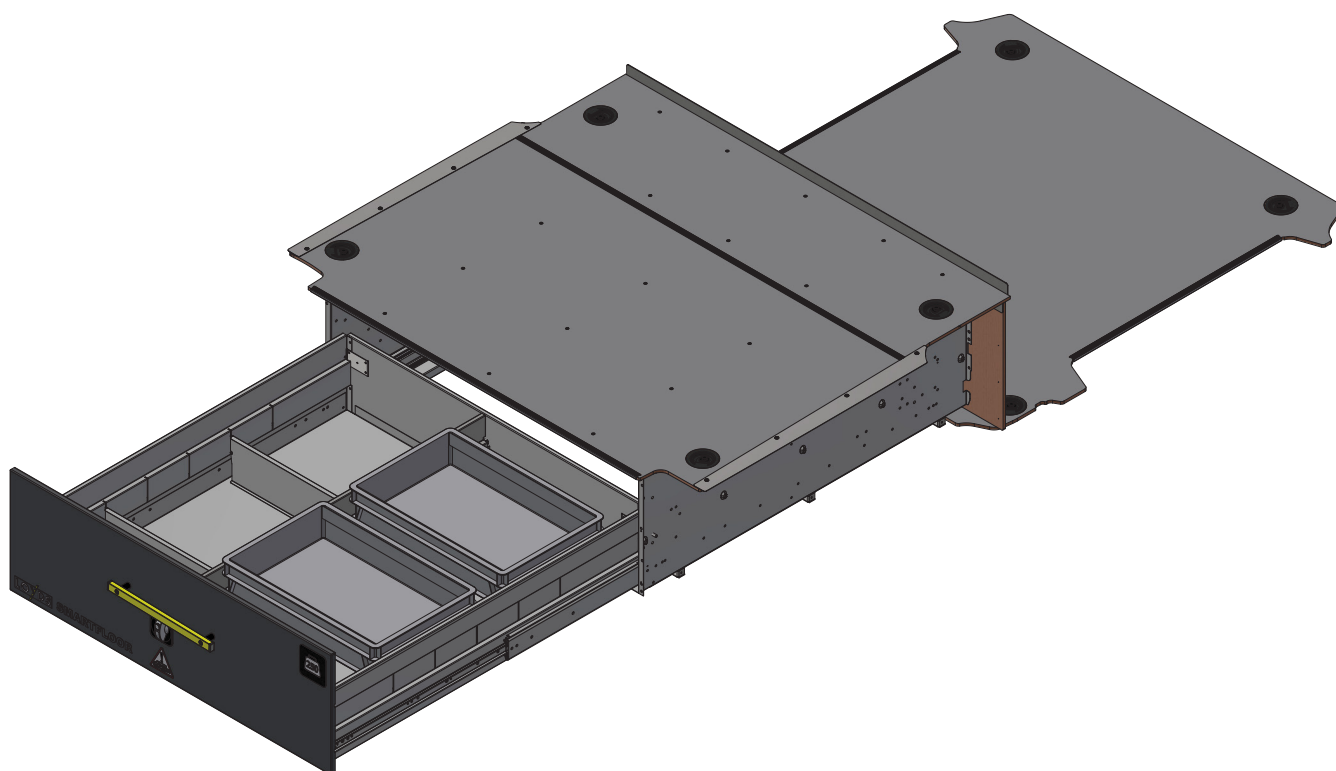


Proace, Expert, Jumpy

Smartfloor Rear Module Drawer L2 L3



Installation Manual 15028916_A

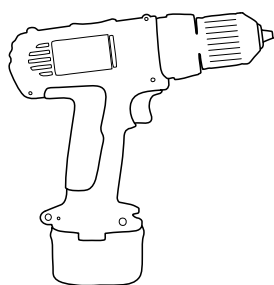
Loyds Industri AS - 2025-09-26

LOYDS

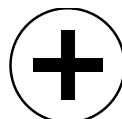
Revision Record

Rev nr	Date	Page	Picture	Update	New	Deleted steps
A	2025-09-26				X	

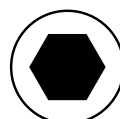
Tools



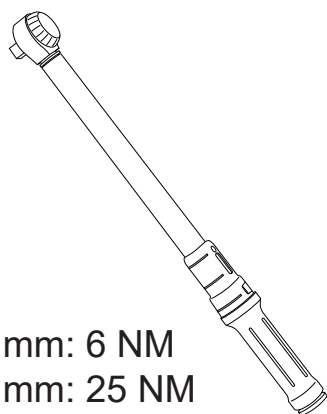
T25
T30
T40



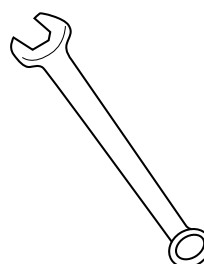
PH2



6 mm



6 mm: 6 NM
8 mm: 25 NM

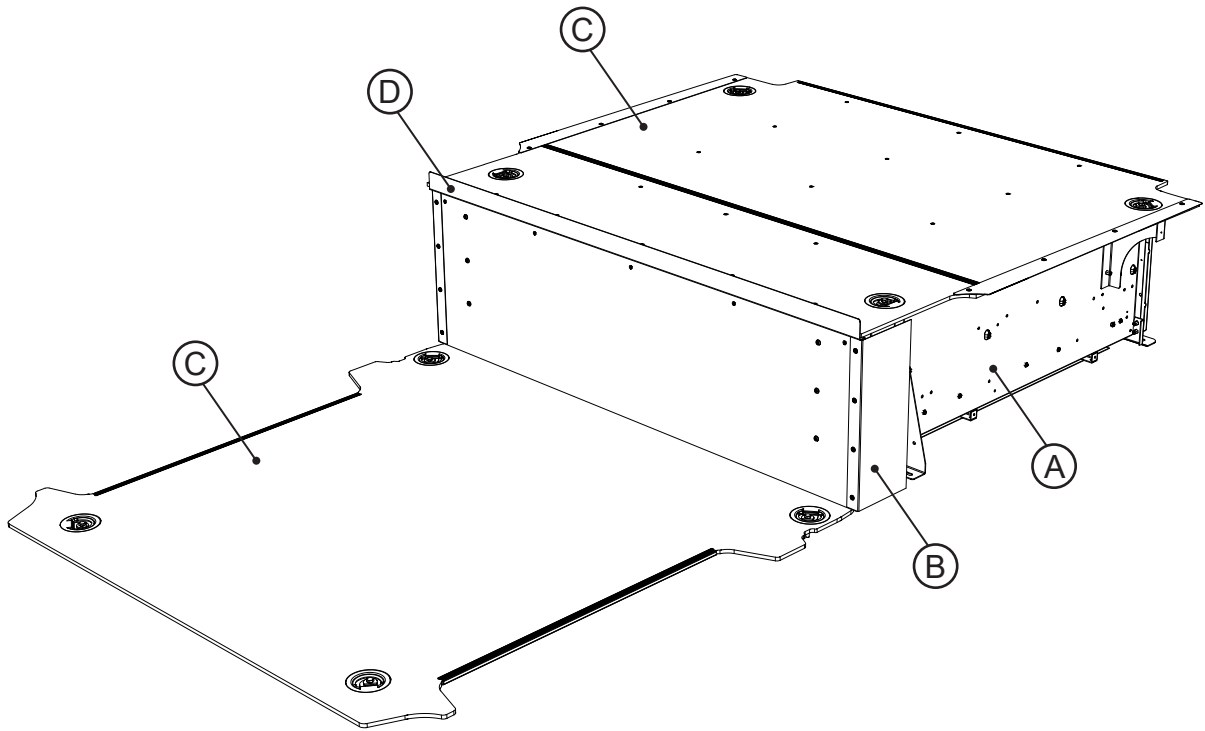


13 mm



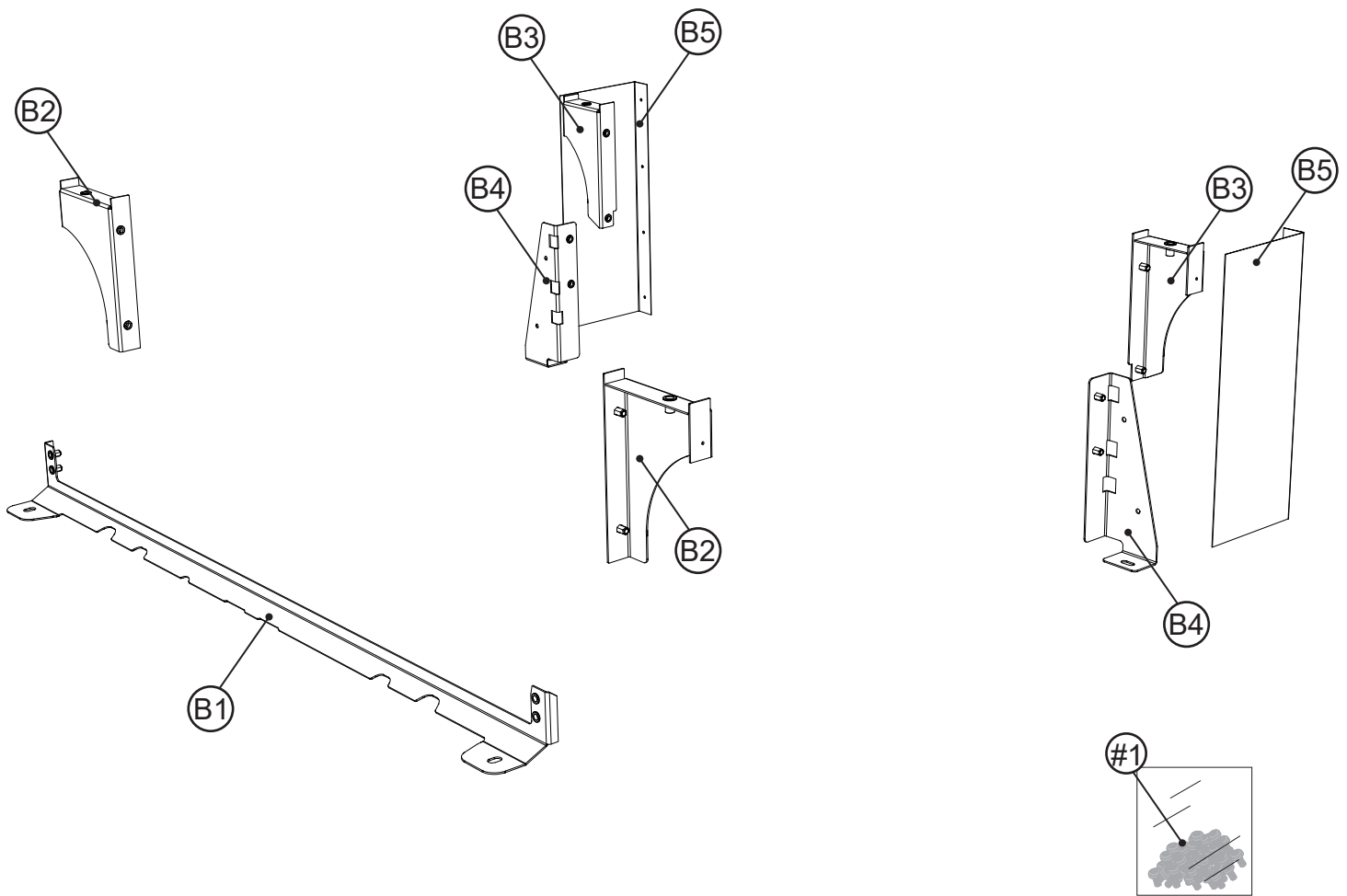
Use colors when printing this installation manual. / Ved utskrift, bruk farger.

15025461 Rear Module Drawer L2 L3 PEJ



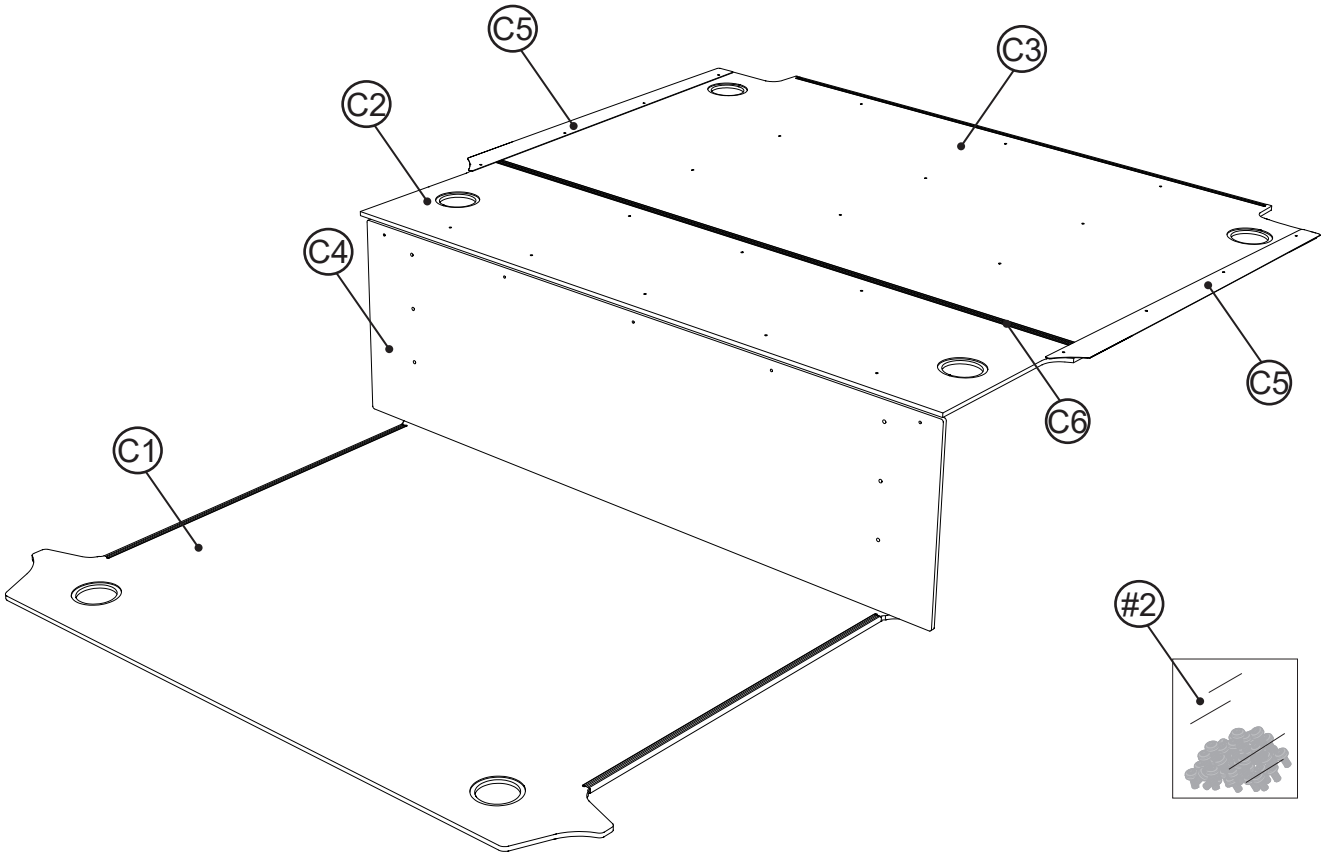
Number	Quantity	Part Number	Definition
A	1	15022501	Rear Drawer RD W1140 L1200
B	1	15025458	Steelbracket Set Rear Mod Drawer L1 L2 L3 PEJ SF2020
C	1	15025469	Floor Set Rear Mod Drawer L2 L3 PEJ SF2020
D	1	15025462	Stopper Bracket Rear Mod Drawer PEJ SF2020

15025458 Steelbracket Set Rear Mod Drawer L1 L2 L3 PEJ



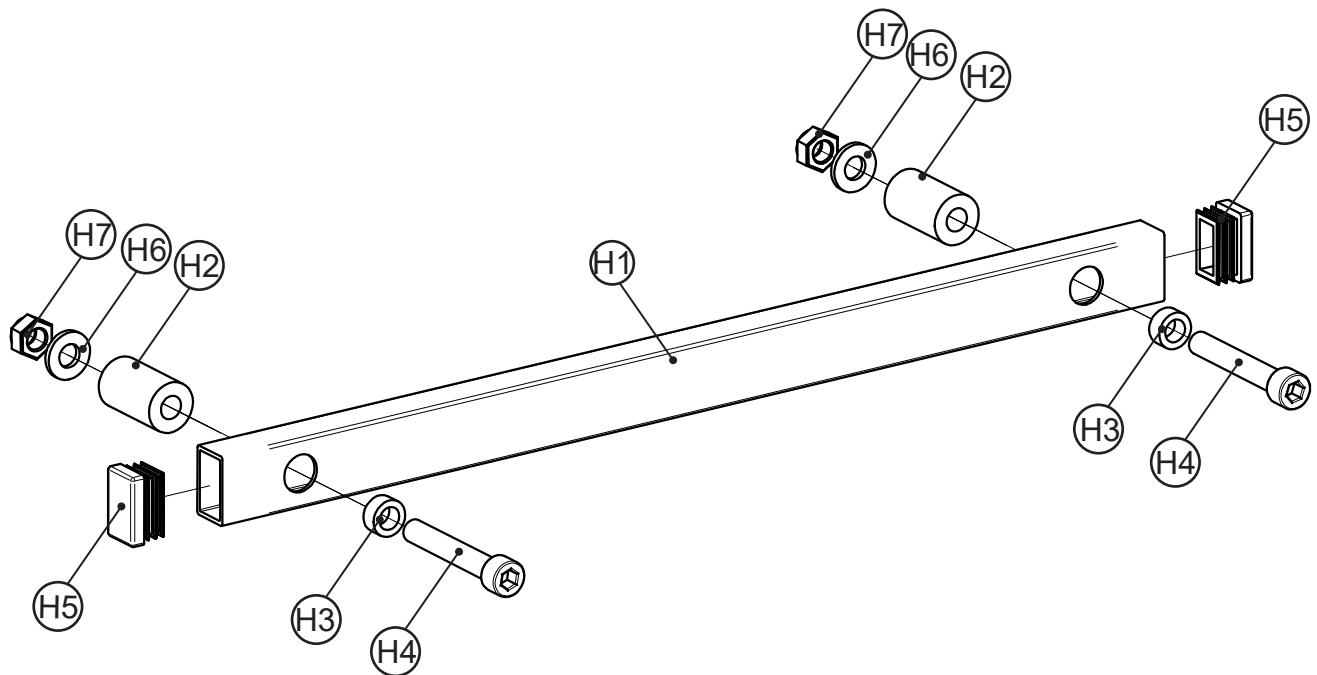
Number	Quantity	Part Number	Definition
B1	1	15021212	Bracket Lower Rear Middle PEJ2020 ASSY
B2	2	15018461	Bracket Latchcup Side M8 SF 2020 ASSY
B3	2	15021233	Bracket Latchcup Side M8 Narrow ASSY
B4	2	15021218	Bracket Middle PEJ2020 ASSY
B5	2	15025464	Cover Front Side Rear Mod Drawer PEJ SF2020
#1	1	15025466	Fitting Kit Steelbracket Set Rear Mod Drawer PEJ SF2020

15025457 Floor Set Rear Mod Drawer L1 L2 PEJ



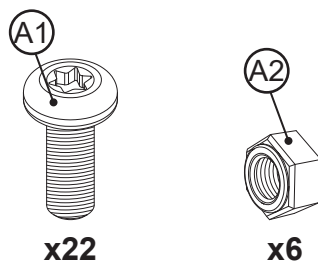
Number	Quantity	Part Number	Definition
C1	1	15025468	Floor Front Rear Module Drawer L2 L3 PEJ SF2020 ASSY
C2	1	15025463	Floor Middle Rear Mod Drawer PEJ SF2020
C3	1	15024403	Floor Rear L1 L2 L3 PEJ SF2020 ASSY
C4	1	15025459	Vertical Floor Rear Mod Drawer PEJ SF2020
C5	2	15024395	Floor Extend Bracket Rear Side L1 L2 PEJ SF2020
C6	1	15024397	H-profile 9mm L=1550
#2	1	15025470	Fitting Kit Floor Set Rear Mod Drawer L2 L3 PEJ SF2020

15010236 Handle Assy



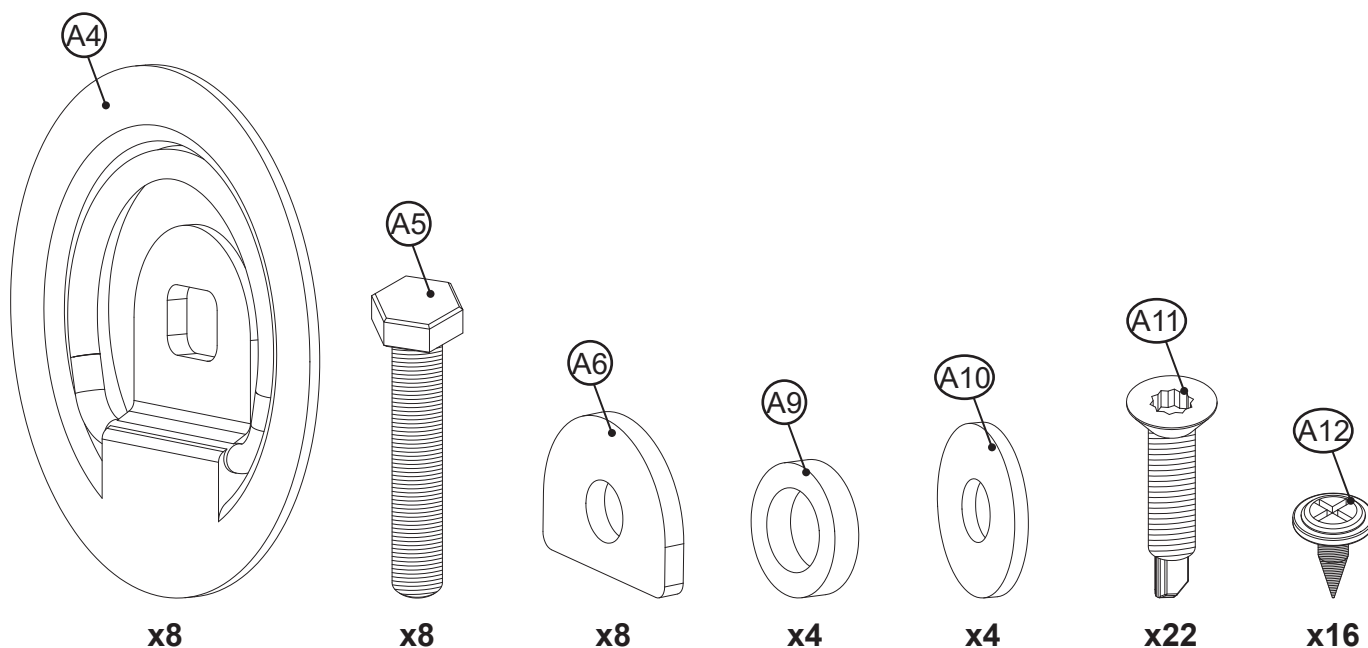
Number		Quantity	Part Number	Definition
H	H1	2	15009441	Handle Tube 25x15x286
	H2	2	15009443	Spacer Ø8,3x18x30 Nylon Black
	H3	2	15009443	Spacer Ø8,1x13x6mm Galv
	H4	2	15009444	Screw M8x50 Cylinderh Hex
	H5	2	15009438	End sleeve Black
	H6	2	8,4x17x2	M8 Washer, DIN 125
	H7	2	8 NMU	Mutter M8 Nyloc DIN985

#1 15025466 Fitting Kit Steelbracket Set Rear Mod Drawer PEJ

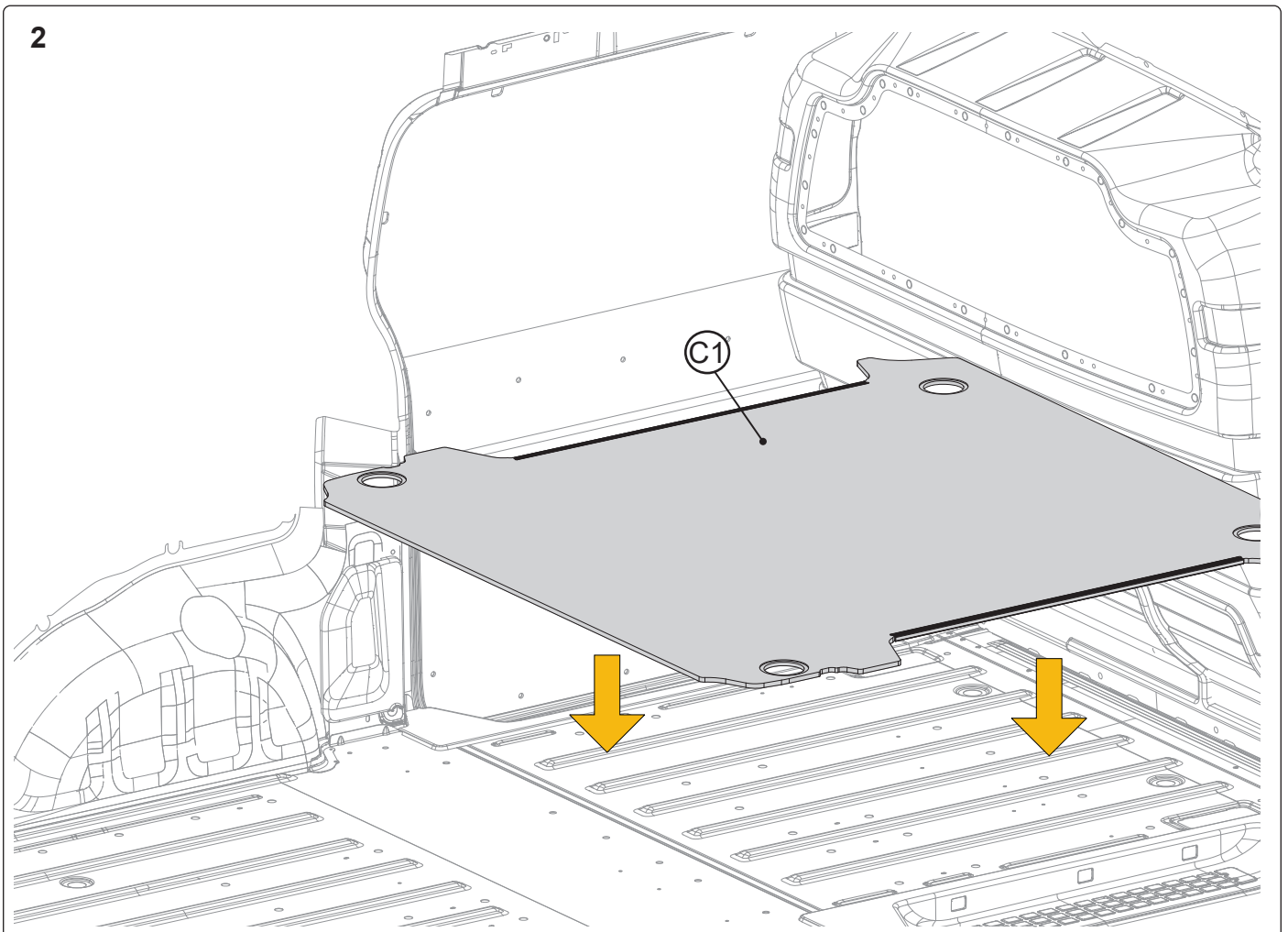
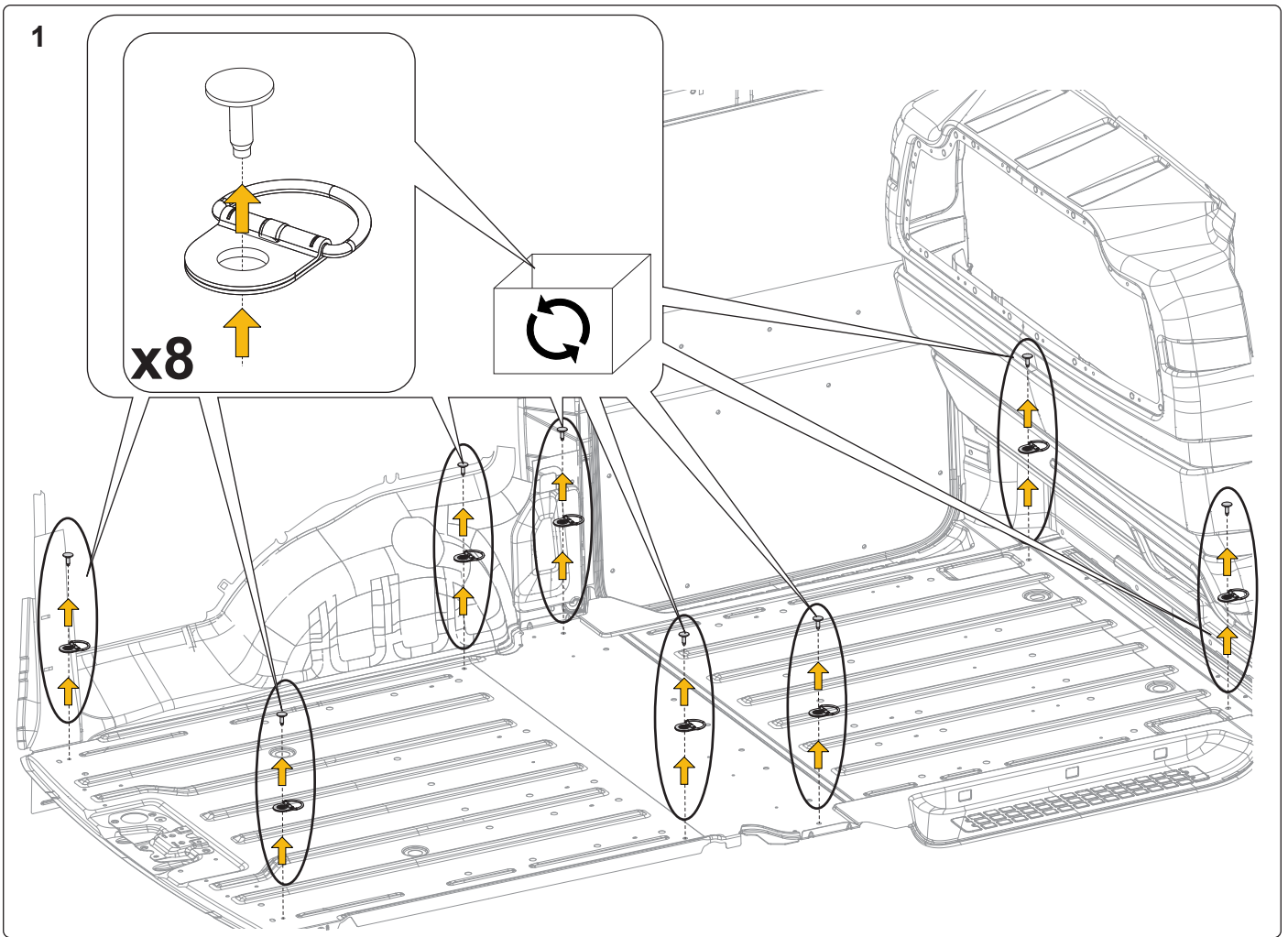


A1	15003551 M6x16 TX30 pan (DIN 7985)
A2	6 NMU M6 Self locking nut, DIN 985-8

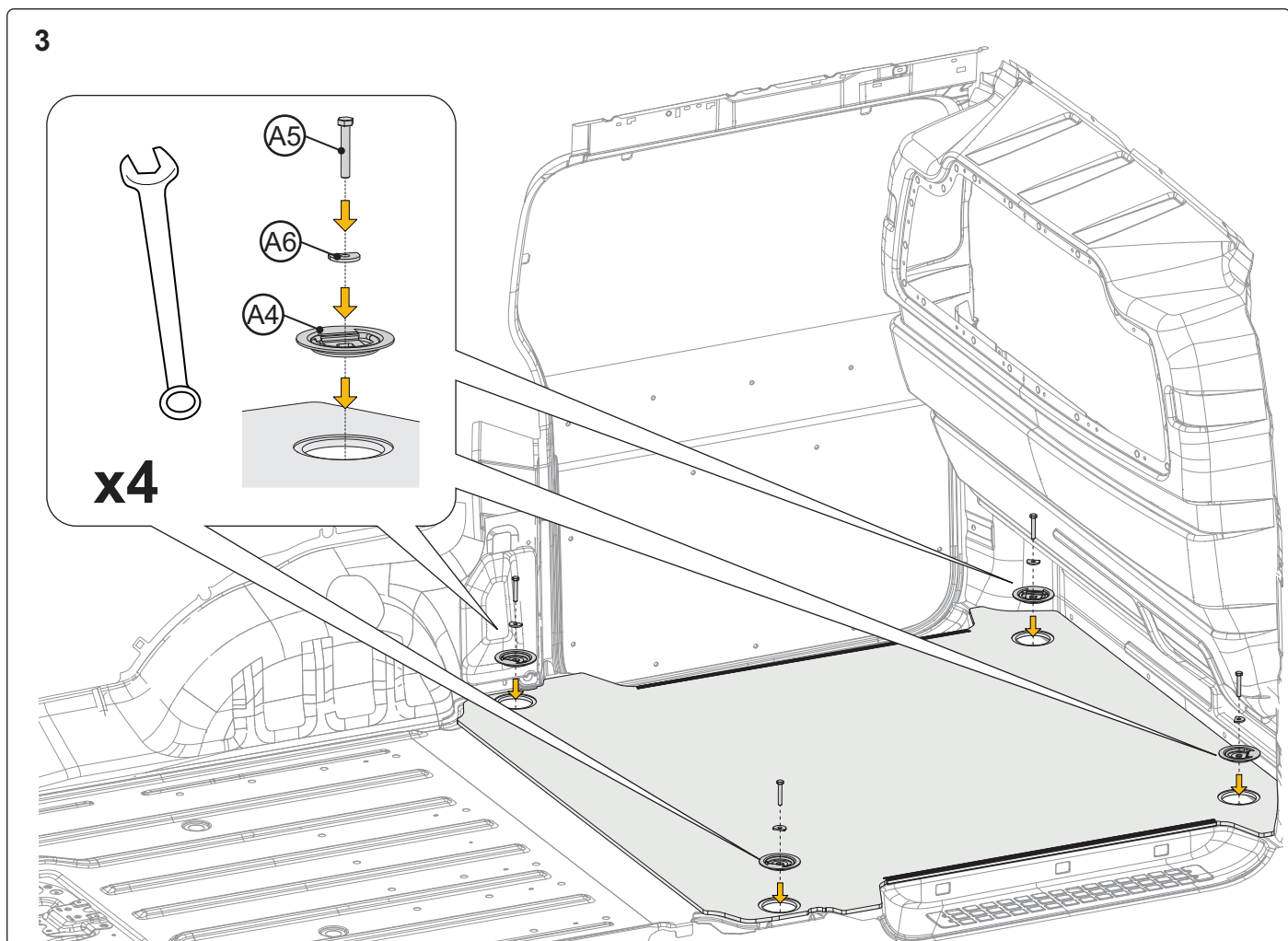
#2 15025470 Fitting Kit Floor Set Rear Mod Drawer L2 L3 PEJ



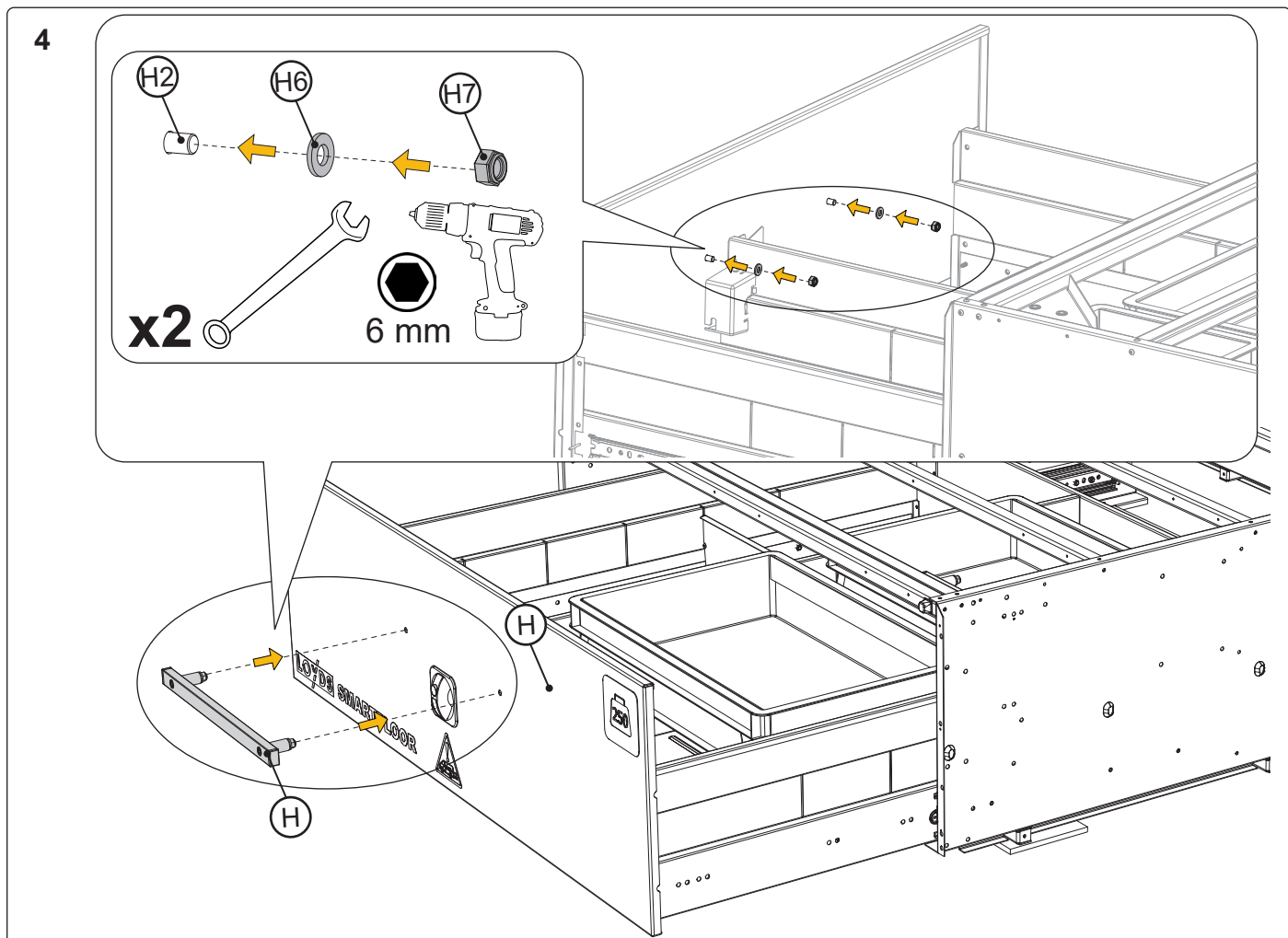
A4	15005497 Latch Cup Black Ø90 Ø12x15 1000Kp
A5	15004713 M8x50 screw, 6K DIN 933 Black, ElZn+Cr3
A6	15005884 Washer Latchcup for Ø8
A9	11,3x18x4mm Plastic Spacer B-219
A10	15004714 Washer 8,4x23x2mm DIN 9021 Black, ElZn+Cr3
A11	15016947 Screw 4,8x25 Selfdrill Counters EW25 Elz
A12	4,2x13 S Screw 4,2x13 Flathead Needle Black



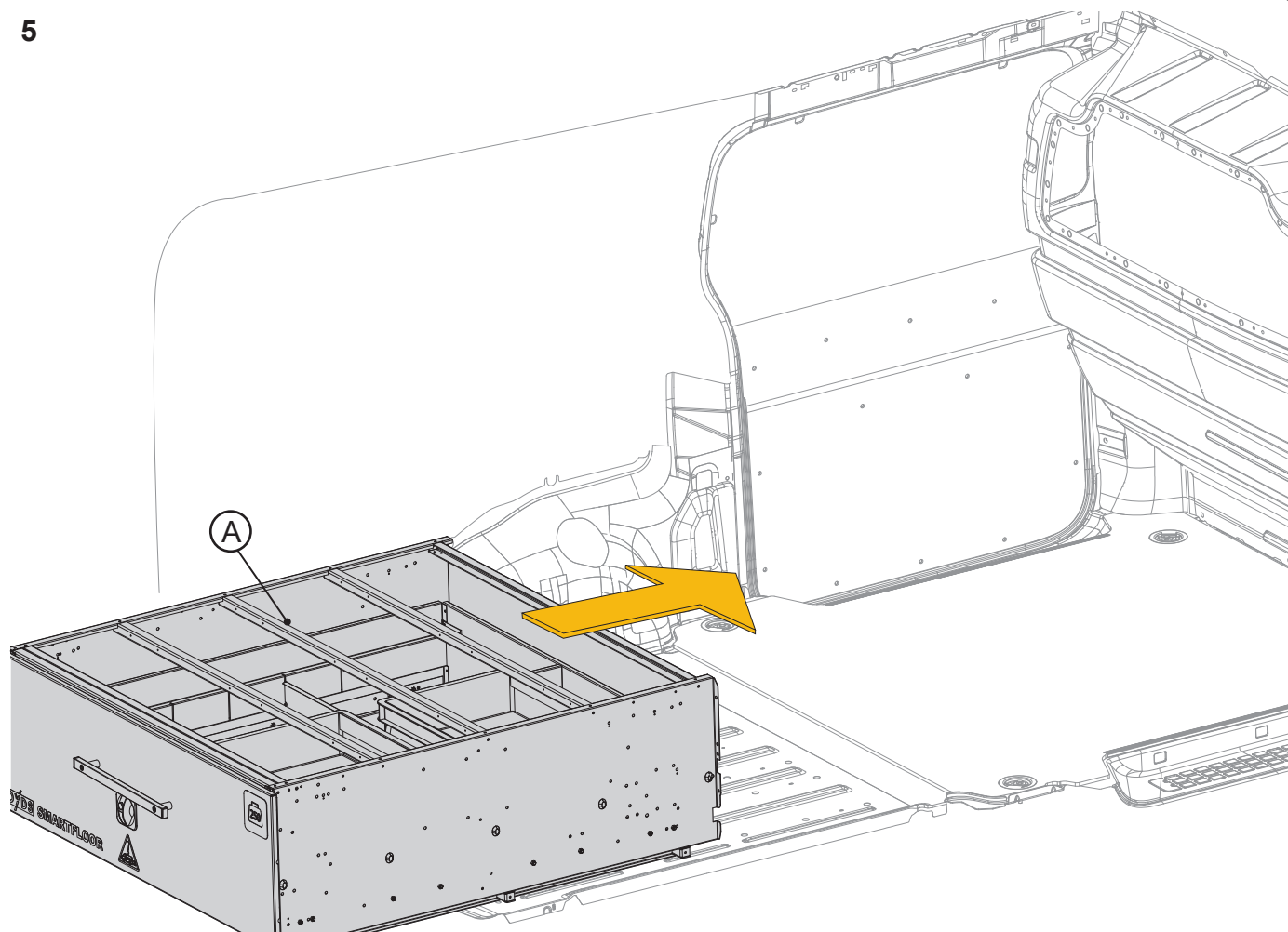
3



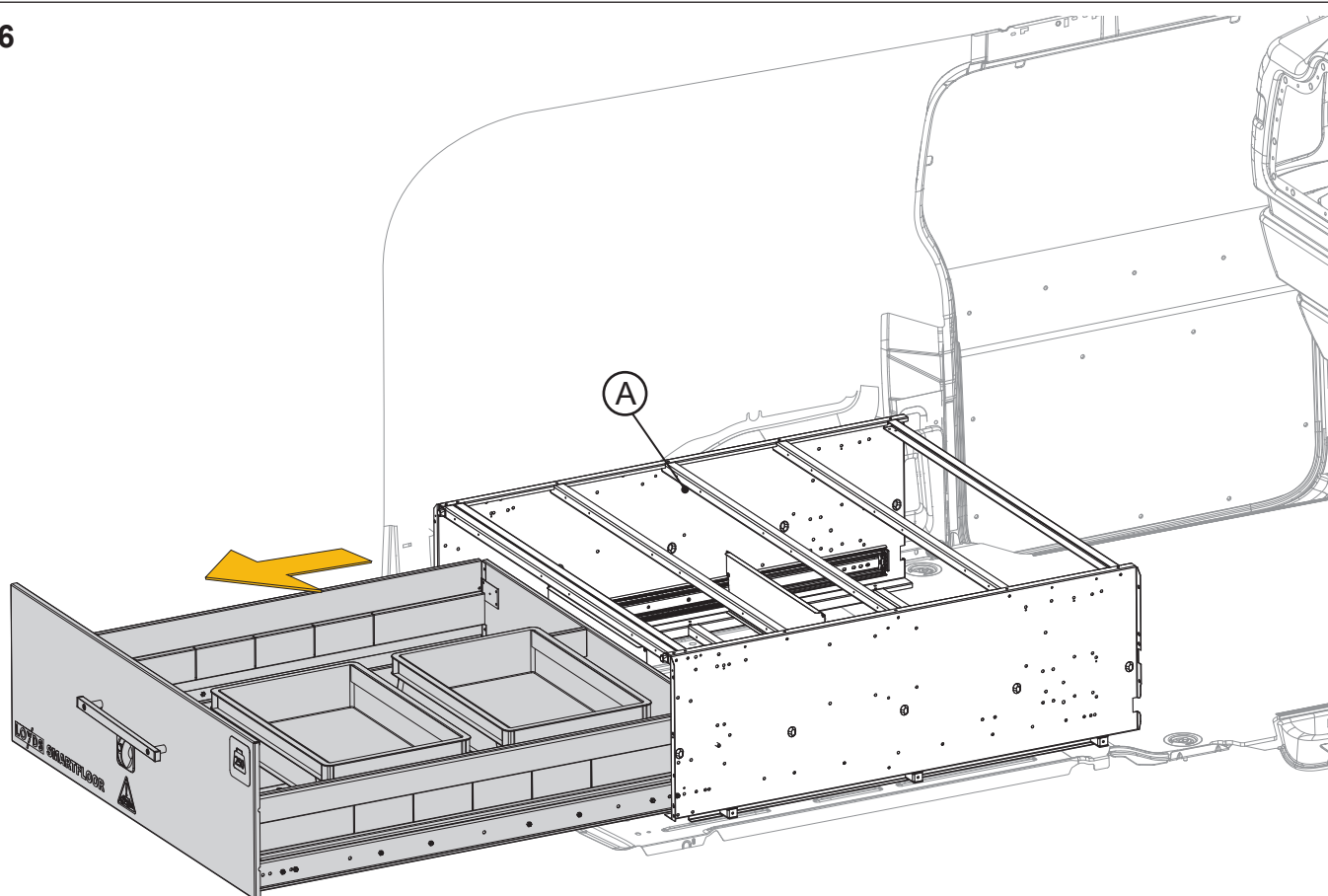
4

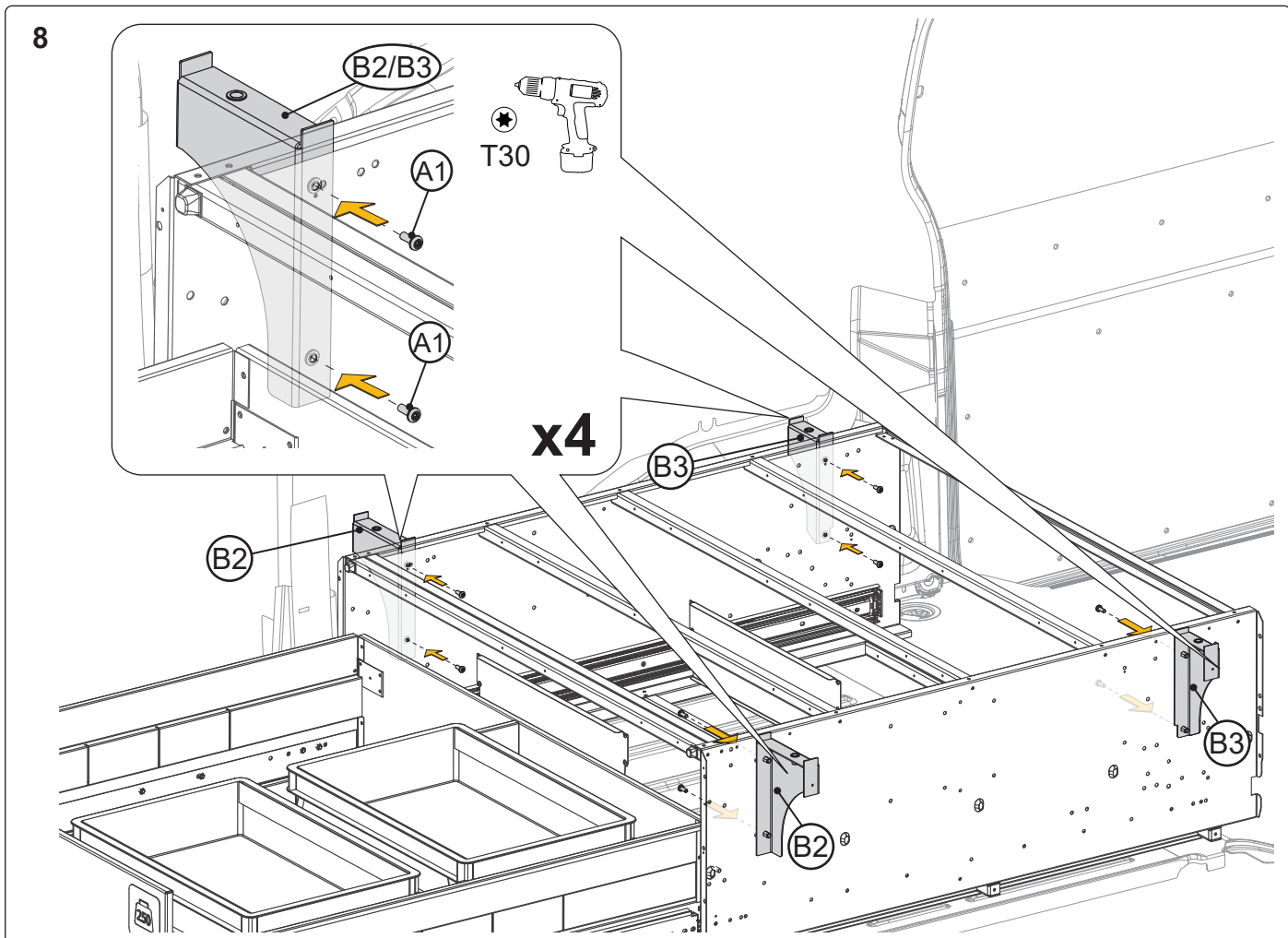
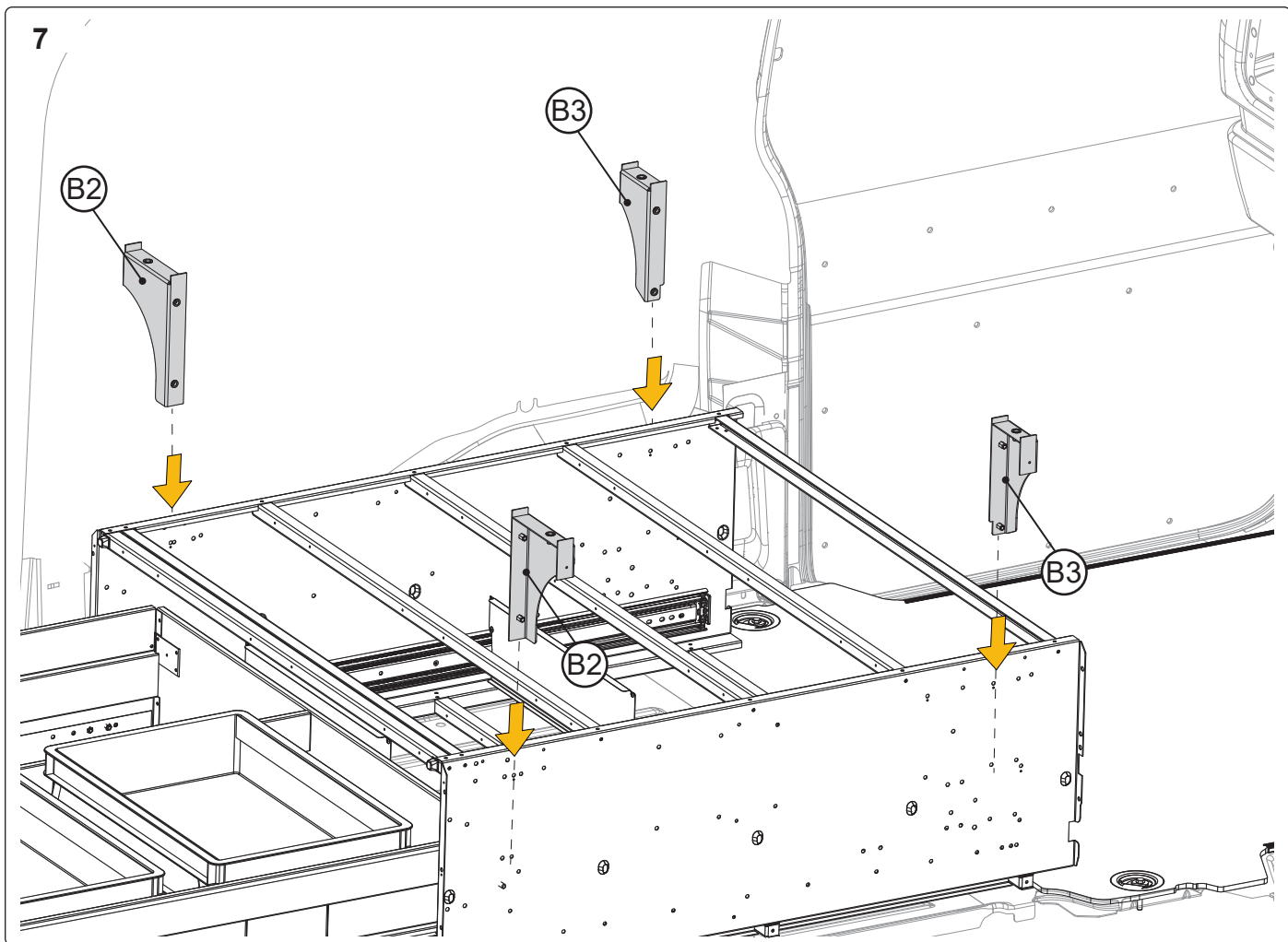


5

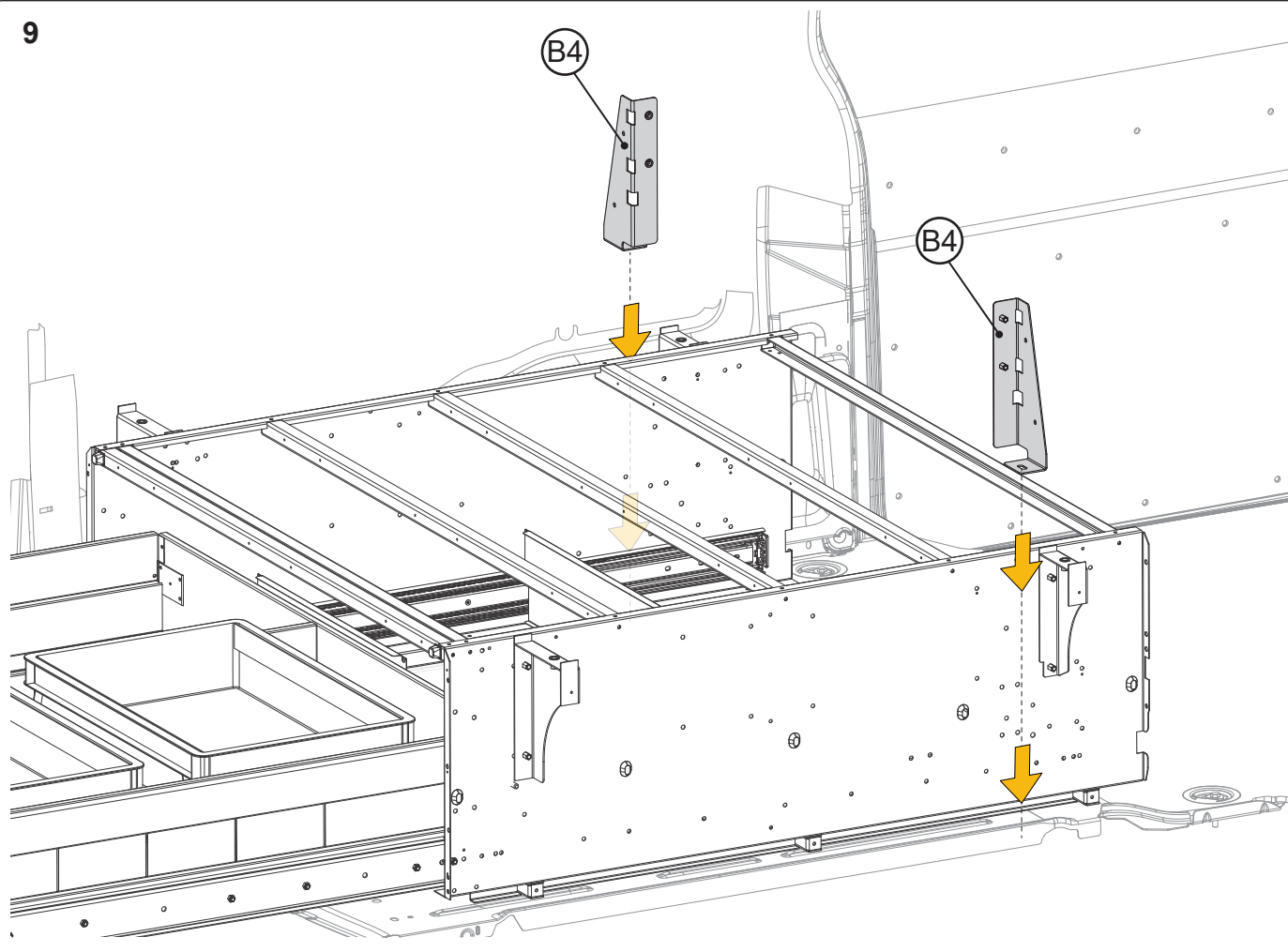


6

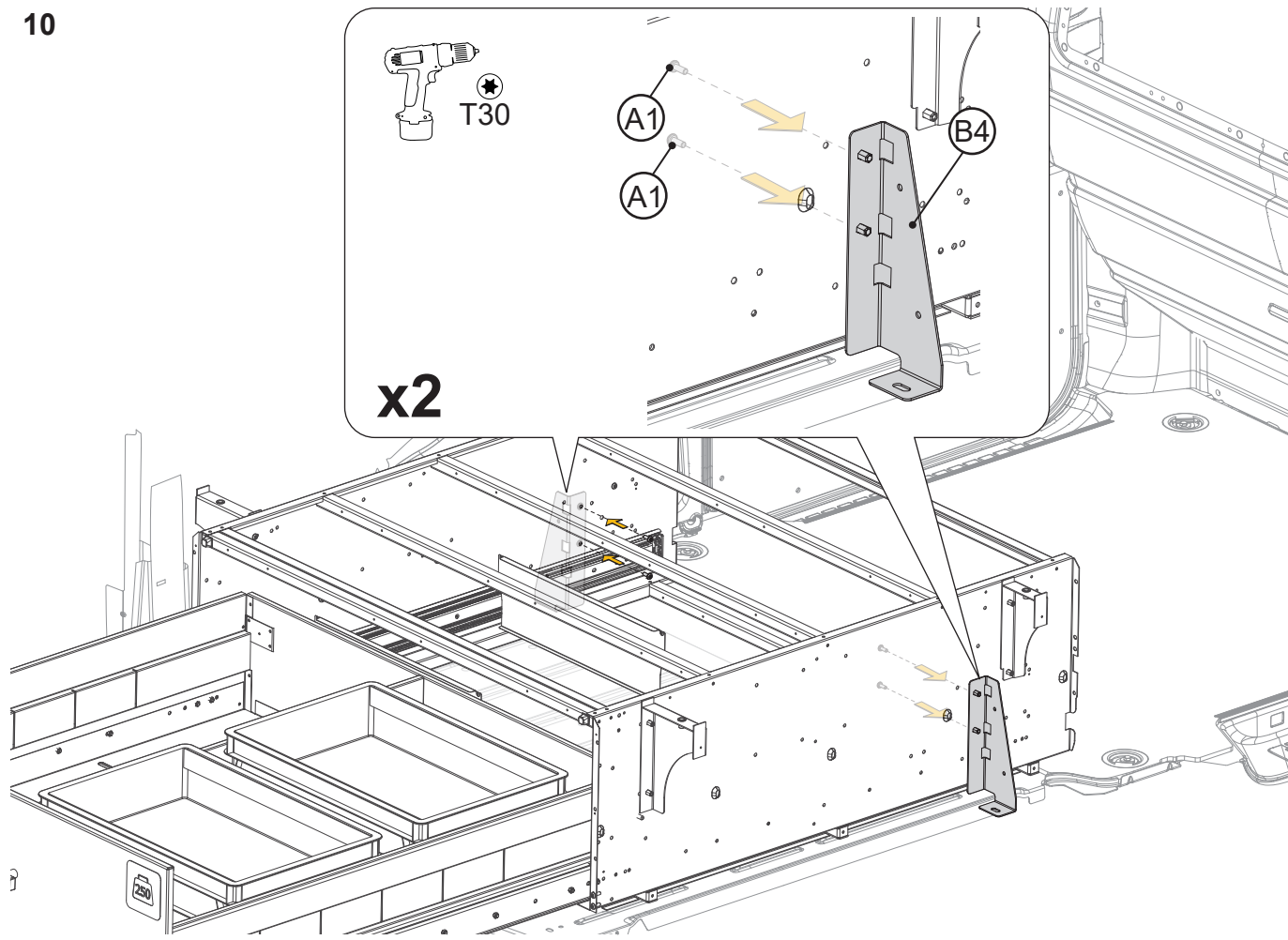




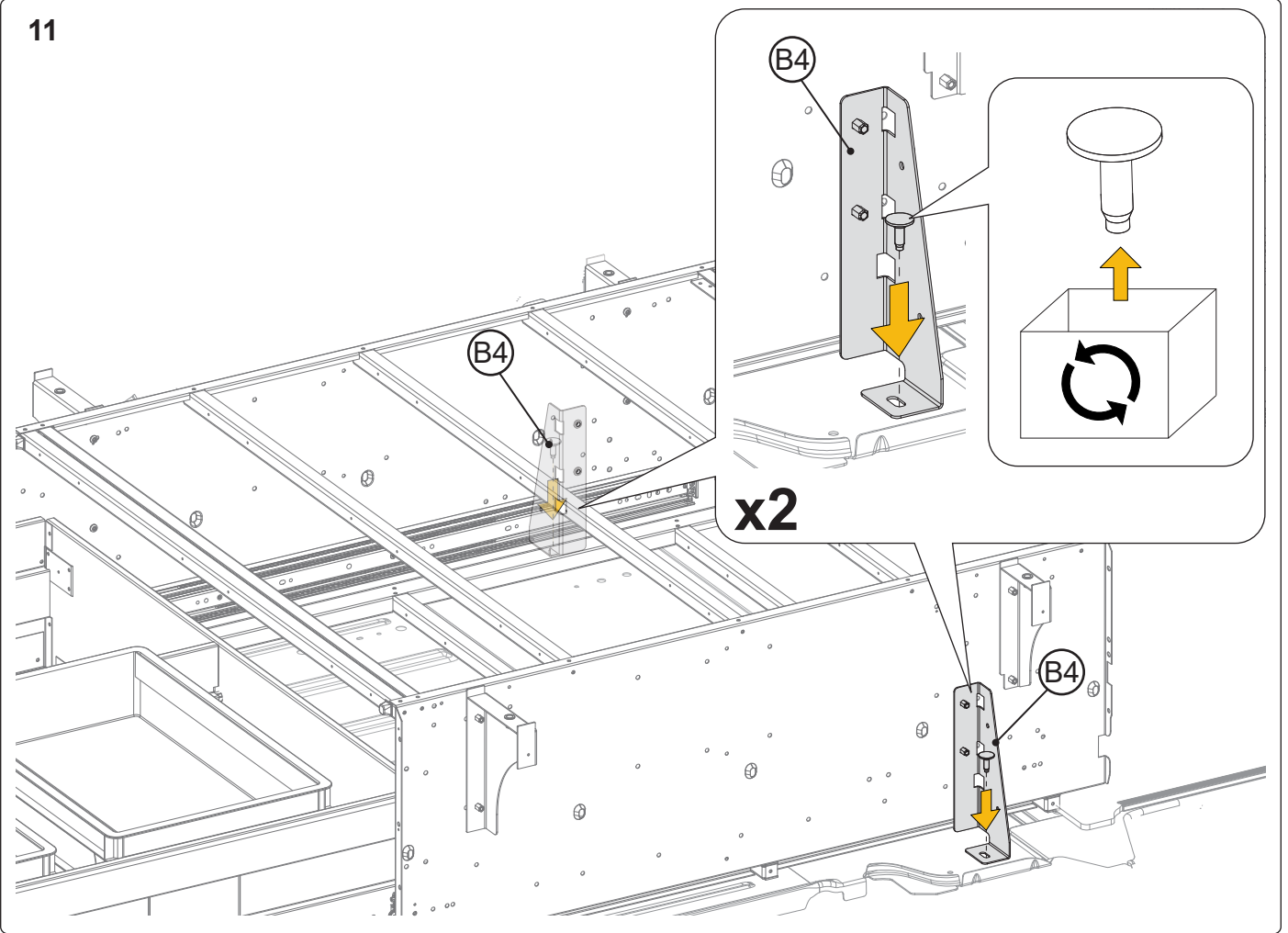
9



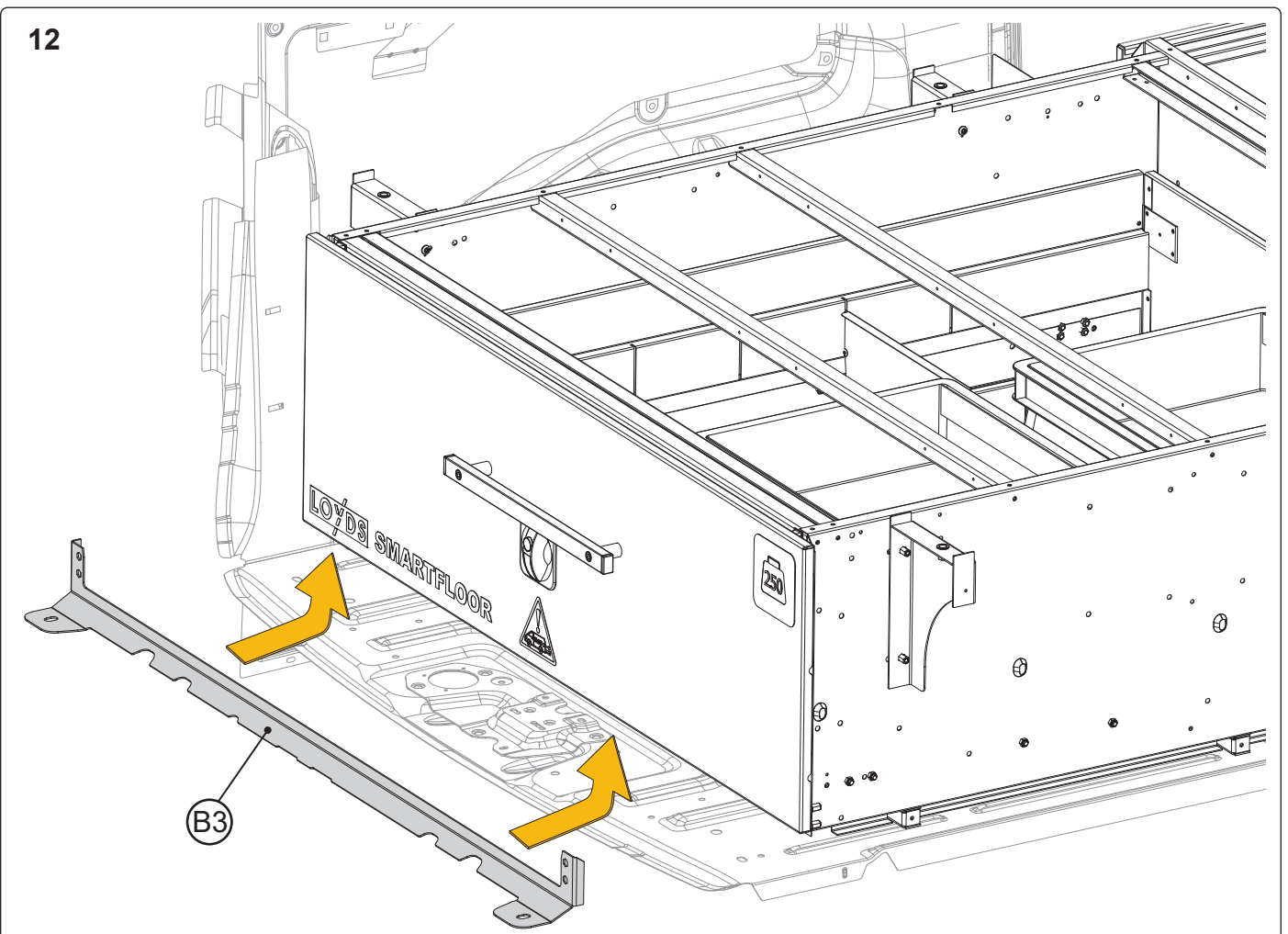
10



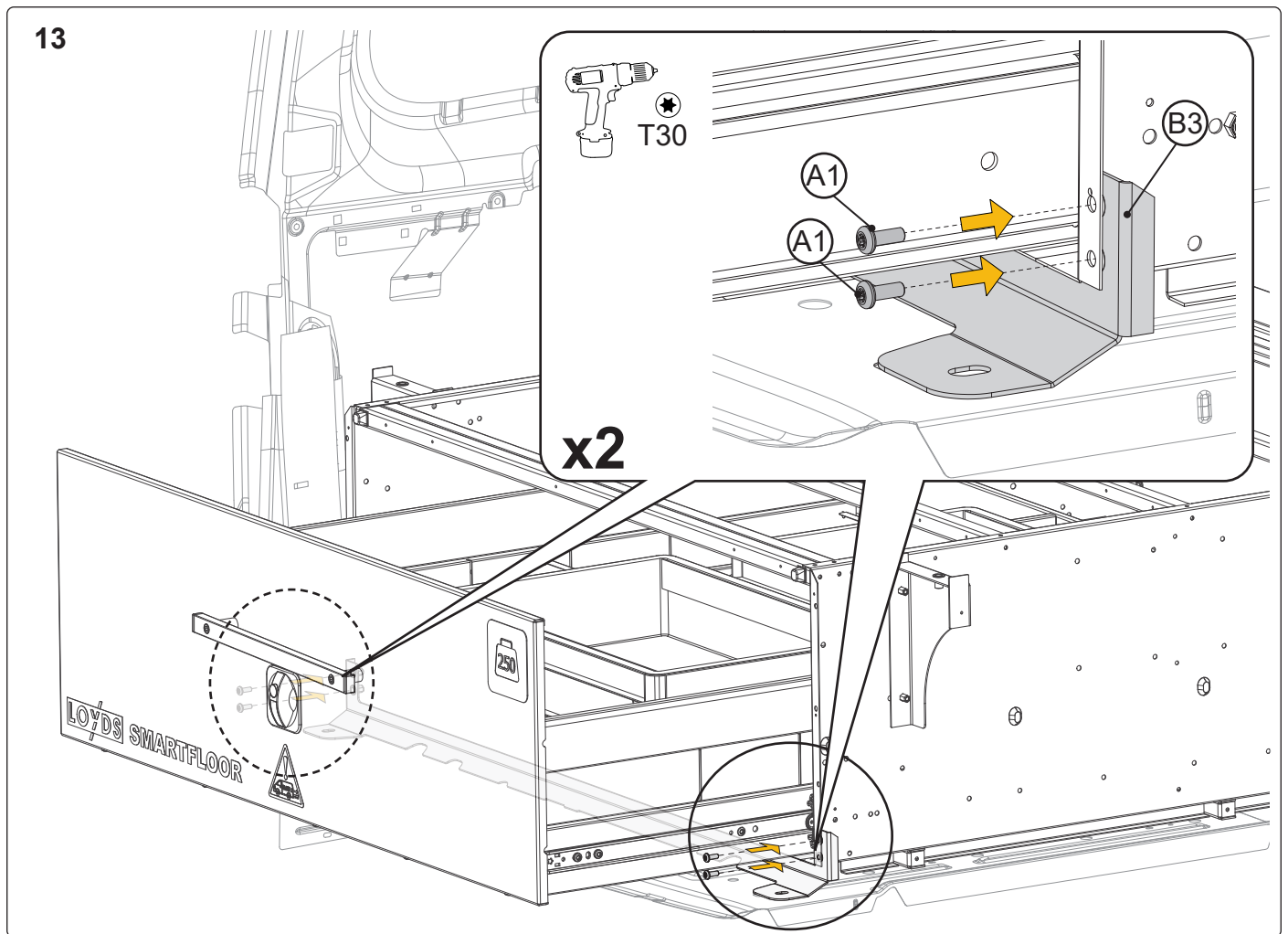
11



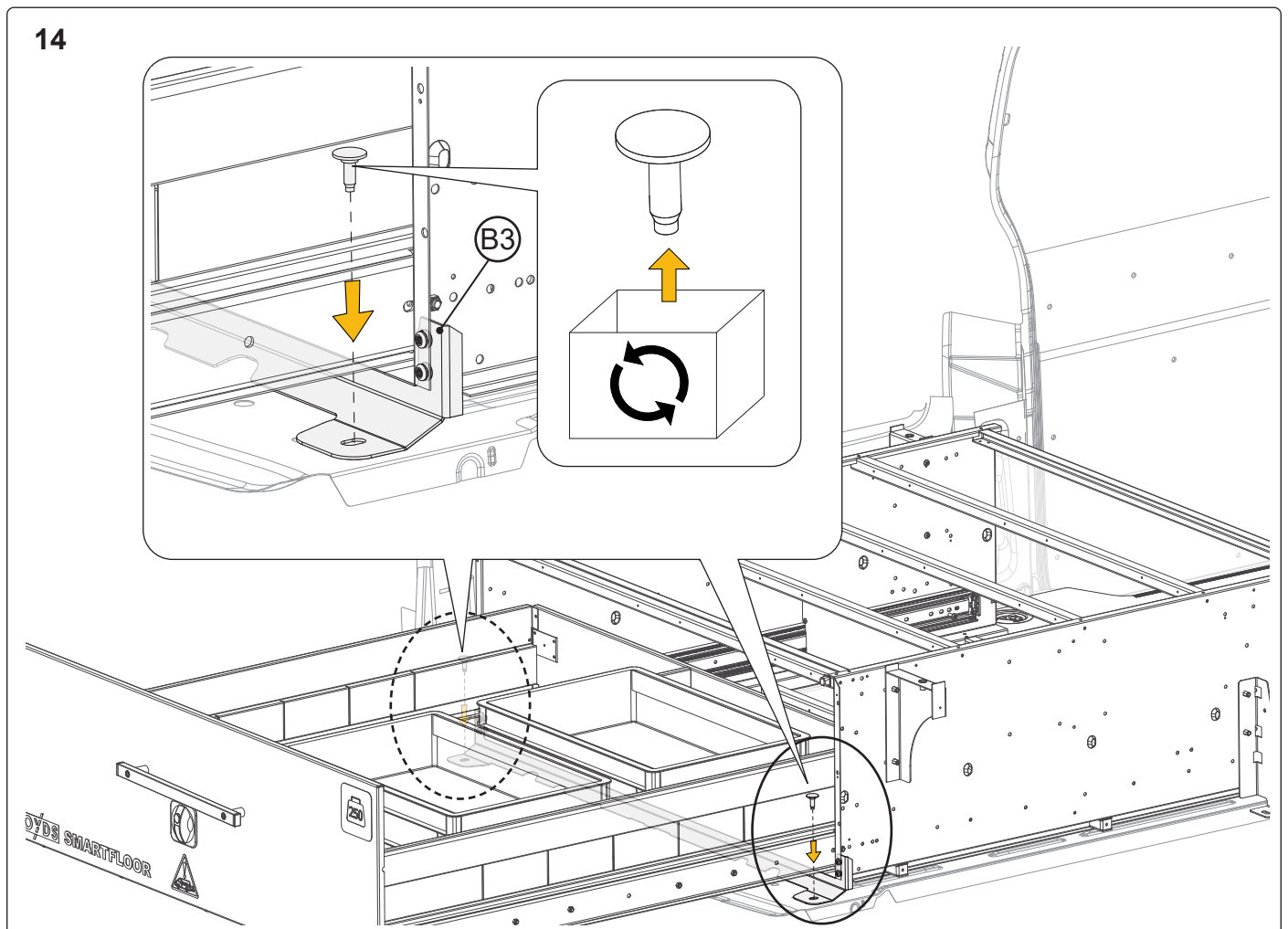
12



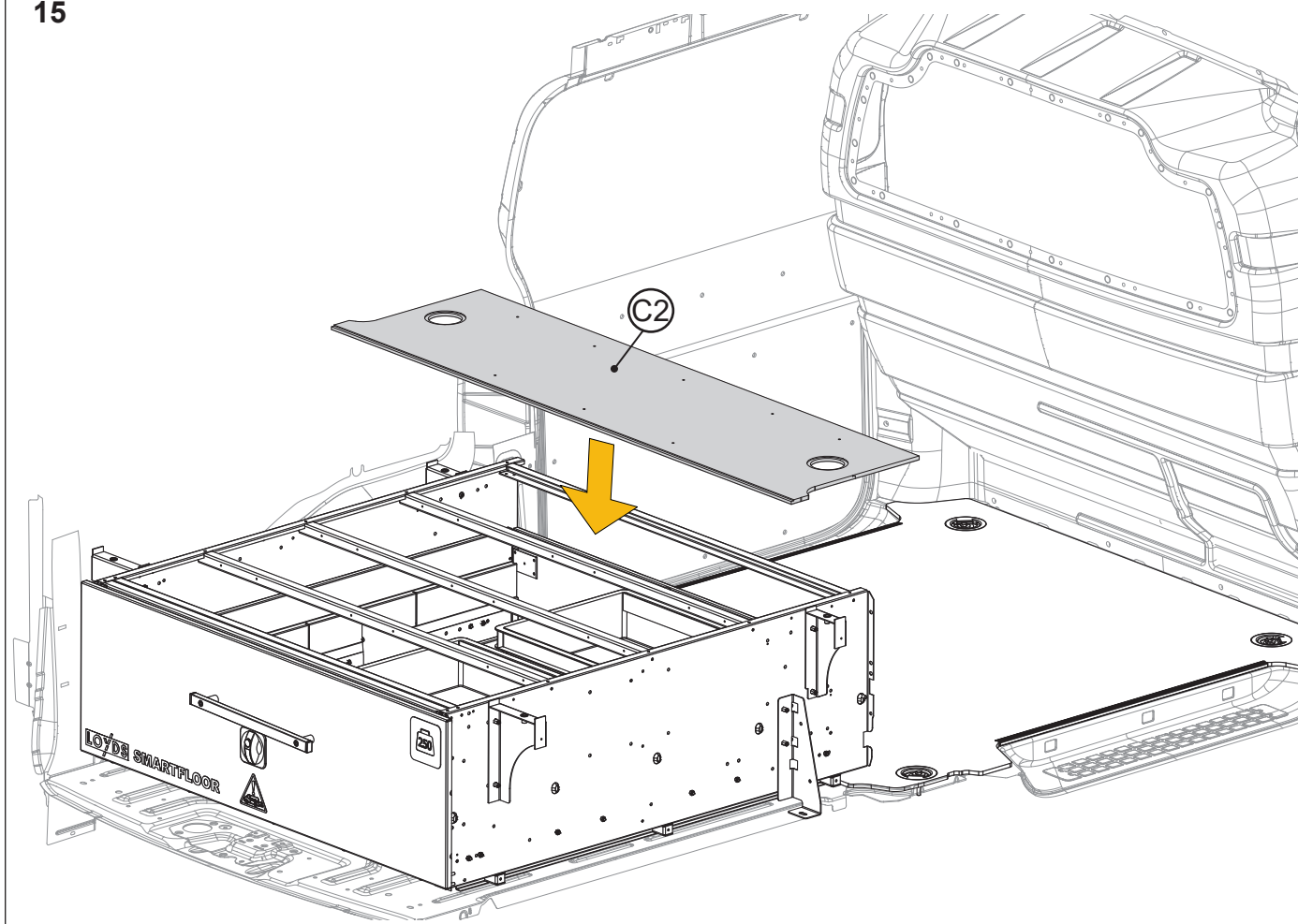
13



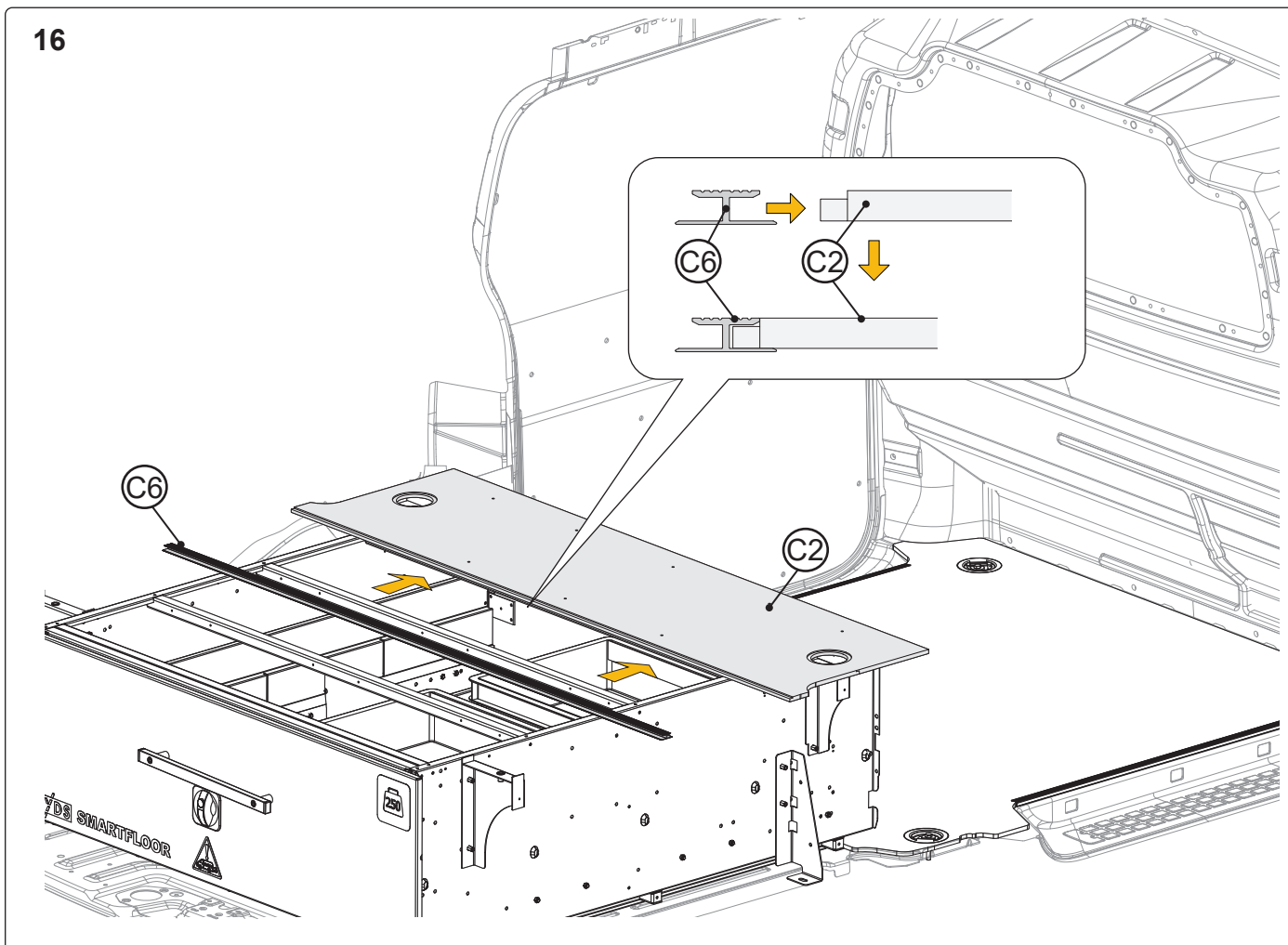
14



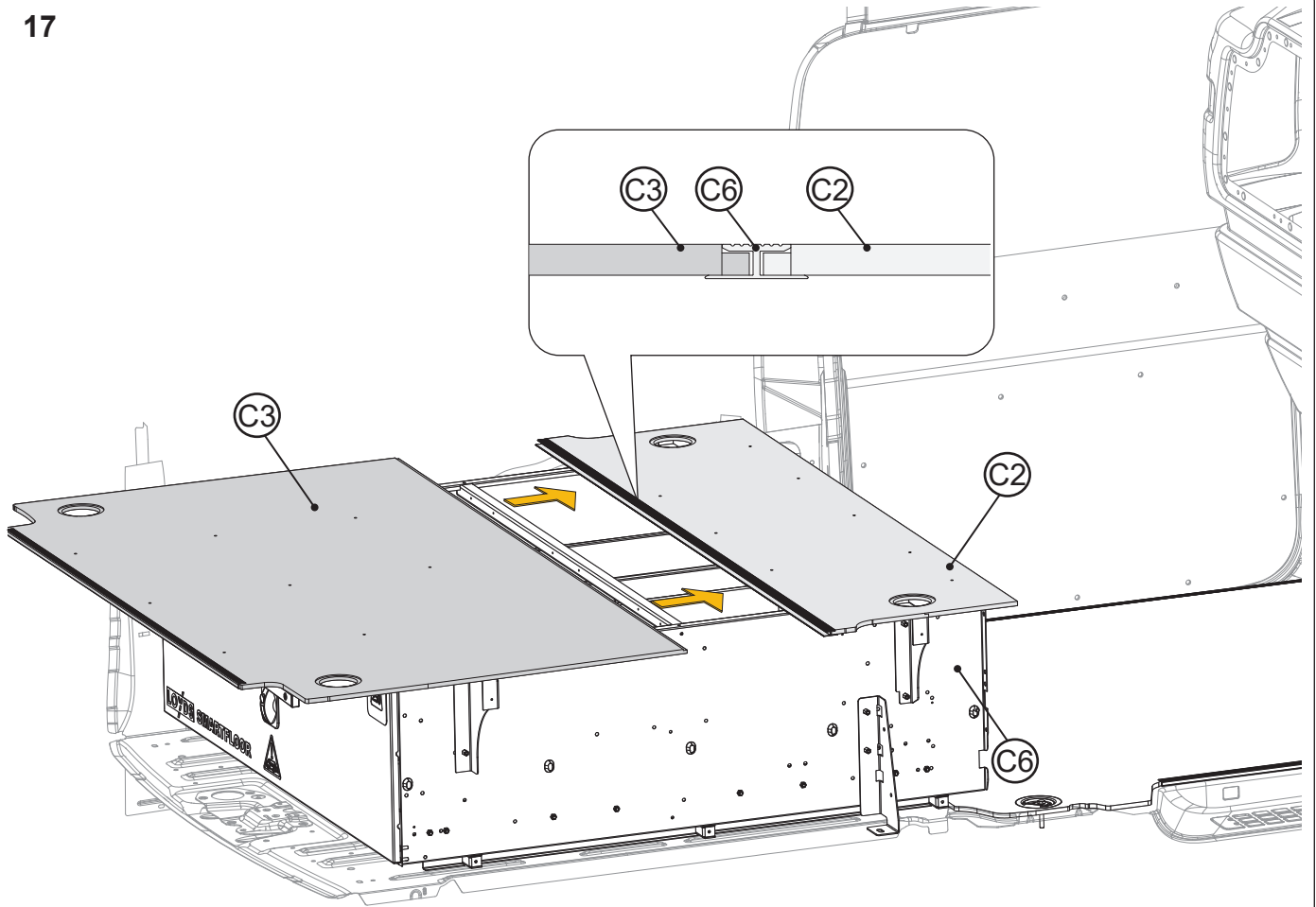
15



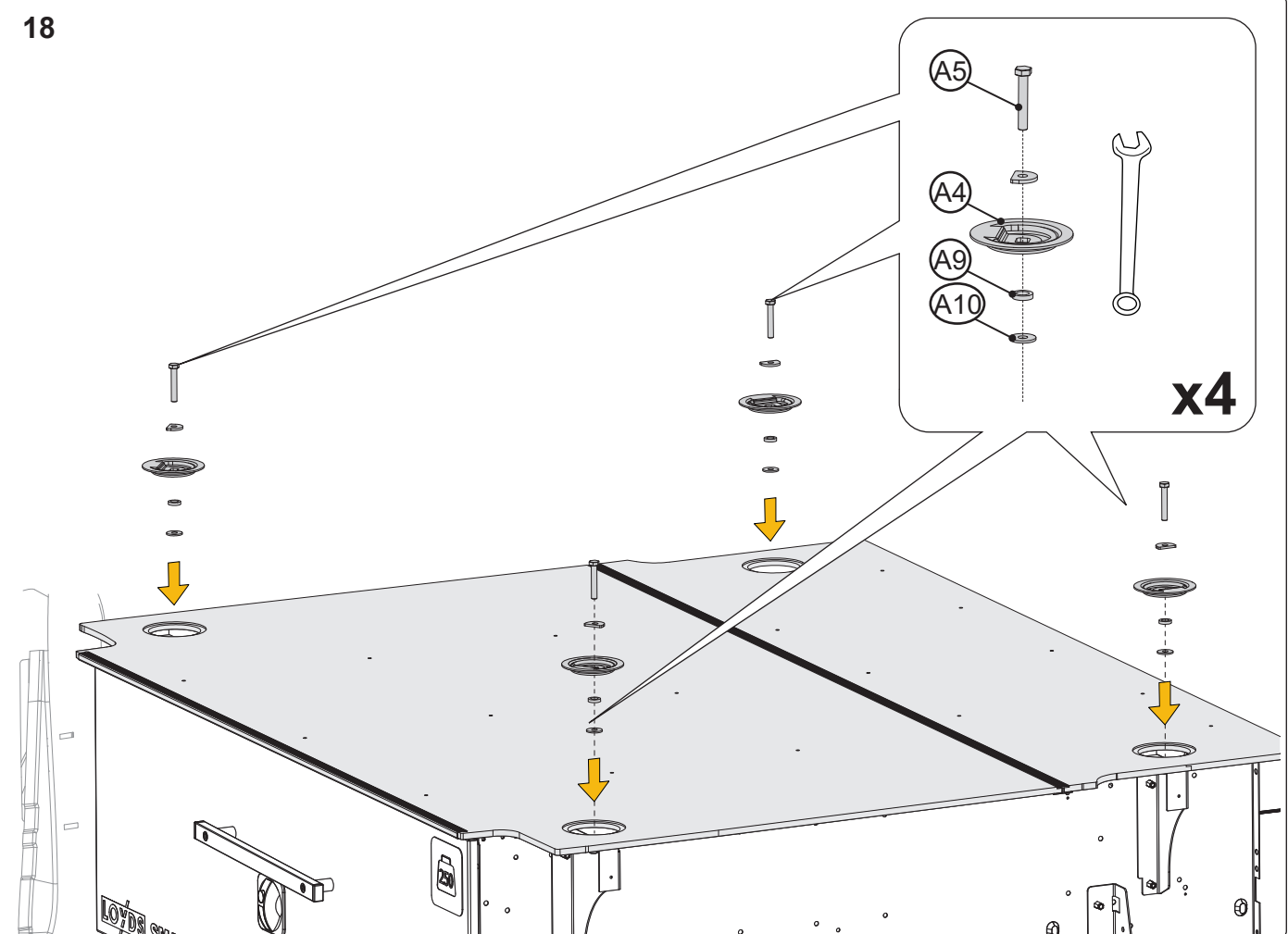
16



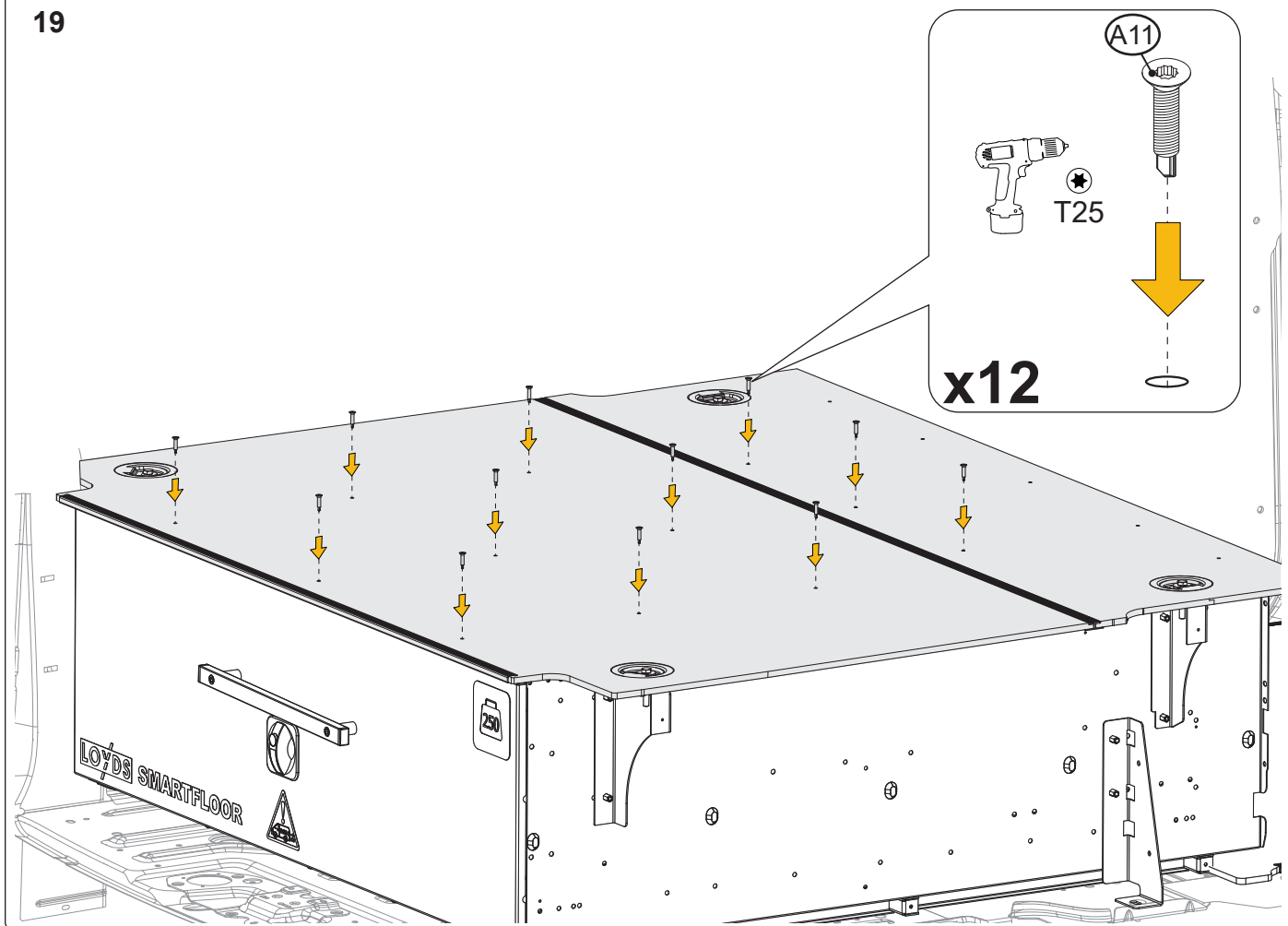
17



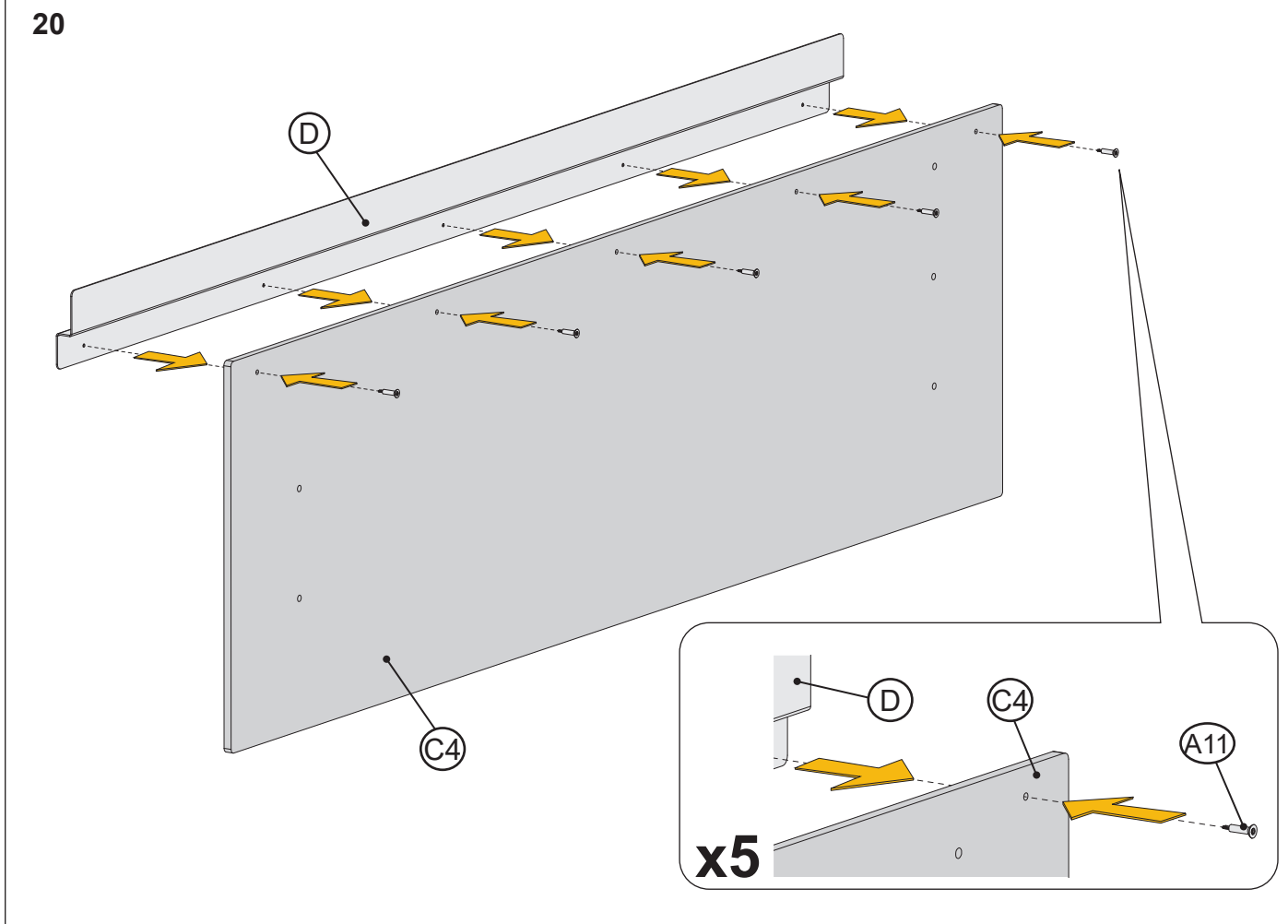
18



19



20



21

This diagram illustrates the process of attaching the front panel to the base unit. A large yellow arrow points from the front panel towards the base unit, indicating the direction of assembly. The front panel is shown with a label 'D' and a callout 'C4' pointing to a specific feature. The base unit is shown with a label 'C4' pointing to a specific feature. The front panel is being attached to the base unit.

22

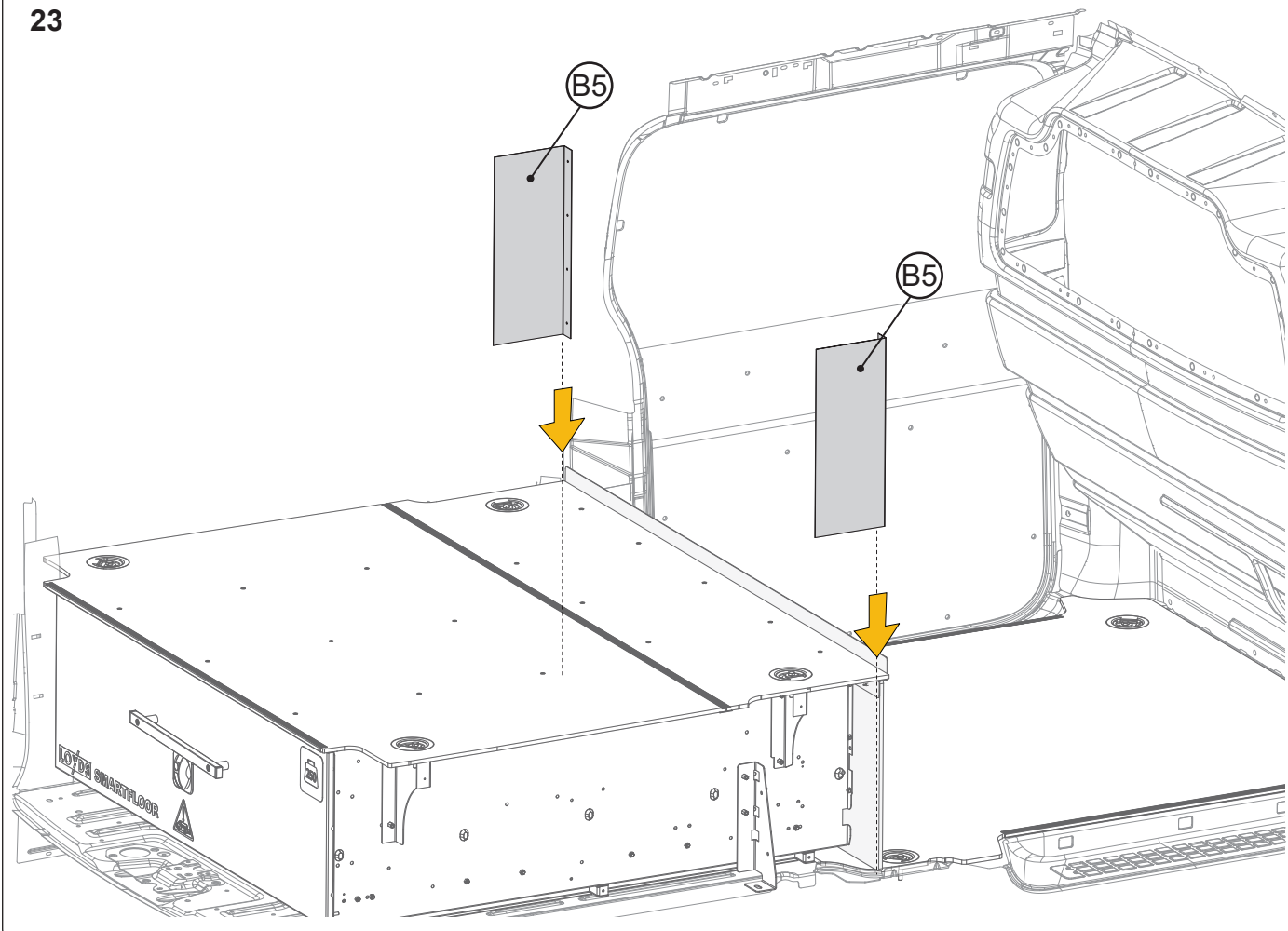
A2 A1 A1 A1 A1

T30

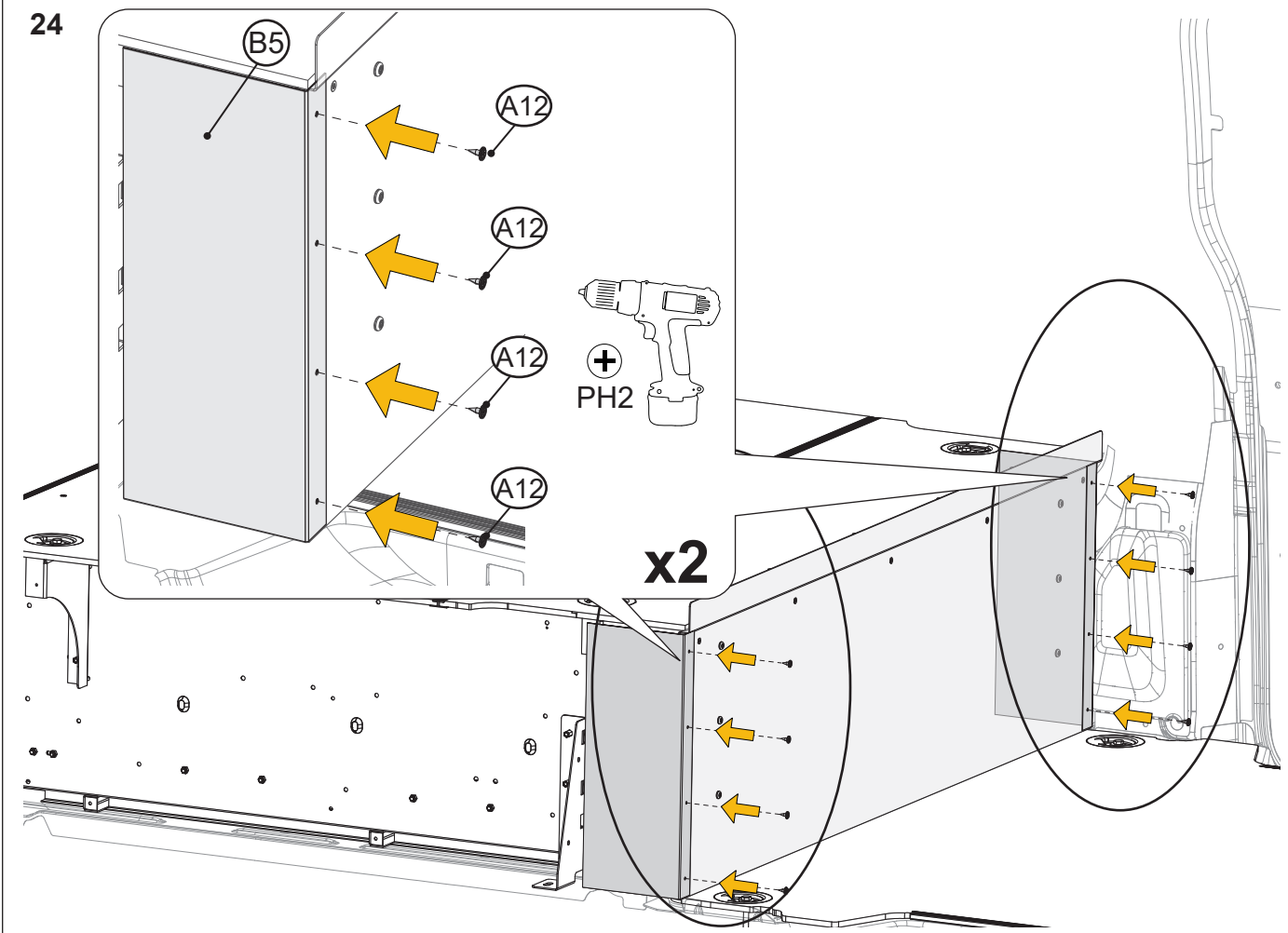
x2

C4

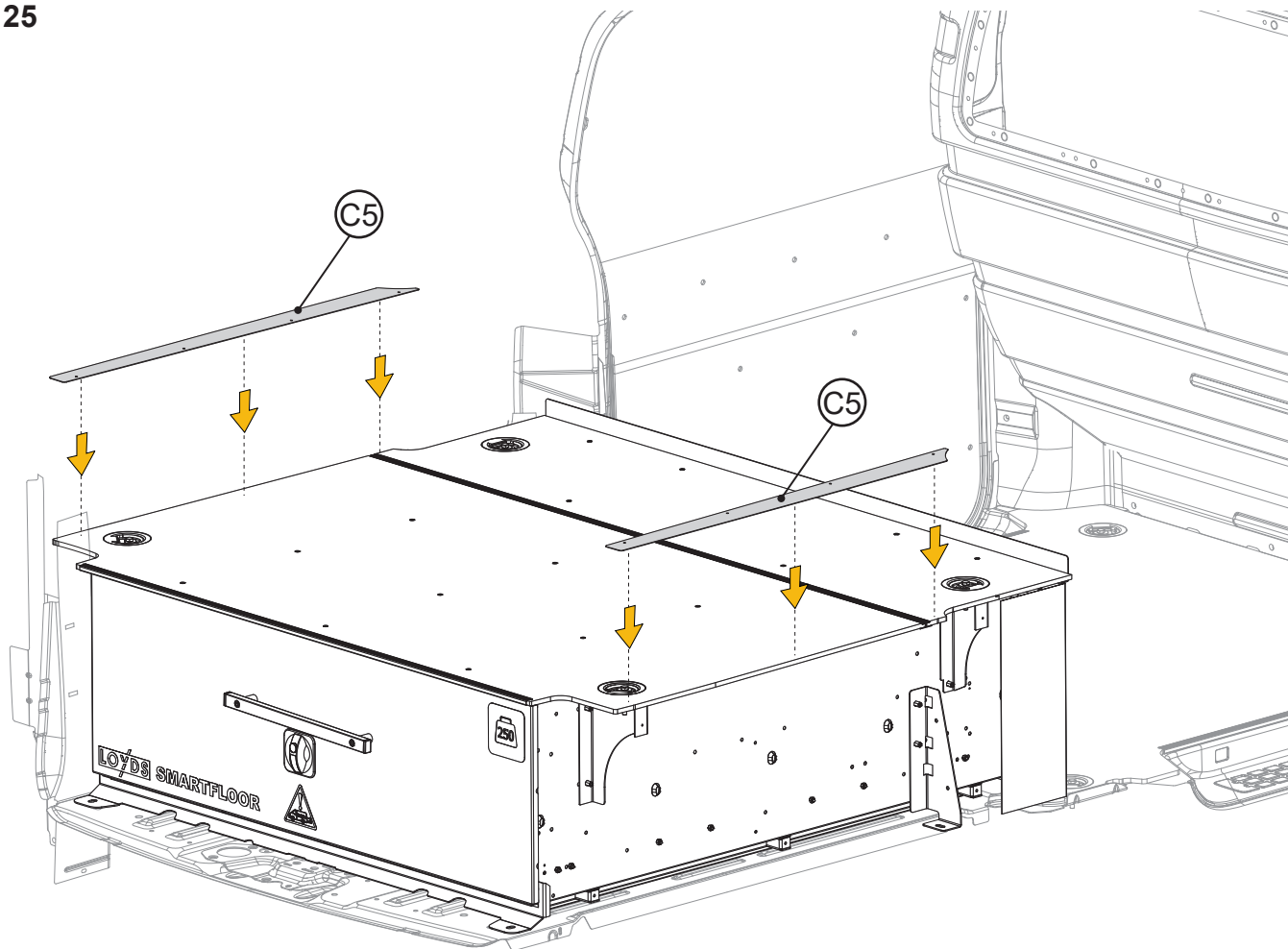
23



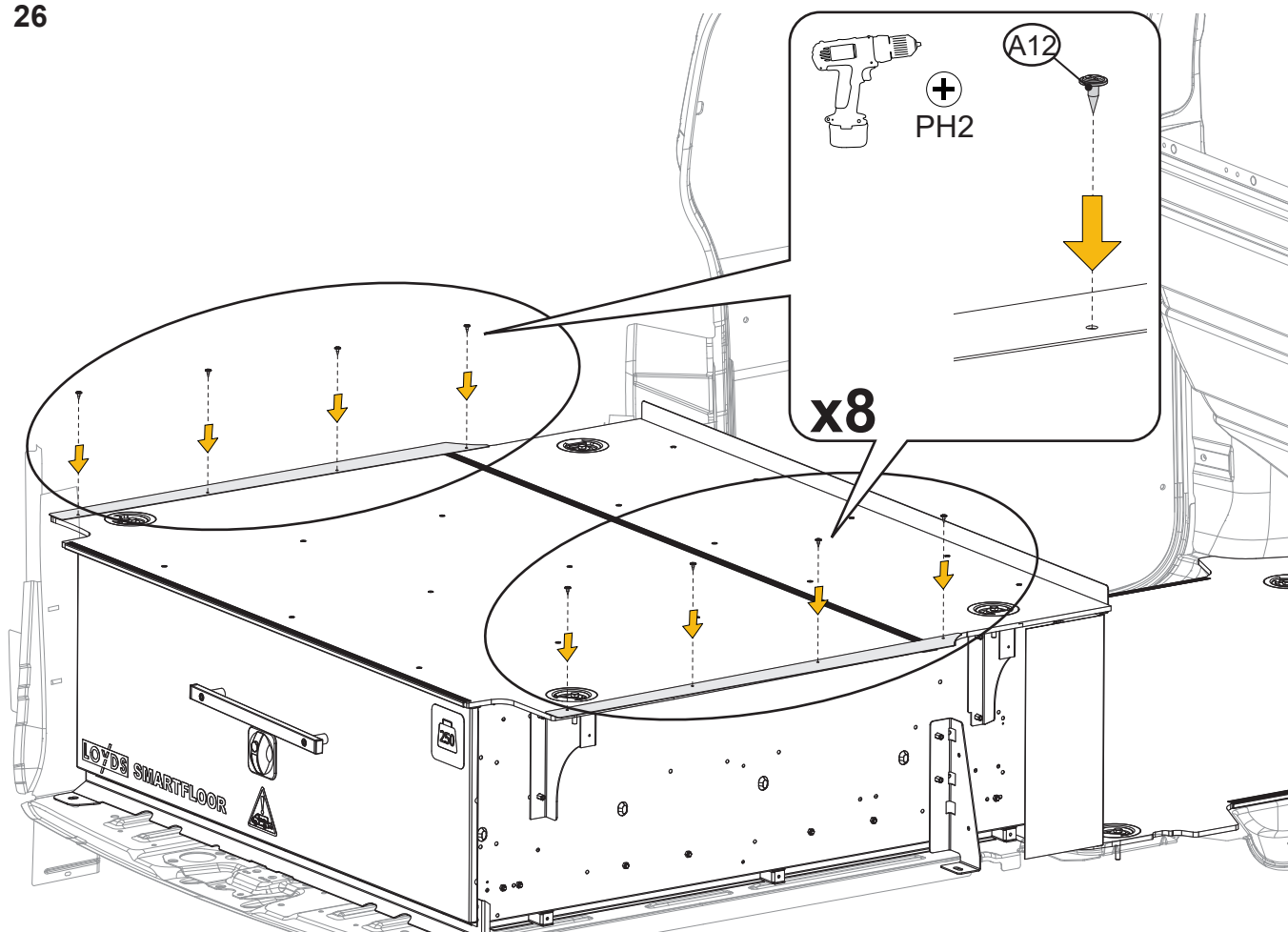
24



25



26



27

