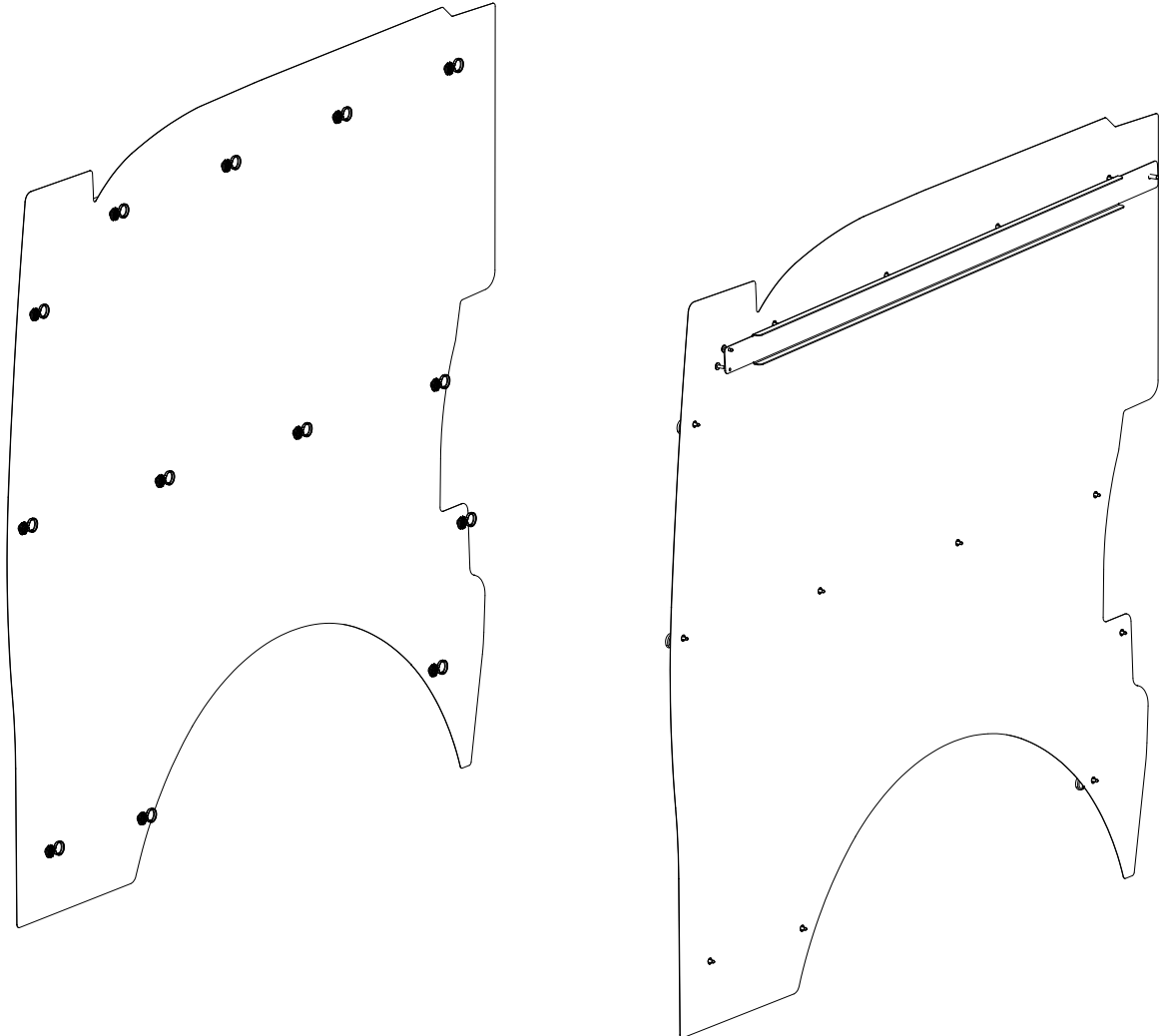


Mercedes Vito E-tourer  
**Panel Kit SF Vehicle wo PP Panels**



**Installation Manual**

Manual 15023489\_A

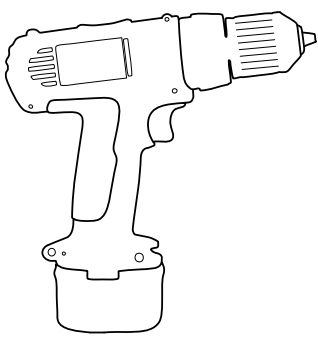
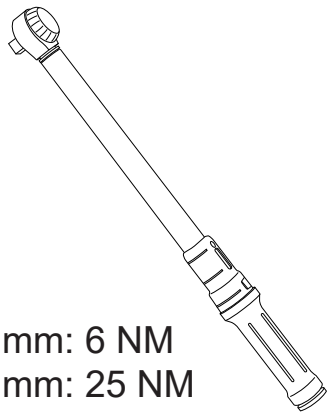
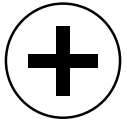
Loyds Industri AS - 2024-01-24



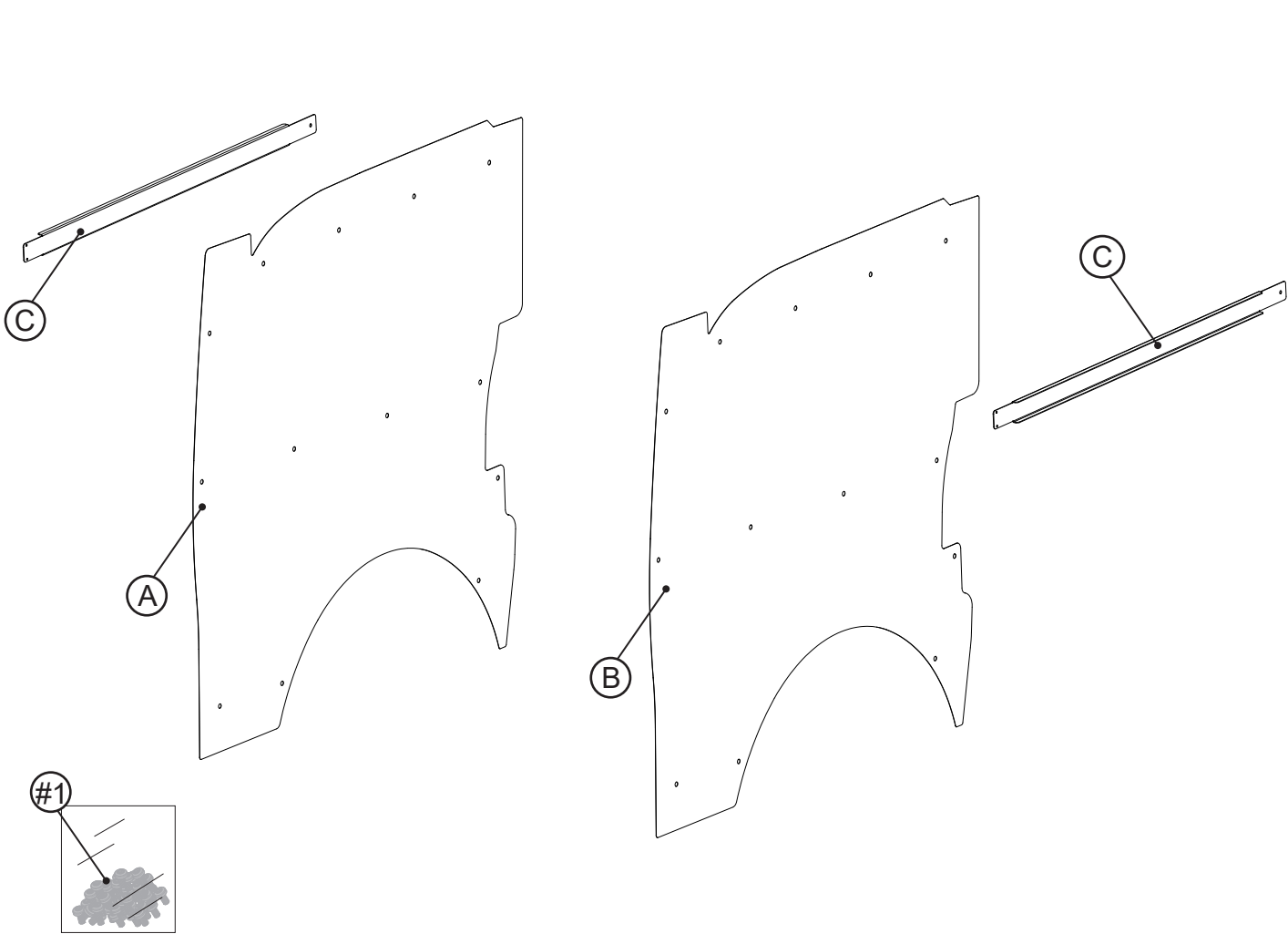
| Revision Record |            |      |         |        |     |               |
|-----------------|------------|------|---------|--------|-----|---------------|
| Rev nr          | Date       | Page | Picture | Update | New | Deleted steps |
| A               | 2024-01-24 |      |         |        | X   |               |
|                 |            |      |         |        |     |               |
|                 |            |      |         |        |     |               |
|                 |            |      |         |        |     |               |



Use colors when printing this installation manual. / Ved utskrift, bruk farger.

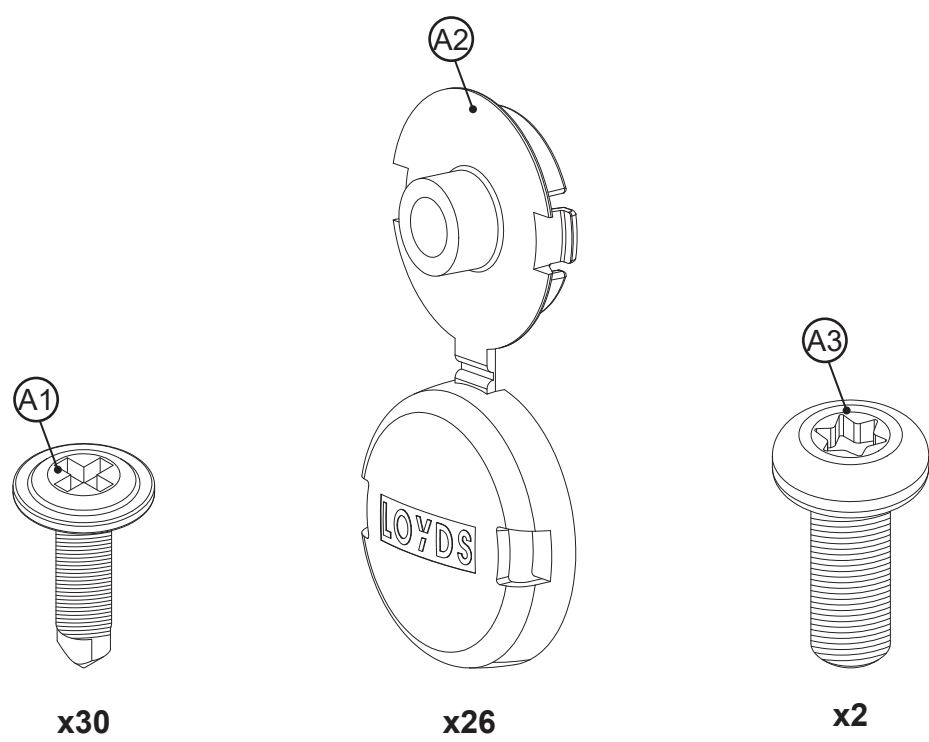
| Tools                                                                                    |                                                                                                                |                                                                                                          |
|------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------|
|         | <br>6 mm: 6 NM<br>8 mm: 25 NM | <br>T25<br>T30<br>T40 |
| <br>PH2 |                                                                                                                |                                                                                                          |
|                                                                                          |                                                                                                                |                                                                                                          |
|                                                                                          |                                                                                                                |                                                                                                          |

**15023566 Panel Kit SF Vito ET Vehicle wo PP-panels**



| Number | Quantity | Part Number | Definition                                            |
|--------|----------|-------------|-------------------------------------------------------|
| A      | 1        | 15023552    | Panel Left Side Vito E-tourer SF2020                  |
| B      | 1        | 15023549    | Panel Right Side Vito E-tourer SF2020                 |
| C      | 2        | 15023551    | Stiffener Bracket Side Panel Vito E-tourer SF2020     |
| #1     | 1        | 15023567    | Fitting Kit Panel Vito ET Vehicle wo PP-panels SF2020 |

#1 15023554 Fitting Kit Steelbracket Set Rear Mod DrawerVito ET SF2020



|    |                                     |
|----|-------------------------------------|
| A1 | 4,2x16 FL Screw Selfdrill flath elz |
| A2 | 15013001 Snap cap screw cover       |
| A3 | 15003551 M6x16 TX30 pan (DIN 7985)  |

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