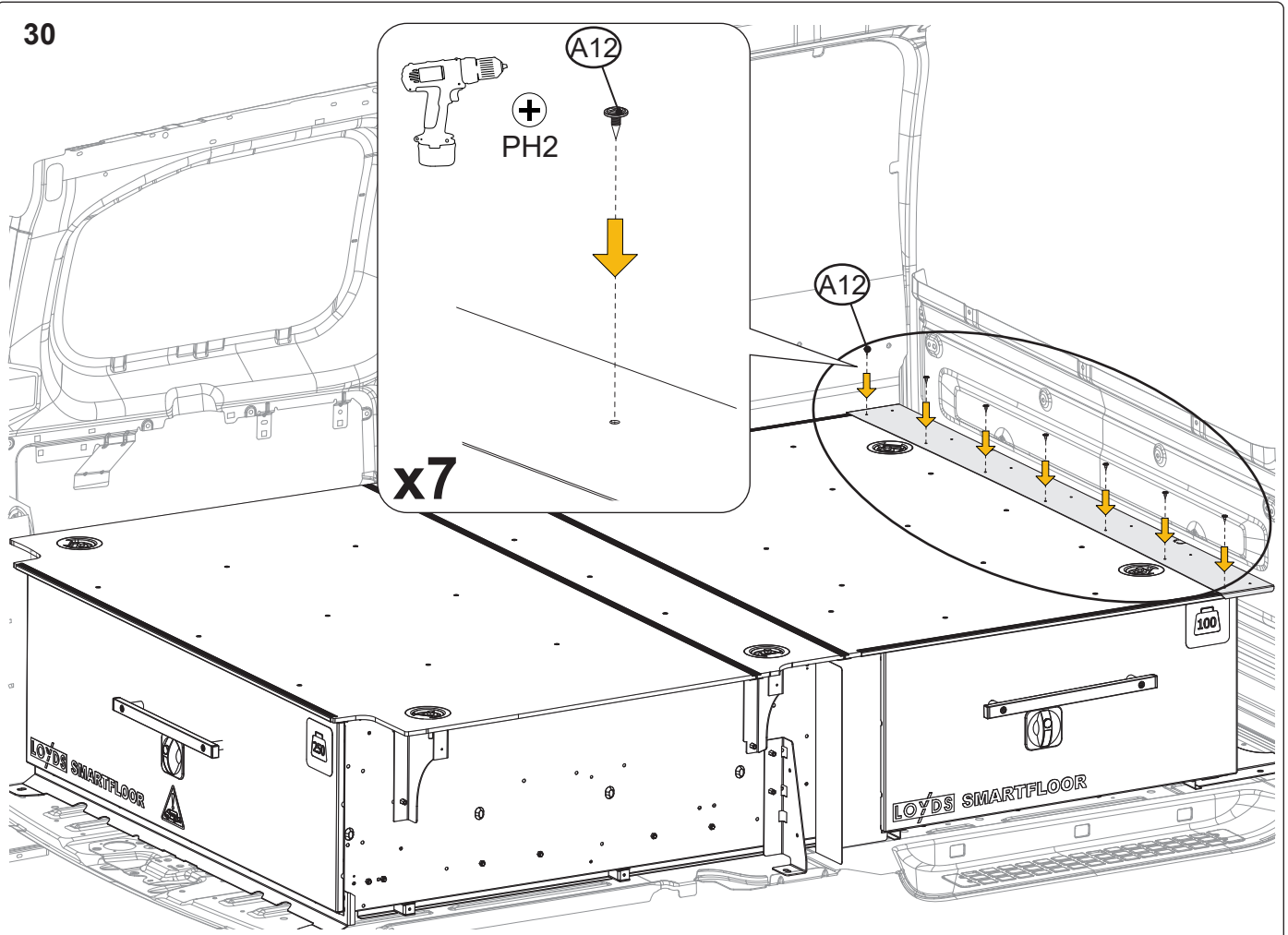
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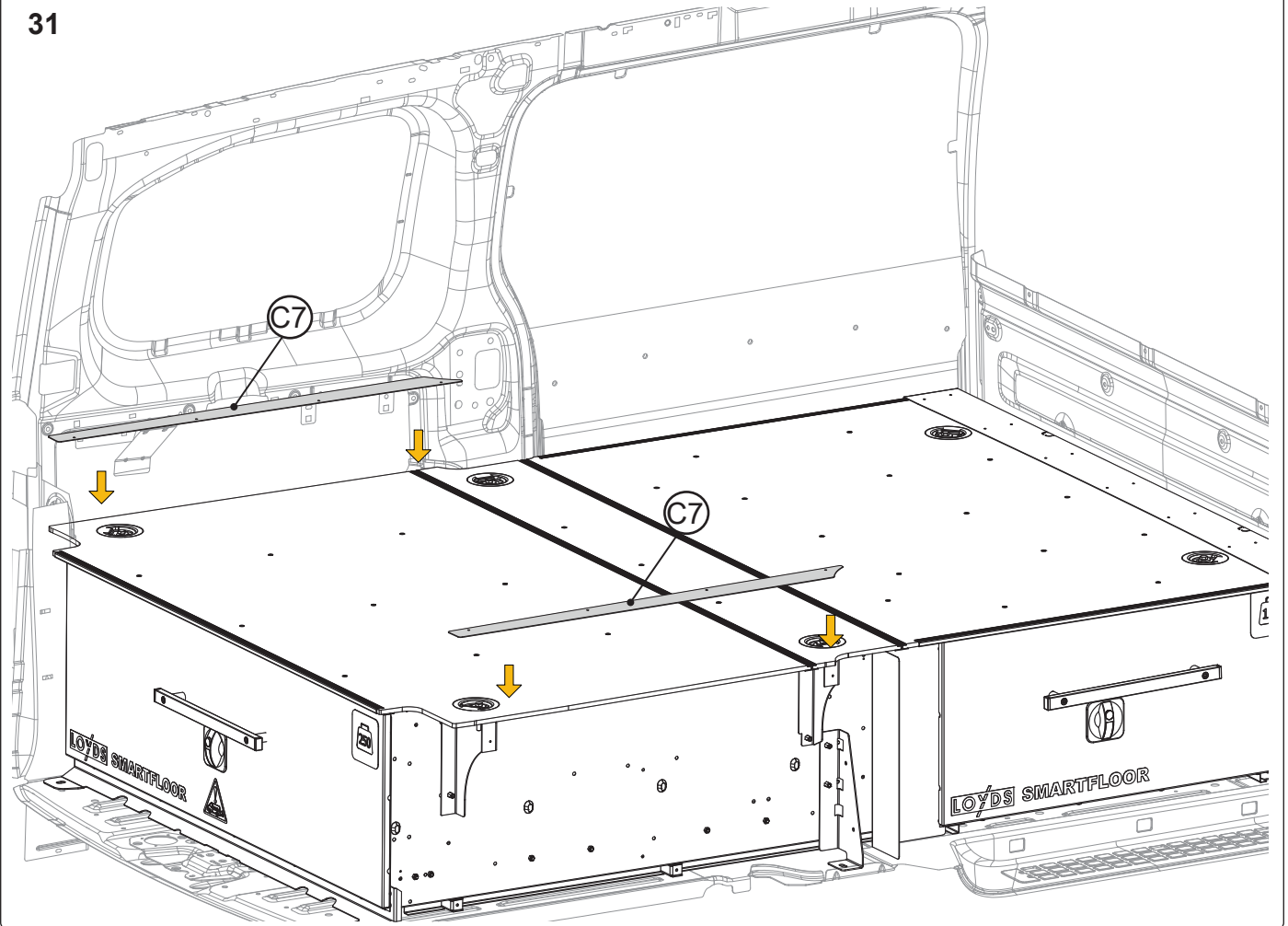
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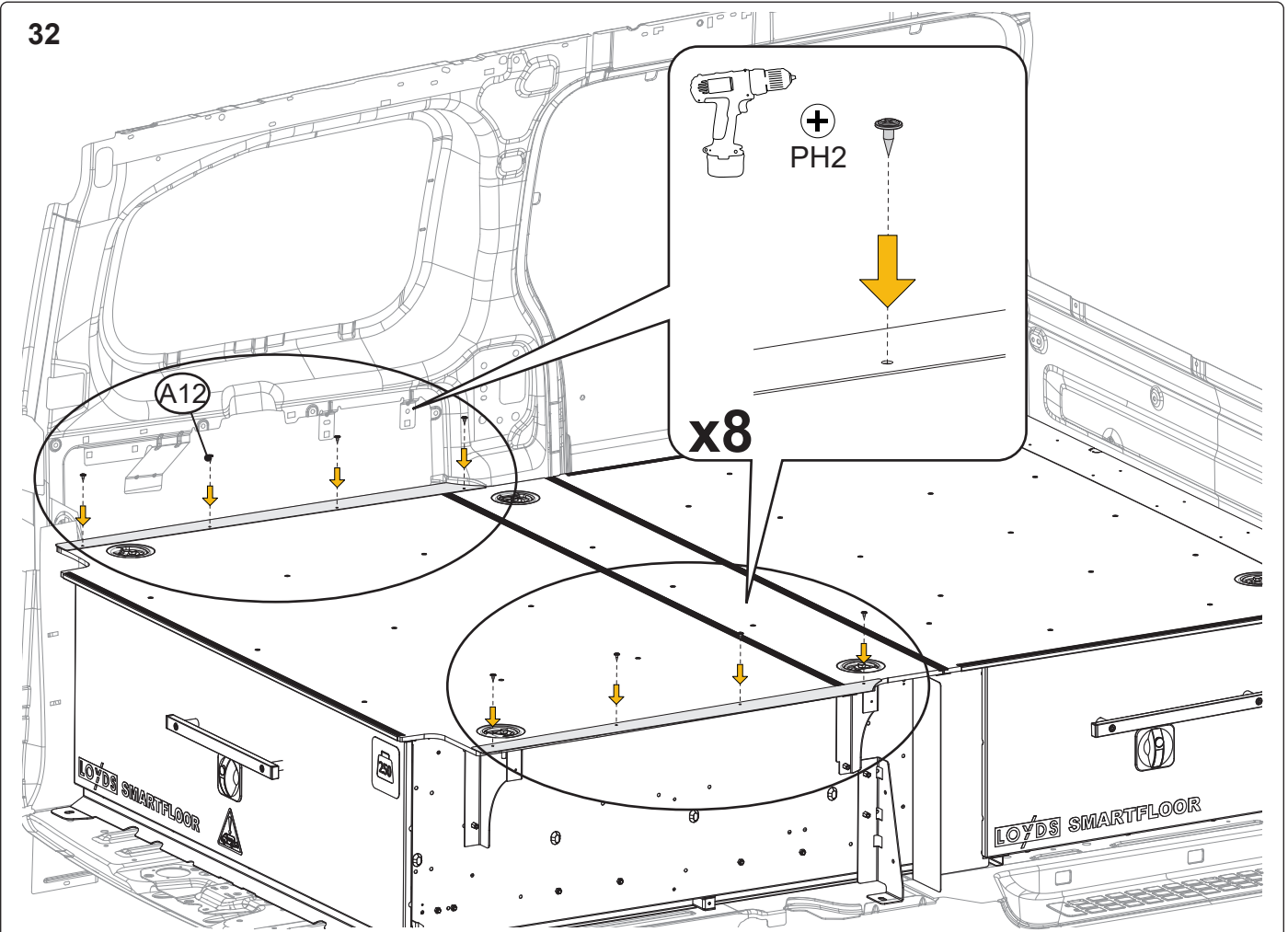
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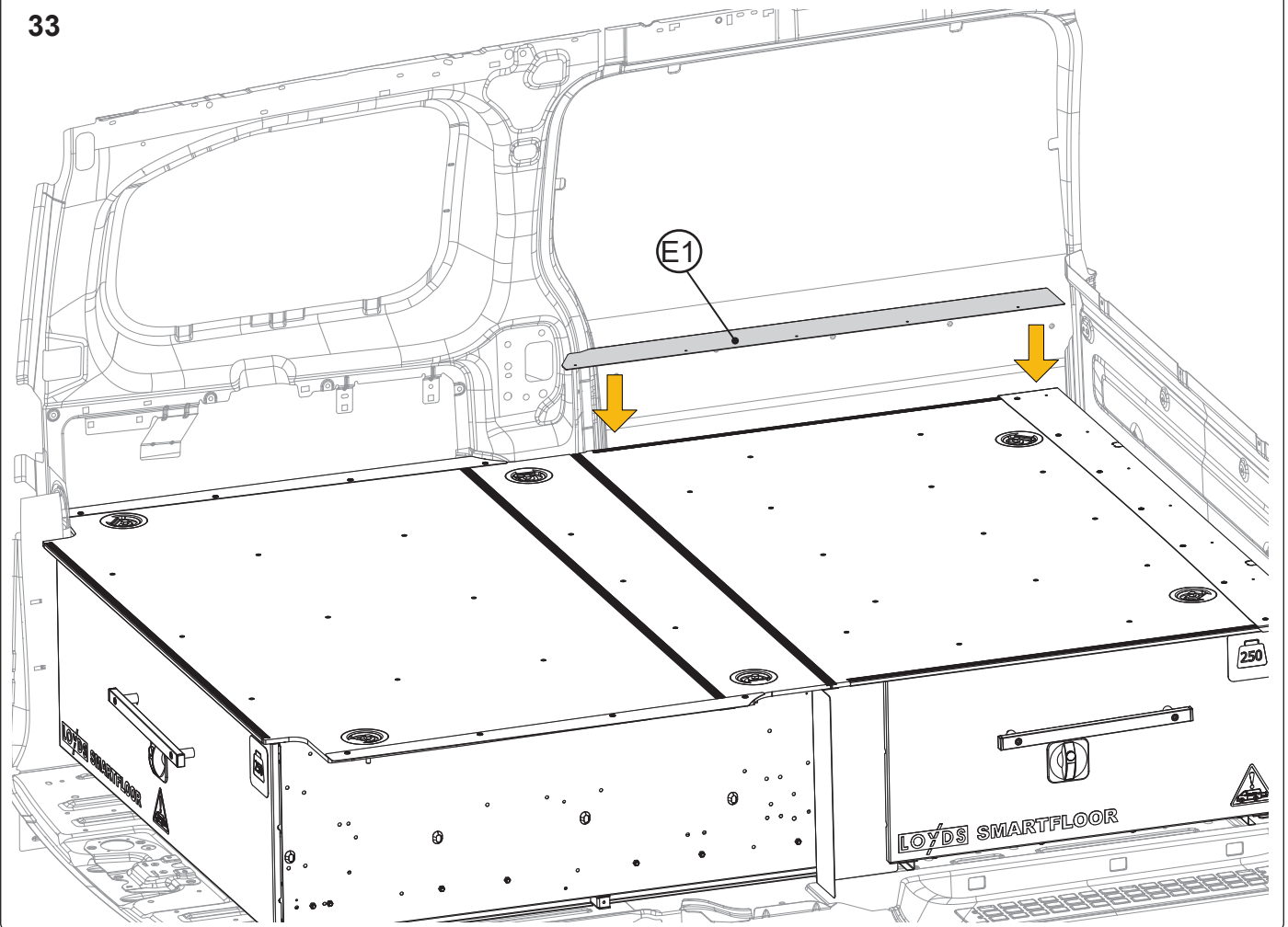
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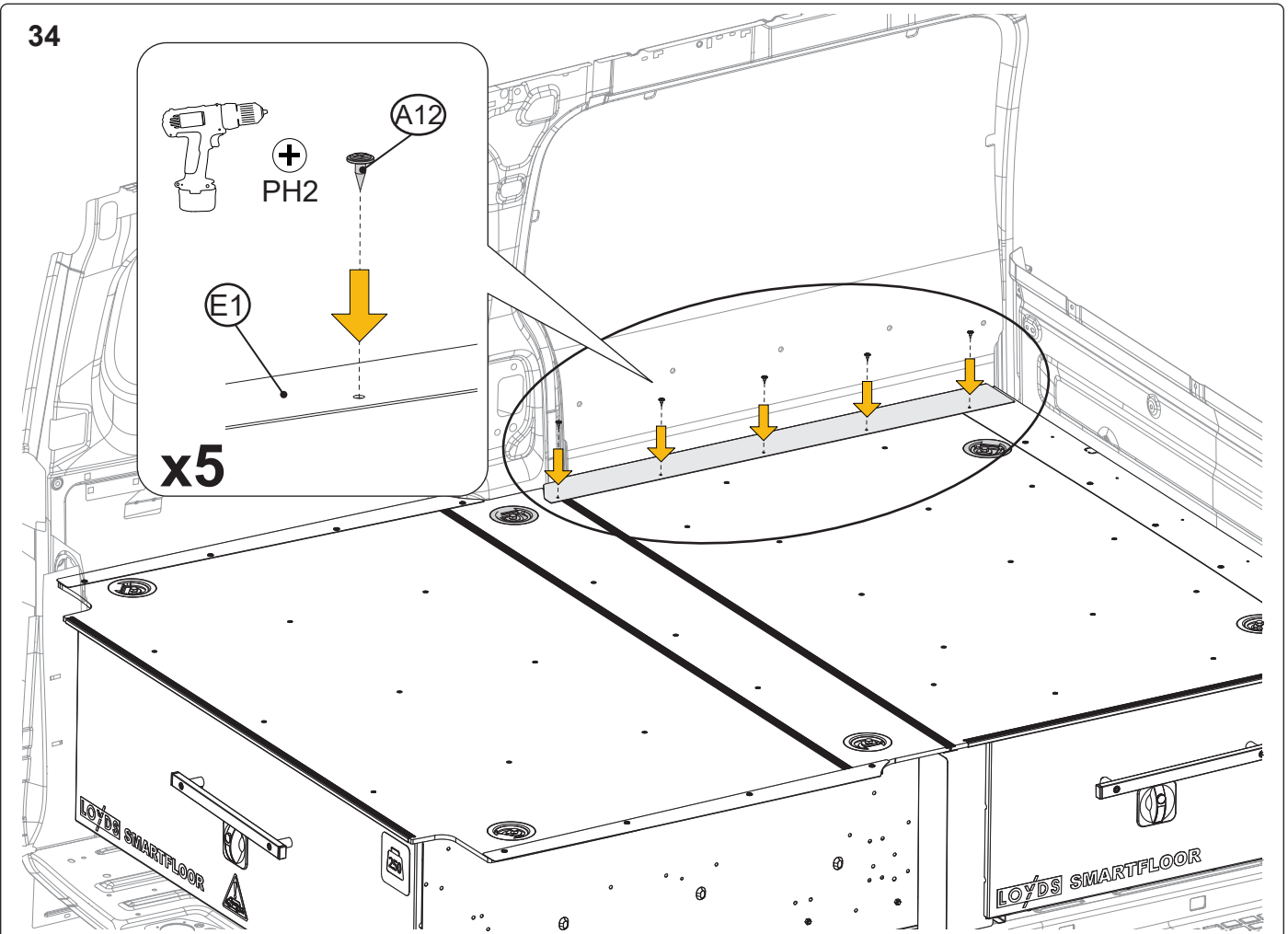
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33



34



35

Diagram 35 illustrates the process of attaching the rear floor plate. The floor plate is shown being lowered into place, with a yellow arrow indicating the direction of movement. A callout 'E2' points to a specific attachment point on the right side of the floor plate. The floor plate features the text 'LOYDS SMARTFLOOR' and a warning symbol.

36

Diagram 36 illustrates the installation of the floor plate. The main view shows the floor plate being lowered into the vehicle chassis. A circular inset provides a magnified view of the plate being secured with screws. A callout box shows a PH2 screwdriver being used to drive screws (A13) into the plate, with yellow arrows indicating the direction of force. The plate is labeled E2. The vehicle chassis has "LOYDS SMARTFLOOR" branding on the side rails.

37

